

Dwg. No.

Y. 5473.

3 INDEX MARKS, FILLED WHITE.

3.625

2.75

4 HOLES 17 P 2 BA

4.62

3 HARD PALLE
.125 DIA. ARALDITE
IN PLACE ON ASSY.

4 HOLES 7 AP 4 BA

1.75

2.00

3 HOLES 2 P/
CLEARANCE

.062 R.
.065

5.375

$\pm \frac{1}{32}$

3.625

$\frac{1}{2}$

2.34

2.00

$1\frac{7}{8}$

$\frac{5}{16}$

1.57

5.375

HOLE $\frac{3}{16}$ DIA.

HOLE $\frac{3}{16}$ DIA.

.115

.120

2 HARD ROLLERS
.125 DIA. X $\frac{3}{8}$ LONG
ARALDITE IN ON ASSY.

SILVER STEEL PAD
HARDEN & POLISH.

.125 DIA.

.1275 DIA.
PRESS FIT

3.00

3.375

.125 DIA.
PRESS FIT

Tols. (unless otherwise stated)

Material HP 30 WP
ALUM. ALLOY

X.5471 1

Decimals: $\pm .005$
Fractions: $\pm \frac{1}{64}$

Finish
BLK. ANODISE

Dwg. No. No. Req.
Used on

Issue Mod. No. Date Drawn by

THIRD ANGLE PROJECTION.

Drawing No.

Royal Greenwich Observatory,
Hertsmere Castle,
Hollsham Sussex.

TITLE
MOUNTING PLATE.

Y. 5473