

see assembly drawing H 000

part no.	quant.	description	material	dimensions	finis
07	1	Mounting ring	Duralumin	φ155x16	BLK anodize
04	3	Lock ring	Stainless st	φ19.9x1.5	
03	3	Alignment screw	Stainless st.	φ10x38	
02	3	Alignment piece	Brass	22x22x15	
01	1	Alignment ring	Duralumin	φ24.0x35	BLK anodize

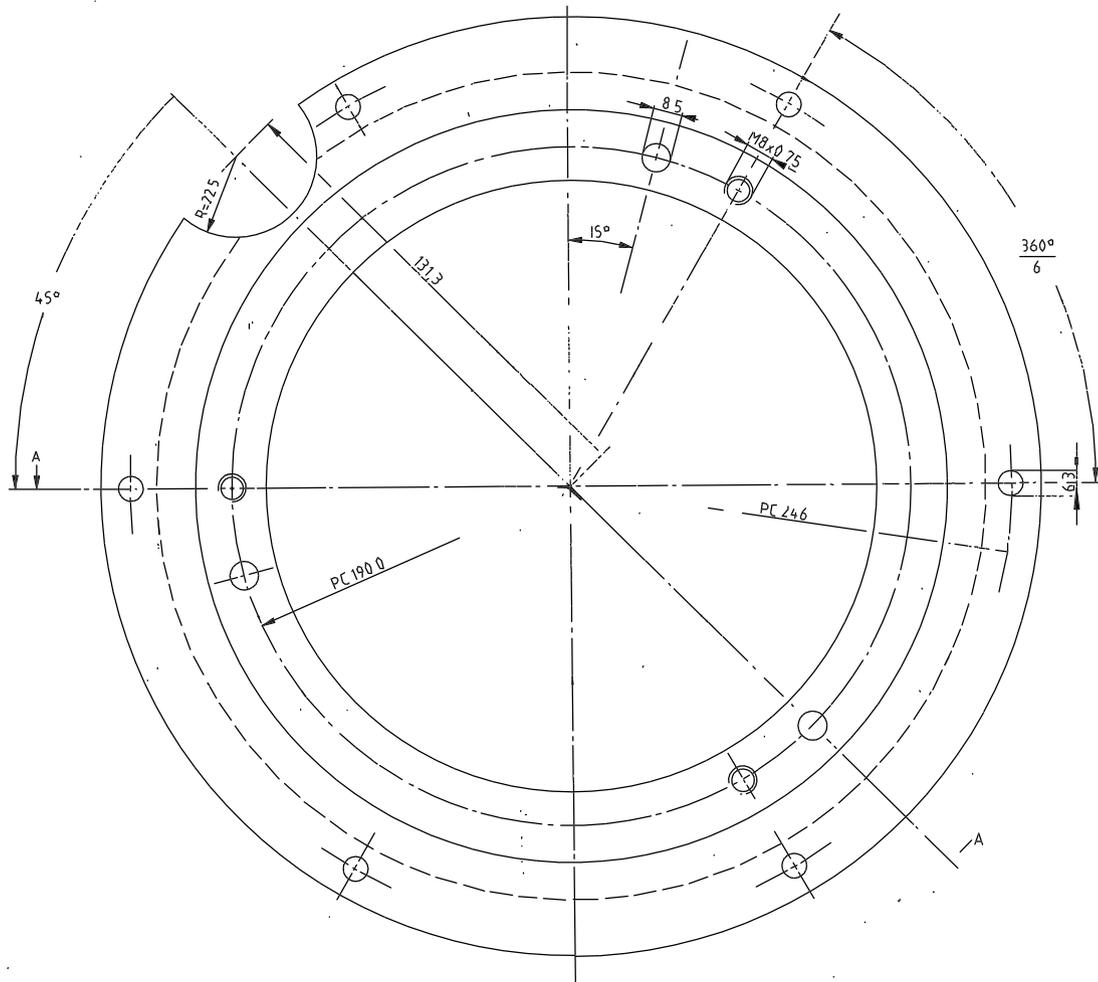
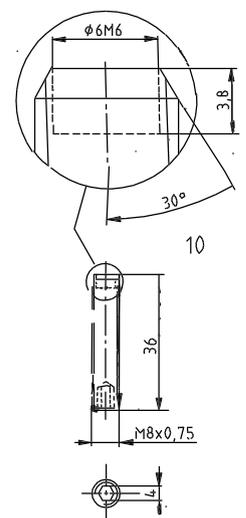
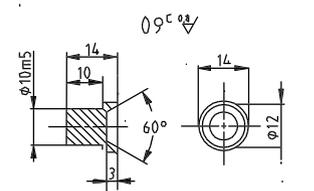
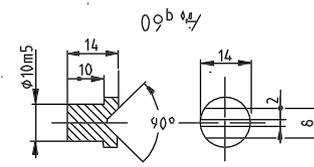
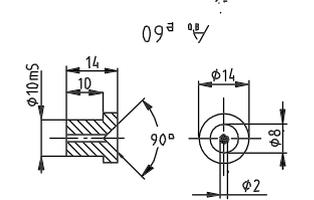
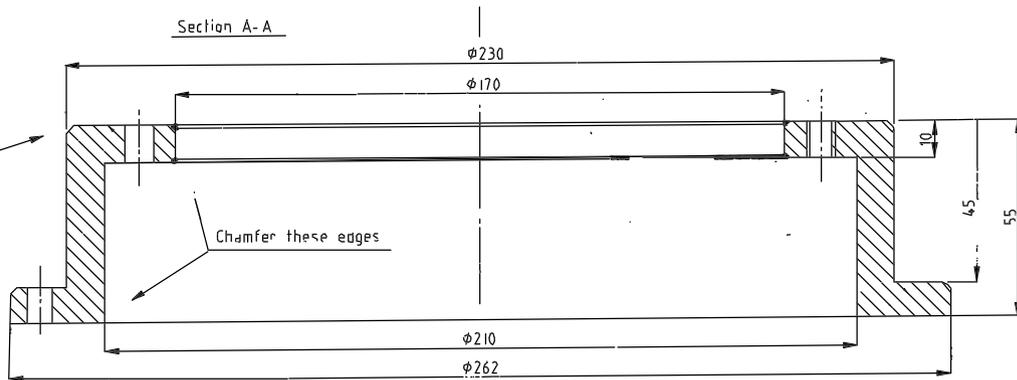
tolerances 28 ± 0.2    25.0 ± 0.1    28.00 ± 0.02 26 ± 0.1    28.0 ± 0.1    28.00 ± 0.01 25 ± 0.6    25.0 ± 0.08    28.00 ± 0.005 25 ± 0.1 - 28 - 0		projection 		naming <b>COLLIMATOR MOUNTING PARTS</b>	
remanent 		going with project <b>TAURUS II</b>		drawing no. H 001	
scale 1:1		drawn A de Jong		date 7-8-85	
address Mantsinghs vas 20 4801 KA Roden The Netherlands tel. no.: 05800-1188 st telex no.: S3787 KSV/RO NL					

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08 1/4

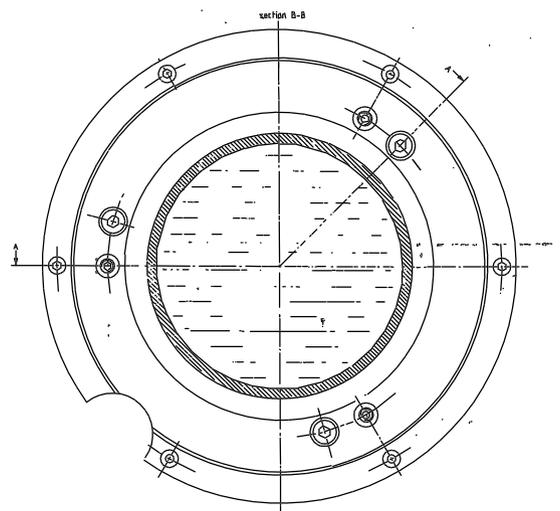
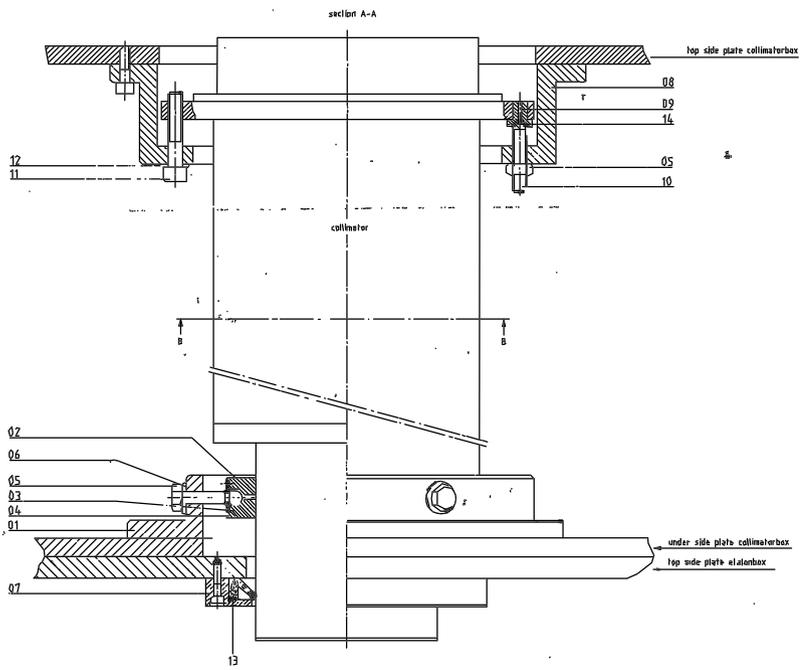
Section A-A

Chamfer these edges



see assembly drawing H 000

10	3	adjusting screw	stainless st	M8x0,75x36	
09 <sup>b,c</sup>	1	stop	silver steel	$\phi 14 \times 14$	harden
08	1	support ring	duralumin	$\phi 262 \times 55$	anodize
part no.	quant.	description	material	dimensions	finish
tolerances		projection		naming	
$28 \pm 0.2$ $25.0 \pm 0.2$ $25.00 \pm 0.02$ $28 \pm 0.1$ $25.0 \pm 0.1$ $25.00 \pm 0.01$ $25 \pm 0.6$ $25.0 \pm 0.06$ $25.00 \pm 0.006$ $25 \pm 0.1 - 25 - 0$					
		going with project <b>TAURUS II</b>		drawing no. H 002	Az
		scale 1:1	drawn A de Jong	date 2-8-'85	address Mensinghe-eg 20 9801 KA, Rozen The Netherlands tel. no.: 06806-1 00 51 telex no.: 33787 KSW RO NL
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16	3	ball	stainless st	Ø4	KSW zilver
17	1	ball ring	nitril rubber	Ø18xØ12	caracool Hx
17	3	washbr	stainless st	Ø18	
11	3	ball ball	stainless st	Ø18xØ10	
16	3	locking screw	stainless st	Ø18xØ 7,5x10	
07	3	slip	silver steel	Ø16x16	hardend
06	1	support ring	aluminium	Ø24x55	anodize
01	1	mounting ring	aluminium	Ø55x16	anodize
04	3	locker	stainless st	Ø18	
05	6	nut	stainless st	Ø18xØ 7,5	
04	3	lock ring	stainless st	Ø18xØ 5	
03	3	spring	stainless st	Ø18xØ 38	
02	1	pressure piece	brass	Ø24x16	anodize
01	1	alignment ring	aluminium	Ø24xØ 35	anodize
02	1	spring	stainless st	Ø18xØ 38	
01	1	alignment ring	aluminium	Ø24xØ 35	anodize

part	no.	description	material	quantity	notes
01	1	mounting ring	aluminium	1	
02	1	pressure piece	brass	1	
03	3	spring	stainless st	3	
04	3	lock ring	stainless st	3	
05	6	nut	stainless st	6	
06	1	support ring	aluminium	1	
07	3	slip	silver steel	3	
11	3	ball ball	stainless st	3	
16	3	locking screw	stainless st	3	
17	3	washbr	stainless st	3	
16	3	ball	stainless st	3	

COLLIMATOR MOUNTING ASSEMBLY		TAURUS #		H Q00		Ac	
01	1	01	1	01	1	01	1
02	1	02	1	02	1	02	1
03	3	03	3	03	3	03	3
04	3	04	3	04	3	04	3
05	6	05	6	05	6	05	6
06	1	06	1	06	1	06	1
07	3	07	3	07	3	07	3
11	3	11	3	11	3	11	3
16	3	16	3	16	3	16	3
17	3	17	3	17	3	17	3

mounting part no. 102 and 08 going with collimator used by AAD have other dimensions.

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