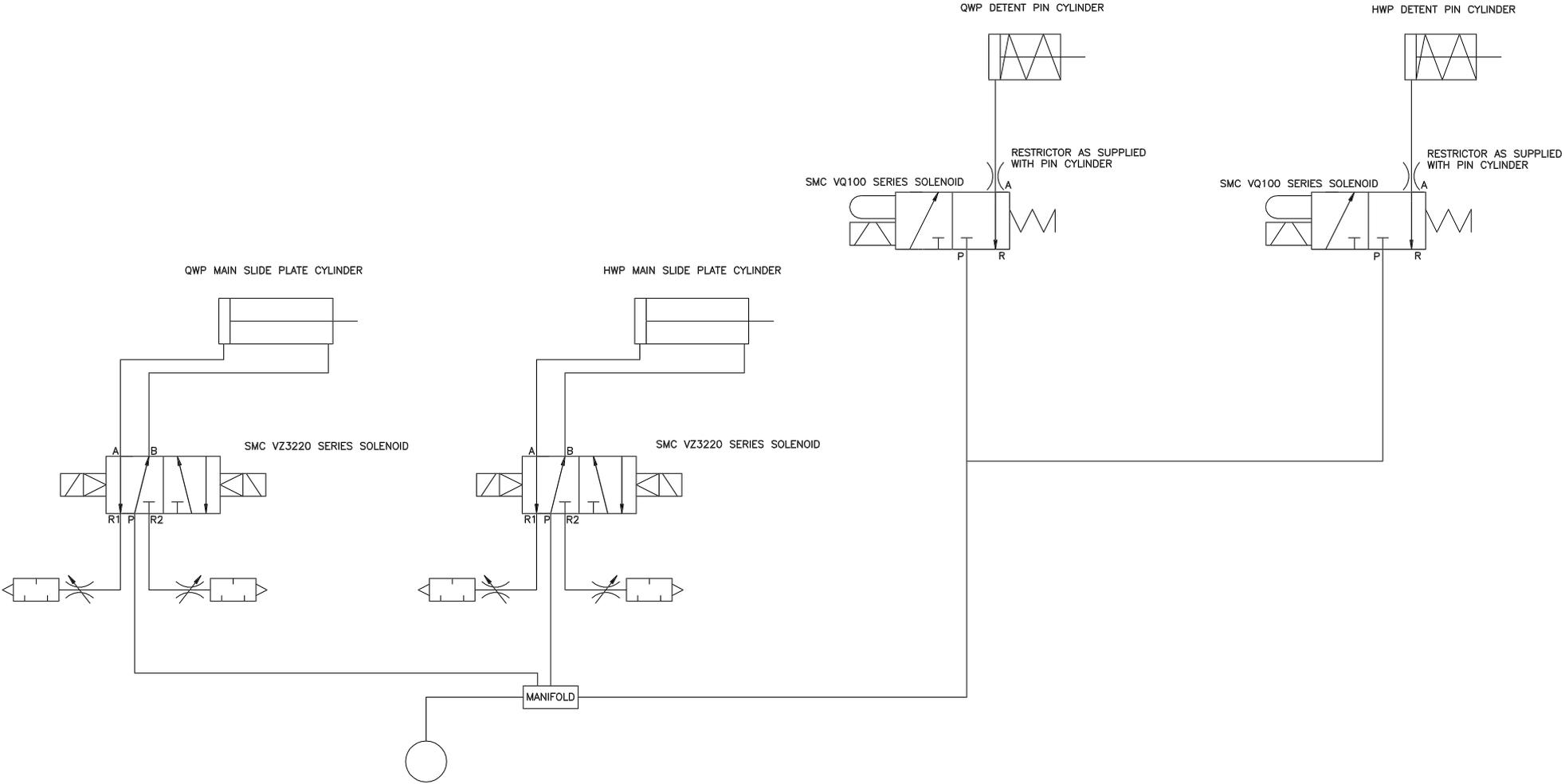


DRG NO.
BI/040

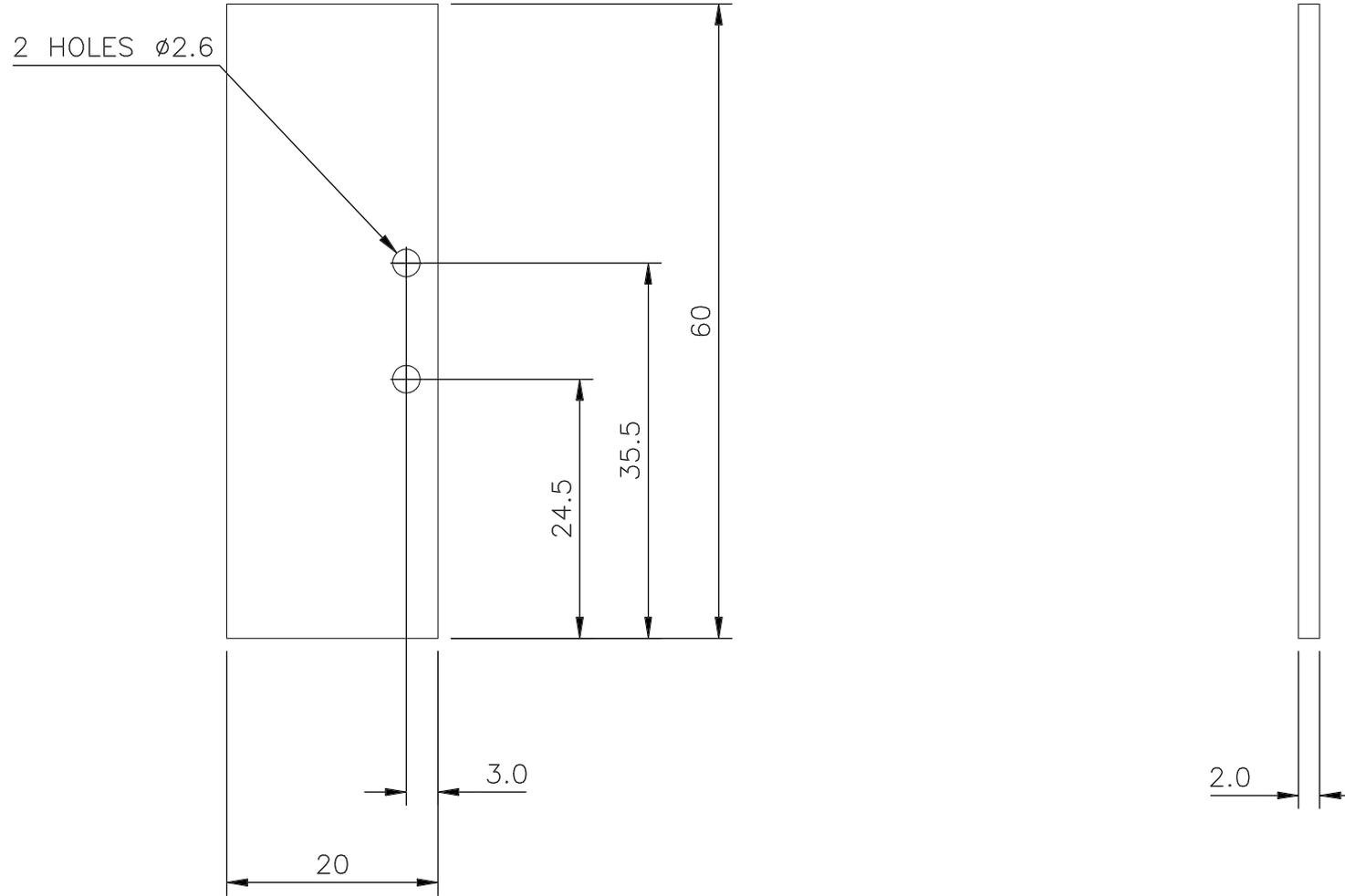
DO NOT SCALE



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE	ORIGINAL SHEET SIZE A3	G.A. NO.	
			X ±			ROYAL GREENWICH OBSERVATORY	TITLE	PROPOSED PNEUMATIC CIRCUIT		
1	28/11/95	PDJ	X.X ±	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE			
ISSUE	DATE	DRAWN	X.XX ±			CAMBRIDGE CB3 0EZ	DRG NO.	BI/040	SHT. 2	LOC'N BI
			ANG. ±							

DRG NO.
BI/041

DO NOT SCALE
REMOVE SHARP EDGES

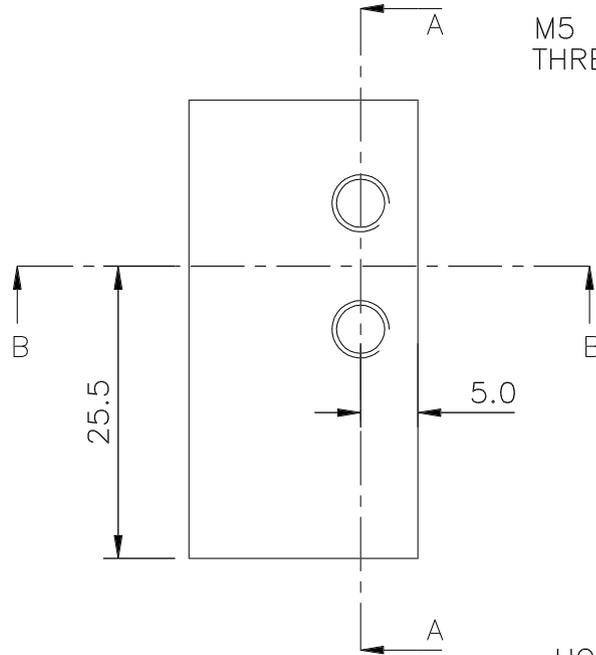
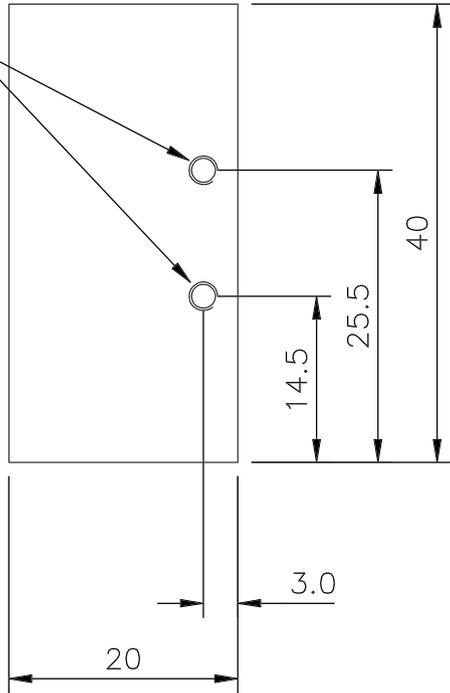


			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 2:1	ORIGINAL SHEET SIZE A3	G.A. NO.		
			X ± 0.5	AL. ALLOY		ROYAL GREENWICH OBSERVATORY					
1	24/11/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD					
ISSUE	DATE	DRAWN	X.XX ±	CLEAN	1	CAMBRIDGE CB3 0EZ					
							DRG NO.		BI/041		
							SHT.		1		
							LOC'N		BI		
							TITLE SOLENOID SPACER ISIS POLARISATION UPGRADE				

DRG NO.
BI/042

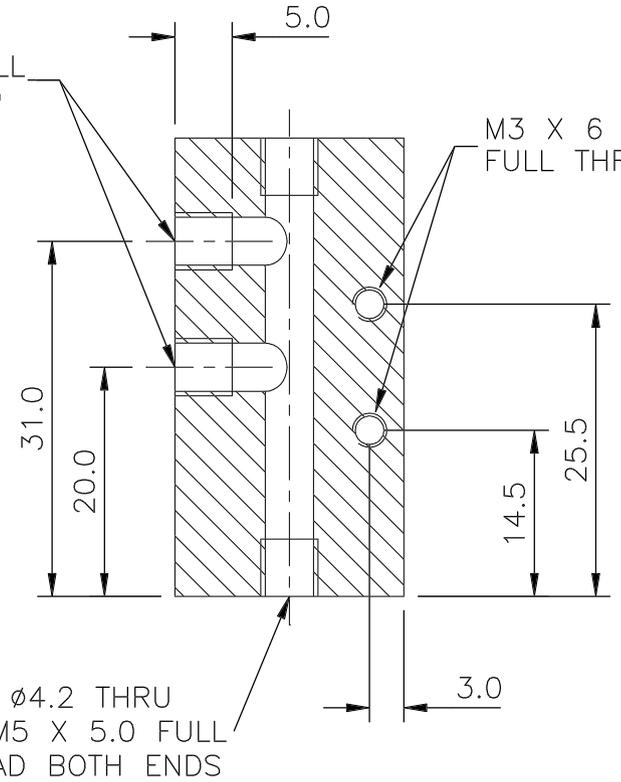
DO NOT SCALE
REMOVE SHARP EDGES

M2.5 X 5 MIN
FULL THREAD



M5 FULL
THREAD

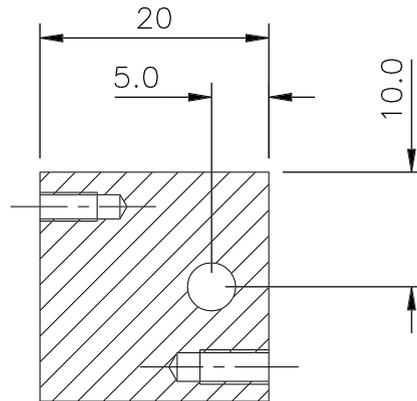
M3 X 6 MIN
FULL THREAD



HOLE ϕ 4.2 THRU
TAP M5 X 5.0 FULL
THREAD BOTH ENDS

SECTION ON A-A

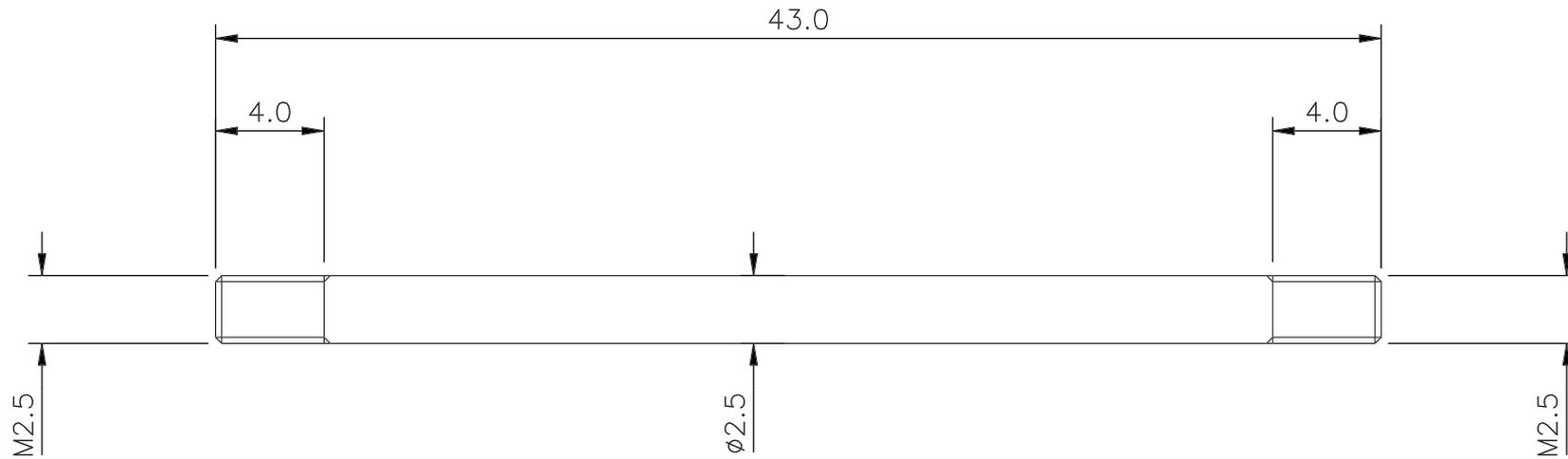
SECTION ON B-B



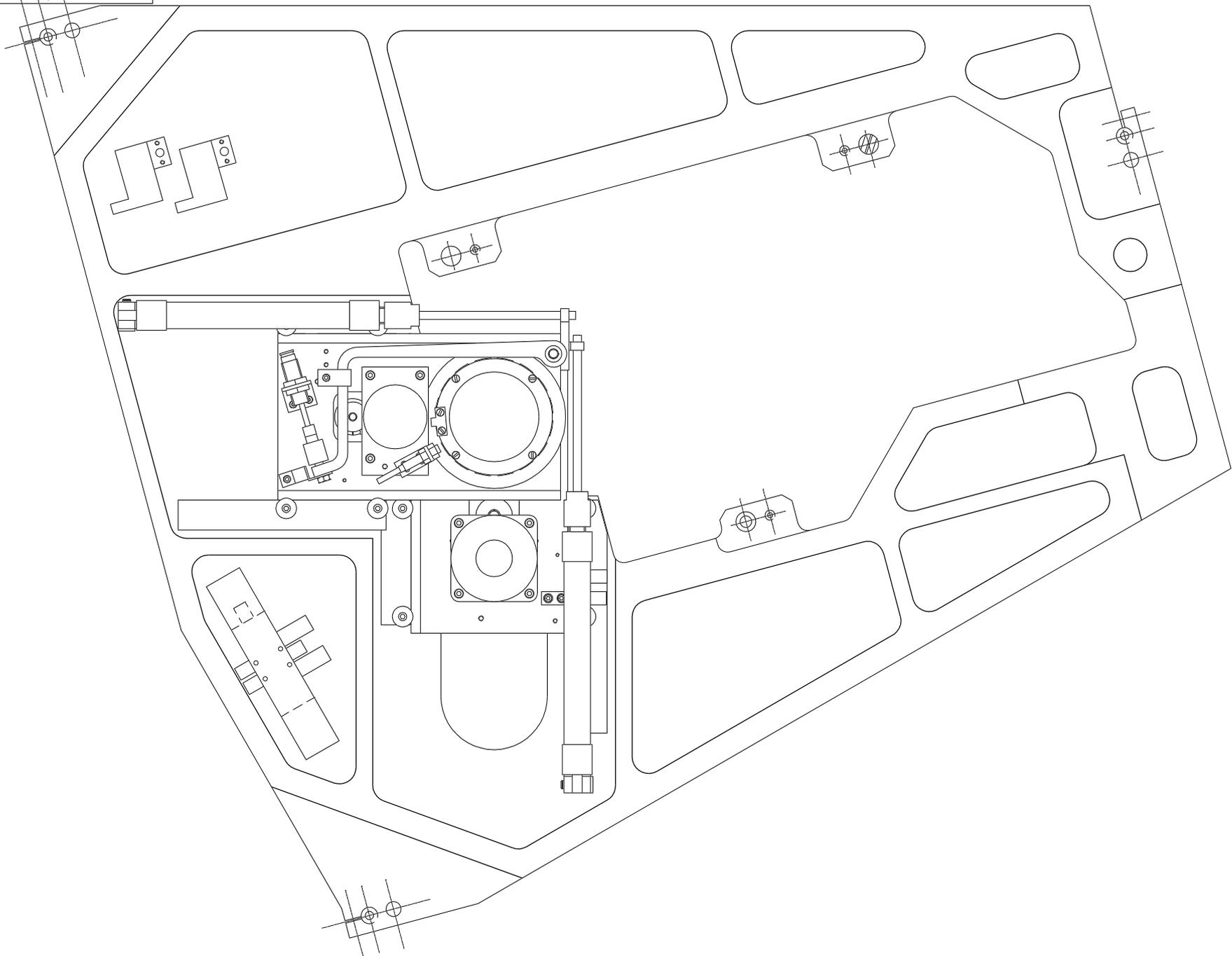
			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 2:1	ORIGINAL SHEET SIZE A3	G.A. NO.		
			X ± 0.5	AL. ALLOY		ROYAL GREENWICH OBSERVATORY					TITLE
1	24/11/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD					MANIFOLD
ISSUE	DATE	DRAWN	X.XX ±	CLEAN	1	CAMBRIDGE CB3 0EZ					ISIS POLARISATION UPGRADE
			ANG. ±				DRG NO.	BI/042	SHT. 1	LOC'N BI	

DRG NO.
BI/043

DO NOT SCALE
REMOVE SHARP EDGES



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 5:1	ORIGINAL SHEET SIZE A3	G.A. NO.	
			X ± 0.5	ST. ST.		ROYAL GREENWICH OBSERVATORY	TITLE	SOLENOID STUD		
1	24/11/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE			
ISSUE	DATE	DRAWN	X.XX ±	CLEAN	2	CAMBRIDGE CB3 0EZ	DRG NO.	BI/043	SHT. 1	LOC'N BI
			ANG. ±							



				1		15/11/95	PDJ
ISSUE	MOD NO.	DATE	DRAWN BY	ISSUE	MOD NO.	DATE	DRAWN BY

TOLERANCES (UNLESS OTHERWISE STATED)
 X ±
 XX ±
 XXX ±
 ANG. ±

~~MATERIAL~~
~~FINISH~~

THIRD ANGLE PROJECTION

 NO. REQ'D PER ASS'Y

DIMS IN mm ORIGINAL SCALE 1:1
 ROYAL GREENWICH OBSERVATORY
 MADINGLEY ROAD
 CAMBRIDGE CB3 0EZ

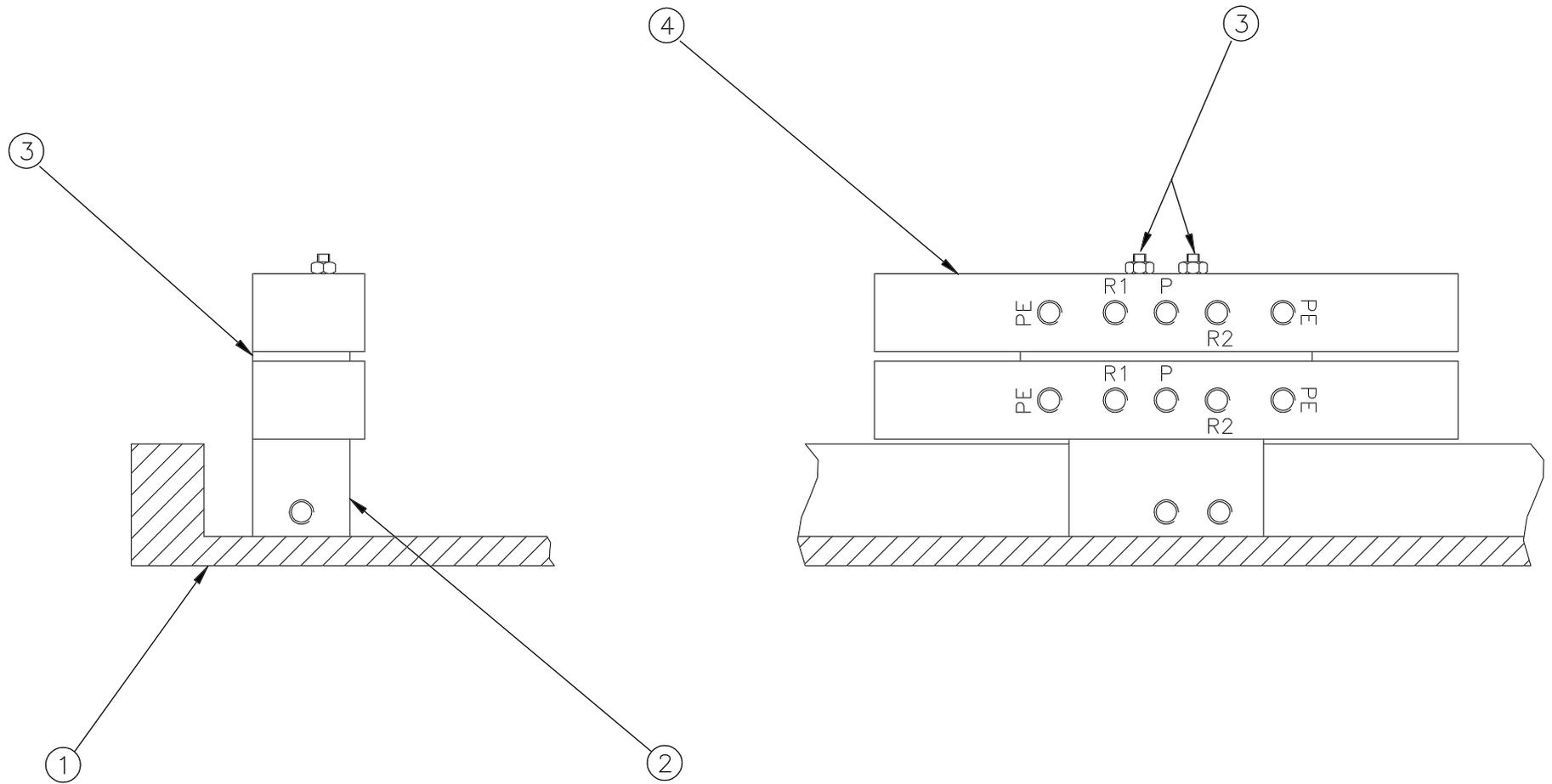
TITLE

ORIGINAL SHEET SIZE A0
 PROPOSED PNEUMATIC CIRCUIT
 ISIS POLARISATION UPGRADE

G.A. NO.	LOC'N.	BI
DRG. NO.	SHT. NO.	1
		BI/040

DRG NO.
BI/044

DO NOT SCALE
REMOVE SHARP EDGES



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO.	
			X ±			ROYAL GREENWICH OBSERVATORY	TITLE	MAIN SOLENOID SUB ASSEMBLY		
1	28/11/95	PDJ	X.X ±	FINISH	No. REQ'D	MADINGLEY ROAD		ISIS POLARISATION UPGRADE		
ISSUE	DATE	DRAWN	X.XX ±	CLEAN	1	CAMBRIDGE CB3 0EZ	DRG NO.	BI/044	SHT. 1	LOC'N BI
			ANG. ±							