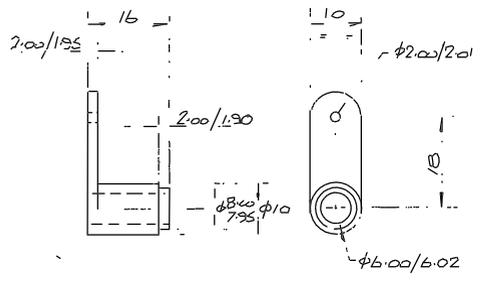


								Tolerances (Unless otherwise stated)		Material		Dimms in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		G.A. No. W/HC/1000	
								X ±				ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM				TITLE		Drawing No.	
								.LY ±		Finish		Drg. No. No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM		EXPOSURE SWITCH ASSY.		W/HC/400	
								.XXX ±		Used on		Used on		SUSSEX.		L.D.S.S.			
Issue	Mod. No	Date	Drawn By	Issue	Mod. No.	Date	Drawn By												
			1				GDH												

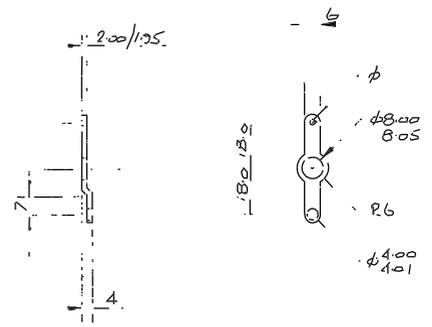
DRAWING NUMBER	NO. OF SHEETS	G.A. ITEM NO.	DRAWING TITLE OR COMPONENT NAME	NO.	MATERIAL STOCK OR ORDER No. AND DATE	REMARKS	ISSUE DATE	ISSUED TO	FINISH DATE
10/11/100			100						
1/1									
1/1		1	VFG	1					
1/1		2	VFG						
1/1		3	VFG						
1/1		4	VFG						
1/1		5	VFG						
1/1		6	VFG						
1/1		7	VFG						
1/1		8	VFG						
1/1		9	VFG						
1/1		10	VFG						
1/1		11	VFG						
1/1		12	VFG						
1/1		13	VFG						
1/1		14	VFG						
1/1		15	VFG						
1/1		16	VFG						
1/1		17	VFG						
1/1		18	VFG						
1/1		19	VFG						
1/1		20	VFG						
1/1		21	VFG						
1/1		22	VFG						
1/1		23	VFG						
1/1		24	VFG						
1/1		25	VFG						
1/1		26	VFG						
1/1		27	VFG						
1/1		28	VFG						
1/1		29	VFG						
1/1		30	VFG						
1/1		31	VFG						
1/1		32	VFG						
1/1		33	VFG						
1/1		34	VFG						
1/1		35	VFG						
1/1		36	VFG						
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1/1		39	VFG						
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1/1		43	VFG						
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1/1		68	VFG						
1/1		69	VFG						
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1/1		71	VFG						
1/1		72	VFG						
1/1		73	VFG						
1/1		74	VFG						
1/1		75	VFG						
1/1		76	VFG						
1/1		77	VFG						
1/1		78	VFG						
1/1		79	VFG						
1/1		80	VFG						
1/1		81	VFG						
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1/1		90	VFG						
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1/1		92	VFG						
1/1		93	VFG						
1/1		94	VFG						
1/1		95	VFG						
1/1		96	VFG						
1/1		97	VFG						
1/1		98	VFG						
1/1		99	VFG						
1/1		100	VFG						
100 TITLE						ISSY D.G. No.	SHEET No.	DRAWN BY	
						1/1/100	1	DATE	
ROYAL GREENWICH OBSERVATORY,						HEARSTMONCEUX CASTLE,		HAILSHAM, SUSSEX	

Drawing No. W/HC/400



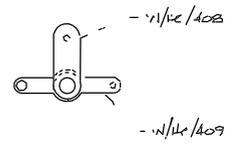
NOTE!
 ITEM MAY BE FABRICATED
 OR MACHINED FROM SOLID,
 AND THEN BRAZED TO
 W/HC/303 AS INDICATED
 BY SUB-ASSY. W/HC/310

3			TITLE RADIUS ARM		
MATERIAL BRASS	SCALE 2 x F.S.	TOLERANCES x ± 0.05	MATERIAL BRASS	SCALE 2 x F.S.	TOLERANCES x ± 0.05
FINISH NIPPER	NO REQ' PER UNIT 1	xxx ± 0.1	FINISH NIPPER	NO REQ' PER UNIT 1	xxx ± 0.1
G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/403		G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/403	

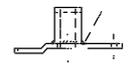


NOTE!
 SEE W/HC/410 FOR ASSY

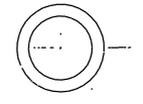
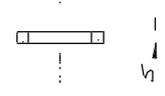
9			TITLE LINK		
MATERIAL BRASS	SCALE 1:1	TOLERANCES x ± 0.05	MATERIAL BRASS	SCALE 1:1	TOLERANCES x ± 0.05
FINISH NIPPER	NO REQ' PER UNIT 1	xxx ± 0.1	FINISH NIPPER	NO REQ' PER UNIT 1	xxx ± 0.1
G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/403		G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/403	



BRAZE ON ASSEMBLY



10			TITLE CROSS LINK SUB-ASSY		
MATERIAL —	SCALE 1:1	TOLERANCES x	MATERIAL —	SCALE 1:1	TOLERANCES x
FINISH —	NO REQ' PER UNIT 1	xxx	FINISH —	NO REQ' PER UNIT 1	xxx
G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/410		G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/410	



ASSEMBLY NOTE!
 TWO PIECES MOUNTED ADHESIVE-ADHESIVE,
 THIRD P.C.F. MOUNTED SO ADHESIVE DOES
 NOT CONTACT METAL.

11			TITLE LIGHT SEAL		
MATERIAL POLYURETHANE ADHESIVE FOAM	SCALE 1:1	TOLERANCES x ± 0.05	MATERIAL POLYURETHANE ADHESIVE FOAM	SCALE 1:1	TOLERANCES x ± 0.05
FINISH —	NO REQ' PER UNIT 3	xxx	FINISH —	NO REQ' PER UNIT 3	xxx
G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/411		G.A. No. W/HC/400	DRAWING No. R.G.O. W/HC/411	

Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Tolerance (Limits otherwise stated)	Material	Dimts in m.m.	Scale	THIRD ANGLE PROJECTION	G.A. No. <u>W/HC/000</u>
				1			GRS GEN	x ± xx ± xxx ±				DETAILS	Drawing No.
										ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM SUSSEX.		EXPOSURE SLITTER ASSY. - C.D.S.S.	W/HC/403-411