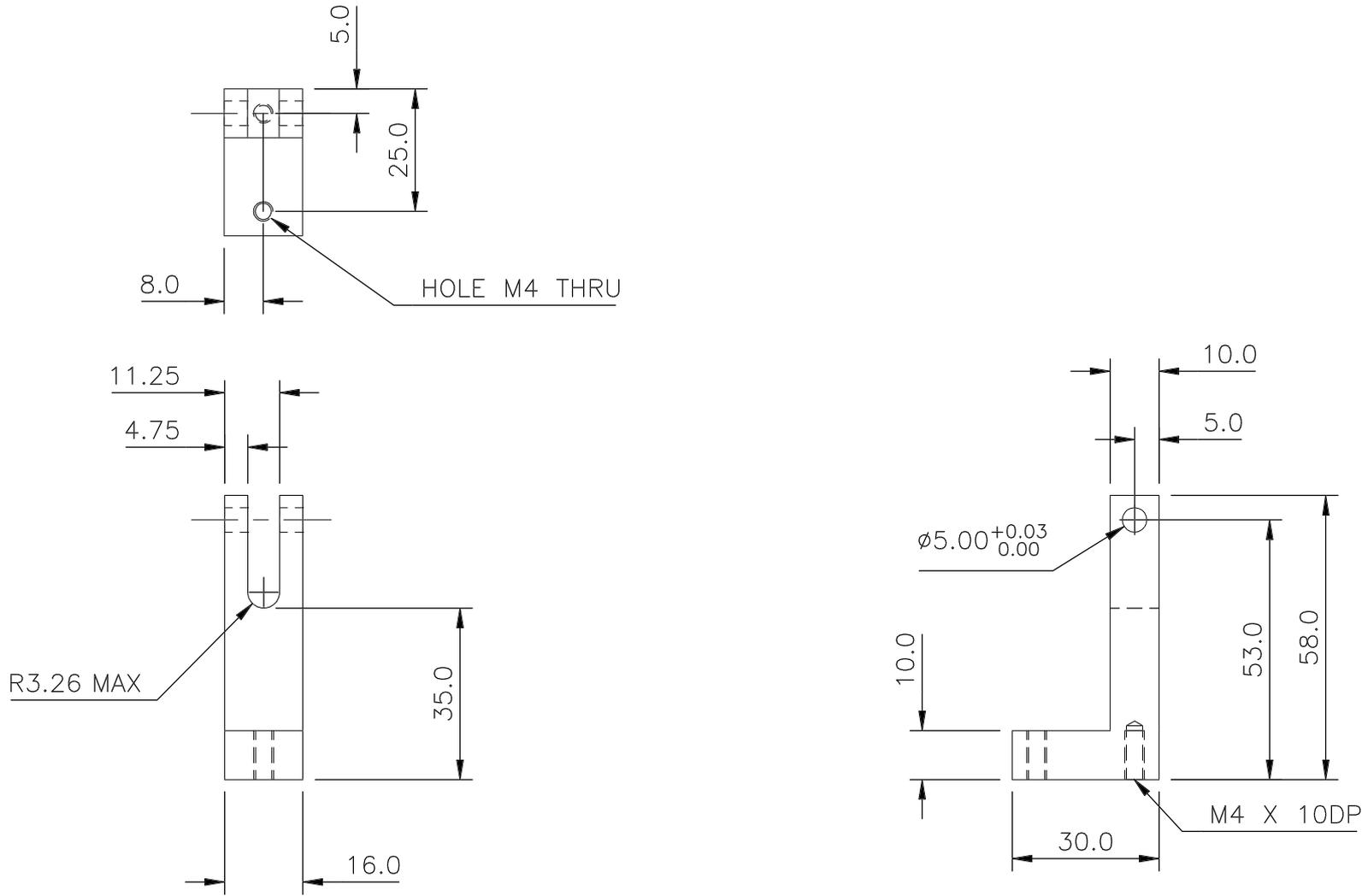


DRG NO.
BI/007

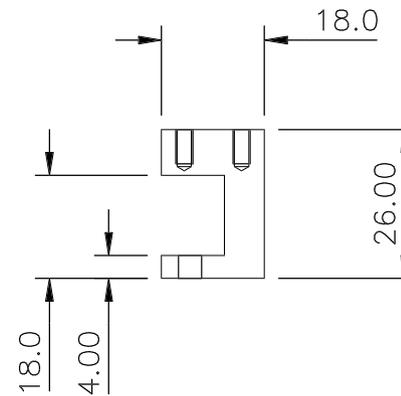
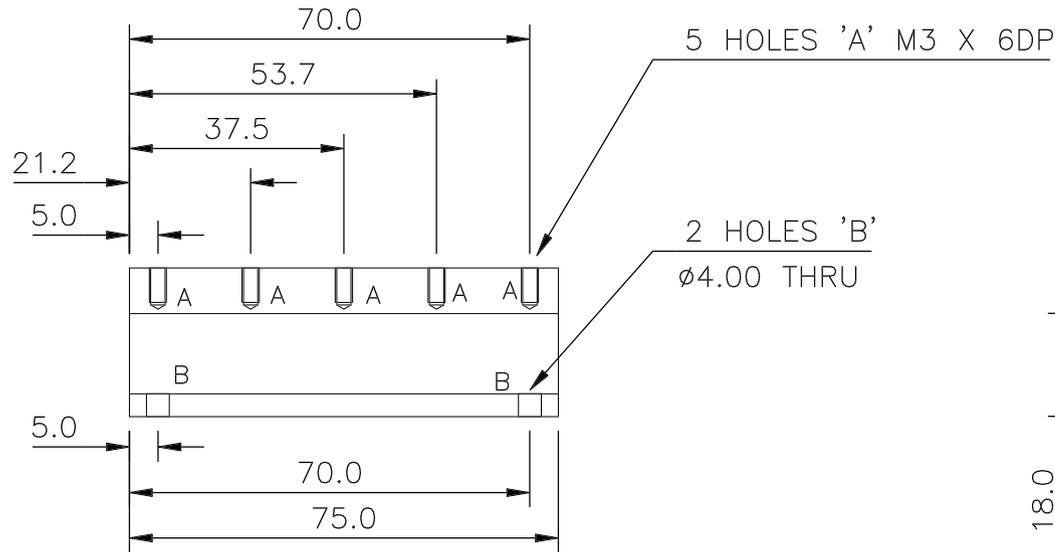
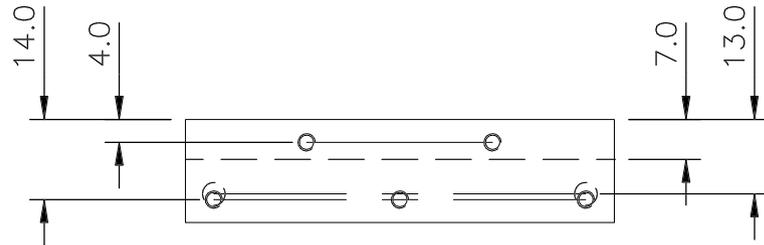
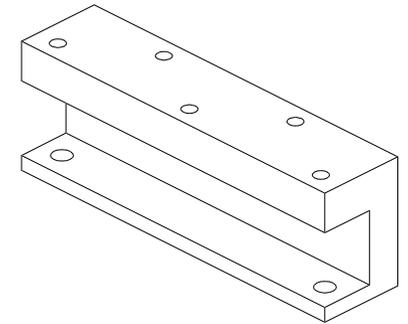
DO NOT SCALE
REMOVE SHARP EDGES



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO.	BI/001	
			X ±	AL. ALLOY		ROYAL GREENWICH OBSERVATORY	TITLE	QWP CYLINDER SUPPORT			
1	04/09/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE				
ISSUE	DATE	DRAWN	X.XX ± 0.05	BLK ANODISE	1	CAMBRIDGE CB3 0EZ	DRG NO.	BI/007	SHT.	1	LOC'N BI
			ANG. ±								

DRG NO.
BI/004

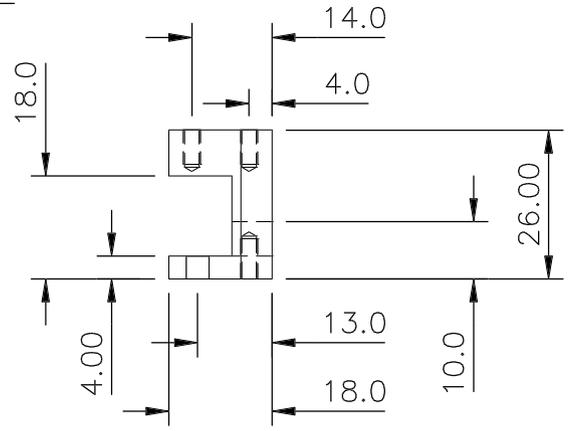
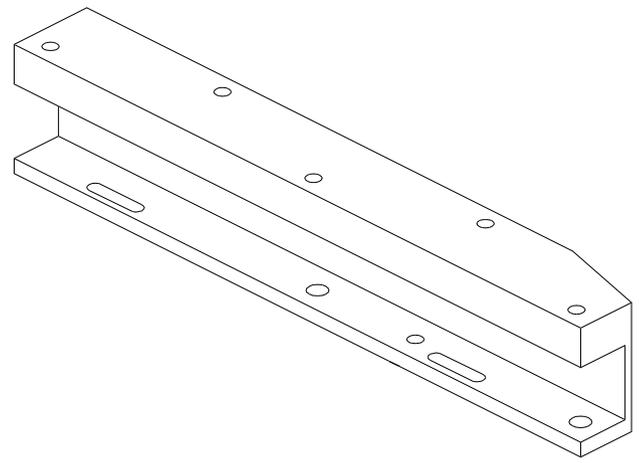
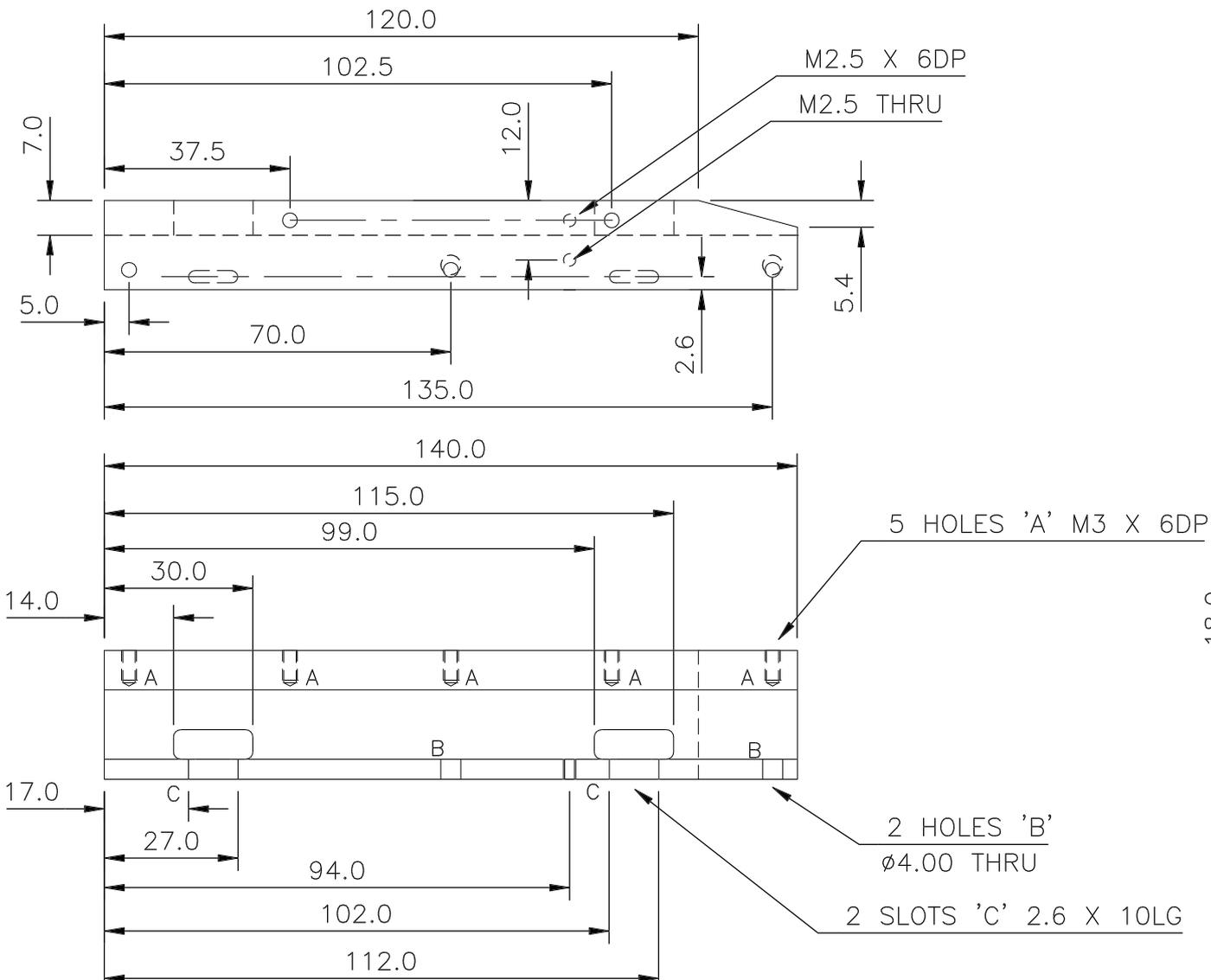
DO NOT SCALE
REMOVE SHARP EDGES



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO.
			X ±	AL. ALLOY		ROYAL GREENWICH OBSERVATORY	TITLE	QWP SIDE SUPPORT	
1	31/08/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE		
ISSUE	DATE	DRAWN	X.XX ± 0.05	BLK	1	CAMBRIDGE CB3 0EZ	DRG NO.	BI/004	SHT. 1
			ANG. ±	ANODISE					LOC'N BI

DRG NO.
BI/005

DO NOT SCALE
REMOVE SHARP EDGES

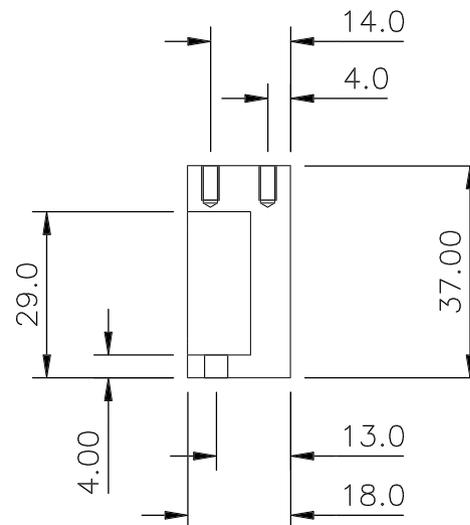
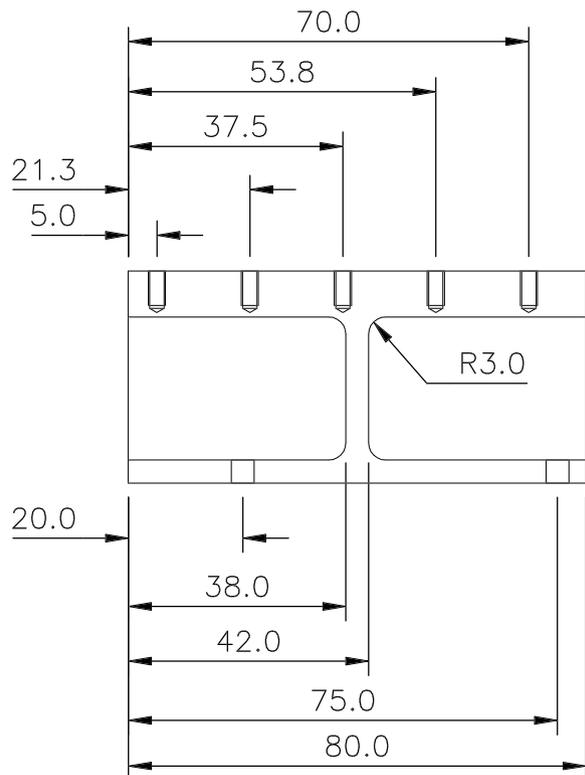
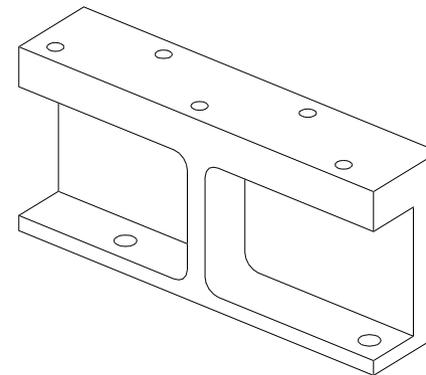
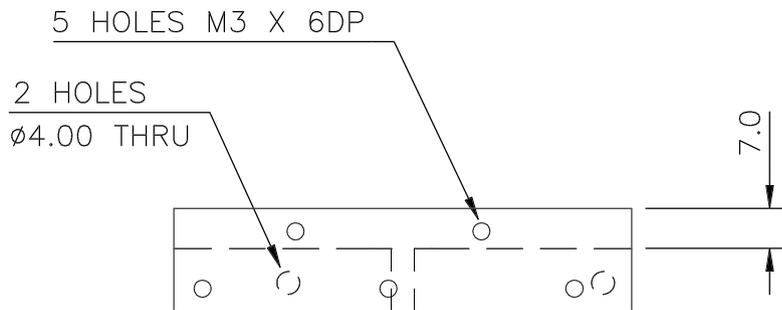


NOTE: ALL RADII 1.5

			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO.	BI/001
			X ±	AL.ALLOY		ROYAL GREENWICH OBSERVATORY		TITLE		
1	31/08/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD		QWP SIDE SUPPORT		
ISSUE	DATE	DRAWN	X.XX ± 0.05	BLK	1	CAMBRIDGE CB3 0EZ		ISIS POLARISATION UPGRADE		
			ANG. ±	ANODISE		DRG NO.	BI/005	SHT.	1	LOC'N BI

DRG NO.
BI/002

DO NOT SCALE
REMOVE SHARP EDGES

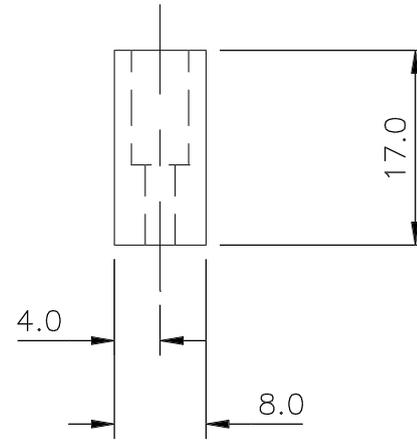
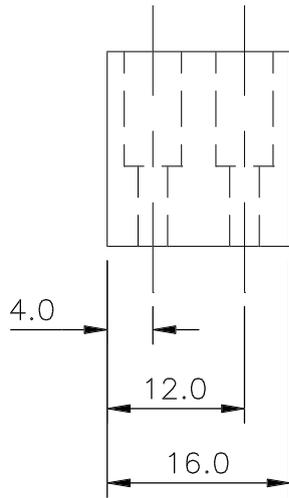
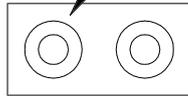


			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO.	BI/001
			X ±	AL. ALLOY		ROYAL GREENWICH OBSERVATORY	TITLE	HWP SIDE SUPPORT		
1	30/08/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE			
ISSUE	DATE	DRAWN	X.XX ± 0.05	BLK ANODISE	1	CAMBRIDGE CB3 0EZ	DRG NO.	BI/002	SHT.	1
			ANG. ±						LOC'N	BI

DRG NO.
BI/008

DO NOT SCALE
REMOVE SHARP EDGES

2 HOLES $\phi 2.6$
C/BORE $\phi 5.5 \times 10DP$

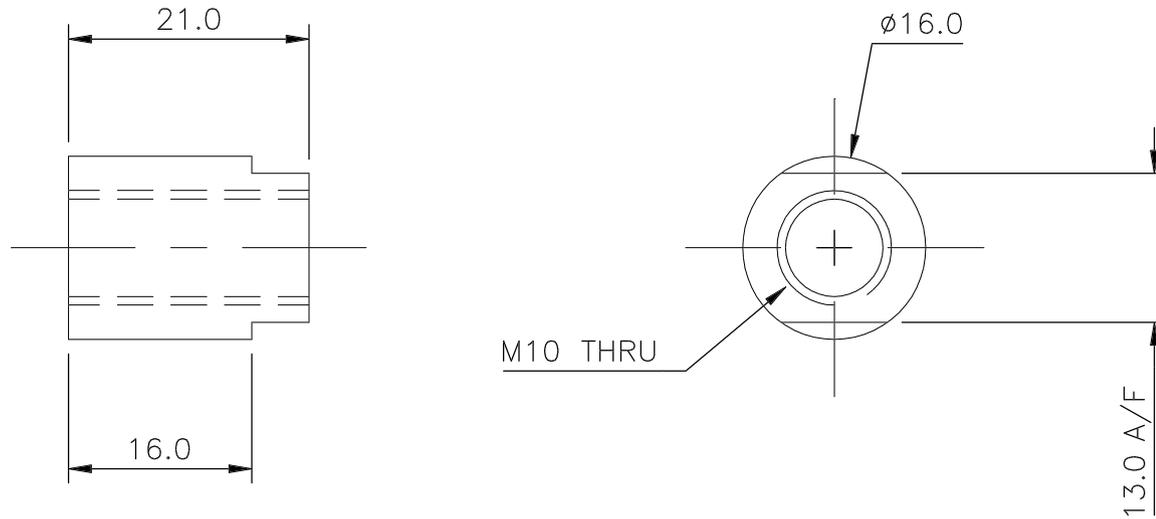


			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 2:1	ORIGINAL SHEET SIZE A3	G.A. NO.	BI/001
			X \pm	AL. ALLOY		ROYAL GREENWICH OBSERVATORY TITLE				
1	06/09/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD				
ISSUE	DATE	DRAWN	X.XX \pm	BLK	1	CAMBRIDGE CB3 0EZ				
			ANG. \pm	ANODISE		DRG NO.	BI/008	SHT.	1	LOC'N BI

QWP CYLINDER END STOP
ISIS POLARISATION UPGRADE

DRG NO.
BI/009

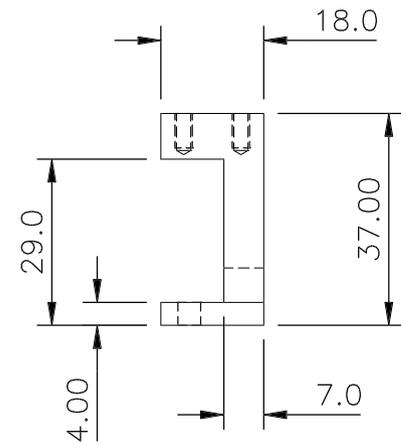
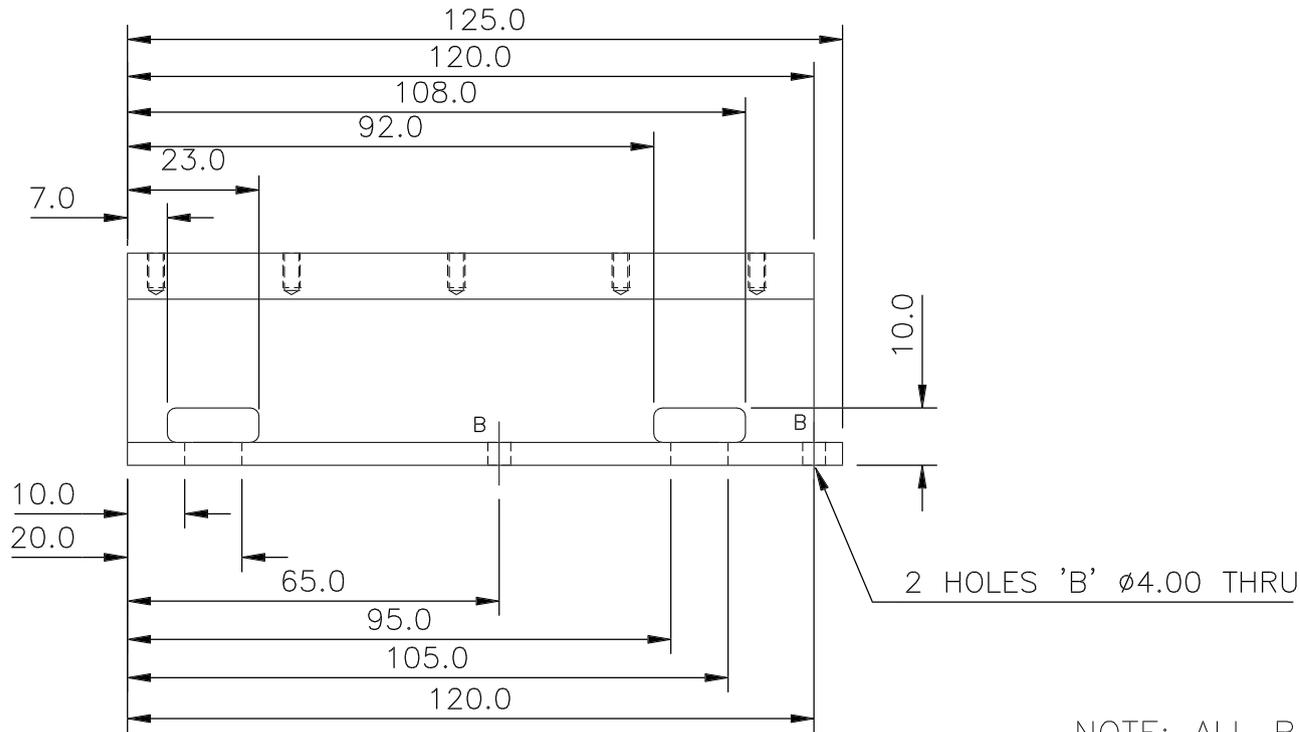
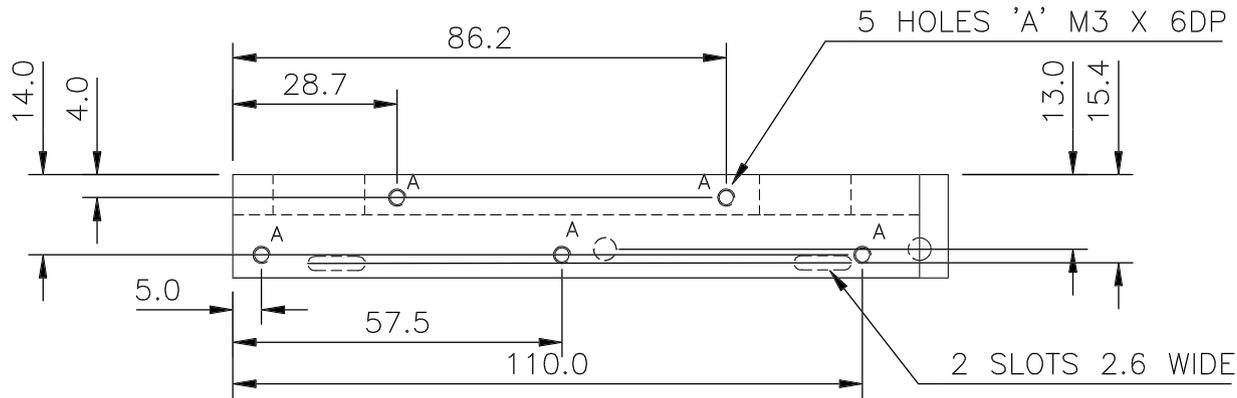
DO NOT SCALE
REMOVE SHARP EDGES



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 2:1	ORIGINAL SHEET SIZE A3	G.A. NO.	BI/001	
			X ±	AL.ALLOY		ROYAL GREENWICH OBSERVATORY	TITLE	STOP COLLAR			
1	06/09/95	PDJ	X.X ± 0.1	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE				
ISSUE	DATE	DRAWN	X.XX ±	BLK	2	CAMBRIDGE CB3 0EZ	DRG NO.	BI/009	SHT.	1	LOC'N BI
			ANG. ±	ANODISE							

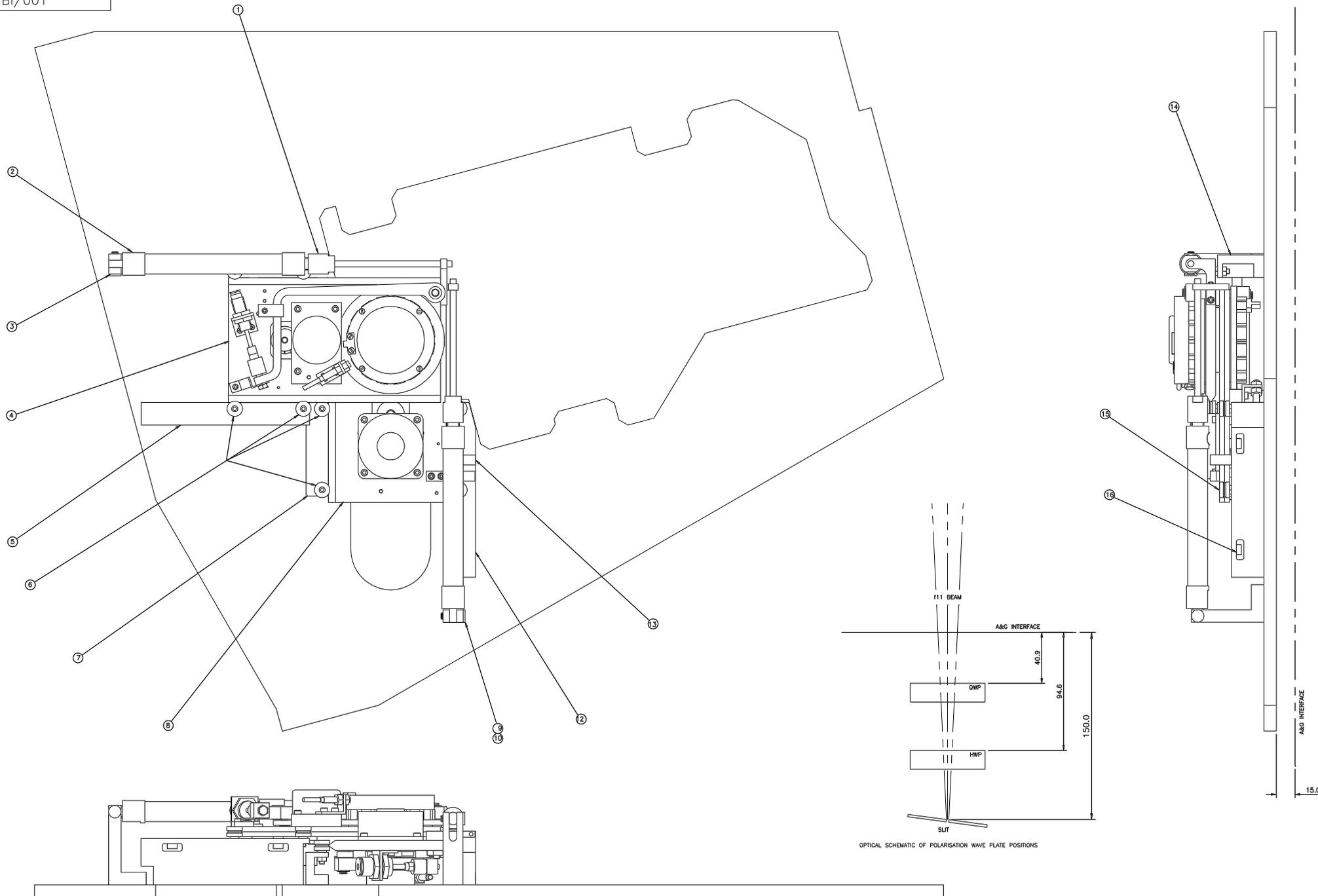
DRG NO.
BI/003

DO NOT SCALE
REMOVE SHARP EDGES



NOTE: ALL RADII 1.5

			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO.	BI/001
1	31/08/95	PDJ	X \pm	AL. ALLOY		ROYAL GREENWICH OBSERVATORY	TITLE	HWP SIDE SUPPORT		
2	22/11/95	PDJ	X.X \pm 0.1	FINISH	No. REQ'D	MADINGLEY ROAD	ISIS POLARISATION UPGRADE			
ISSUE	DATE	DRAWN	X.XX \pm 0.05	BLK ANODISE	1	CAMBRIDGE CB3 0EZ	DRG NO.	BI/003	SHT. 1	LOC'N BI
			ANG. \pm							



ISSUE	MOD NO.	DATE	DRAWN BY	ISSUE	MOD NO.	DATE	DRAWN BY
				1		05/10/95	PDJ

TOLERANCES (UNLESS OTHERWISE STATED)
 X .X ±
 X.X ±
 X.XX ±
 ANG. ±

MATERIAL
 FINISH

THIRD ANGLE PROJECTION
 NO. REO'D PER ASS'Y

DIMS IN mm ORIGINAL SCALE 1:1
 ROYAL GREENWICH OBSERVATORY
 MADINGLEY ROAD
 CAMBRIDGE CB3 0EZ

TITLE

ORIGINAL SHEET SIZE A0
 GENERAL ASSEMBLY
 ISIS POLARISATION UPGRADE

G.A. NO.	LOC'TN.	BI
DRG. NO.	SHT.NO.	1
BI/001		