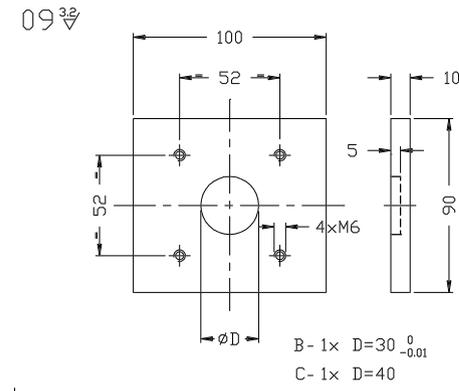
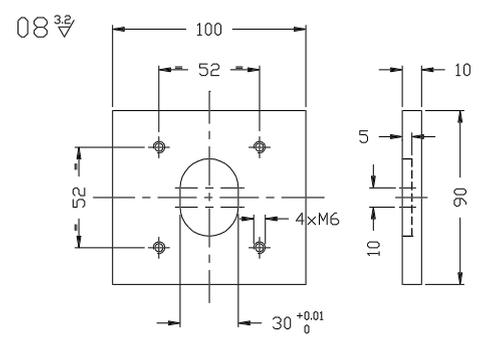
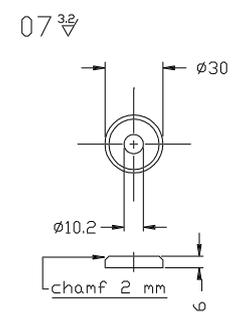
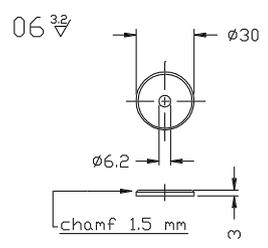
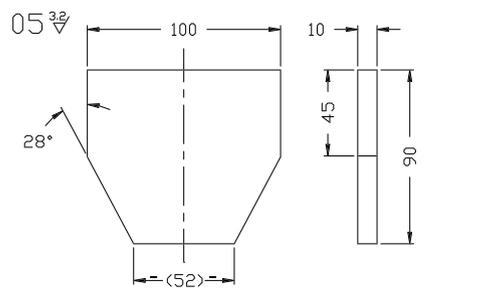
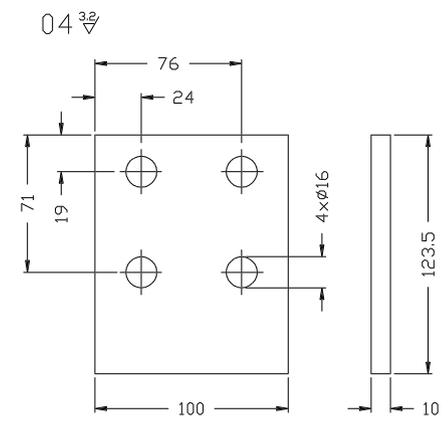
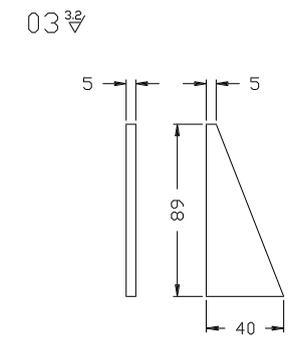
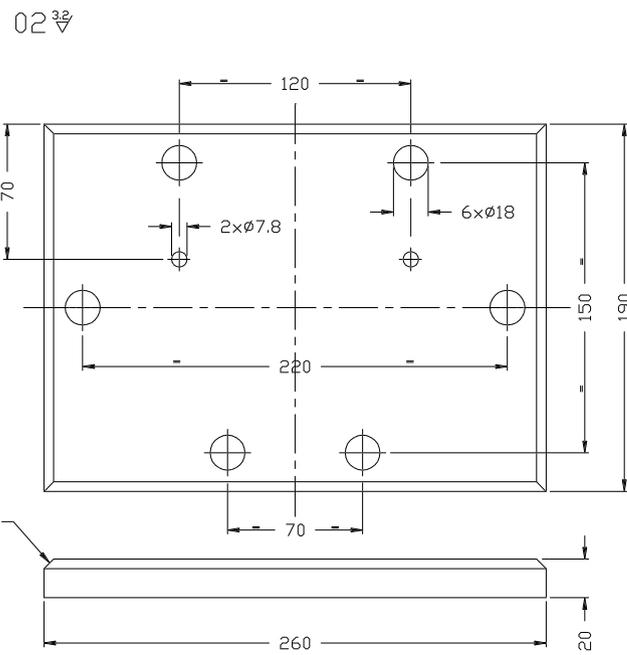
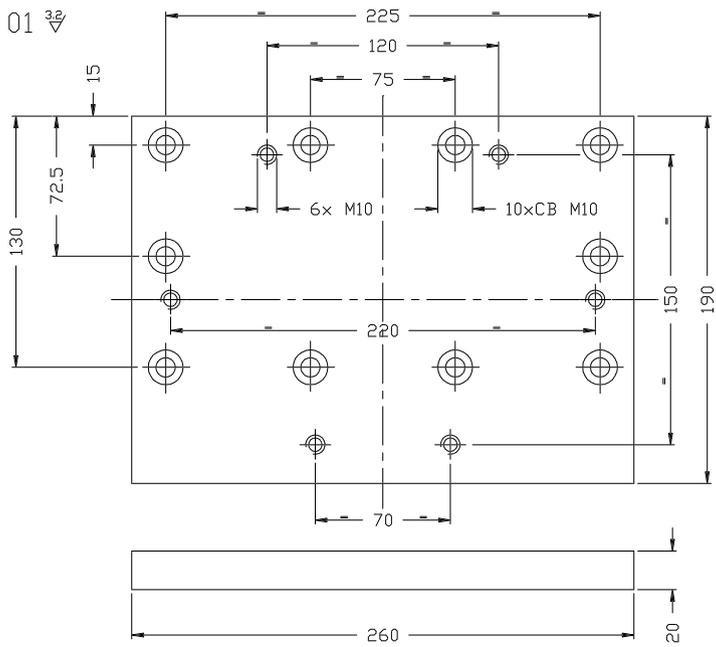


18	1	frame construction assembly		hard varnish
part no.	quant	description	dimensions	Finish remarks
			naming Frame	
remarks unspecified tolerances ±0.2 mm 45° chamf edges 1mm		going with project Calibration unit UES scale 1:2.5 drawn J.G.M. Hendriksen.	drawing no. M89CU35B	A1 Mensingheweg 20 9301 KA Roden The Netherlands tel.no:05908-19631 fax.no:05908-12362
KAPTEYN STERRENWACHT WERKGRUPE				

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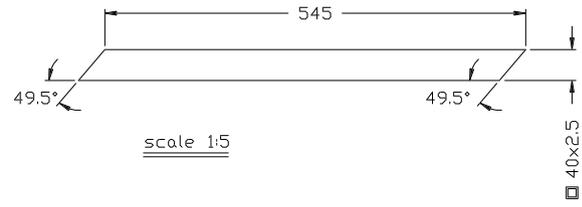


09	2	adjustingplate B,C	alcoa plus		black anodize
08	1	adjustingplate A	alcoa plus		black anodize
07	6	washer B	stainlesssteel		
06	12	washer A	stainlesssteel		
05	1	plate	FE 360		
04	3	supportplate	FE 360		
03	3	supportring	FE 360		
02	1	fasteningplate CU	FE 360		
01	1	mountingplate UES	FE 360		hard varnish
part no	quant	description	material	dimensions	finish remarks

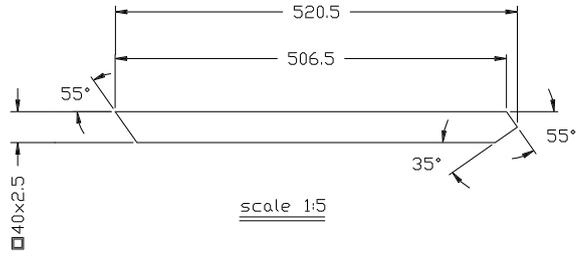
	projection	naming		
		Frame		
remarks unspecified tolerances ± 0.1 mm $\pm j^*$ chamf edges 0.3 mm	going with project Calibration unit UES	drawing no: M89CU33B	A2	
scale	drawn	date	Mensingheweg 20 9301 KA Roden The Netherlands tel.no:05908-19631 fax.no:05908-12362	
1:2	J.G.M. Hendriksen.	27-03-90		
KAPTEYN STERRENWACHT WERKGRUPE				

revision

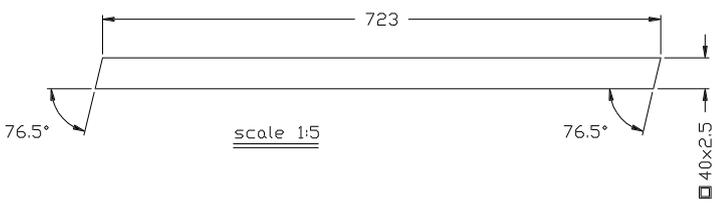
10 $\frac{3\phi}{\nabla}$



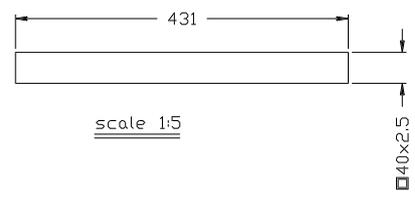
11 $\frac{3\phi}{\nabla}$



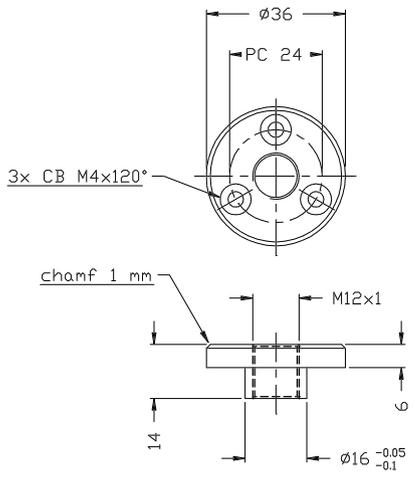
12 $\frac{3\phi}{\nabla}$



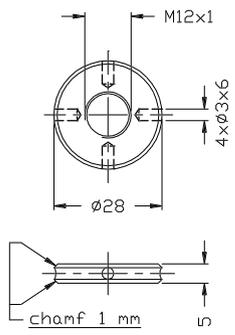
13 $\frac{3\phi}{\nabla}$



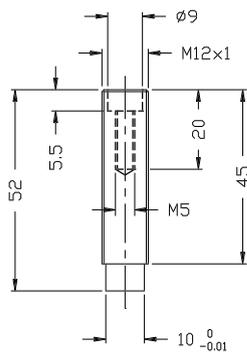
14 $\frac{1\phi}{\nabla}$



15 $\frac{1\phi}{\nabla}$

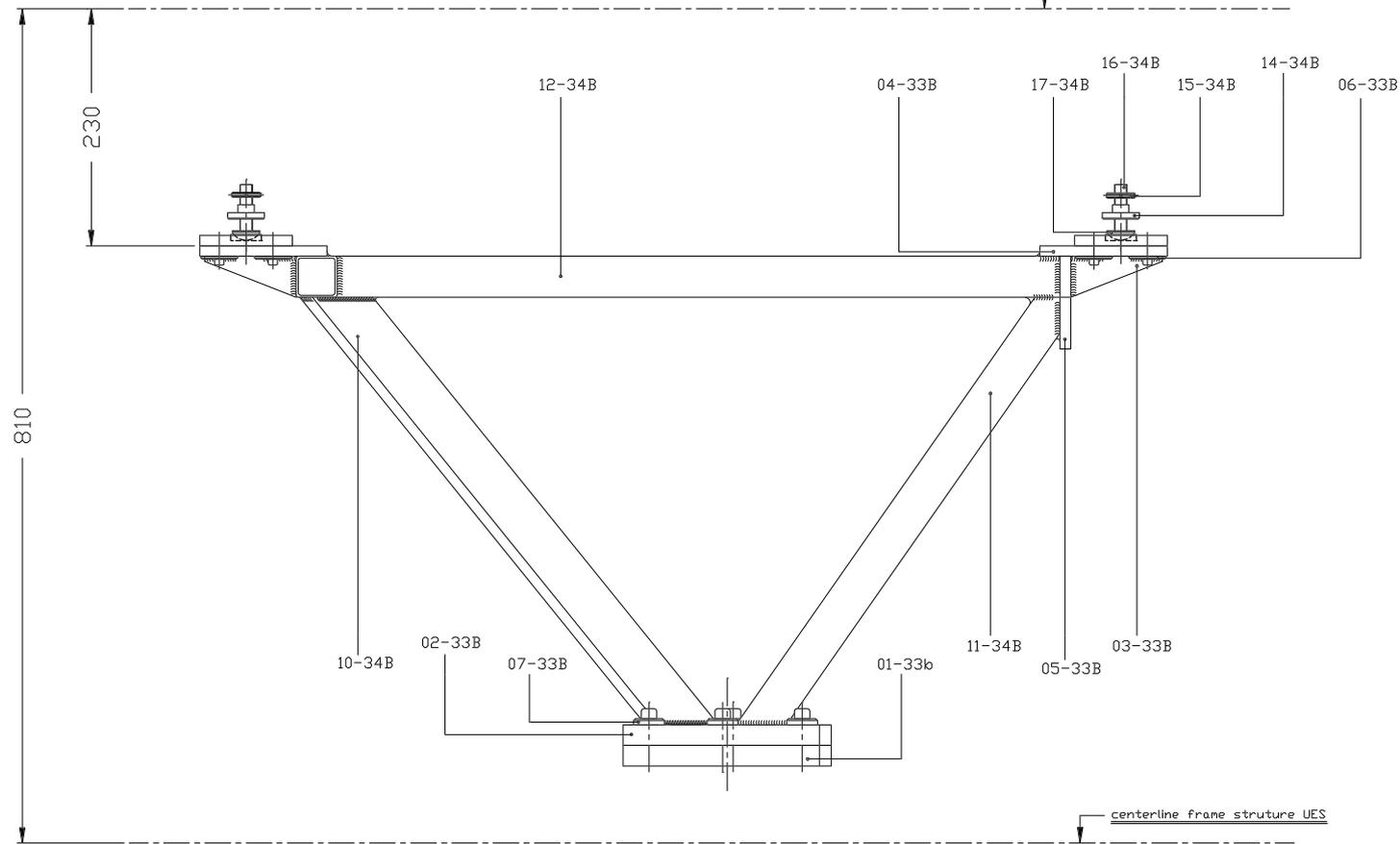
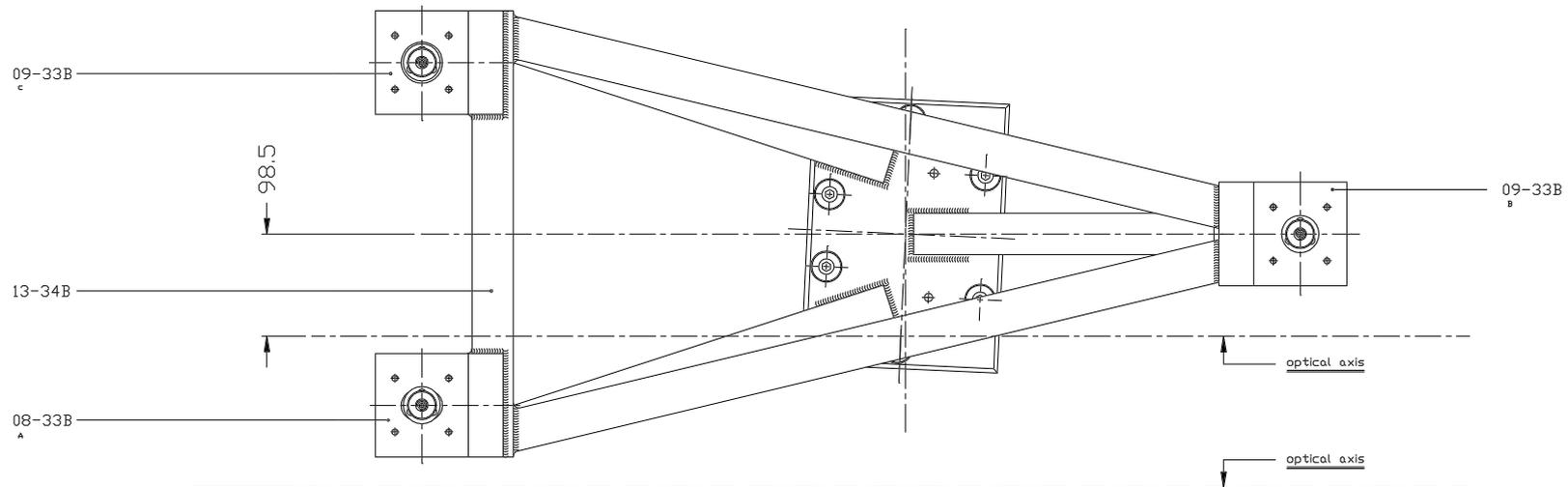


16 $\frac{1\phi}{\nabla}$



17	3	spherical plain trust bearing	stainlesssteel / PTFE composite		
16	3	adjusting screw	stainlesssteel		
15	3	locknut	stainlesssteel		
14	3	nut	stainlesssteel		
13	1	pipe	FE 360		hard varnish
12	2	pipe	FE 360		hard varnish
11	1	pipe	FE 360		hard varnish
10	2	pipe	FE 360		hard varnish
part no	quant	description	material	dimensions	finish remarks

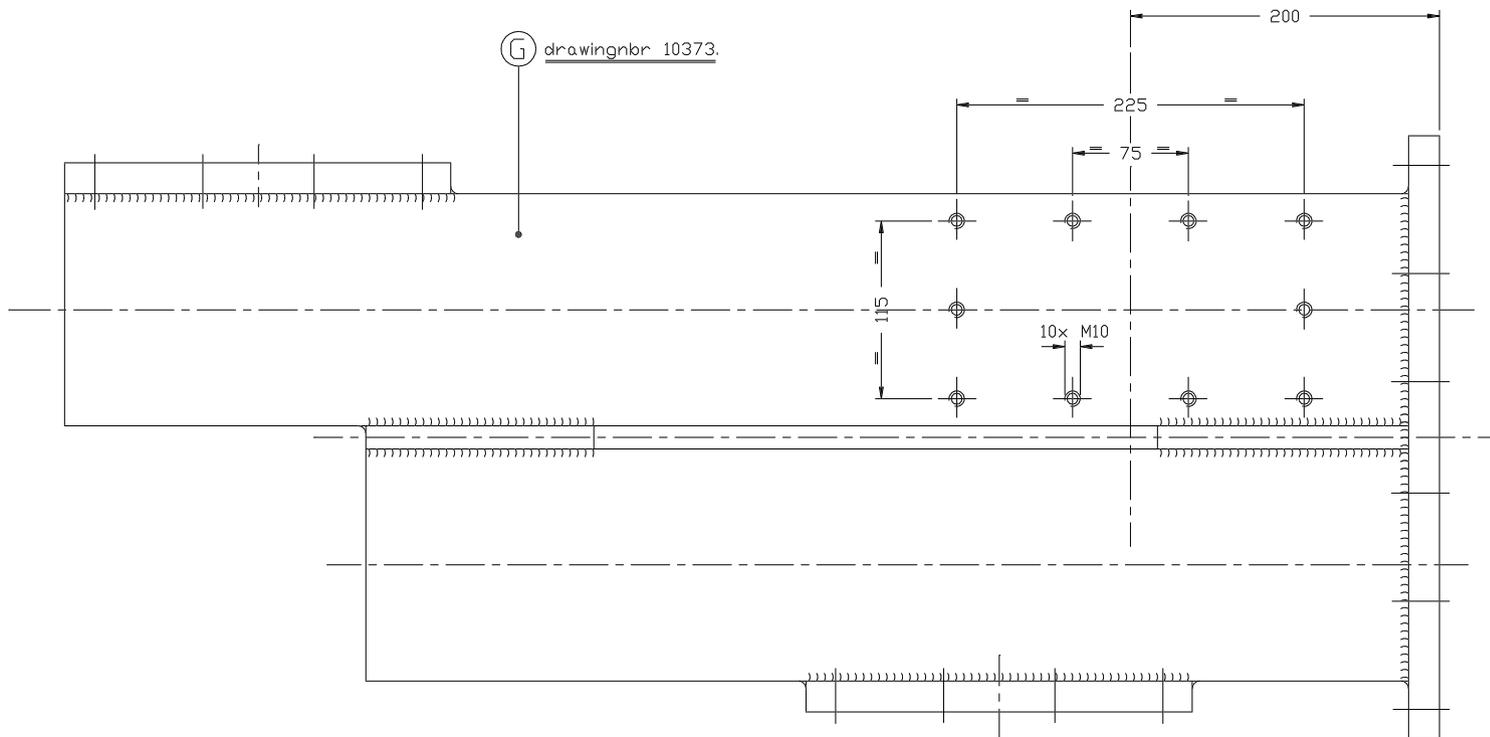
	projection	naming			
		Frame			
remarks	going with project		drawing no:		A2
unspecified tolerances ±0.1 mm ±1° chamf edges 0.5 mm	Calibration unit UES		M89CU34B		
	scale	drawn	date		Mensingheweg 20 9301 KA Roden The Netherlands tel.no:05908-19631 fax.no:05908-12362
	1:1	J.G.M. Hendriksen.	28-03-90		
KAPTEYN STERRENWACHT WERKGRDEP					



17	3	spherical plain trust bearing	stainlesssteel / PTFE composite		
16	3	adjusting screw	stainlesssteel		
15	3	locknut	stainlesssteel		
14	3	nut	stainlesssteel		
13	1	pipe	FE 360	hard varnish	
12	2	pipe	FE 360	hard varnish	
11	1	pipe	FE 360	hard varnish	
10	2	pipe	FE 360	hard varnish	
09	2	adjustingplate B,C	alcoa plus	black anodize	
08	1	adjustingplate A	alcoa plus	black anodize	
07	6	washer B	stainlesssteel		
06	9	washer A	stainlesssteel		
05	1	plate	FE 360	hard varnish	
04	3	supportplate	FE 360	hard varnish	
03	3	supportingrib	FE 360	hard varnish	
02	1	fasteningplate CU	FE 360	hard varnish	
01	1	mountingplate UES	FE 360	hard varnish	
part no	quant	description	material	dimensions	Finish
					remarks

		projection	naming		
			Frame assembly		
remarks		going with project	Calibration unit UES	drawing no	M89CU14A
A	number = assembly drawing	scale	1 : 2,5	date	19-04-90
B	number = detail drawing	drawn	JGM Henriksen.		
		Mensingheweg 20		9301 KA Roden	
		The Netherlands		tel.no:05908-19631	
		KAPTEYN STERRENWACHT WERKGRUPE		fax.no:05908-12362	

revision



Remark:

Hole pattern for mounting plate of the calibration unit frame.

This must be put in to part -G- drawingnbr 10373, Sterrekundig Instituut Utrecht.

part no	quant	description	material	dimensions	finish remarks
			naming Frame		
remarks unspecified tolerances ±0,2mm ±1*		going with project Calibration unit UES	drawing no: M89CU36B	A2	
		scale 1 : 2,5	drawn J.G.M. Hendriksen.	date 27-03-90	Mensingheweg 20 9301 KA Roden The Netherlands tel.no:05908-19631 faxno:05908-12362
KAPTEYN STERRENWACHT WERKGRDEP					