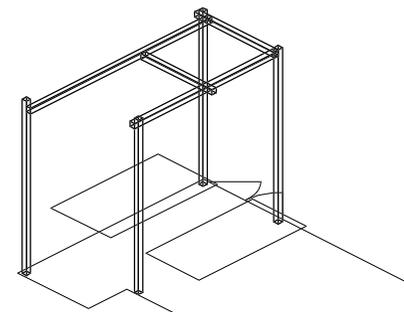
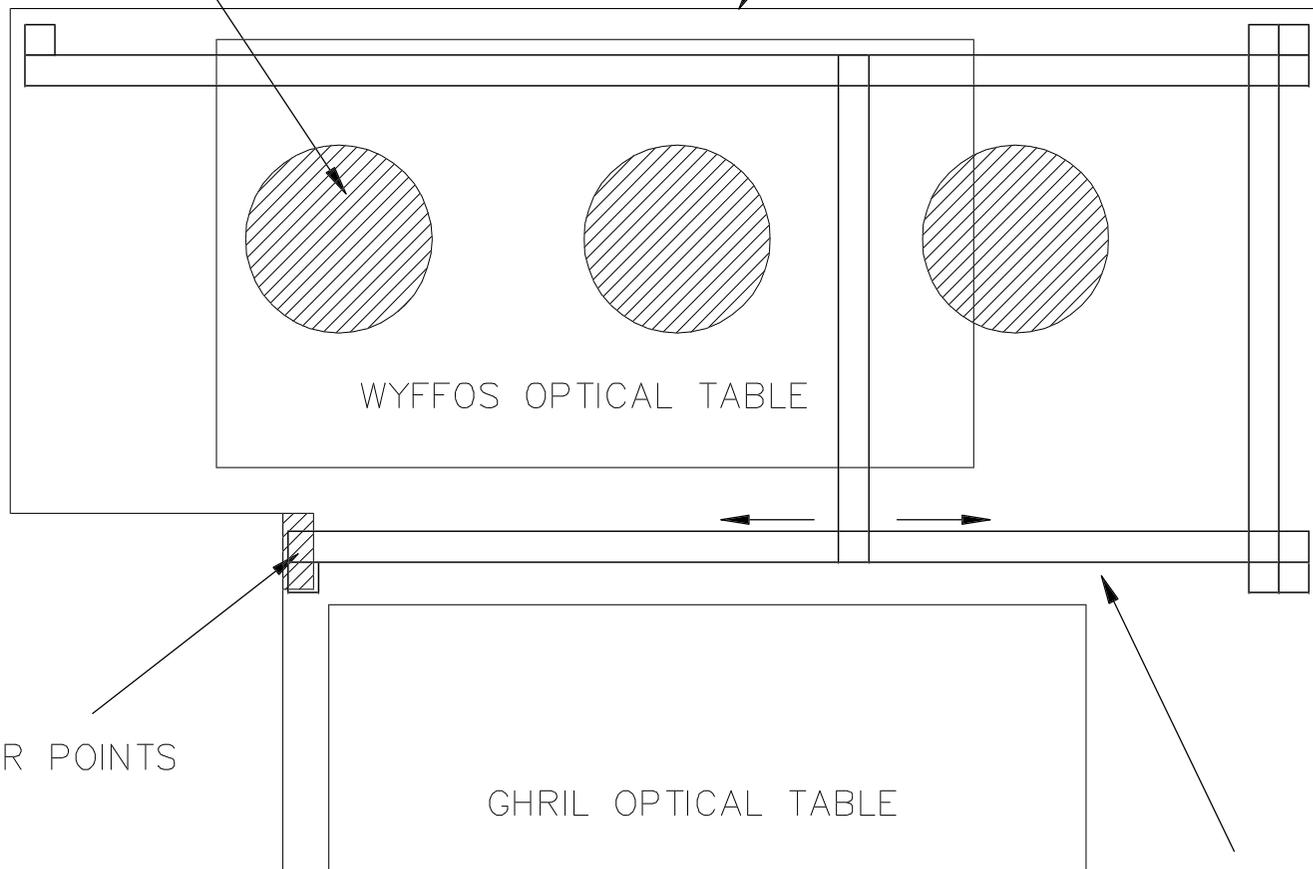


OVERHEAD LIGHTS

GHRIL ENCLOSURE



SKETCH OF LIFTING GANTRY



WYFFOS OPTICAL TABLE

13A POWER POINTS

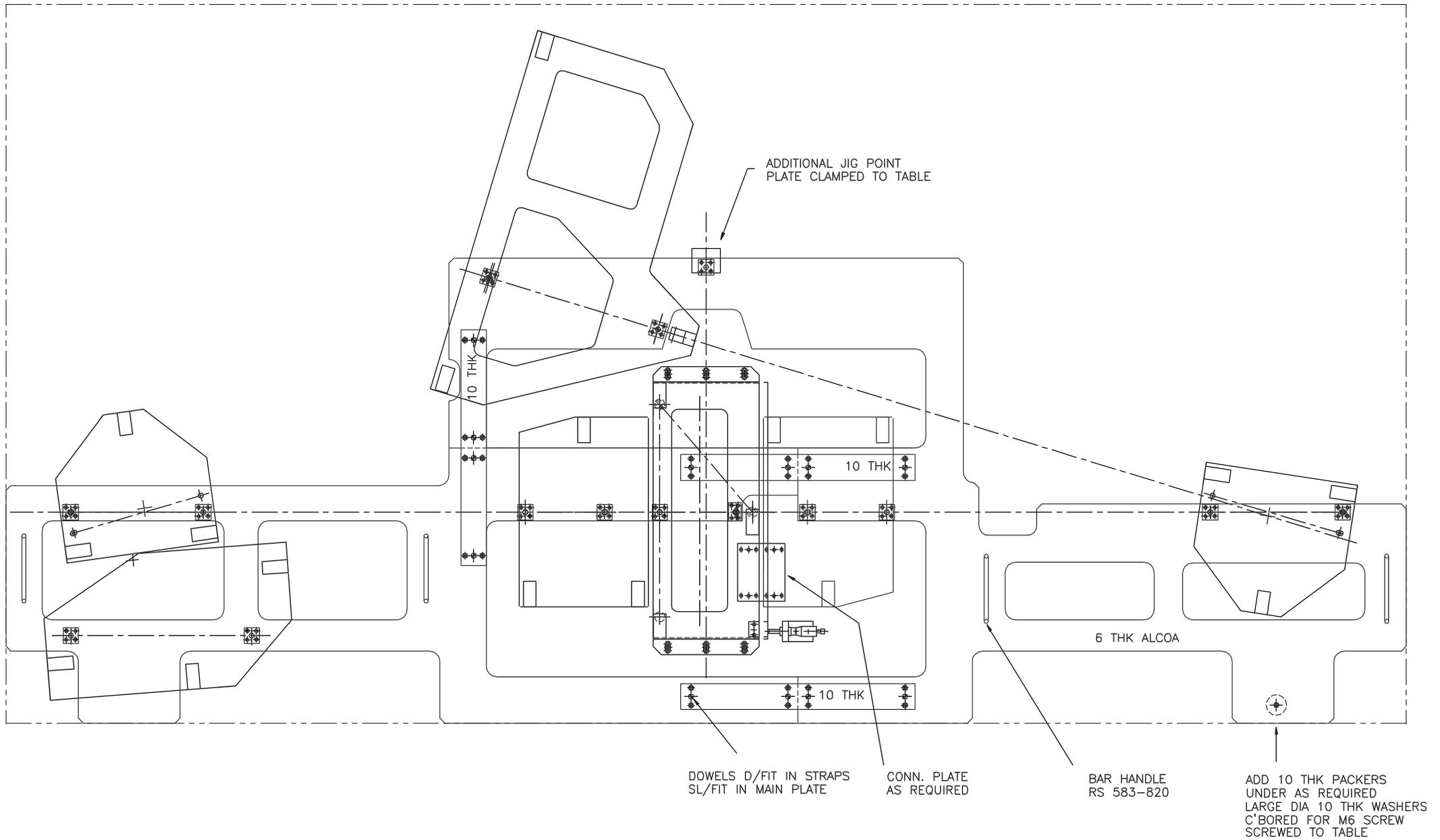
GHRIL OPTICAL TABLE

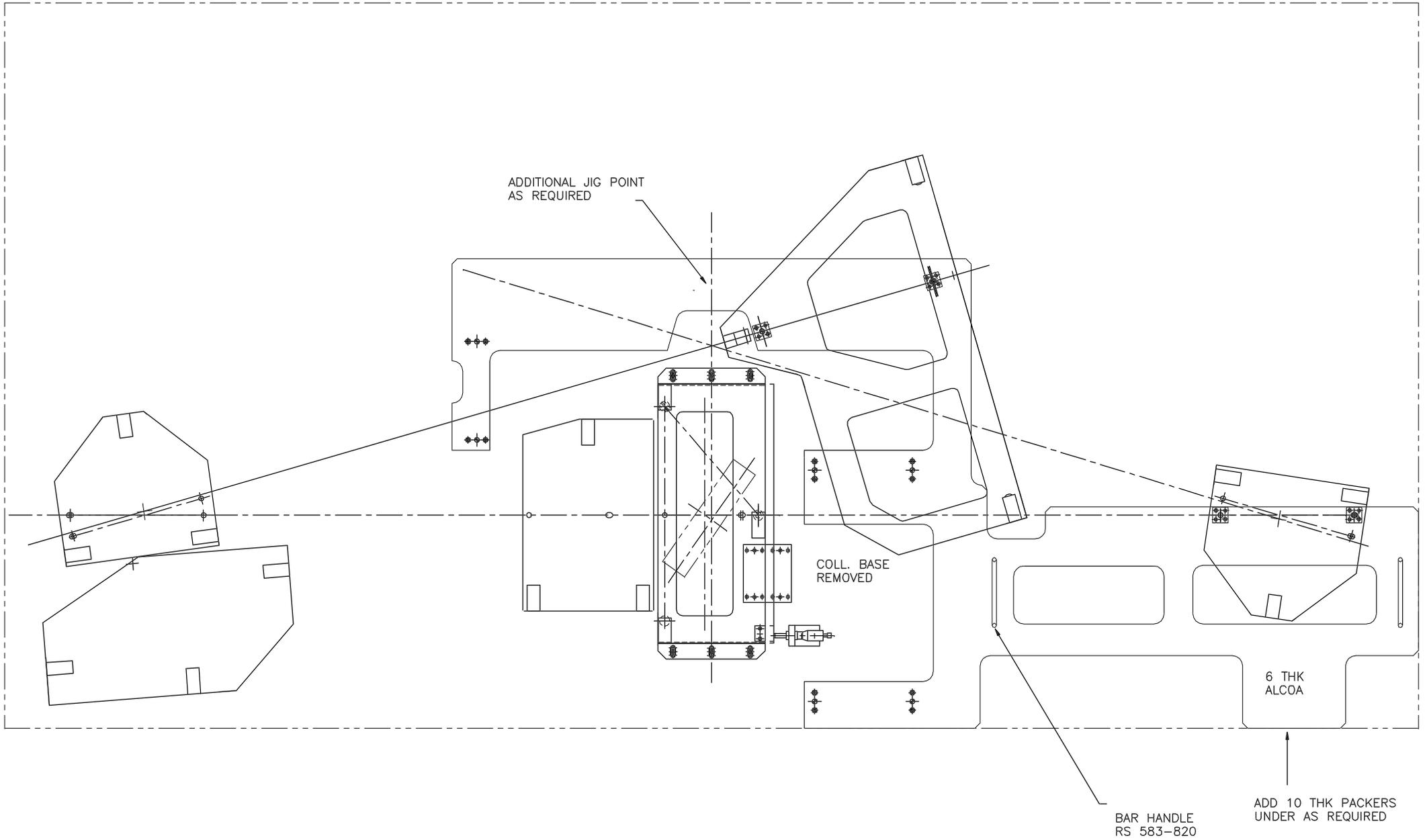
OVERHEAD LIFTING GANTRY  
TO BE INSTALLED  
BY ANGLIA HANDLING

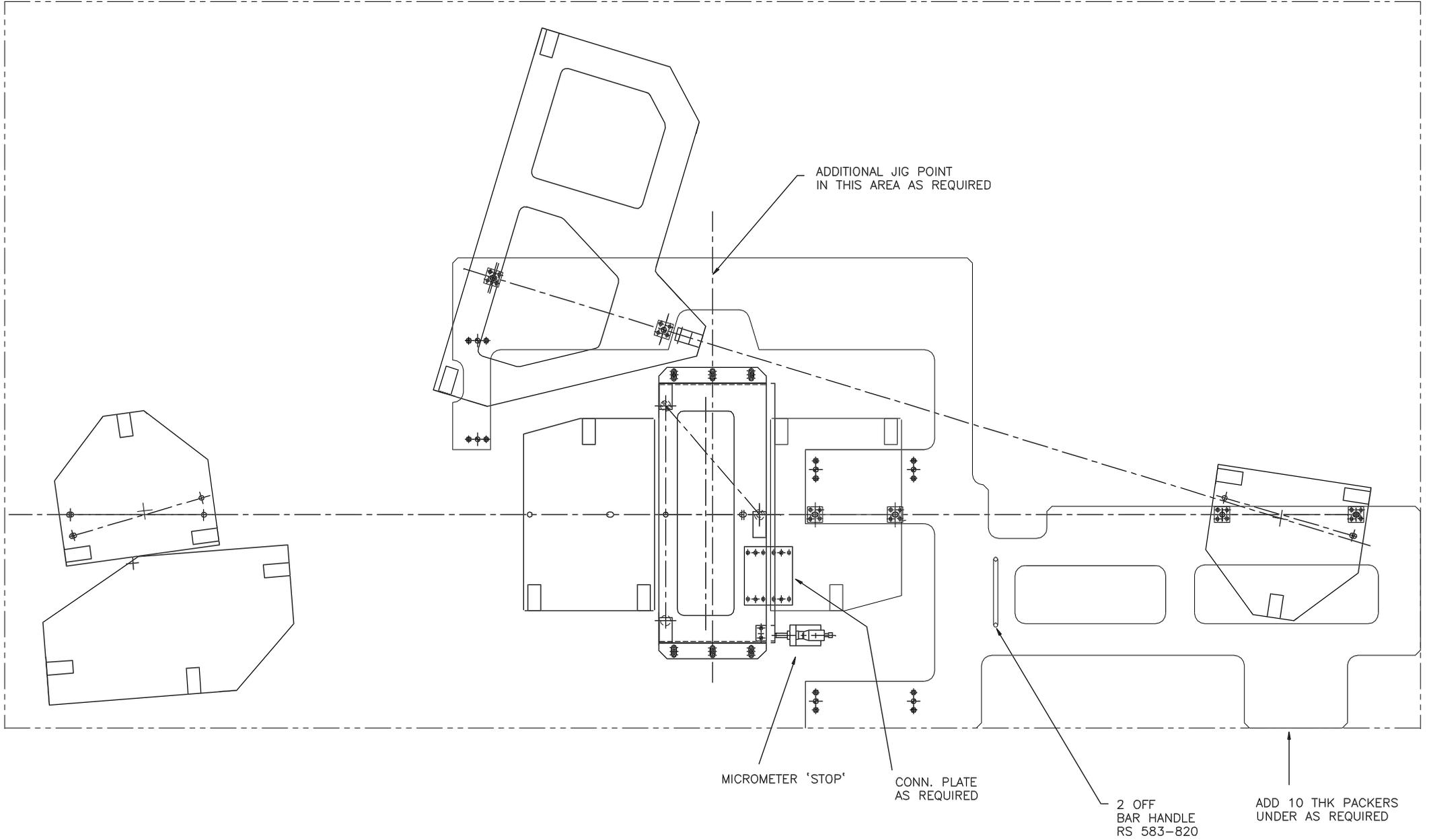
NOTE

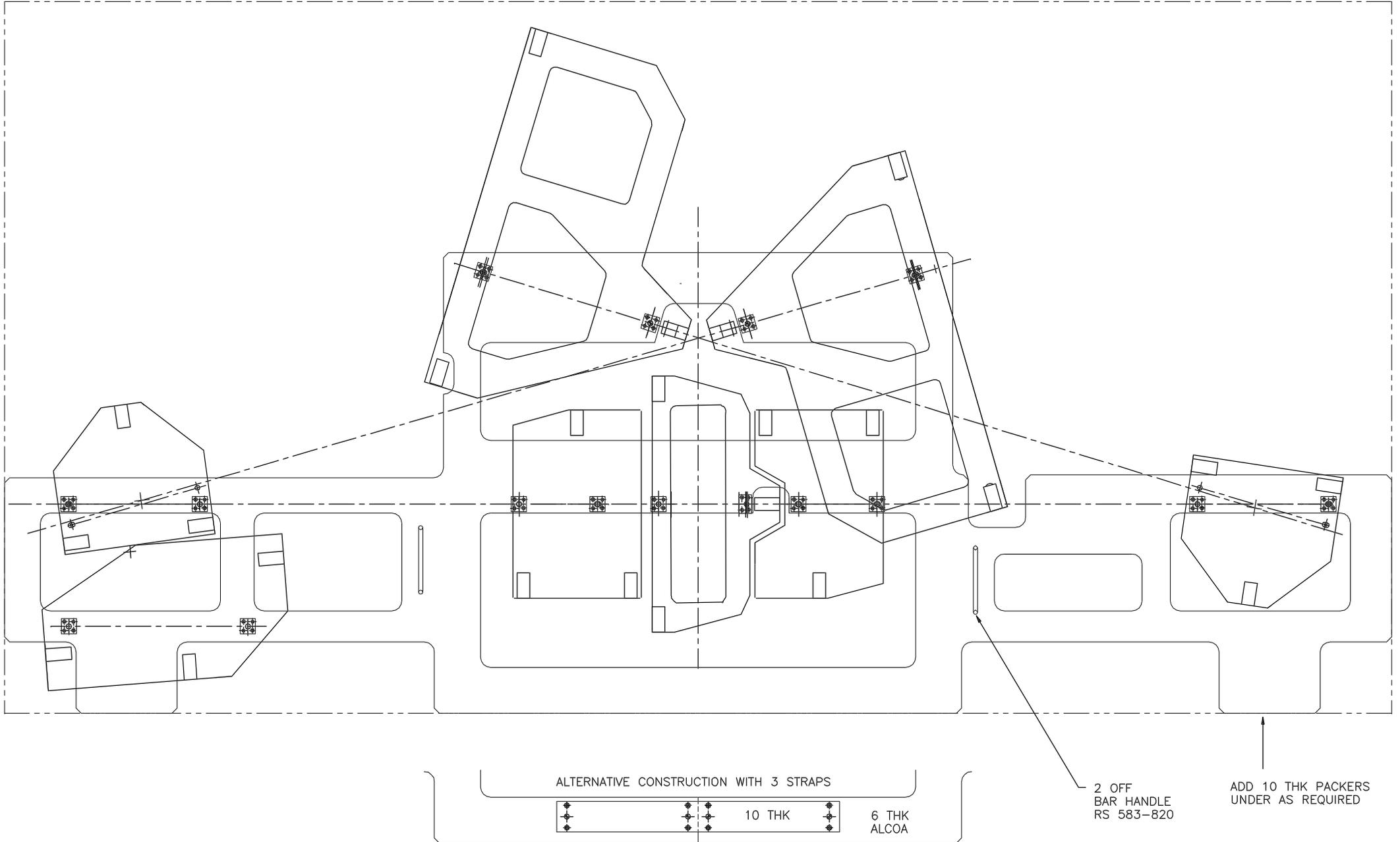
POWER POINTS AND OVERHEAD LIGHTS  
NEED TO BE REMOVED PRIOR TO  
LIFTING GANTRY INSTALLATION

GHRIL ENCLOSURE ELECTRICAL FITTINGS  
NEEDING TO BE REMOVED TO FIT THE WYFFOS LIFTING ASSEMBLY



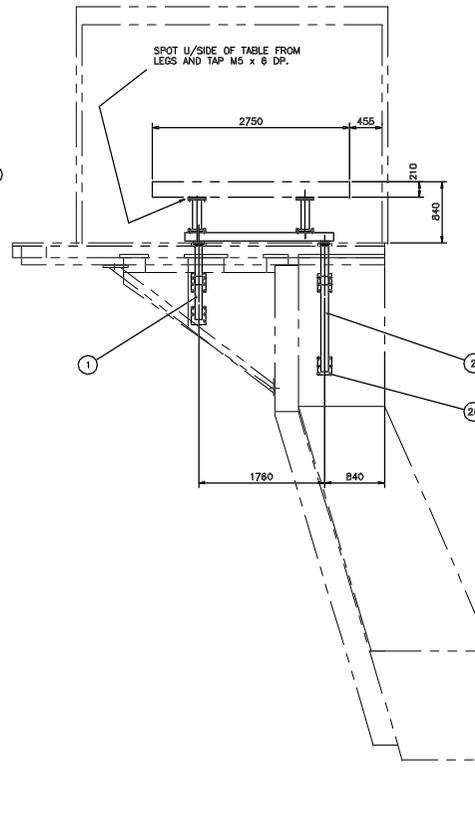
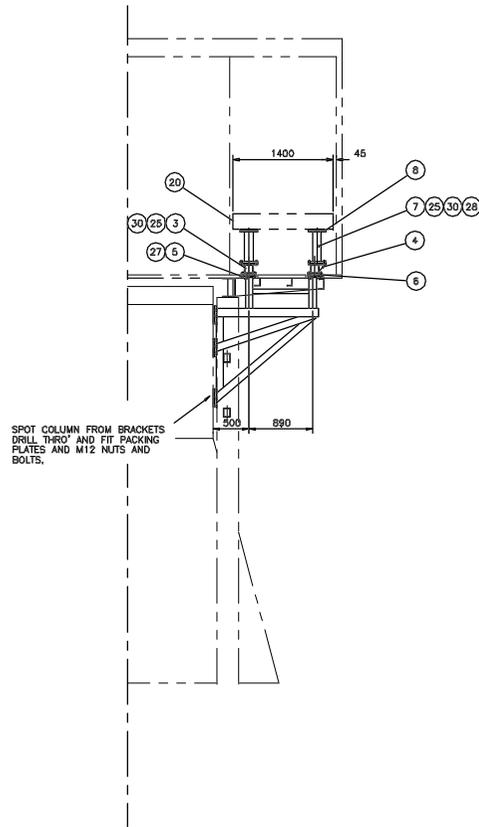
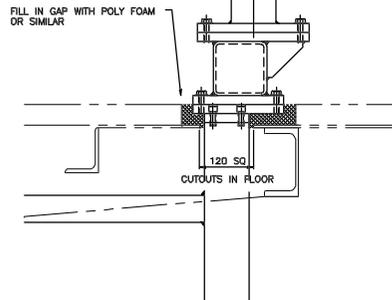
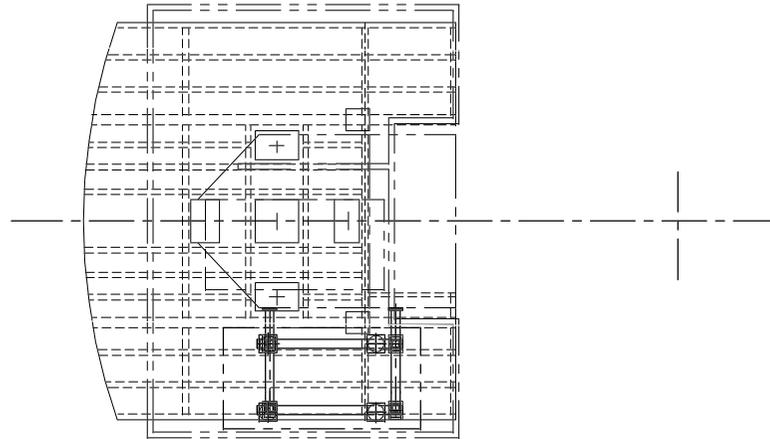






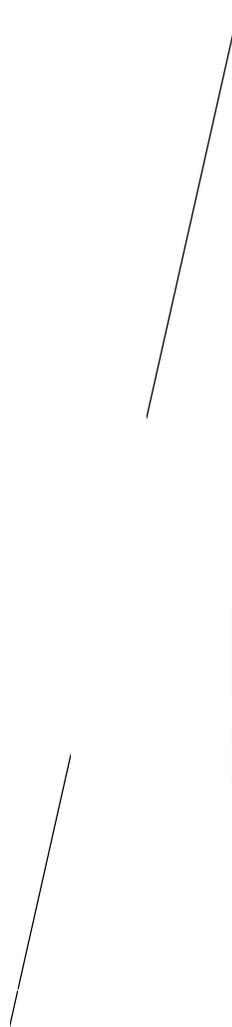
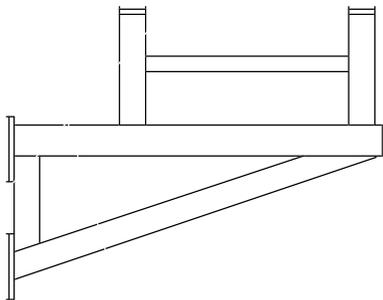
WYFFOS TABLE SETUP PROPOSED (No 2)

4/6/93



TOLERANCES (UNLESS OTHERWISE STATED)				MATERIAL		DRG IN MM	SCALE	THIRD ANGLE PROJECTION		G.A. NO.	SHT 1 OF 1			
X	+/-						1/25							
X,X	+/-													
X,XX	+/-													
AWG	+/-													
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	FINISH	DRG NO.	NO REQ	USED ON	TITLE	DRG NO.	FILE
						9/12/92	PROMECH					ROYAL GREENWICH OBSERVATORY MADRINGLEY ROAD CAMBRIDGE CB3 0EZ	V/BL/1000	V/BL/1000

Drawing No.  
W



1

FINISH

G.A. No.

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by

Tol  
oth  
X  
X.X  
X.XX  
ANG.

Drg.No.	No.Req.	Used on

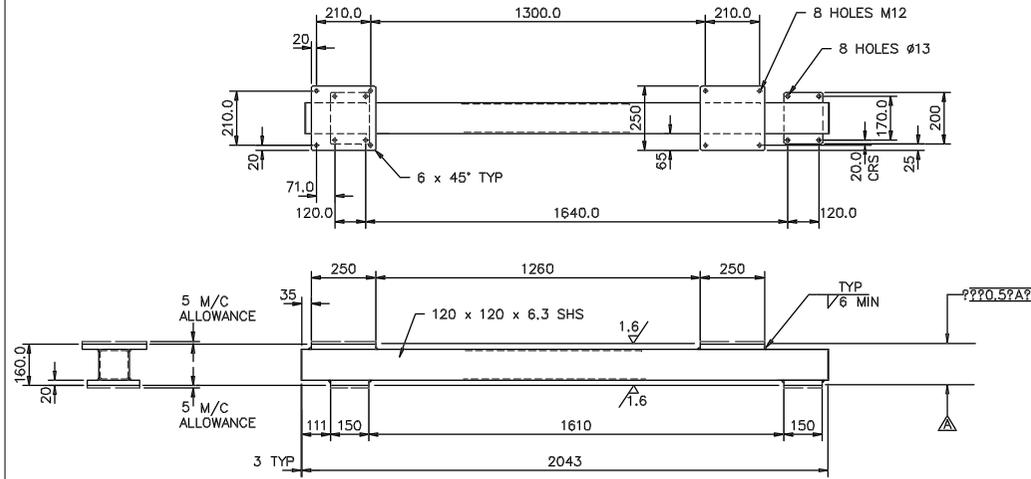
Dirna.l  
ROYAL  
MADINI  
CAMBR

TITLE		
2 R/H BRACKET		
MATERIAL	SCALE	TOLERANCES
MS FAB.	1/10	X X.X X.XX
FINISH	No. RECD. PER UNIT	
SEE DRG	1	
G.A. No.	R.G.O.	DRAWING No.
V/BL/1000	W/BL/1002	

THIRD ANGLE PROJECTION		GA. No.
Title	DETAILS	Drawing No. W/BL/1001

FILE WBL1001

REMOVE ALL SHARP EDGES

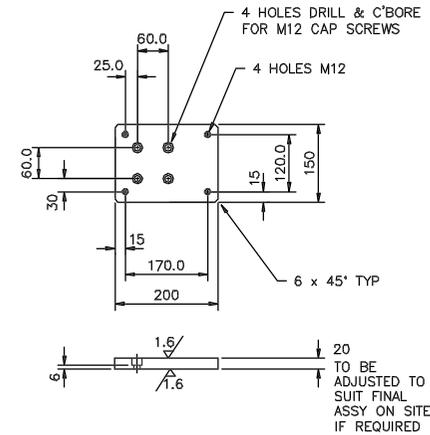


FINISH- DEGREASE AND APPLY 2 COATS OF RED OXIDE PRIMER  
ALL MACHINED SURFACES TO BE PROTECTED FOR SEA TRANSPORTATION

DRILL Ø3 VENT HOLE AS REQUIRED  
CONTINUOUS WELD WHERE SHOWN THUS  
STRESS RELIEVE AS REQUIRED

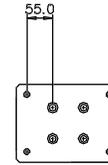
3				TITLE		
INNER BEAM						
MATERIAL	SCALE	TOLERANCES				
MS FAB.	1/10	X	±1.0			
FINISH	No. RECD. PER UNIT	XX	±0.5			
SEE DRG.	1	XXX	±0.1			
G.A. No.	DRAWING No.					
V/BL/1000	R.G.O. W/BL/1003					

REMOVE ALL SHARP EDGES



5				TITLE		
SUB PLATE						
MATERIAL	SCALE	TOLERANCES				
MS	1/5	X	±1.0			
FINISH	No. RECD. PER UNIT	XX	±0.5			
AS W/BL/1003	2	XXX	±0.1			
G.A. No.	DRAWING No.					
V/BL/1000	R.G.O. W/BL/1005					

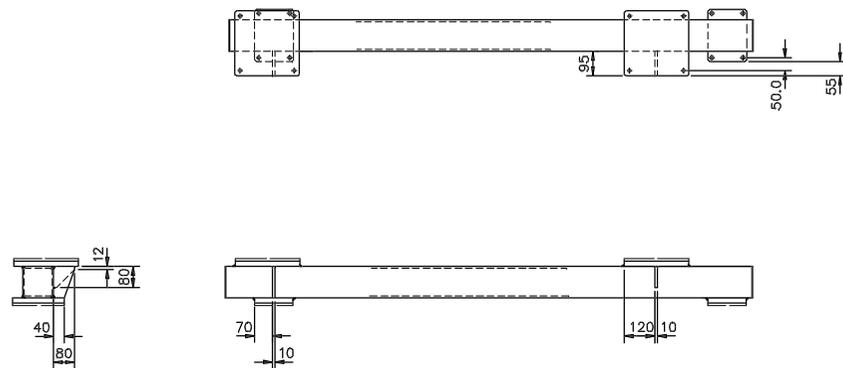
REMOVE ALL SHARP EDGES



ALL OTHER DETAILS AS W/BL/1005

6				TITLE		
SUB PLATE						
MATERIAL	SCALE	TOLERANCES				
MS	1/5	X	±1.0			
FINISH	No. RECD. PER UNIT	XX	±0.5			
AS W/BL/1003	2	XXX	±0.1			
G.A. No.	DRAWING No.					
V/BL/1000	R.G.O. W/BL/1006					

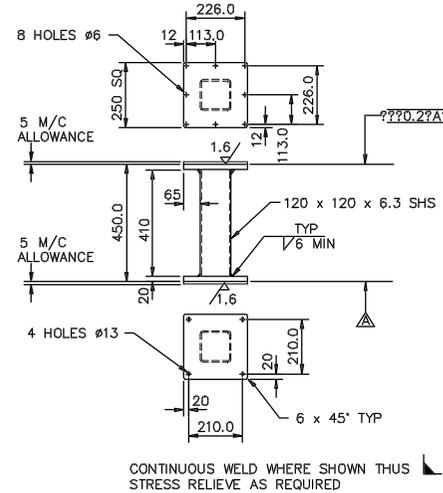
REMOVE ALL SHARP EDGES



ALL OTHER DETAILS AS W/BL/1003

4				TITLE		
OUTER BEAM						
MATERIAL	SCALE	TOLERANCES				
MS FAB.	1/10	X	±1.0			
FINISH	No. RECD. PER UNIT	XX	±0.5			
AS W/BL/1003	1	XXX	±0.1			
G.A. No.	DRAWING No.					
V/BL/1000	R.G.O. W/BL/1004					

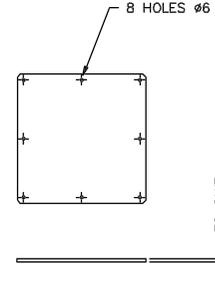
REMOVE ALL SHARP EDGES



DRILL Ø3 VENT HOLE AS REQUIRED

7				TITLE		
LEG						
MATERIAL	SCALE	TOLERANCES				
MS FAB.	1/10	X	±1.0			
FINISH	No. RECD. PER UNIT	XX	±0.5			
AS W/BL/1003	4	XXX	±0.1			
G.A. No.	DRAWING No.					
V/BL/1000	R.G.O. W/BL/1007					

REMOVE ALL SHARP EDGES



PROFILE AND HOLE POSITIONS AS FOR W/BL/1007

MATERIAL TO BE SIMILAR TO THAT USED FOR MOUNTING MACHINES ETC.

8				TITLE		
DAMPER PAD						
MATERIAL	SCALE	TOLERANCES				
SEE NOTE	1/5	X	±1.0			
FINISH	No. RECD. PER UNIT	XX	±0.5			
AS W/BL/1003	4	XXX	±0.1			
G.A. No.	DRAWING No.					
V/BL/1000	R.G.O. W/BL/1008					

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by

Dim's.	In	mm	Scale	1/10	1/5

THIRD ANGLE PROJECTION		GA No.	

DETAILS

