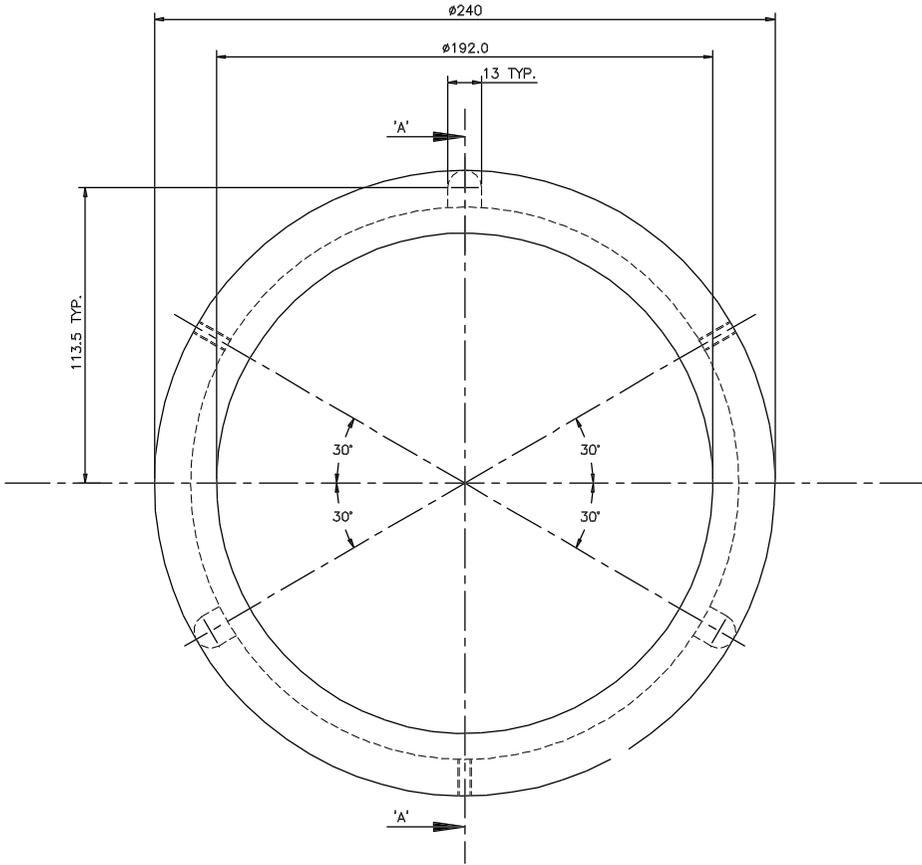
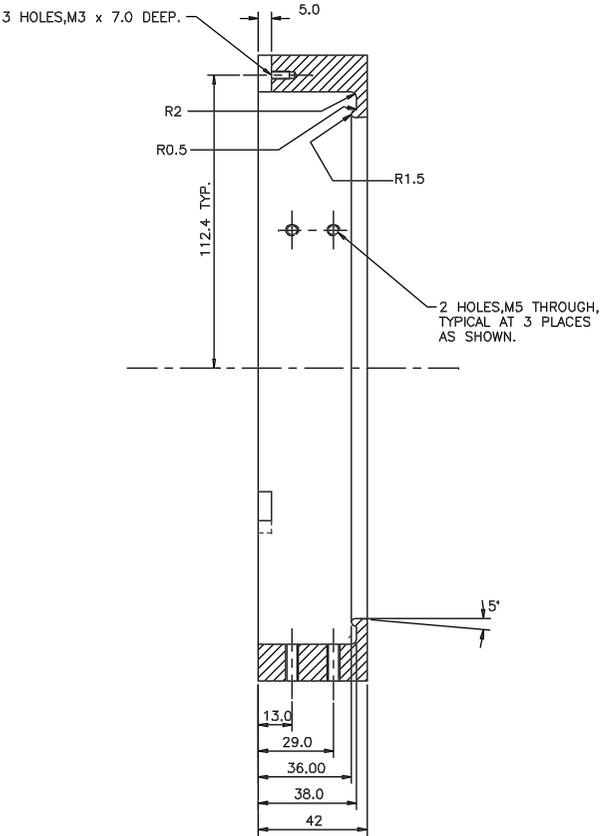


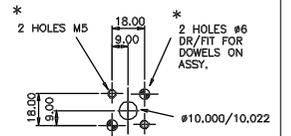
REMOVE ALL SHARP EDGES



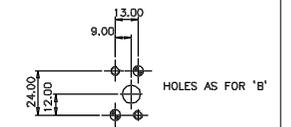
8		TITLE CELL	
MATERIAL ALUM. ALLOY	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH MATT BLK ANODISE	No. REQD. PER UNIT 1		
G.A. No. V/BL/720	R.G.O.	DRAWING No. W/BL/728	

								Tolerance (Unless otherwise stated) X +/- XX +/- XXX +/- ANG. +/-		Material		Dimns. in m.m.	Scale	THIRD ANGLE PROJECTION		GA No.
				SEPT 91 PROMEC				Finish		Drg.No.	No. Req.	ROYAL GREENWICH OBSERVATORY MADINGLEY ROAD CAMBRIDGE CB3 0EZ		Title		Drawing No.
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by			Used on			DETAILS		W/BL/728	

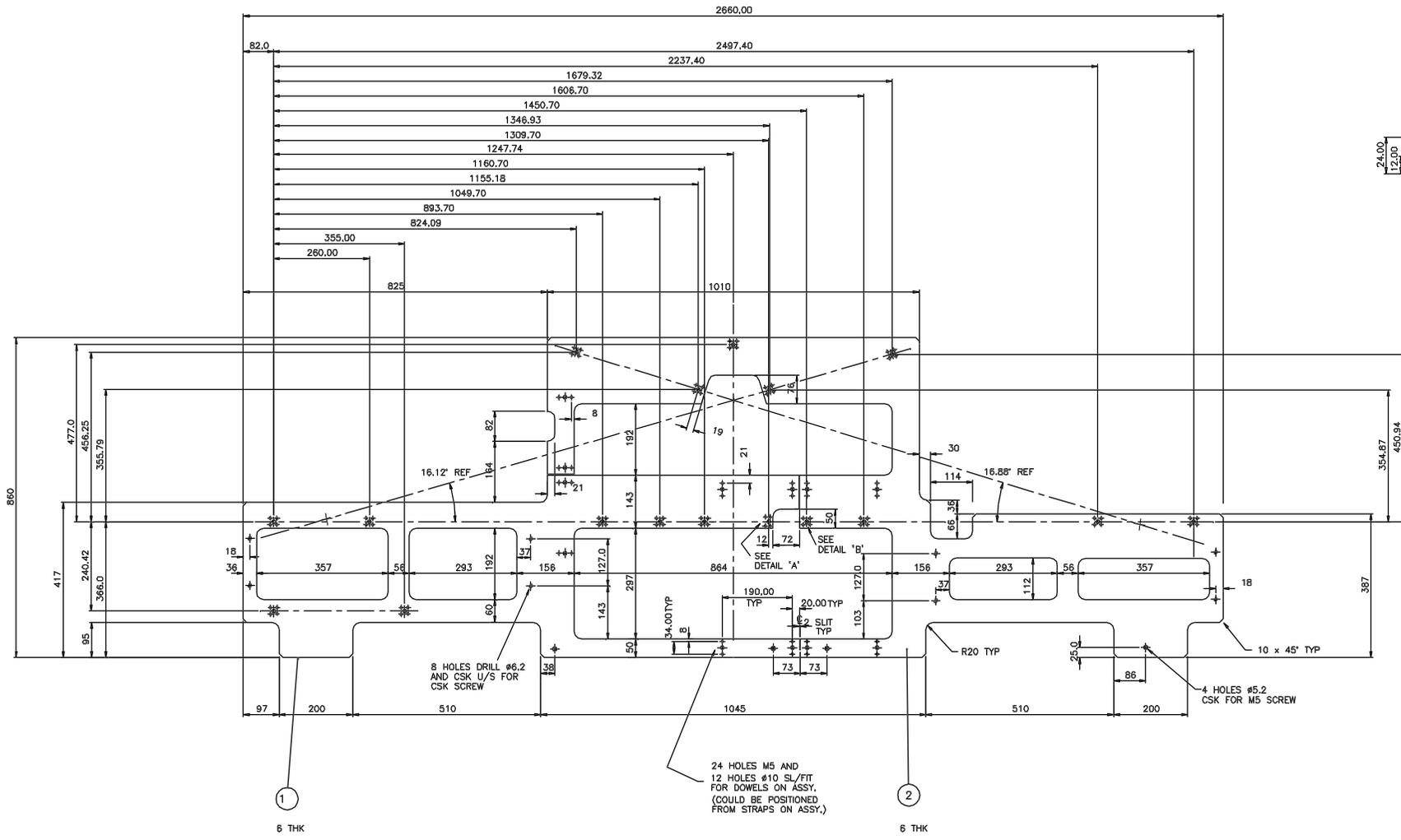
\* THESE HOLES COULD BE POSITIONED FROM THE LOCATION BLOCKS ON ASSY.



DETAIL 'b' (16 PLACES)  
FULL SCALE



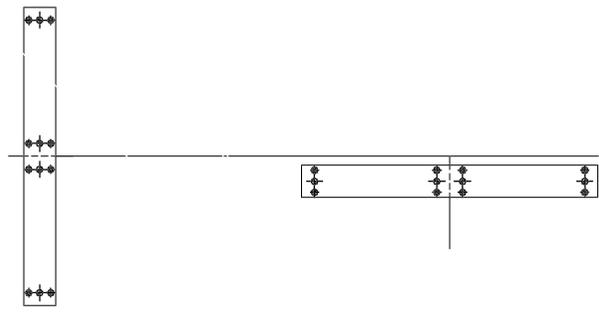
DETAIL 'a' (1 PLACE)  
FULL SCALE



NOTE  
FIT STRAPS W/BL/703 AND DOWEL IN PLACE PRIOR TO  
SLITTING OPERATION. DO NOT CUT THRU. STRAPS

1 2		JIG PLATE	
UNIT	SCALE	TOLERANCES	
ALCOA PLT	1/4"	X	#0.0
TRF	IN. PER. PER. OFF	XX	#0.3
BLK	1 EACH	XXX	#0.1
G.A. NO. B 8.0.0.V/BL/701-702		ISS B	

TOLERANCES (UNLESS OTHERWISE STATED)				MATERIAL		DIM IN MM		SCALE 1/4"		TITLE		G.A. NO. SHIT 1 OF 1	
X	+	-		6 THK ALCOA PLT		ROYAL GREENWICH OBSERVATORY		THIRD ANGLE PROJECTION		SETTING JIG PLATE DETAIL		DRG NO. 702	
XX	+	-		FINISH		MADINGLEY ROAD						V/BL/701	
XXX	+	-		DRG NO. NO REQ		CAMBRIDGE CB3 0EZ						FILE VBL701B	
ANG	+	-		USED ON									
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY						
				B		25/6/93	PROMECH						



7 PACKER

ALUM ALLOY FULL ±0.5  
BLK ANODISE 4 ±0.3  
±0.1

W/BL/700 B W/BL/707

GA. No.

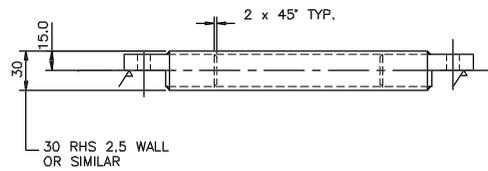
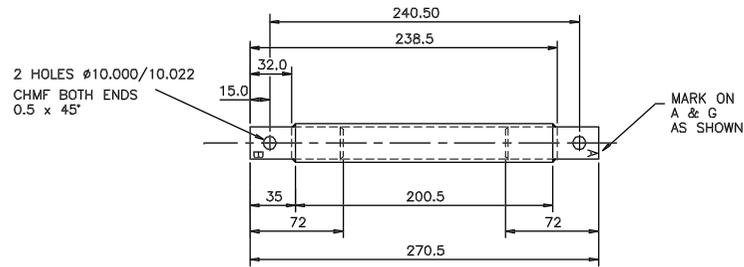
Drawing No.

LS

W/BL/703

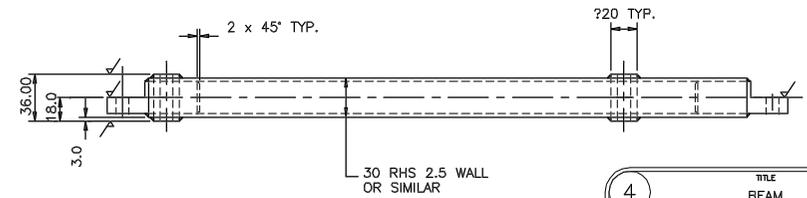
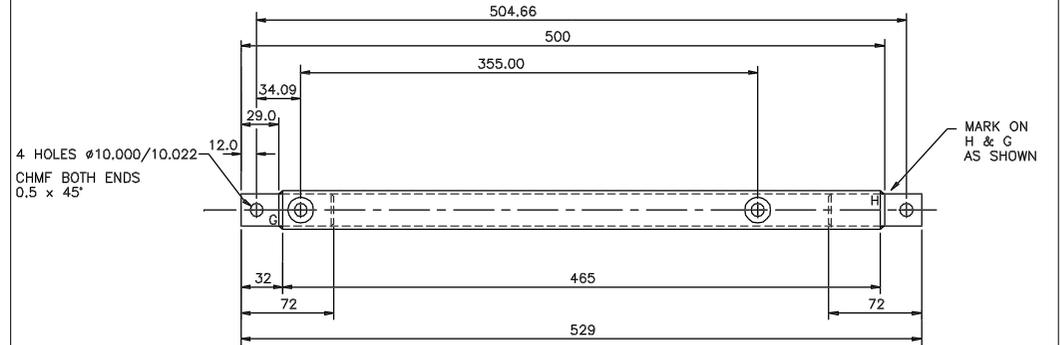
Drawing No.  
W/BL/704-707

REMOVE ALL SHARP EDGES



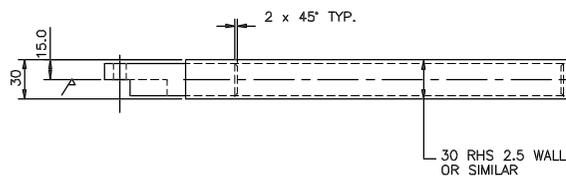
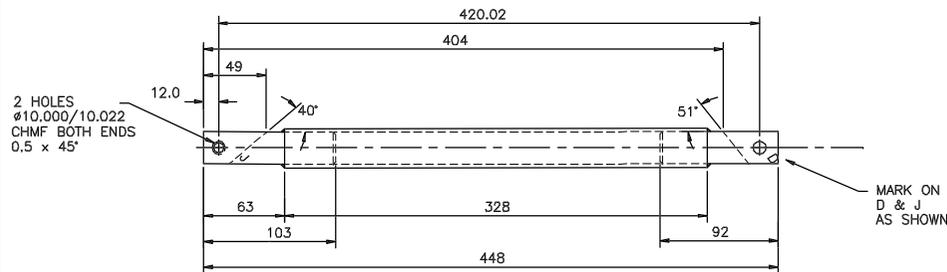
7		TITLE BEAM	
MATERIAL M.S. FABN.	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH TO RGO SPEC	No. REQD. PER UNIT 1		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/707	ISS A

REMOVE ALL SHARP EDGES



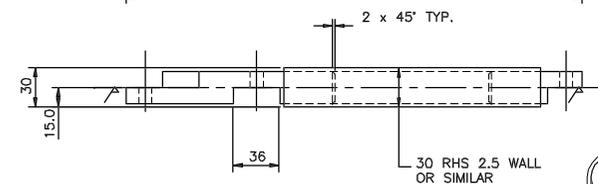
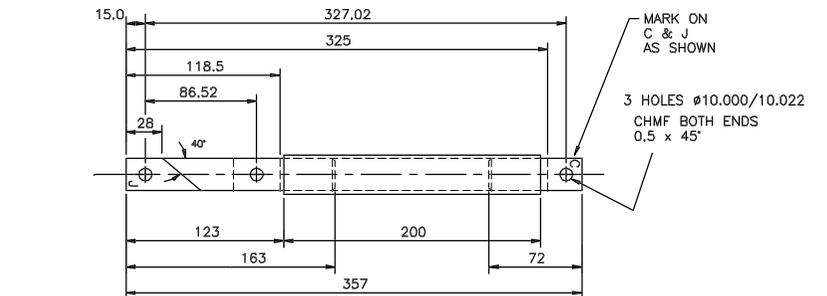
4		TITLE BEAM	
MATERIAL M.S. FABN.	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH TO RGO SPEC	No. REQD. PER UNIT 1		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/704	ISS A

REMOVE ALL SHARP EDGES



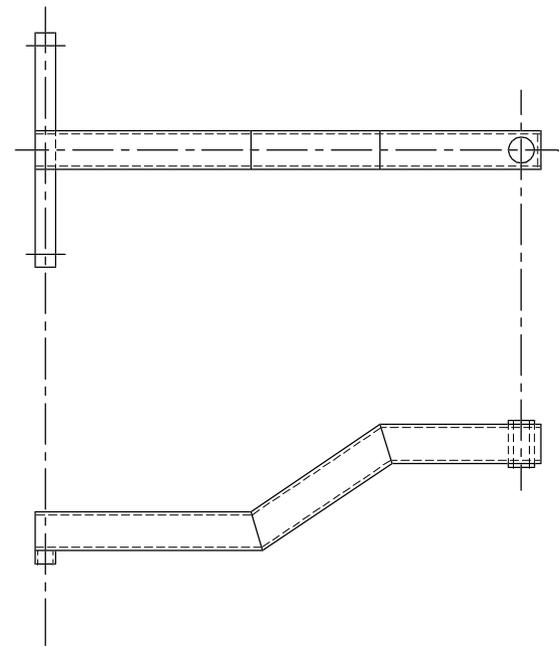
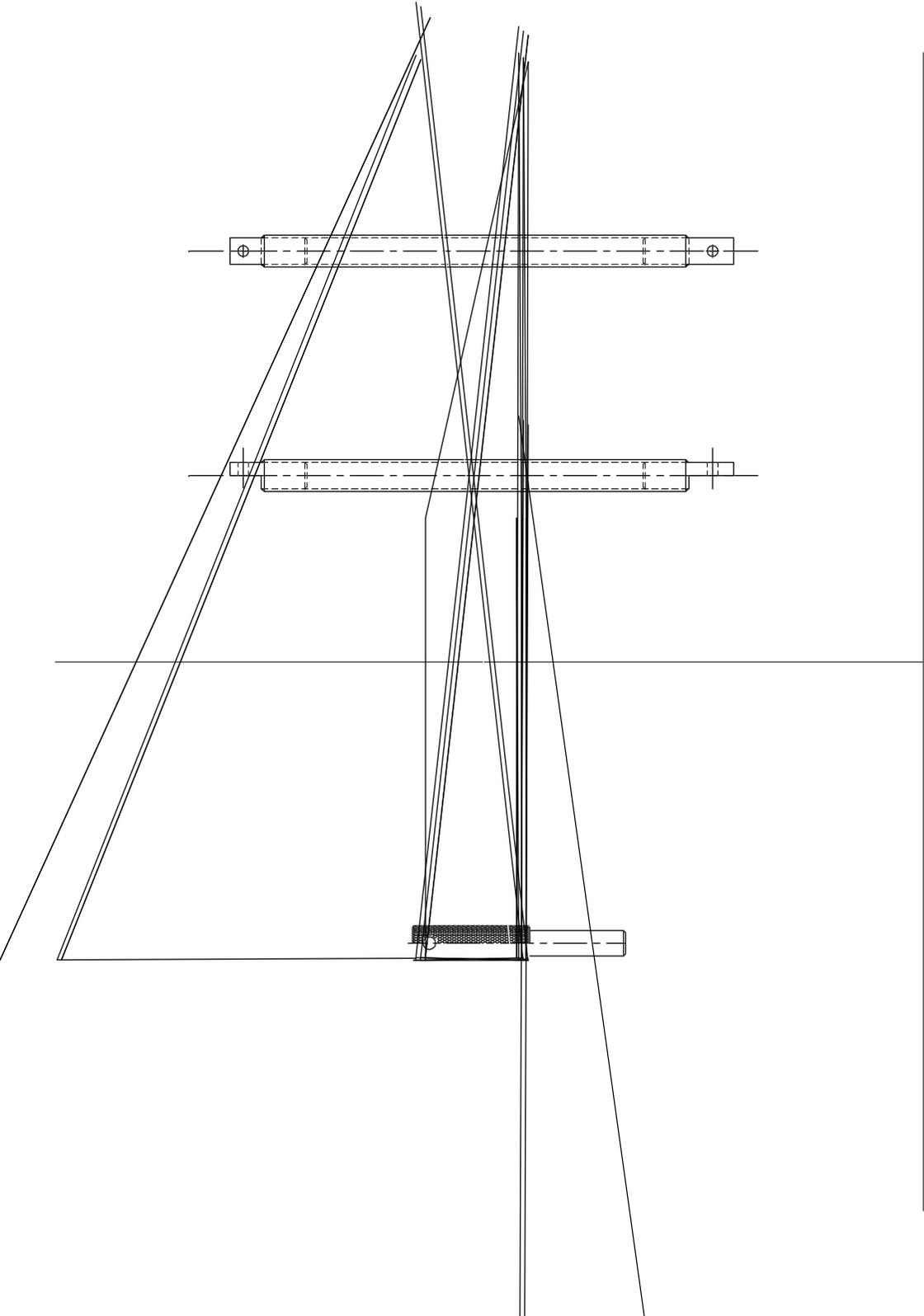
5		TITLE BEAM	
MATERIAL M.S. FABN.	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH TO RGO SPEC	No. REQD. PER UNIT 1		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/705	ISS A

REMOVE ALL SHARP EDGES



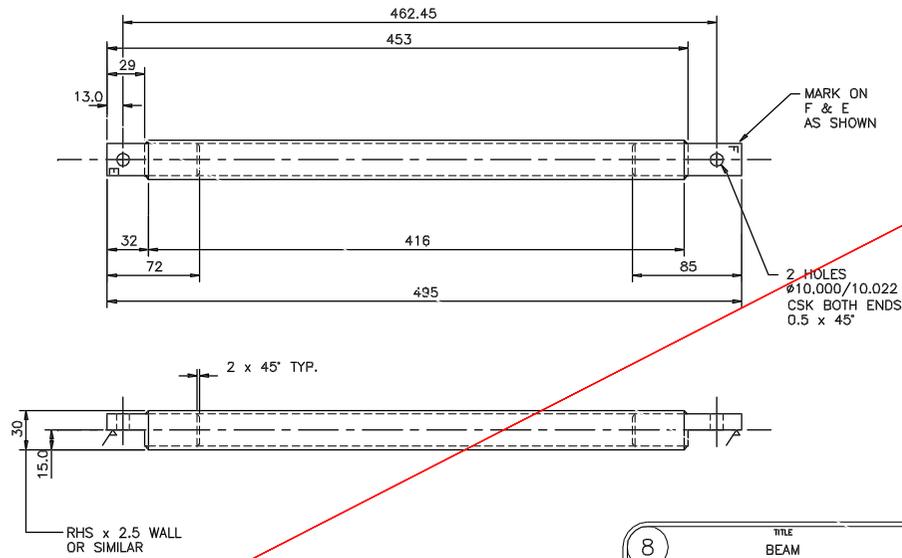
6		TITLE BEAM	
MATERIAL M.S. FABN.	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH TO RGO SPEC	No. REQD. PER UNIT 1		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/706	ISS A

Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No.	
x	+/-									Drawing No.	
xx	+/-	Finish		Drg.No.		ROYAL GREENWICH OBSERVATORY		Title		W/BL/704-707	
xxx	+/-			Used on		MADINGLEY ROAD		DETAILS			
ANG.	+/-					CAMBRIDGE CB3 0EZ				FILE WBL704A	



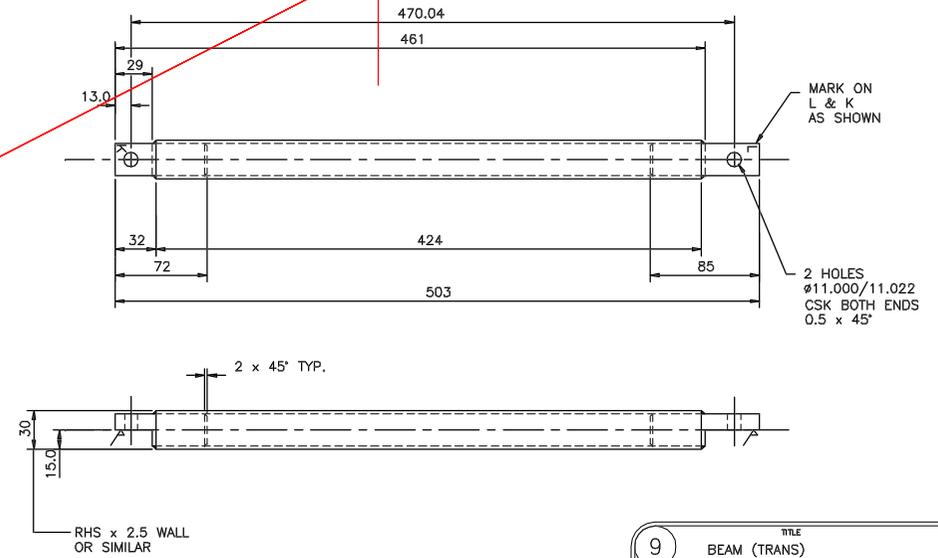
Drawing No.  
W/BL/708-712

REMOVE ALL SHARP EDGES



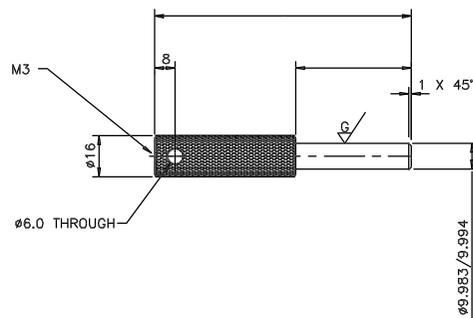
8		TITLE BEAM	
MATERIAL M.S. FABN.	SCALE 1:2	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH TO RGO SPEC	No. REQD. PER UNIT 1		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/708	ISS A

REMOVE ALL SHARP EDGES



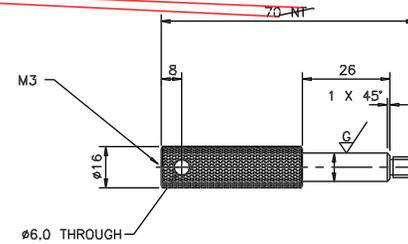
9		TITLE BEAM (TRANS)	
MATERIAL M.S. FABN.	SCALE 1:2	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH TO RGO SPEC	No. REQD. PER UNIT 1		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/709	ISS A

REMOVE ALL SHARP EDGES



10		TITLE JIG PIN	
MATERIAL CHMS	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH 12 OFF	No. REQD. PER UNIT 12 OFF		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/710	ISS A

REMOVE ALL SHARP EDGES



11 12		TITLE JIG PIN	
MATERIAL CHMS	SCALE 1:1	TOLERANCES x ±0.5 xx ±0.2 xxx ±0.1	
FINISH SEE DRG.	No. REQD. PER UNIT SEE DRG.		
G.A. No. V/BL/700	A R.G.O.	DRAWING No. W/BL/711-712	ISS A

ITEM 12  
9 OFF ITEM 11

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by

Tolerance (Unless otherwise stated)	Material
x +/-	
xx +/-	Finish
xxx +/-	
ANG. +/-	

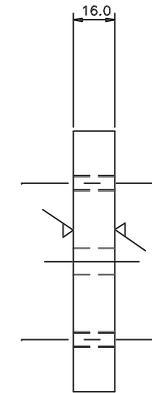
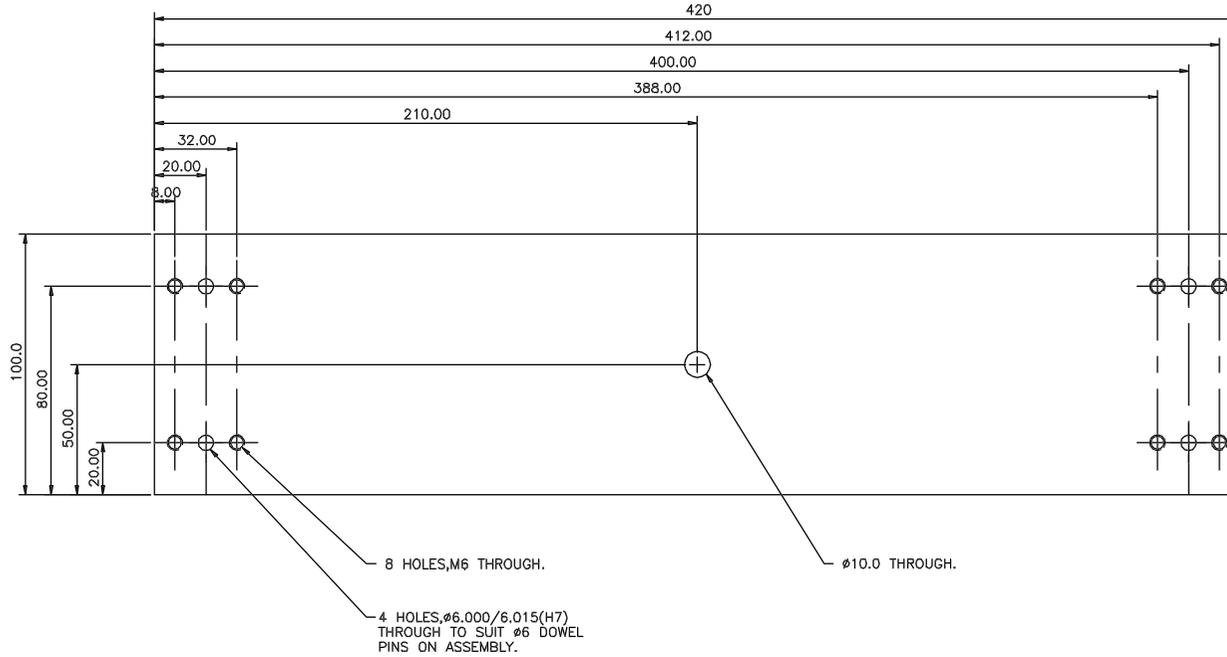
Dimns. In m.m.	Scale
Drg.No.	No. Req.
Used on	

ROYAL GREENWICH OBSERVATORY  
MADINGLEY ROAD  
CAMBRIDGE CB3 0EZ

THIRD ANGLE PROJECTION  
Title  
DETAILS

GA No.  
Drawing No.  
W/BL/708-712

REMOVE ALL SHARP EDGES

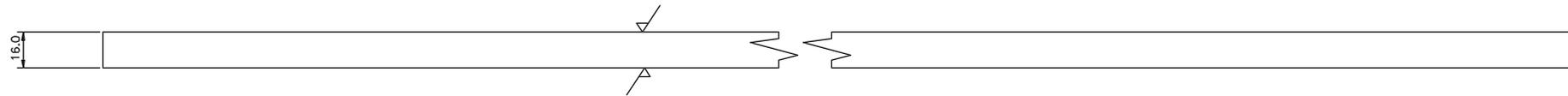
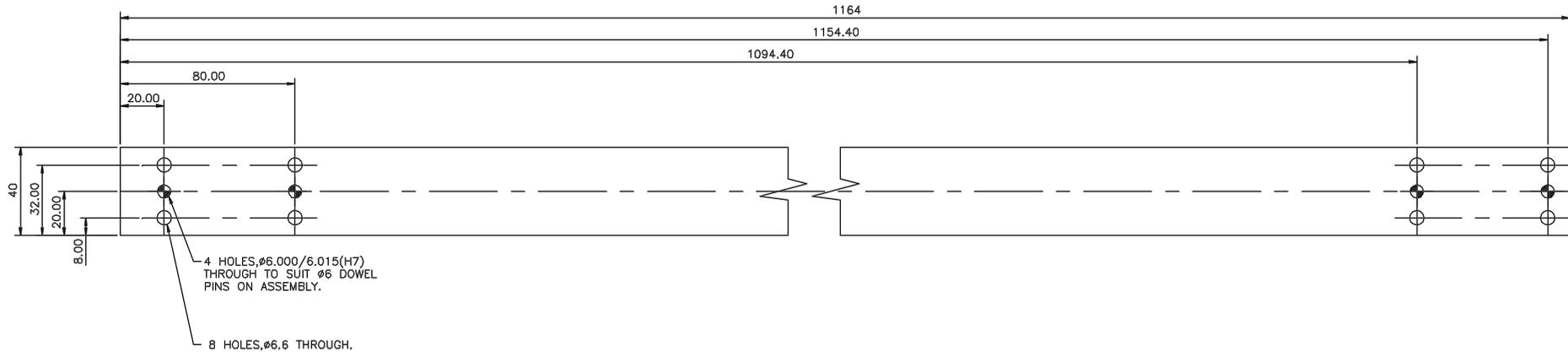


2		TITLE LASER SUPPORT PLATE	
MATERIAL ALCOA PLT.	SCALE 1:1	TOLERANCES x $\pm 0.5$ xx $\pm 0.2$ xxx $\pm 0.1$	
FINISH CLEAN	NO. REQ. PER UNIT 1		
G.A. No. V/BL/720	R.G.O.	DRAWING No. W/BL/721	

								Tolerance (Unless otherwise stated) X +/- XX +/- XXX +/- ANG. +/-		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No.	
SEPT 91 PROMEC								Finish		Drg.No. No.Reg.		ROYAL GREENWICH OBSERVATORY		Title		DETAIL		Drawing No.	
Issue Mod.No Date Drawn by Issue Mod.No Date Drawn by								Used on		CAMBRIDGE CB3 0EZ						W/BL/722			

Drawing No.  
W

REMOVE AI

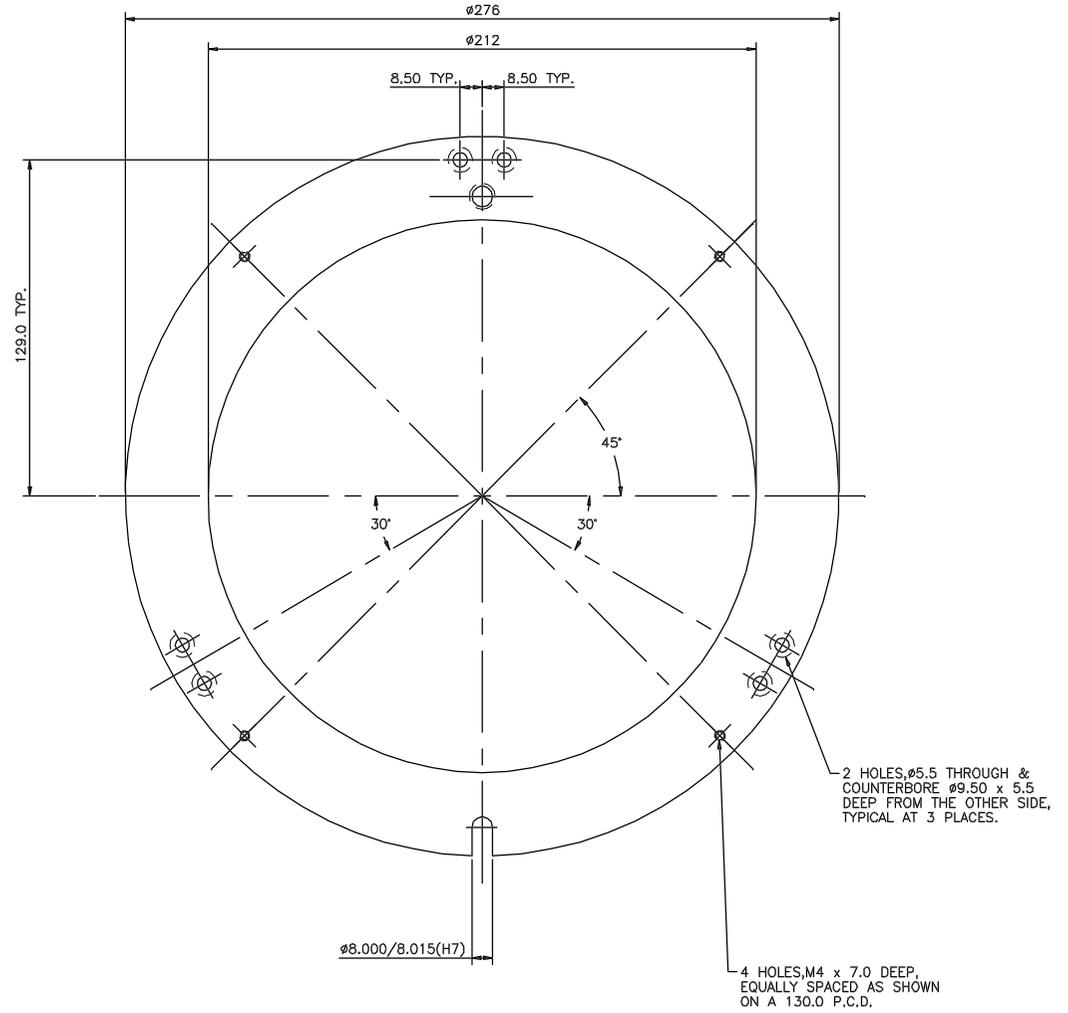
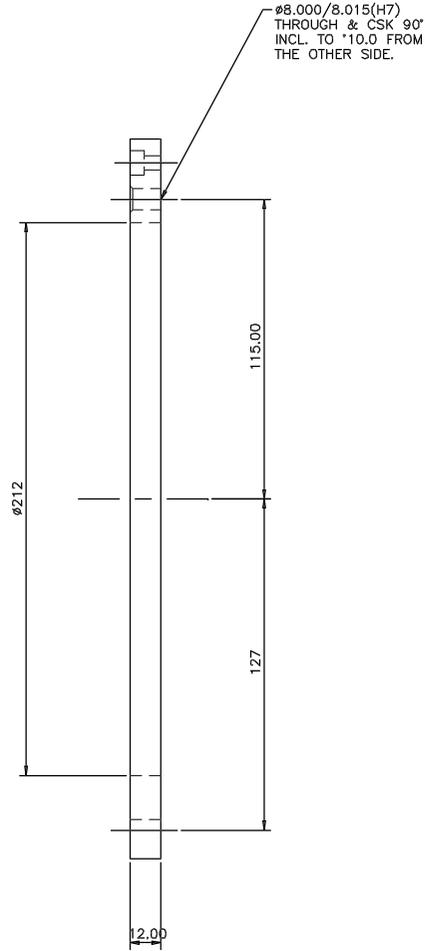


3			TITLE SUPPORT PLATE STRAPS		
MATERIAL	SCALE	TOLERANCES			
ALCOA PLT.	1:1	x	±0.5		
FINISH	No. REQD. PER UNIT	xx	±0.2		
CLEAN	2	xxx	±0.1		
D.A. No. V/BL/720	R.G.O.	DRAWING No. W/BL/723			

								Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No.	
								X +/-										Drawing No.	
								XX +/-		Finish		Drg.No.		No.Reg.		ROYAL GREENWICH OBSERVATORY		Title	
								XXX +/-				Used on				MADINGLEY ROAD			
								ANG. +/-								CAMBRIDGE CB3 0EZ		W	
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by												



REMOVE ALL SHARP EDGES



								Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No.	
								X	+/-										
								X.X	+/-	Finish		Drg.No. No.Reg.		ROYAL GREENWICH OBSERVATORY		Title		Drawing No.	
								X.XX	+/-	Used on		MADINGLEY ROAD		DETAIL		W/BL/727			
								ANG.	+/-			CAMBRIDGE CB3 0EZ							

7		TITLE		SUB PLATE	
MATERIAL	SCALE	TOLERANCES			
ALUM. ALLOY	1:1	X	±0.5		
FINISH	NO. REQD. PER UNIT	XX	±0.2		
MATT BLK. ANODISE	1	XXX	±0.1		
G.A. No.	R.G.O.	DRAWING No.			
V/BL/720		W/BL/727			



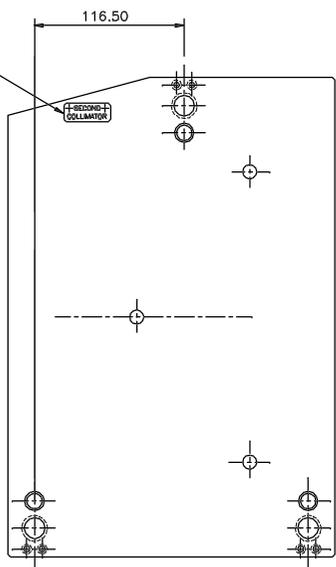




Drawing No. 822  
W/BL/823

REMOVE ALL SHARP EDGES

SECURE LABEL  
W/BL/353  
AS SHOWN



ALL OTHER DETAILS AS FOR W/BL/822

3		TITLE	
PARKING PLATE (SECOND COLL.)			
MATERIAL	SCALE	TOLERANCES	
ALCOA PLATE	1:2	X	±0.5
FINISH	No. REQD. PER UNIT	XX	±0.1
BLK. ANODISED	1	XXX	±0.1
G.A. No.	DRAWING No.		
V/BL/820	R.G.O. W/BL/823		

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by
		19/2/92	PROMEC				

Tolerance (Unless otherwise stated)	
X	±/
XX	+/-
XXX	+/-
ANG.	+/-

Material	Finish	Drg.No.	No.Req.	Used on

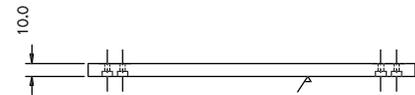
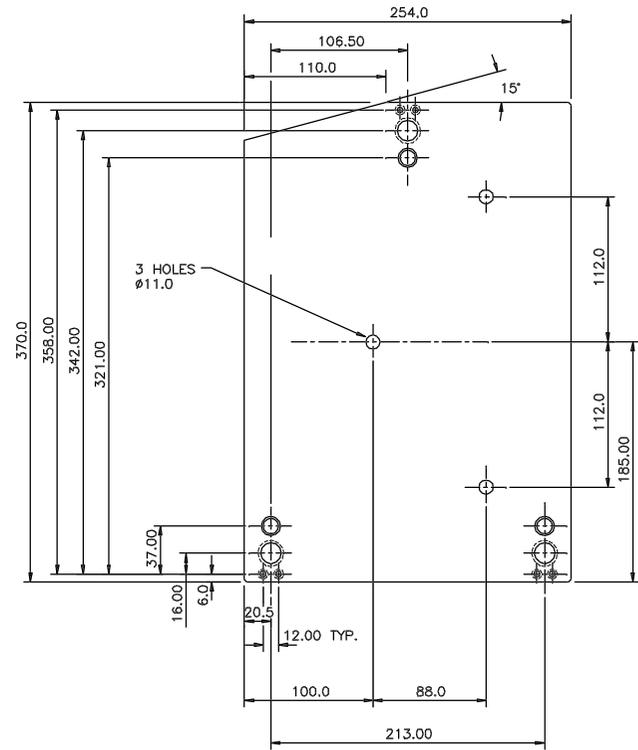
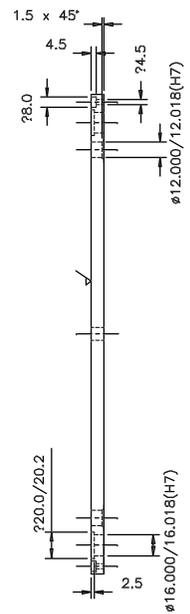
Dimns.in m.m.	Scale 1:2
ROYAL GREENWICH OBSERVATORY	Title
MADINGLEY ROAD	
CAMBRIDGE CB3 0EZ	

THIRD ANGLE PROJECTION	
DETAIL	

G.A. No.	V/BL/820
Drawing No.	822
W/BL/823	

REMOVE ALL SHARP EDGES

SECURE LABEL  
W/BL/339  
AS SHOWN



2		TITLE	
PARKING PLATE (FIRST COLL.)			
MATERIAL	SCALE	TOLERANCES	
ALCOA PLATE	1:2	X	±0.5
FINISH	No. REQD. PER UNIT	XX	±0.1
BLK. ANODISED	1	XXX	±0.1
G.A. No.	DRAWING No.		
V/BL/820	R.G.O. W/BL/822		

Drawing No

2		SUPPO		SCALE
MATERIAL	SCALE	TOLERANCES		
FINISH	NO. REQD. PER UNIT	X	X.X	X.XX
G.A. No.	R.C.O.	DRAWING No.		

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by

Tolerance (Unless otherwise stated)  
 X +/-  
 X.X +/-  
 X.XX +/-

Material  
 Finish

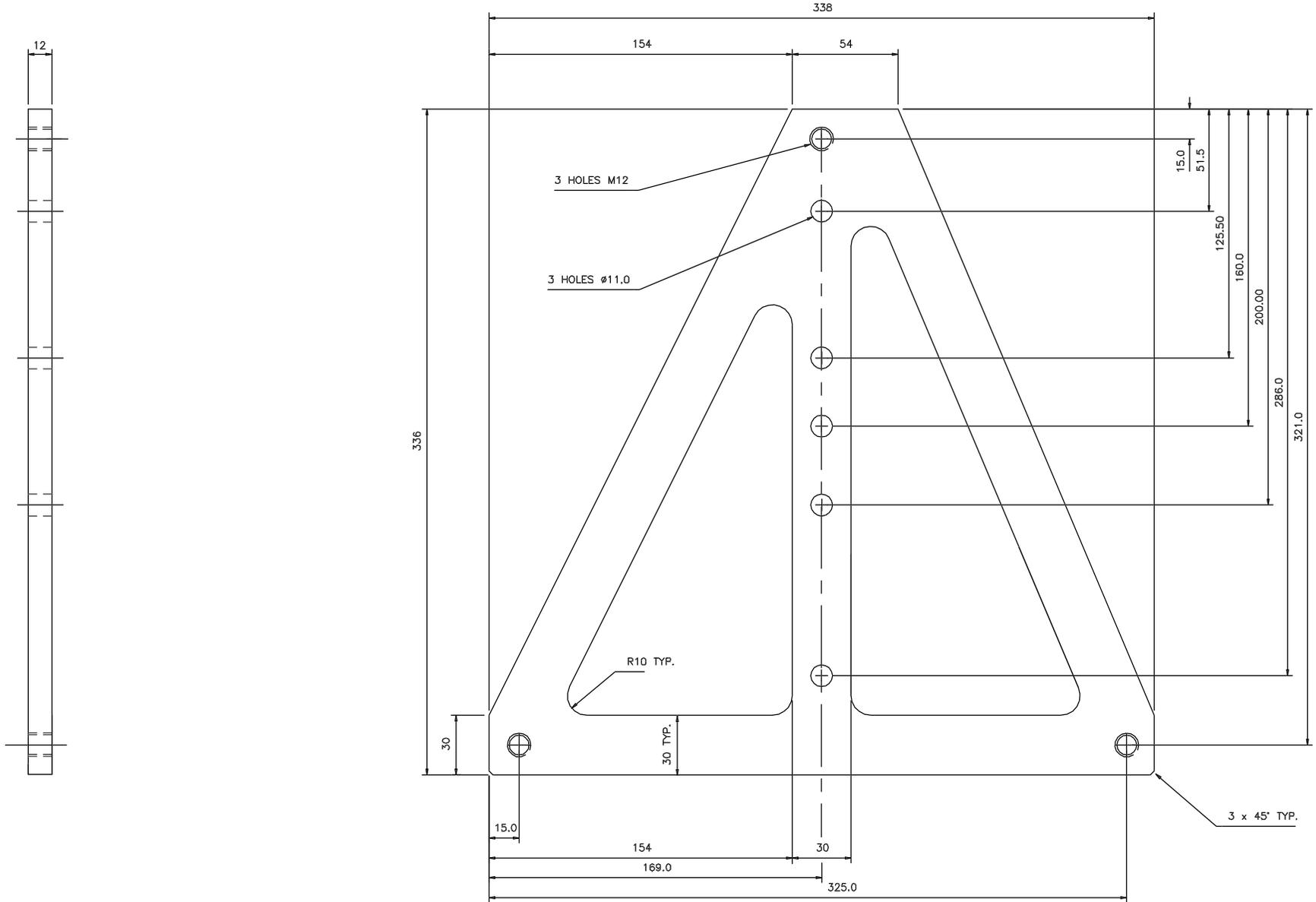
Drg.No. No.Req.  
 Used on

Dimns.in m.m. Scale  
 ROYAL GREENWICH OBSERVATORY  
 MADINGLEY ROAD  
 CAMBRIDGE CB3 0EZ

DETAILS

GA No.  
 Drawing No.  
 W

REMOVE ALL SHARP EDGES



1		TITLE	
SPREADER PLATE			
MATERIAL	SCALE	TOLERANCES	
B.M.S.	FULL	x	$\pm 0.5$
FINISH	No. REQD. PER UNIT	XX	$\pm 0.2$
TO RGO SPEC.	1	XXX	$\pm 0.1$
GA. No.	DRAWING No.		
V/BL/890	R.G.O. W/BL/891		

								Tolerance (Unless stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No. V/BL/890	
								X	+/-									Drawing No.	
								XX	+/-									W/BL/ 891	
								XXX	+/-	Finish		Drg.No. No.Req.		ROYAL GREENWICH OBSERVATORY		Title			
								ANG.	+/-	Used on		MADINGLEY ROAD		CAMBRIDGE		CB3 0EZ			
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by												
						1/8/92	PROMECH												