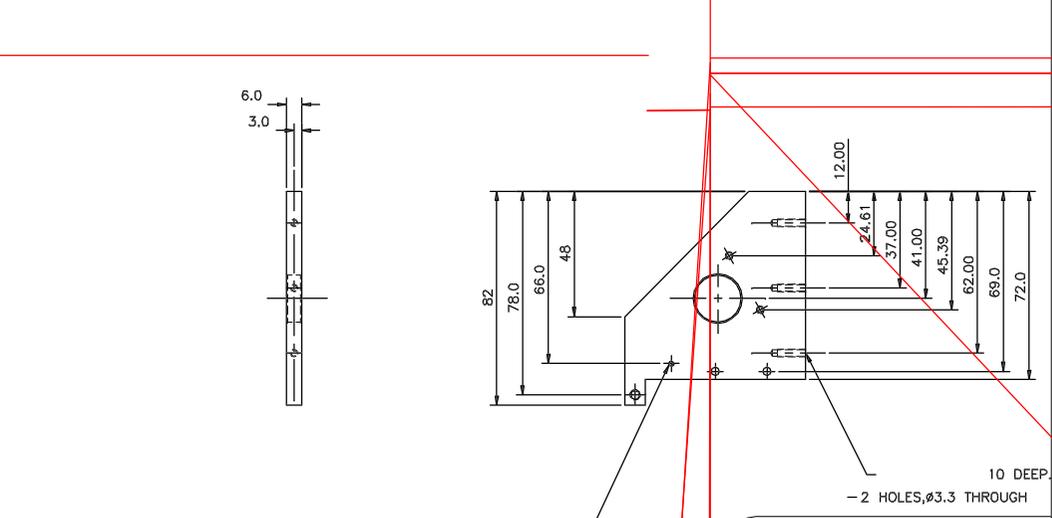
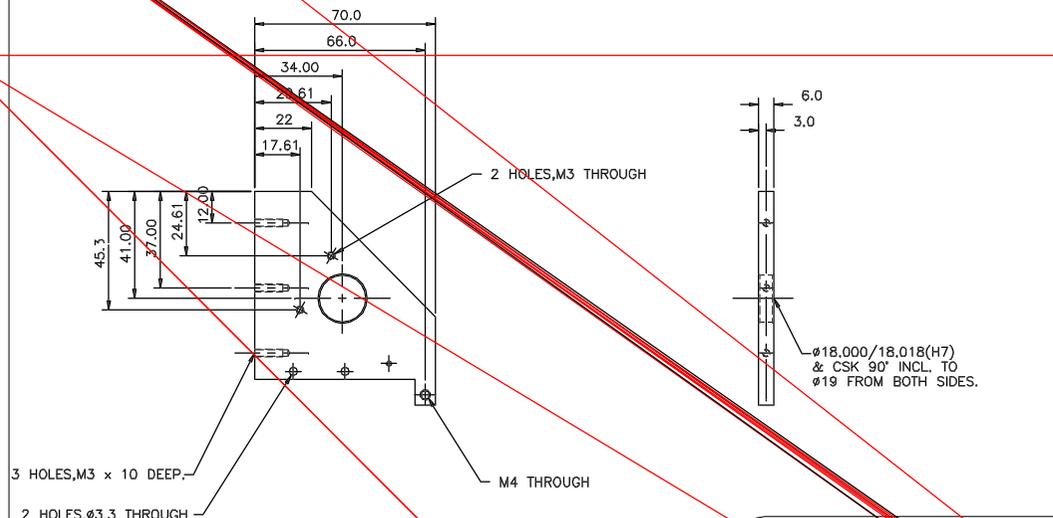


Drawing No.
W/BL/902-905

REMOVE ALL SHARP EDGES

REMOVE ALL SHARP EDGES

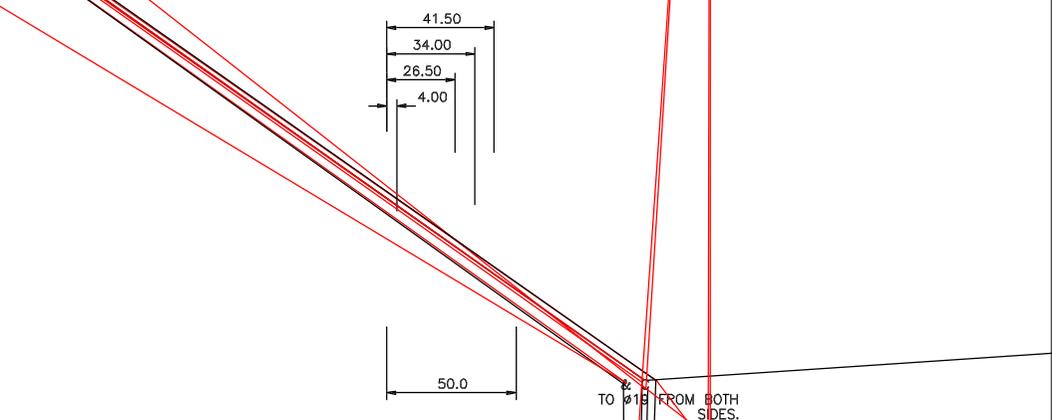
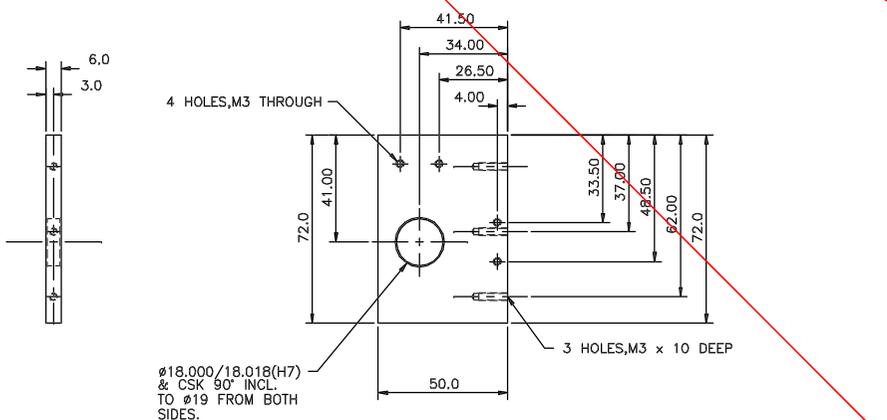


2				TITLE			
SUPPORT PLATE L.H.				SCALE			
MATERIAL		SCALE		TOLERANCES			
ALUM. ALLOY		1:1		x		0.5	
FINISH		No. REQD. PER UNIT		x.x		0.3	
BLK ANODISE		1		x.xx		0.1	
G.A. No.		DRAWING No.		G.A. No.		DRAWING No.	
V/BL/900		W/BL/902		V/BL/900		W/BL/903	

3				TITLE			
SUPPORT PLATE R.H.				SCALE			
MATERIAL		SCALE		TOLERANCES			
ALUM. ALLOY		1:1		x		0.5	
FINISH		No. REQD. PER UNIT		x.x		0.3	
BLK ANODISE		1		x.xx		0.1	
G.A. No.		DRAWING No.		G.A. No.		DRAWING No.	
V/BL/900		W/BL/902		V/BL/900		W/BL/903	

REMOVE ALL SHARP EDGES

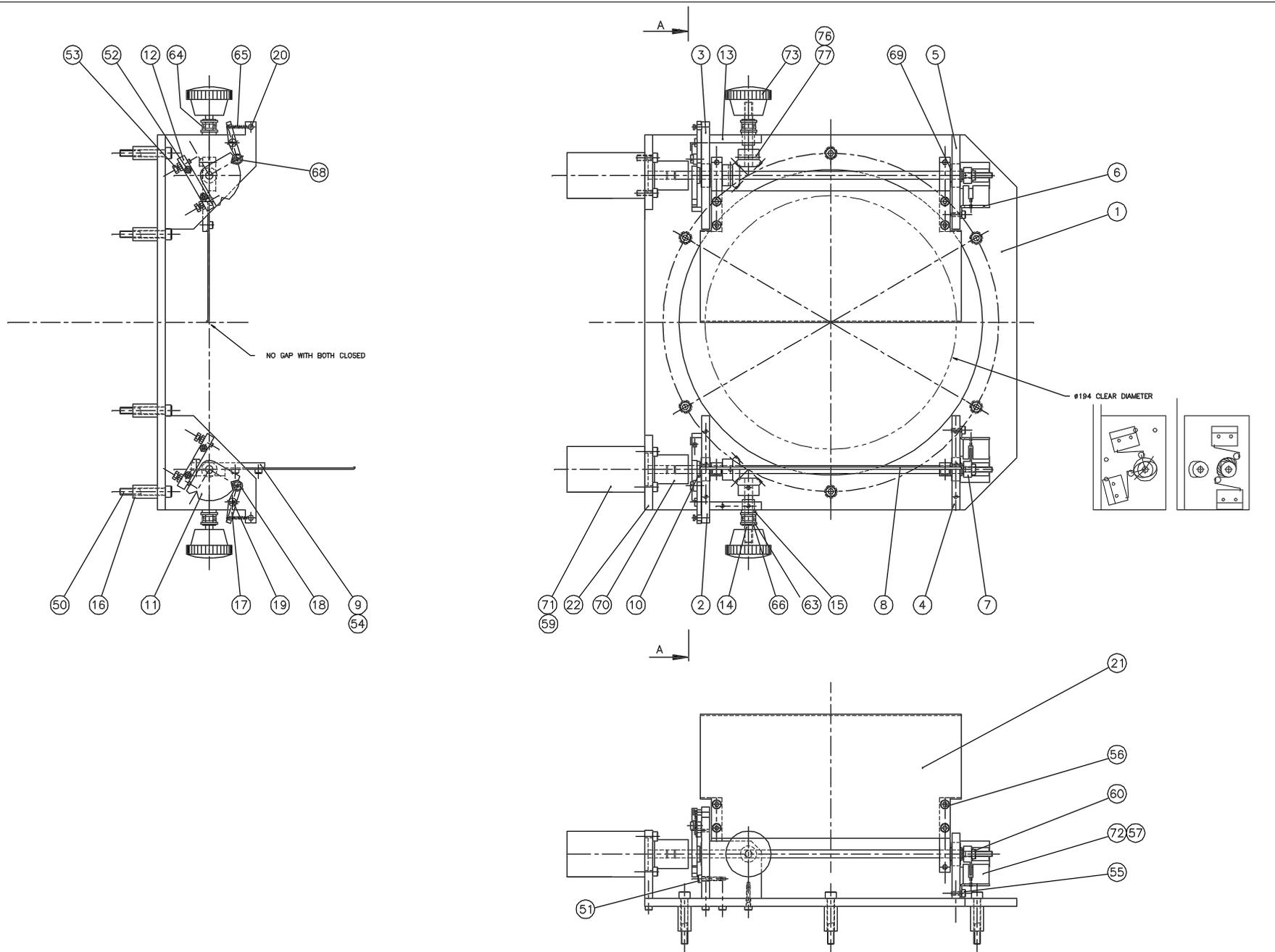
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4				TITLE			
END PLATE L.H.				SCALE			
MATERIAL		SCALE		TOLERANCES			
ALUM. ALLOY		1:1		x		0.5	
FINISH		No. REQD. PER UNIT		x.x		0.3	
BLK ANODISE		1		x.xx		0.1	
G.A. No.		DRAWING No.		G.A. No.		DRAWING No.	
V/BL/900		W/BL/904		V/BL/900		W/BL/905	

5				TITLE			
END PLATE R.H.				SCALE			
MATERIAL		SCALE		TOLERANCES			
ALUM. ALLOY		1:1		x		0.5	
FINISH		No. REQD. PER UNIT		x.x		0.3	
BLK ANODISE		1		x.xx		0.1	
G.A. No.		DRAWING No.		G.A. No.		DRAWING No.	
V/BL/900		W/BL/904		V/BL/900		W/BL/905	

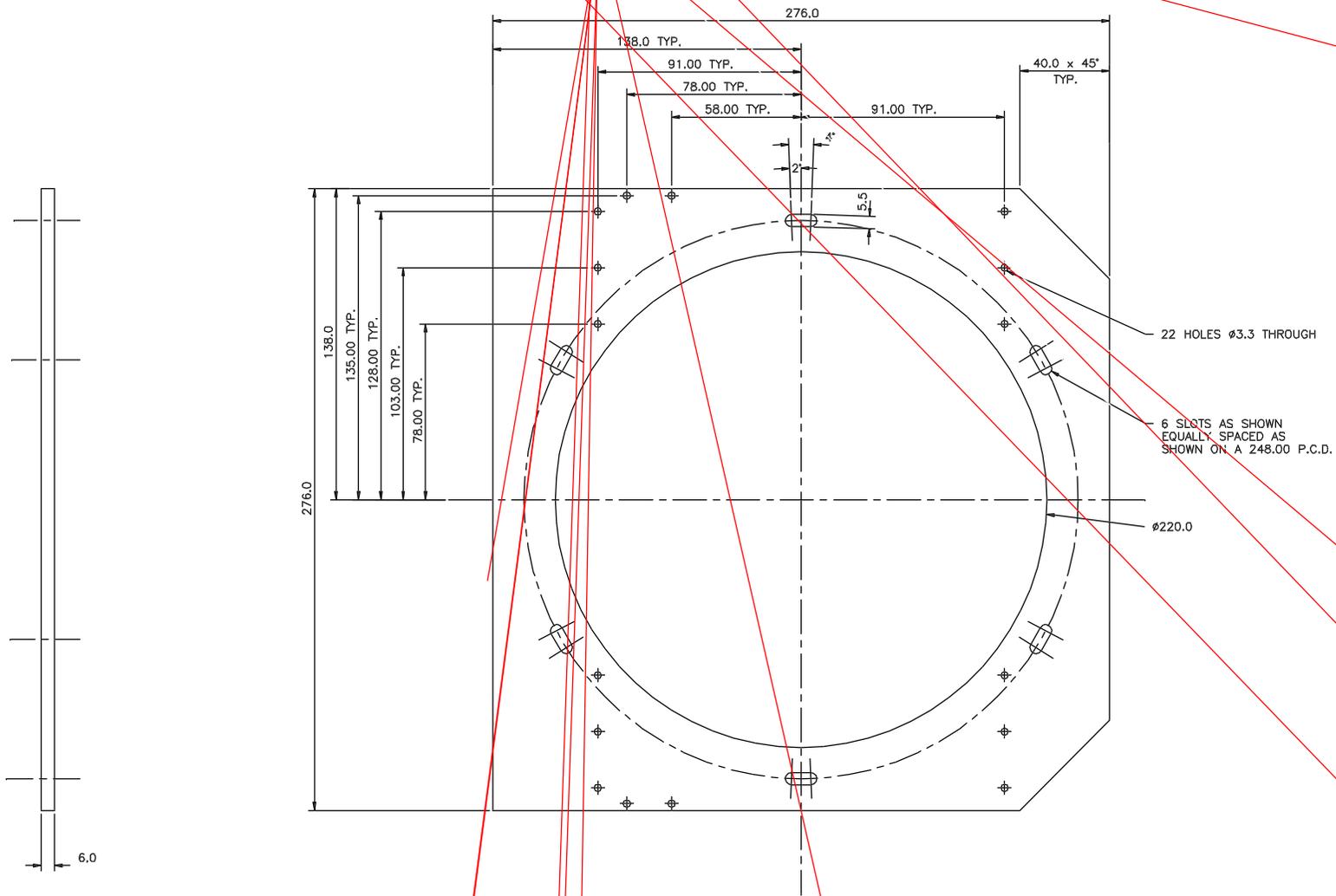
Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No.	
x +/-										Drawing No.	
x.x +/-		Finish		Drg.No.		ROYAL GREENWICH OBSERVATORY		Title		W/BL/902-905	
x.xx +/-				No. Req.		MADINGLEY ROAD		DETAILS			
ANG. +/-				Used on		CAMBRIDGE					
						CB3 0EZ					



								TOLERANCES (UNLESS OTHERWISE STATED)		MATERIAL		DIM IN MM		SCALE 1:1		THIRD ANGLE PROJECTION		G.A. NO.			
								X	+/-			ROYAL GREENWICH OBSERVATORY		TITLE		ROYAL GREENWICH OBSERVATORY		DRG NO.			
								XX	+/-			MADINGLEY ROAD		WYFFOS-HARTMAN SHUTTER ASSEMBLY		V/BL/900					
								XXX	+/-			CAMBRIDGE CB3 0EZ									
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	FINISH	DRG NO.	NO REQ	USED ON										
				C		1/5/92	PROMECH														

Drawing No.
W/BL/901

REMOVE ALL



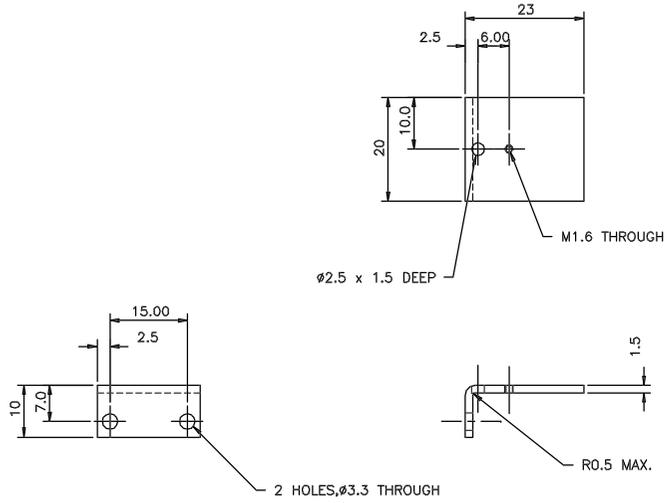
1		TITLE	
BASE PLATE			
MATERIAL	SCALE	TOLERANCES	
ALUMINIUM	1:1	x	0.5
FINISH	No. REQD. PER UNIT	xx	0.3
BLK ANODISE	1	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	W/BL/901		

						Tolerance (Unless otherwise stated)		Material		Dimns. In m.m.		Scale		THIRD ANGLE PROJECTION		Title	
						x x.x x.xx ANG.		Finish		ROYAL GREENWICH OBSERVATORY		MADINGLEY ROAD		CAMBRIDGE CB3 0EZ		DETAIL	
Issue	Mod.No.	Date	Drawn by	Issue	Mod.No.	Date	Drawn by	Drg.No.	No.Req.	Used on							

GA No.
Drawing No.
W/BL/901

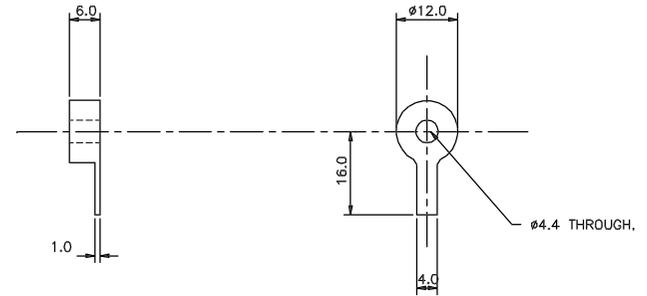
Drawing No.
W/BL/906-909

REMOVE ALL SHARP EDGES



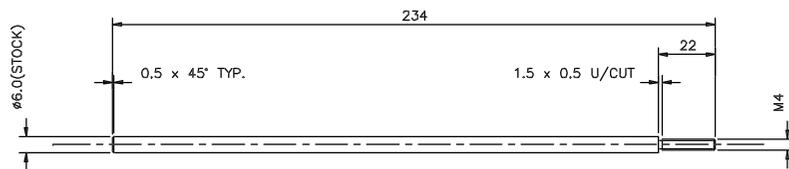
6 PROXIMITY SWITCH BRACKET			
MATERIAL	SCALE	TOLERANCES	
ALUM. ALLOY	2:1	x	0.5
FINISH	No. REQD. PER UNIT	x.x	0.3
BLK ANODISE	4	x.xx	0.1
G.A. No. V/BL/900	R.G.O.	DRAWING No. W/BL/906	

REMOVE ALL SHARP EDGES



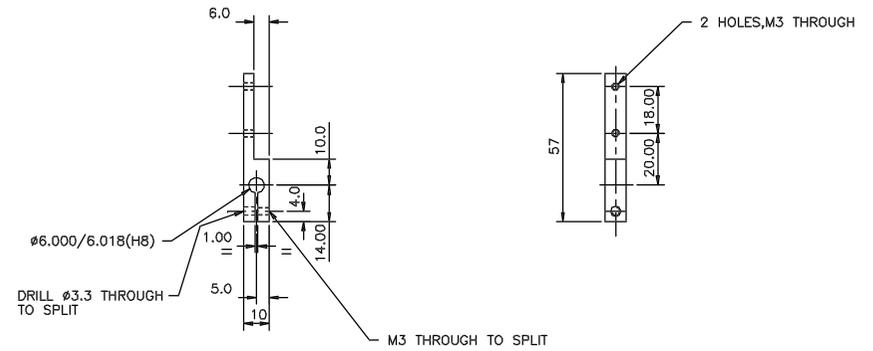
7 PROXIMITY SWITCH FLAG			
MATERIAL	SCALE	TOLERANCES	
ALUM. ALLOY	2:1	x	0.5
FINISH	No. REQD. PER UNIT	x.x	0.3
BLK ANODISE	2	x.xx	0.1
G.A. No. V/BL/900	R.G.O.	DRAWING No. W/BL/907	

REMOVE ALL SHARP EDGES



8 SHAFT			
MATERIAL	SCALE	TOLERANCES	
P.G.M.S.	1:1	x	0.5
FINISH	No. REQD. PER UNIT	x.x	0.3
BLK NIC PLT	2	x.xx	0.1
G.A. No. V/BL/900	R.G.O.	DRAWING No. W/BL/908 ISS A	

REMOVE ALL SHARP EDGES

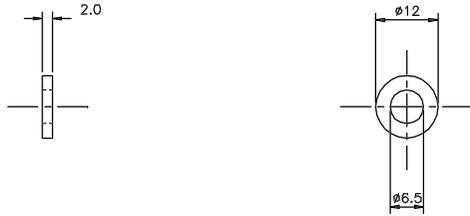


9 PIVOT CLAMP			
MATERIAL	SCALE	TOLERANCES	
ALUM. ALLOY	1:1	x	0.5
FINISH	No. REQD. PER UNIT	x.x	0.3
BLK ANODISE	4	x.xx	0.1
G.A. No. V/BL/900	R.G.O.	DRAWING No. W/BL/909	

Tolerance (Unless otherwise stated)		Material	Dimns. In m.m.		Scale	THIRD ANGLE PROJECTION		GA No.
Issue	Mod.No	Finish	Drg.No.	No.Req.	ROYAL GREENWICH OBSERVATORY MADINGLEY ROAD CAMBRIDGE CB3 0EZ	Title		Drawing No.
						DETAILS		W/BL/906-909
			Used on					

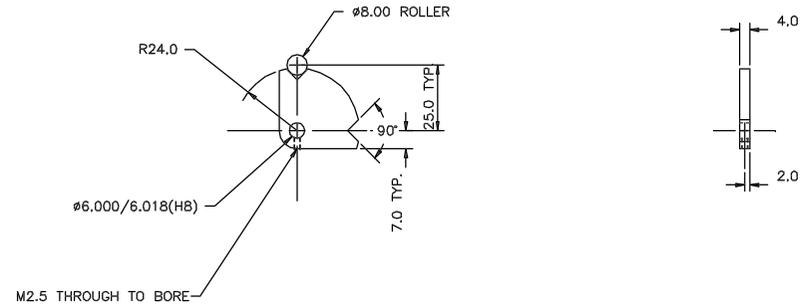
Drawing No.
W/BL/910-913

REMOVE ALL SHARP EDGES



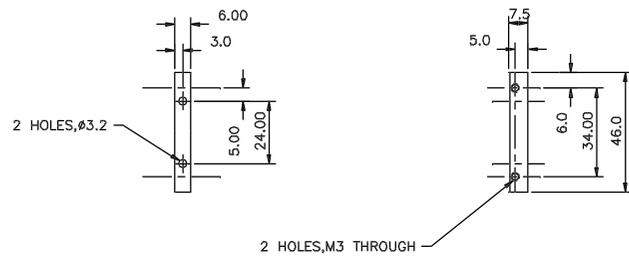
10				TITLE SPACER				
MATERIAL	SCALE	TOLERANCES						
ALUMINIUM	2:1	x	0.5					
FINISH	No. REQD. PER UNIT	xx	0.3					
BLK ANODISE	2	xxx	0.1					
G.A. No.	DRAWING No.							
V/BL/900	R.G.O.	W/BL/910						

REMOVE ALL SHARP EDGES



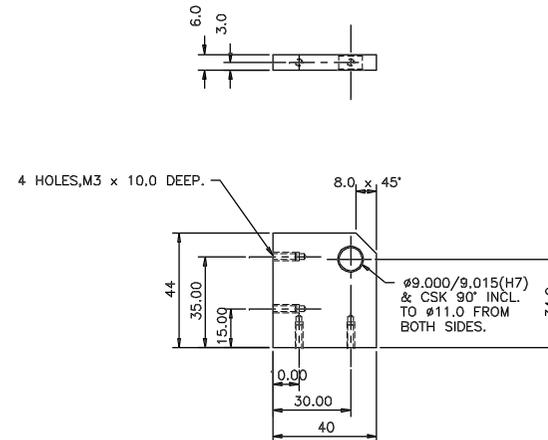
11				TITLE "DEE-TENT" PLATE				
MATERIAL	SCALE	TOLERANCES						
ST. STEEL	1:1	x	0.5					
FINISH	No. REQD. PER UNIT	xx	0.3					
BLK NIC PLT.	2	xxx	0.1					
G.A. No.	DRAWING No.							
V/BL/900	R.G.O.	W/BL/911						

REMOVE ALL SHARP EDGES



12				TITLE STOP PLATE				
MATERIAL	SCALE	TOLERANCES						
ALUMINIUM	1:1	x	0.5					
FINISH	No. REQD. PER UNIT	xx	0.3					
BLK ANODISE	2	xxx	0.1					
G.A. No.	DRAWING No.							
V/BL/900	R.G.O.	W/BL/912						

REMOVE ALL SHARP EDGES

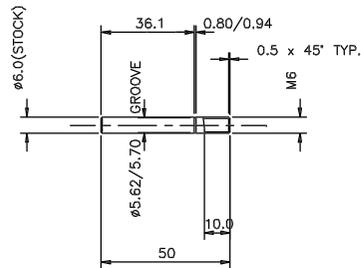


13				TITLE SIDE PLATE				
MATERIAL	SCALE	TOLERANCES						
ALUM. ALLOY	1:1	x	0.5					
FINISH	No. REQD. PER UNIT	xx	0.3					
BLK ANODISE	2	xxx	0.1					
G.A. No.	DRAWING No.							
V/BL/900	R.G.O.	W/BL/913						

				Tolerance (Unless otherwise stated)				Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No.	
				X +/-				Finish		Drg.No.		No. Req.		Title		Drawing No.	
				X.X +/-				ROYAL GREENWICH OBSERVATORY						DETAILS		W/BL/910-913	
				X.XX +/-				MADINGLEY ROAD									
				XXX +/-				CAMBRIDGE									
				ANG. +/-				CB3 0EZ									
Issue Mod.No Date Drawn by Issue Mod.No Date Drawn by				JUNE 91 PROMEC													

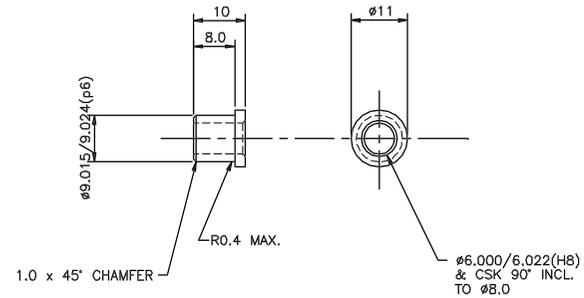
Drawing No.
W/BL/914-917

REMOVE ALL SHARP EDGES



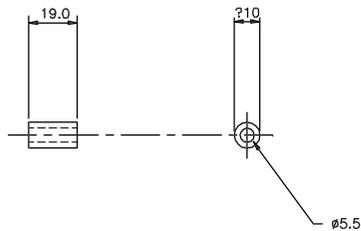
14			
TITLE SECONDARY SHAFT			
MATERIAL	SCALE	TOLERANCES	
P.G.M.S.	1:1	x	0.5
FINISH	No. RECD. PER UNIT	xx	0.3
BLK NIC. PLT	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/914		

REMOVE ALL SHARP EDGES



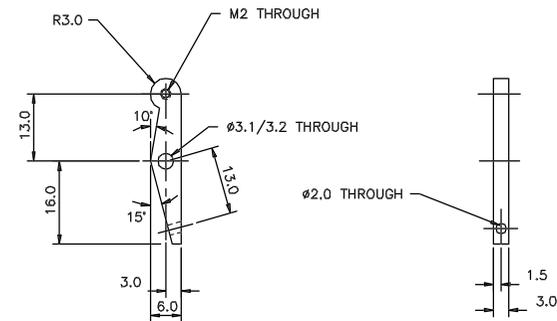
15			
TITLE BUSH			
MATERIAL	SCALE	TOLERANCES	
LB 9	2:1	x	0.5
FINISH	No. RECD. PER UNIT	xx	0.3
CLEAN	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/915		

REMOVE ALL SHARP EDGES



16			
TITLE SPACER			
MATERIAL	SCALE	TOLERANCES	
ALUM. ALLOY	1:1	x	0.5
FINISH	No. RECD. PER UNIT	xx	0.3
BLK ANODISE	6	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/916 ISS A		

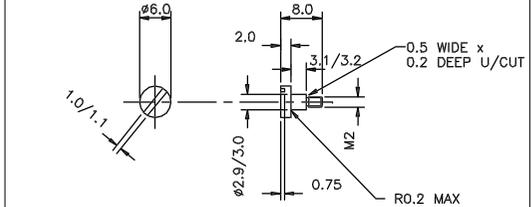
REMOVE ALL SHARP EDGES



17			
TITLE LEVER			
MATERIAL	SCALE	TOLERANCES	
ALUM. ALLOY	2:1	x	0.5
FINISH	No. RECD. PER UNIT	xx	0.3
BLK ANODISE	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/917		

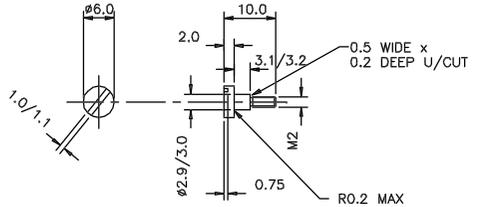
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x +/-				Finish		Drg.No.		No. Req.		Title		Drawing No.	
xx +/-						Used on		ROYAL GREENWICH OBSERVATORY		DETAILS		W/BL/914-917	
xxx +/-								MADINGLEY ROAD					
ANG. +/-								CAMBRIDGE CB3 0EZ					

Drawing No. W/BL/918-922 REMOVE ALL SHARP EDGES



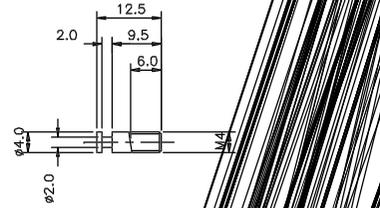
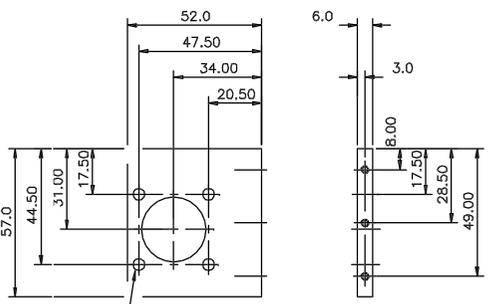
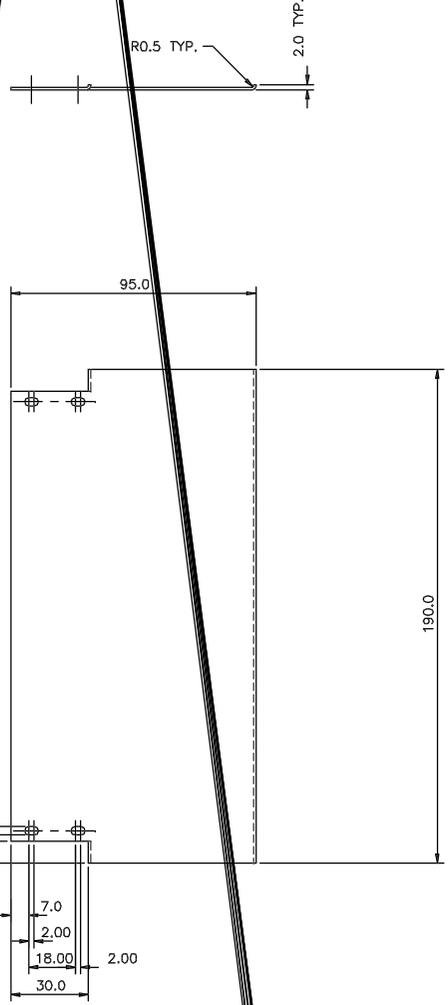
TITLE			
18	SHOULDER SCREW (ROLLER)		
MATERIAL	SCALE	TOLERANCES	
ST. STEEL	2:1	x	0.5
FINISH	No. REQD. PER UNIT	xx	0.3
BLK NIC PLT	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/918		

REMOVE ALL SHARP EDGES



TITLE			
19	SHOULDER SCREW (PIVOT)		
MATERIAL	SCALE	TOLERANCES	
ST. STEEL	2:1	x	0.5
FINISH	No. REQD. PER UNIT	xx	0.3
BLK NIC PLT	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/919		

REMOVE ALL SHARP EDGES



TITLE			
20	SPRING ANCHOR PIN		
MATERIAL	SCALE	TOLERANCES	
ST. STEEL	2:1	x	0.5
FINISH	No. REQD. PER UNIT	xx	0.3
BLK NIC PLT	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/920		

TITLE			
21	SHUTTER		
MATERIAL	SCALE	TOLERANCES	
ALUM. ALLOY	1:1	x	0.5
FINISH	No. REQD. PER UNIT	xx	0.3
BLK ANODISE	2	xxx	0.1
G.A. No.	DRAWING No.		
V/BL/900	R.G.O. W/BL/921		

Issue		Mod.No.		Date		Drawn by		Checked by		Material		Dimensions		Scale		Projection		Title		GA No.	
										ROYAL GREENWICH OBSERVATORY		THIRD ANGLE PROJECTION		DETAILS		Drawing No.		W/BL/918-922			
										MADINGLEY ROAD											
										CAMBRIDGE											
										CB3 0EZ											