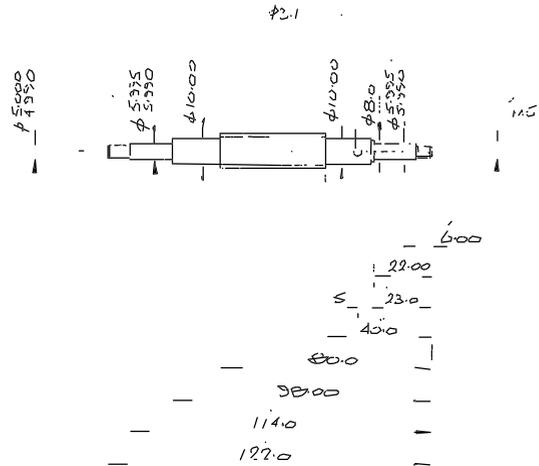


12 HALFS ϕ 2.5 \times 20 ϕ 50 - 2.5 DP.
FOUR-SPACED ON ϕ 153.0



WORM: SINGLT. SMT.
0.5 MODULE
13.00 ϕ D.
12.00 P.C.D.

146.040
4.146.000

ϕ 0.02 [A]

WORMWHEEL: 0.5 MODULE
360 TEETH
180.0 P.C.D.
510 FACE WIDTH

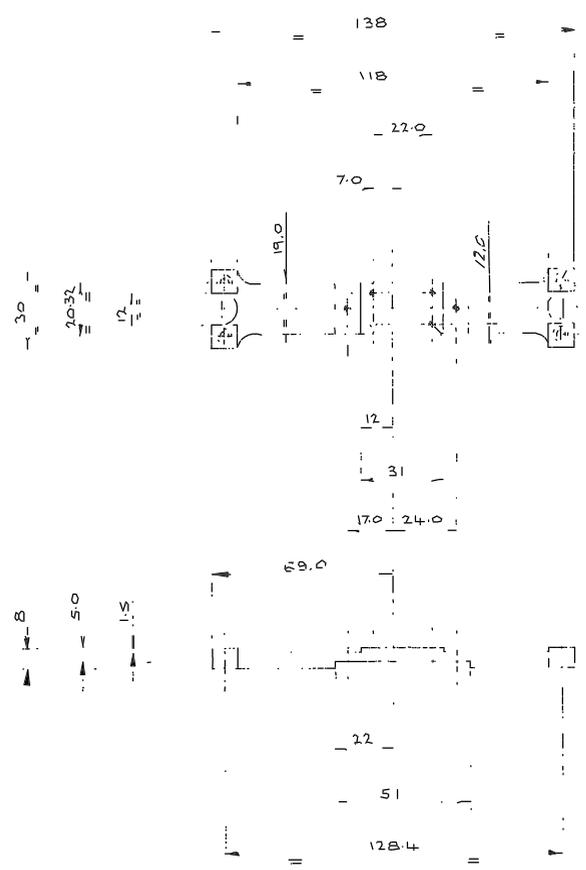
6			TITLE WORM		
MATERIAL	SCALE	TOLERANCES			
EN 58	1:1	x 0.5			
FINISH	NO REQS. PER UNIT	x x 0.1			
NATURAL	1	xxx 0.05			
G.S. No.		DRAWING No.			
V/34/700		R.G.O. W/34/706			

7			TITLE WORMWHEEL		
MATERIAL	SCALE	TOLERANCES			
BRASS	1:1	A +0.5			
FINISH	NO REQS. PER UNIT	xx 0.1			
NATURAL	1	xxx 0.05			
G.S. No.		DRAWING No.			
V/34/700		R.G.O. W/34/707			

						Tolerances (Unless otherwise stated)		Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
						X \pm		—									
						X.A \pm		Finish		Drg. No.		No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM		Title	
						XXX \pm		—		Used on				SUSSEX.		DRAWING No. W/34/706-7	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By										
			JUN 87	ERH.													

DRAWING NUMBER	No. of SHEETS	G.A. Item NO.	DRAWING TITLE OR COMPONENT NAME	QTY	MATERIAL STOCK OR ORDER NO. AND DATE	REMARKS	ISSUE DATE	ISSUED TO	FINISH DATE
W/14/516		37	ADJUSTING NUT	1					
W/14/517	1	38	CAMP LING-NUT	1					
W/14/518		39	KNURLED ADJUSTING WHEEL	1					
W/14/519	1	40	OUTER SLEEVE	1					
W/14/520	1	41	INNER SLEEVE LEIS MOUNTING	1					
W/14/521		42	CLAMP NUTS REMAINING	1					
W/14/522	1	43	SPRING	1					
W/14/523		44	SPRING WIRE	1					
W/14/524		45	PIN - ANTI-ROTATION	1					
1/1		46							
1/1		47							
1/1		48							
1/1		49							
1/1		50	ANT. JACK	1	KANDEX	ANTENNA			
1/1		51	"	1	"	ANTENNA			
1/1		52	RAD. BALL BEARING	1	ZWE	8x19			
1/1		53	ANTENNA ELEMENT	1		RADIAL			
1/1		54	ANTENNA ELEMENT	1		ANTENNA			
1/1		55	ANTENNA ELEMENT	1		ANTENNA			
1/1		56	ANTENNA ELEMENT	1		ANTENNA			
1/1		57	ANTENNA ELEMENT	1		ANTENNA			
1/1		58	ANTENNA ELEMENT	1		ANTENNA			
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1/1		68	ANTENNA ELEMENT	1		ANTENNA			
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1/1		74	ANTENNA ELEMENT	1		ANTENNA			
1/1		75	ANTENNA ELEMENT	1		ANTENNA			
1/1		76	ANTENNA ELEMENT	1		ANTENNA			
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1/1		97	ANTENNA ELEMENT	1		ANTENNA			
1/1		98	ANTENNA ELEMENT	1		ANTENNA			
1/1		99	ANTENNA ELEMENT	1		ANTENNA			
1/1		100	ANTENNA ELEMENT	1		ANTENNA			

REMOVE ALL SHARP EDGES

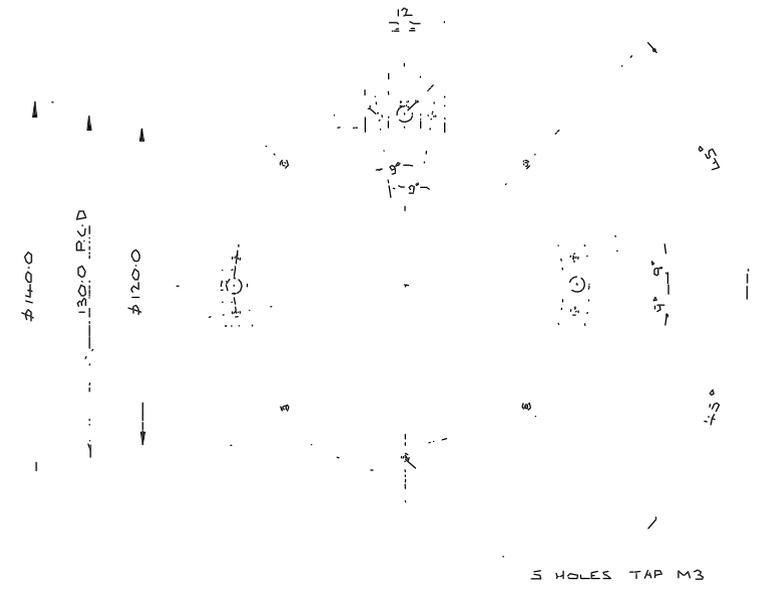


4 HOLES ϕ 3.4
C/BORE ϕ 6.0 x 3 DEEP
ON U/SIDE

6 HOLES TAP M2.5

5 HOLES TAP M3 x
6 DEEP FROM U/SIDE

3 HOLES ϕ 6.02
6.01 TO SUIT
MICROMETER
HEADS



5 HOLES TAP M3

6 HOLES SEE DETAIL 'A'

3 HOLES TAP M2.5
THRU TO ϕ 6 HOLE

REAM ϕ 2.5 THROUGH
SPOTFACE ϕ 6.0 TO CLEAN UP

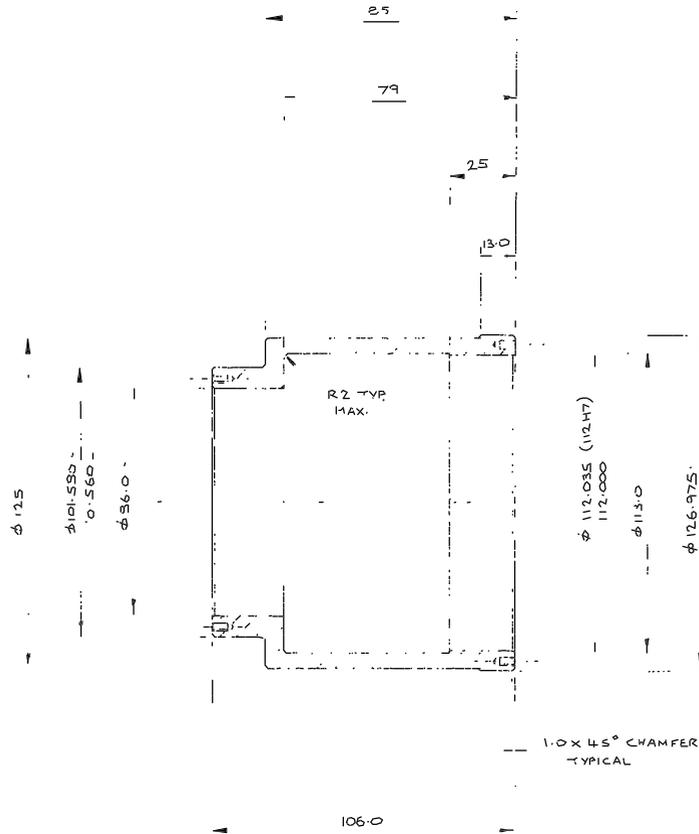
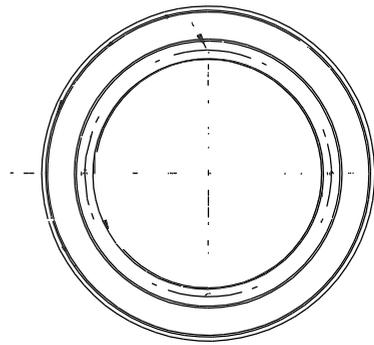


5 MOUNTING ARM LCD CHIP		
MATERIAL	SCALE	TOLERANCES \pm
AL. ALLOY	1:1	x 0.5
FINISH	NO REQ ^s PER UNIT	x x 0.1
BLK. ANODISE	1 OFF	XXX
QA No	DRAWING No	
V/BH/S00	RGO. W/BH/S05	

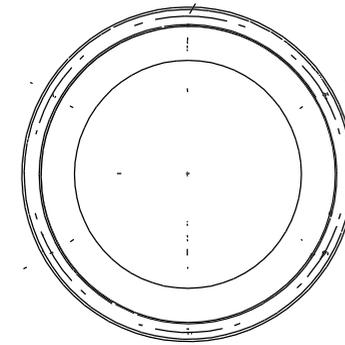
6 FIXING RING - PCB		
MATERIAL	SCALE	TOLERANCES \pm
AL. ALLOY	1:1	x 0.5
FINISH	NO REQ ^s PER UNIT	x x 0.1
BLK. ANODISE	1 OFF	XXX
QA No	DRAWING No	
V/BH/S00	RGO. W/BH/S06	

						Tolerances (Unless otherwise stated)		Material		Dimns in m.m.		Scale		THIRD ANGLE PROJECTION		Title		QA No.	
						X	+			ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM				Tide		1:1		Drawing No.	
						XX	±	Finish		Drg. No.		No. Req.				W/BH/S05-6			
						XXX	!			Used on									

4 HOLES TAP M3
EQUI-SPACED ON
94.0 P.C.D



6 HOLES TAP M3
EQUI-SPACED ON 120.0 P.C.D



1.0x45° CHAMFER
TYPICAL

							Tolerances (Unless otherwise stated)		Material		Dim's in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		SA No V/BH/500	
							X ±0.5 XX ±0.1 XXX ±		AL ALLOY		10FF		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM SUSSEX.		Title		Drawing No.	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Finish	Org. No.	No. Req.	Used on	15		IPCS II - INNER BEARING MOUNT		W/BH/515		

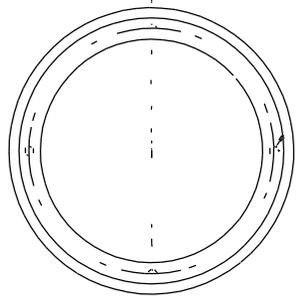
REMOVE ALL SHARP EDGES

1 HOLE TAP M4

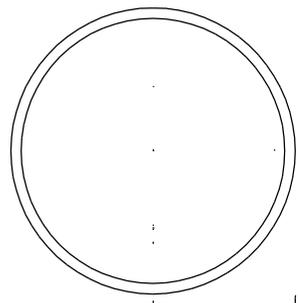
SLOT 3.0 WIDE POSITION AS SHOWN
TO ALLOW 90° SWING OF IRIS DIAPHRAGM
LEVER.



								Tolerances (Unless otherwise stated)		Material		Dimms in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		G.A. No. V/BH/500	
								X ± 0.5		BRASS		10FF							
								XX ± 0.1		Finish		Drg. No.		No. Rev.		Title		Drawing No.	
								XXX ±		BLK. NICKEL PL.		Used on				.22, INNER SLEEVE LENS MOUNTING		W/BH/522	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By			ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM		SUSSEX.		IPCS II					



4 HOLES ϕ 3.4
C'ENTRE ϕ 6.0 X 3 DEEP
EQUI-SPACED ON 94.0 P.C.D

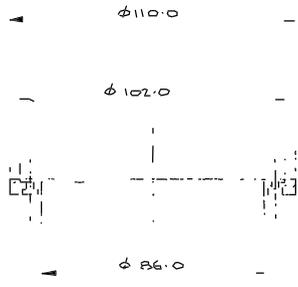


ϕ 102.0

ϕ 110.0

SHIM THICKNESSES TO BE
DETERMINED ON ASSY.

6.0
5.0



ϕ 110.0

ϕ 102.0

ϕ 86.0



ϕ 6.1

ϕ 9.8

2.5 WIDE
W/TH 1.5 DEEP

SLOT 1 WIDE X
1.5 DEEP

5.95
 ϕ 5.90

26			TITLE		
SHIM			SHIM		
MATERIAL	SCALE	TOLERANCES			
SHM STOCK	1:1	± 0.5			
FINISH	NO REQ PER UNIT	XX 0.1			
CLEAN	TO SUIT	XXX			
GA No	DRAWING No				
V/BH/500	RGO. W/BH/526				

25			TITLE		
CLAMP PLATE - BEARING			CLAMP PLATE - BEARING		
MATERIAL	SCALE	TOLERANCES			
AL. ALLOY	1:1	± 0.5			
FINISH	NO REQ PER UNIT	XX 0.1			
BULK ANODISE	1 OFF	XXX			
GA No	DRAWING No				
V/BH/500	RGO. W/BH/525				

27			TITLE		
BLIND WELLS			BLIND WELLS		
MATERIAL	SCALE	TOLERANCES			
M.S.	2:1	± 0.5			
FINISH	NO REQ PER UNIT	XX 0.1			
CLEAN	1 OFF	XXX			
GA No	DRAWING No				
V/BH/500	RGO. W/BH/527				

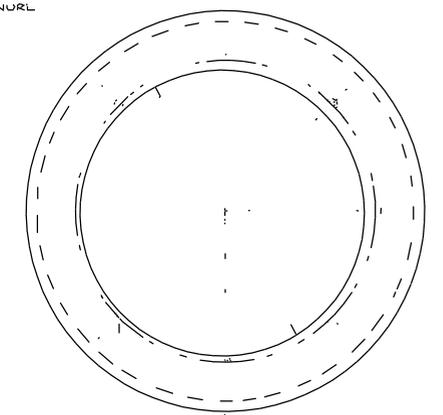
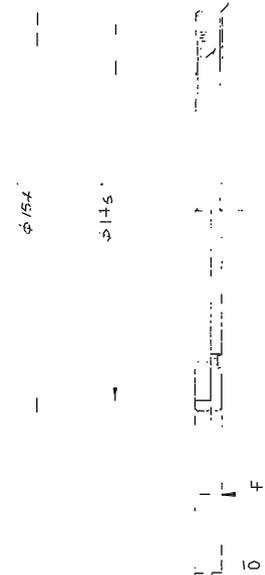
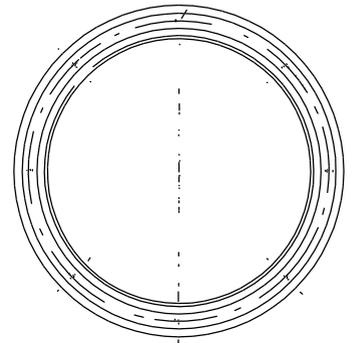
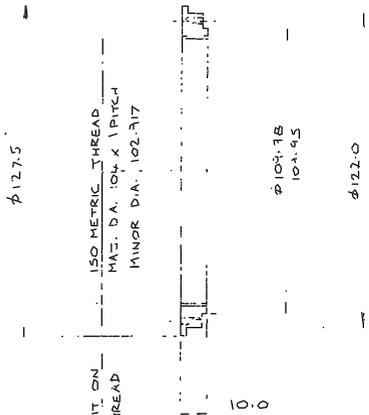
23			TITLE		
PIN ANTI-ROTATION			PIN ANTI-ROTATION		
MATERIAL	SCALE	TOLERANCES			
BRASS	2:1	± 0.5			
FINISH	NO REQ PER UNIT	XX 0.1			
CLEAN	1 OFF	XXX			
GA No	DRAWING No				
V/BH/500	RGO. W/BH/528				

								Tolerances (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No. V/BH/500	
								X 1									Drawing No.		
								XX 0.1	Finish		Dwg. No.		No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMENCEUX CASTLE, HAILSHAM SUSSEX.		Title		
								XXX 1	Used in						DETAILS - 1PCS II		W/BH/525-B		
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By												

8 HOLES TAP M2.5
EQUI-SPACED ON
117.0 P.C.D

1, 45° CHAMFER

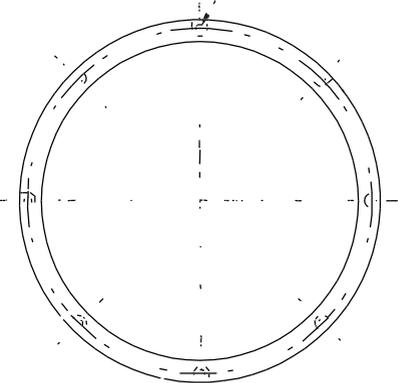
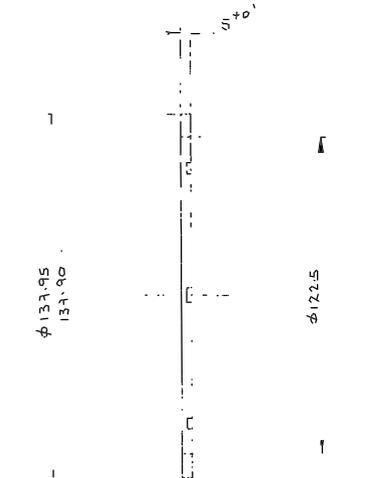
STRAIGHT KNURL



TITLE		
16 ADJUSTING NUT		
MATERIAL ST. STL.	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.1 XXX
FINISH CLEAN	NO REQS PER UNIT 1 OFF	
QA No V/BH/500	DRAWING No RGO. W/BH/516	

8 HOLES Ø 2.9 EQUI-SPACED
ON 134.0 P.C.D
C/BORE USING Ø6 CUTTER
TO PRODUCE SLOTS 2.1 DEEP

8 HOLES Ø 2.9 C/BORE Ø50 X 2 LLP
EQUI-SPACED ON 117.0 P.C.D



TITLE		
17 CLAMP RING - NUT		
MATERIAL Austenitic	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.1 XXX
FINISH BLK ANODISE	NO REQS PER UNIT 1 OFF	
QA No V/BH/500	DRAWING No RGO. W/BH/517	

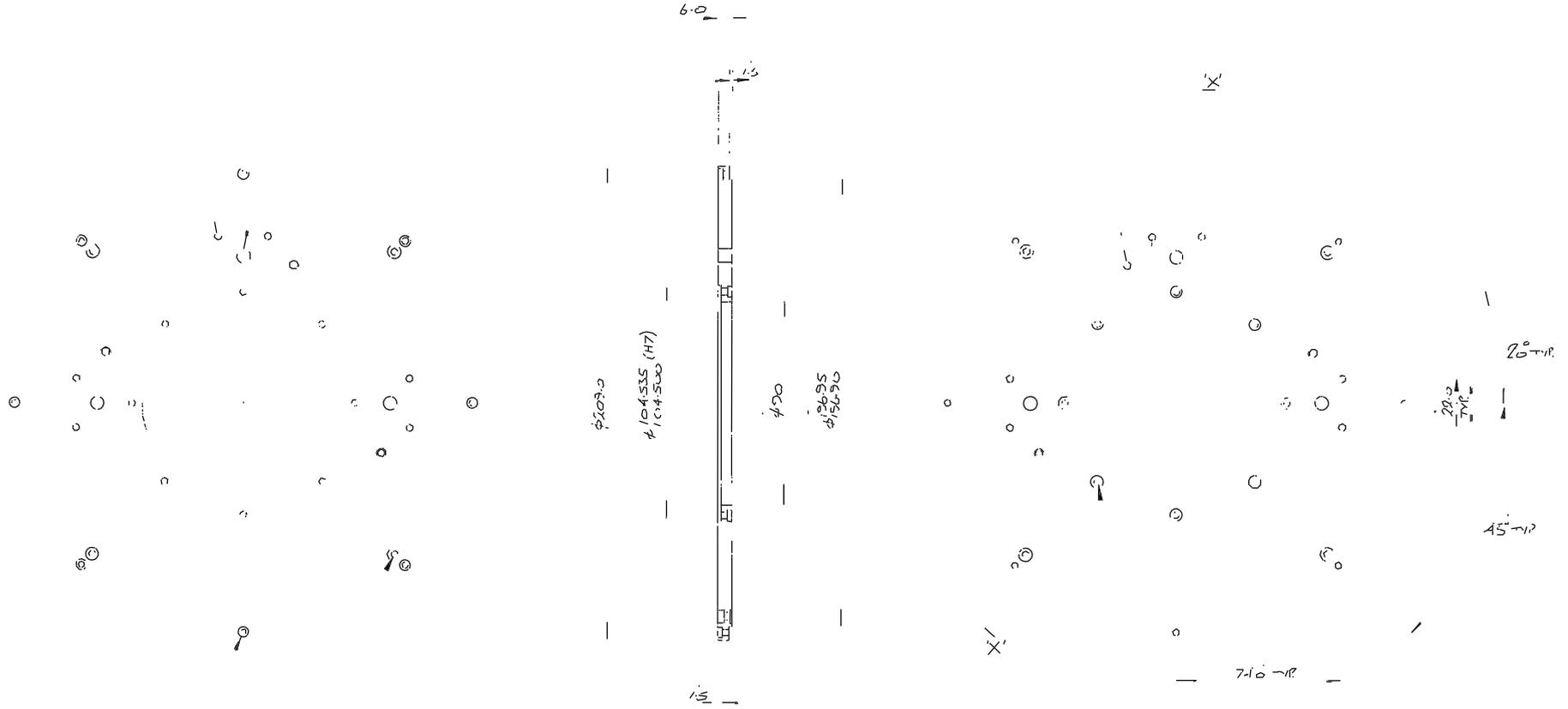
TITLE		
18 KNURLED ADJUSTING RING		
MATERIAL L200/10/11	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.1 XXX
FINISH BLK ANODISE	NO REQS PER UNIT 1 OFF	
QA No V/BH/500	DRAWING No RGO. W/BH/518	

Tolerances (unless otherwise stated)										Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		Title		QA No.			
X + XX + XXX +										Finish		Dwg. No.		No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM SUSSEX.		1 PCS II - DETAILS		Drawing No. W/BH/516-B			
Issue	Mod. No.	Deje	Drawn By	Issue	Mod. No.	Deje	Drawn By	Issue	Mod. No.	Deje	Drawn By	Issue	Mod. No.	Deje	Drawn By	Issue	Mod. No.	Deje	Drawn By	Issue	Mod. No.	Deje	Drawn By

6 HOLES P.F.A.H. $\phi 3.00$

3 HOLES P.F.A.H. $\phi 6.00$ SPACED
AS SHOWN ON 1300 P.C.D.

3 HOLES N4 SPACED
AS SHOWN ON 1300 P.C.D.



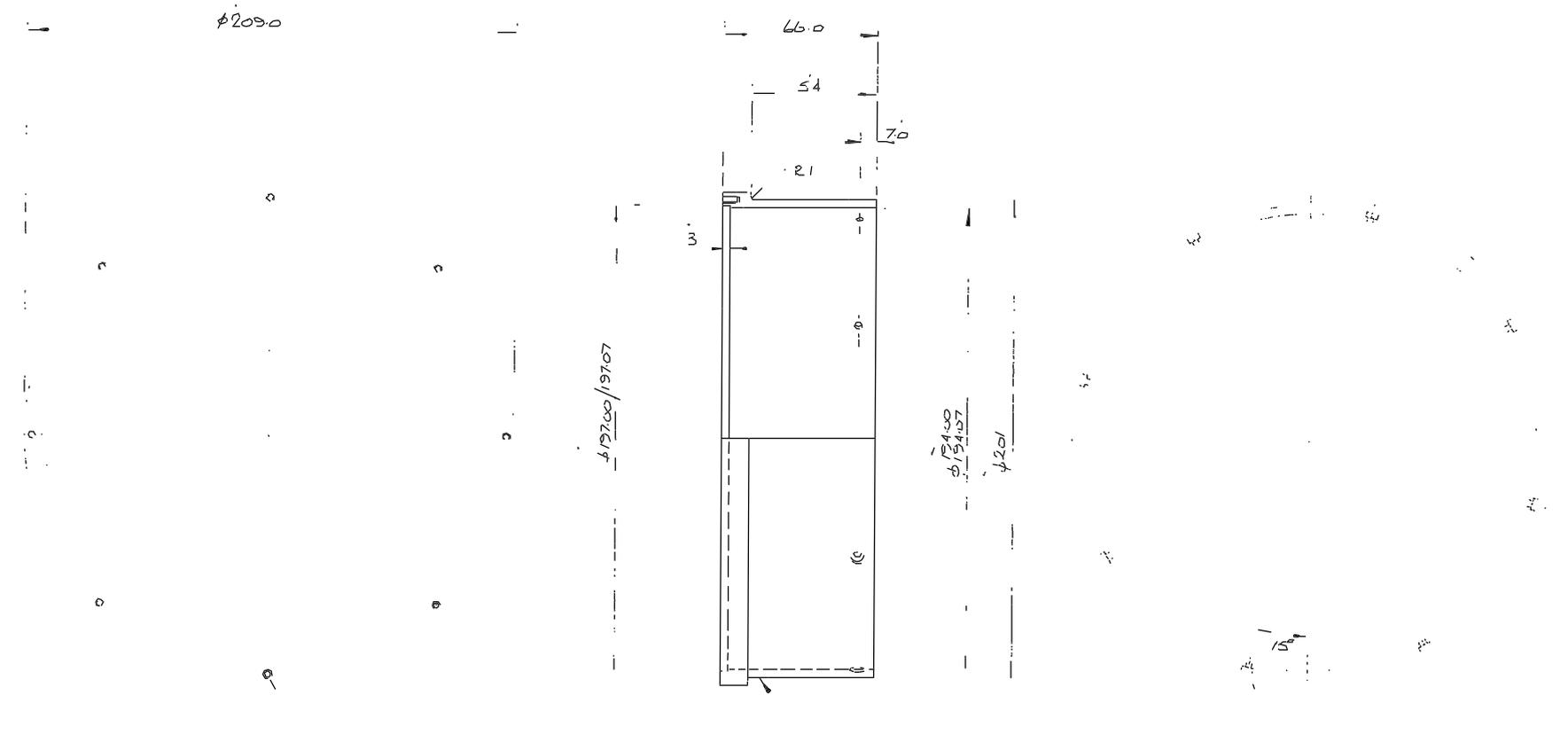
8 HOLES $\phi 2.7$ THRU STEEL $\phi 5.0 \times 2$ DP
EQUI-SPACED ON 203.0 P.C.D.

4 HOLES $\phi 3.2$ THRU STEEL $\phi 6.0 \times 3$ DP.
SPACE ON OPPOSITE $\phi 6.2 \times 0.5$ DP.
EQUI-SPACED ON 187.0 P.C.D.

SECTION X-X

3 HOLES $\phi 2.7$ THRU STEEL $\phi 5.0 \times 2$ DP
EQUI-SPACED ON 93.0 P.C.D.

								Tolerances (Unless otherwise stated)		Material		Dimns. in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		G.A. No. W134/702	
								X 0.05		M. ALLOY								Drawing No.	
								XX 0.1		Finish		Dwg. No.		No. Rev.		ROYAL GREENWICH OBSERVATORY.			
								XXX 0.1		M. BLK. AND DISC		Used on				HERSTMONCEUX CASTLE		Title	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	JULIEN GCH						HAILSHAM		END PLATE - I.P.C.S. II		W134/702	



φ203.0

66.0

5.4

7.0

21

3

197.00/197.07

φ2.70

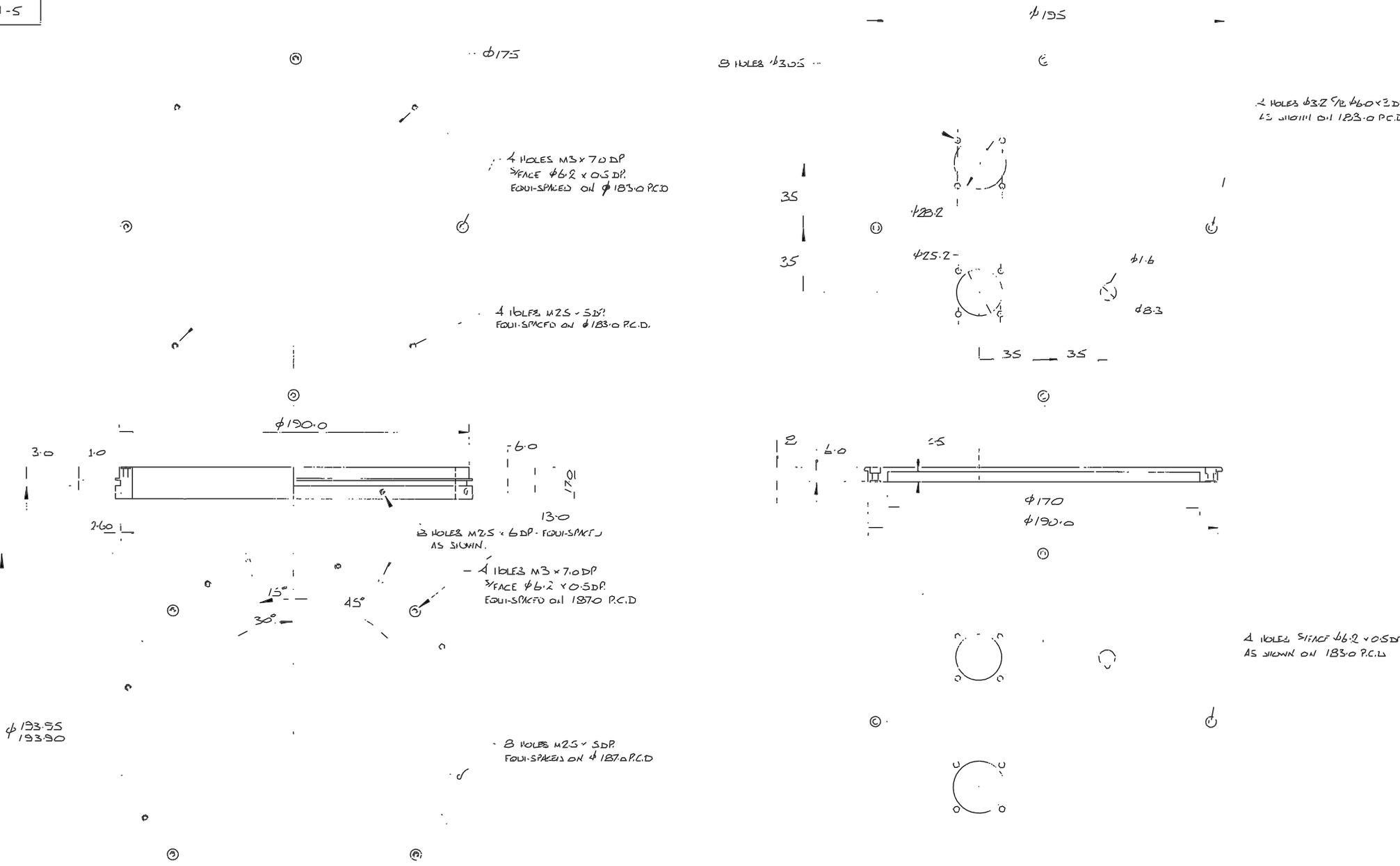
φ2.50

3 HOLES φ2.70 x 5.0 DP. EQUI-SPACED AS SHOWN ON 203.0 P.C.D.

SID. DRAWN TUBE 210^ØD x 9" H. WALL

2 HOLES φ2.70 - 5.0 DP & φ2.50 - 2 DP EQUI-SPACED AS SHOWN

								Tolerances (Unless otherwise stated)		Material ALUM. ALLOY DRAWN TUBE 210 ^Ø D x 9" WALL		Dim's in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		G.A. No. V/BH.703	
								X ± 0.5		FINISH		Dwg. No.		No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM SUSSEX.		Title	
								XX ± 0.1		MAT. BY ANDS/E		Used on				CLIP HOUSING - MIC. SII		Drawing No.	
								XXX ± 0.05										W/311/703	
Issue	Mod. No.	Date	Drawn By	Issued	Mod. No.	Date	Drawn By												



4			TITLE P.C.B. SUPPORT RING		
MATERIAL ALUM. ALLOY	SCALE 1:1	TOLERANCES x +0.05 xx ±0.1 xxx ±0.05			
FINISH MATT. BLK. ANODISE	No. REQ. PER UNIT 1				
G.A. No. W/BH/700	DRAWING No. R.G.O. W/BH/704				

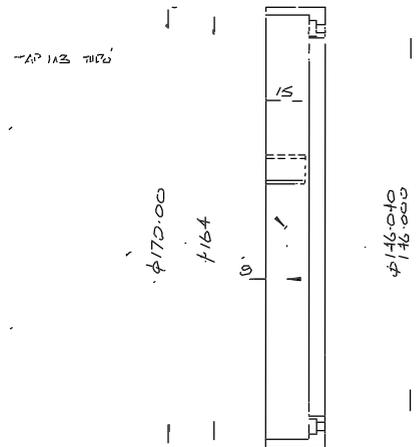
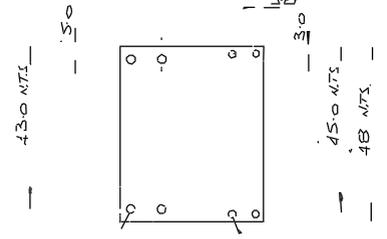
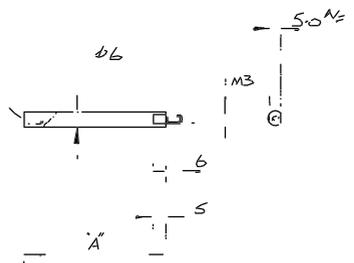
5			TITLE COVER PLATE		
MATERIAL ALUM. ALLOY	SCALE 1:1	TOLERANCES x ±0.05 xx ±0.1 xxx			
FINISH MATT. BLK. ANODISE	No. REQ. PER UNIT 1				
G.A. No. W/BH/700	DRAWING No. R.G.O. W/BH/705				

						Tolerances (unless otherwise stated)		Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
						X ±		Finish		ROYAL GREENWICH OBSERVATORY, HERSTMENCEUX CASTLE, HALLSHAM		SUSSEX		Title		Drawing No.	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	JUN 87 GRH		Drg. No.		No. Req.		DETAILS - I.P.C.S. II		W/BH/704-5	
						XXX ±		Used on									

DRAWING NUMBER	No. of Sheets	QTY	DRAWING TITLE OR COMPONENT NAME	NO.	MATERIAL STOCK OR ORDER No. AND DATE	REMARKS	ISSUE DATE	ISSUED TO	FINISH DATE
1/EH/700	1		ASSEMBLY						
1/BH/701	1	1	OUTER TUBE MOUNT	1					
N/BH/702	1	2	END PLATE	1					
N/BH/703	1	3	GUIDE RINGS	1					
N/BH/704	1	4	ELECTRONS FLE WIRE RING	1					
W/BH/705	1	5	LEVEL PLATE						
1/EH/706	1	6	WORM	1					
N/BH/707	1	7	WORM WHEEL	1					
N/BH/708	1	8	GUIDE PLATE	4					
N/BH/709	1	9	"	4					
1/BH/710	1	10	ANTI VIBRATION PLATE						
V/SB/711	>1	11	DRUM	1					
N/BH/712	1	12	GUIDE RINGS	1					
N/BH/713	1	13	TENSILE DRUM	1					
N/BH/714	1	14	SPINDLE						
N/BH/715	1	15	TENSILE EAR RIFT	1					
W/BH/716	1	16	ENCODER DRIVE WHEEL	1					
N/BH/717	1	17	ANCHOR PIN	2					
N/BH/718	1	18	WORM MOTOR DRIVE	1					
W/BH/719	1	19	FLY WHEEL COVER	1					
1	1	20							
1	1	21							
1	1	22							
1	1	23							
1	1	24							
N/BH/505	1	25	MOUNTING AND CLO CHU	1					
N/BH/506	1	26	FIXING RING - CHIP RING						
N/BH/507	1	27	RING IRIS DIAPHRAGM L.F.C.	1					
W/BH/508	1	28	LEVEL IRIS DIAPHRAGM	1					
N/BH/509	1	29	ROTARY - CLO CHU	2					
W/BH/510	1	30	SPRING PLATE	6					
W/BH/511	1	31	"	6					
W/BH/512	1	32	TENSION SPRING	6					
N/BH/513	1	34	KINEMATIC SEATS	6					
N/BH/514	1	35	WAS 70 MILLIMETER WHEEL	3					
W/BH/515	1	36	INNER RING MOUNT	1					
JOB TITLE						ASSY DRG. No	SHEET No.	DRAWN BY	
I.P.C.S II CAMERA LEVER						1/EH/700	1 OF	J.E.H.	
ROYAL GREENWICH OBSERVATORY,						HERSTMONCEUX CASTLE,	HAILSHAM,	SUSSEX	
								DATE JUNE '77	

6 HOLES $\phi 2.8$ 708R $\phi 50 \times 25$ DP.
EQUI-SPACED AS SHOWN ON 1330 PCD

M3 x 6 DP.



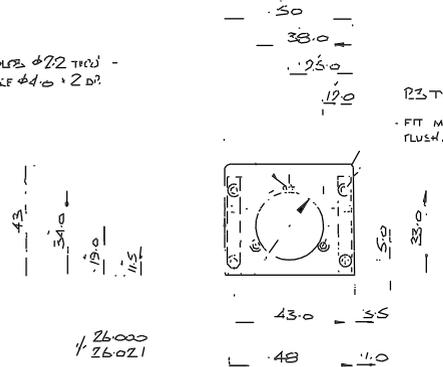
- 8 $\phi 1 = 54.5$ 1 OFF
- 9 $\phi 1 = 48.0$ 1 OFF

TITLE		
SUPPORT PILLAR		
MATERIAL STAINLESS STEEL	SCALE 1:1	TOLERANCES X ± 0.5
FINISH NATURAL	NO REQ PER UNIT 1	XXX ± 0.1
C.A. No V/BH/700	DRAWING No R.G.O. W/BH/708-9	

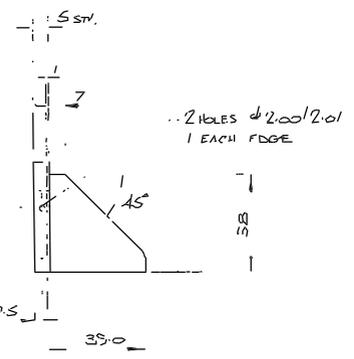
TITLE		
ANTI-ROTATION PLATE		
MATERIAL 0.5% STK. BEE KLI.	SCALE 1:1	TOLERANCES X ± 0.5
FINISH NATURAL	NO REQ PER UNIT 1	XXX ± 0.1
C.A. No V/BH/700	DRAWING No R.G.O. W/BH/710	

TITLE		
DRUM		
MATERIAL ALUM. ALLOY	SCALE 1:1	TOLERANCES X ± 0.5
FINISH MAT. BLK. ANODISE	NO REQ PER UNIT 1	XXX ± 0.1
C.A. No V/BH/700	DRAWING No R.G.O. W/BH/711	

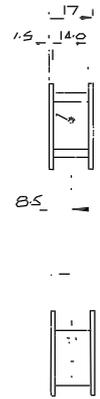
1 HOLES $\phi 22$ THRU -
EXCF $\phi 40 \times 2$ DP.



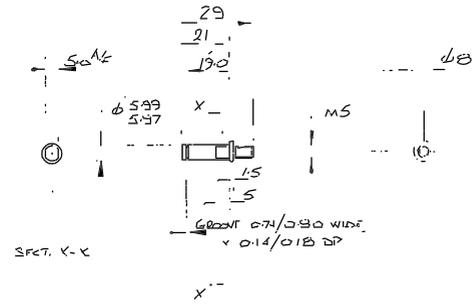
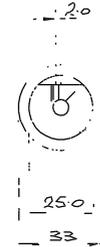
R33 TIP
FIT M25 CAP WD. 20°
FLUSH.



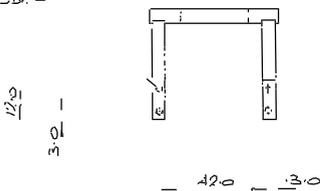
M3 x 5 DP.



1.20
1.25
1.33



1 HOLES M25 x 5 DP.

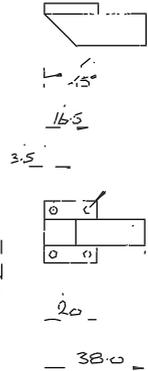


TITLE		
SUPPORT BRACKET		
MATERIAL ALUM. ALLOY	SCALE 1:1	TOLERANCES X ± 0.5
FINISH MAT. BLK. ANODISE	NO REQ PER UNIT 1	XXX ± 0.1
C.A. No V/BH/700	DRAWING No R.G.O. W/BH/712	

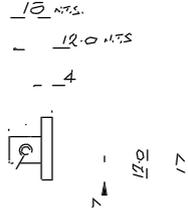
TITLE		
TENSATOR DRUM		
MATERIAL ALUM. ALLOY	SCALE 1:1	TOLERANCES X ± 0.5
FINISH MAT. BLK. ANODISE	NO REQ PER UNIT 1	XXX ± 0.1
C.A. No V/BH/700	DRAWING No R.G.O. W/BH/713	

TITLE		
SPINDLE		
MATERIAL STAINLESS STEEL	SCALE 1:1	TOLERANCES X ± 0.5
FINISH NATURAL	NO REQ PER UNIT 1	XXX ± 0.1
C.A. No V/BH/700	DRAWING No R.G.O. W/BH/714	

THIRD ANGLE PROJECTION											
Tolerances (Unless otherwise stated)				Material		Dimms in m.m.		Scale		Title	
X	±										
XX	±			Finish	Dr. No.	No. Req.	ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM		SUSSEX.		
XXX	±				Used on				DRAWING No. W/BH/708-14		
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	DETAILS - I.R.C.S II			



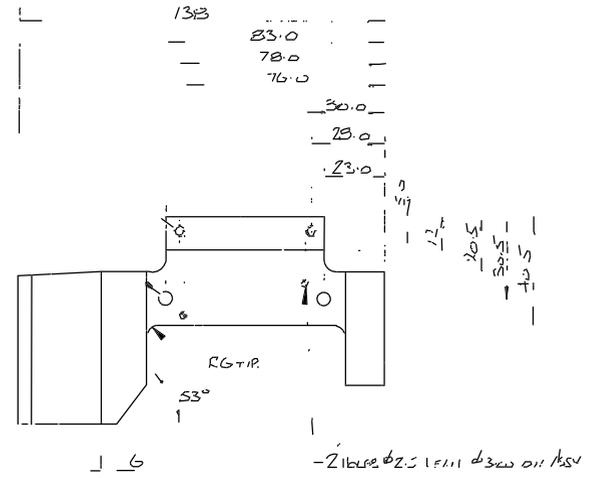
4 HOLES $\phi 3/2$ THRU



M5 x D 28

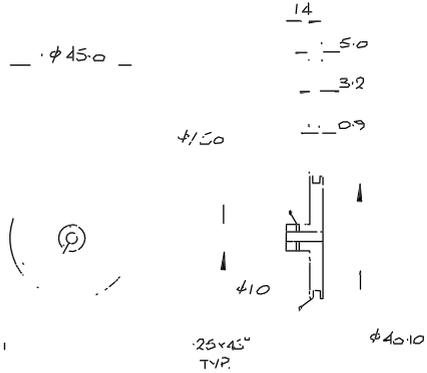
2 HOLES M4 THRU

2 HOLES $\phi 4.5$ THRU



2 HOLES $\phi 2.5$ 1 HOLE $\phi 3.0$ ON 1/8" DIA

TITLE		
15 - ENSURE BRACKET		
MATERIAL	SCALE	TOLERANCES
ALUM. ALLOY	1:1	x 0.05
FINISH	NO REQ PER UNIT	xx 0.1
MAN. EX. WORK	1	xxx
DRAWING No	DRAWING No	
V/BH/700	H.G.O. W/BH/715	

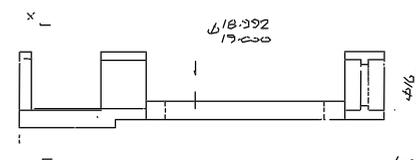
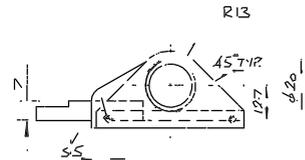


SWIFT 2 DP

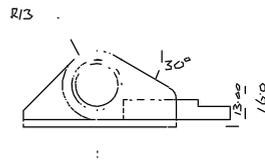
0.25 x 45

$\phi 2.000/2.006$
"PUSH FIT"

2 HOLES M3 x 8 D



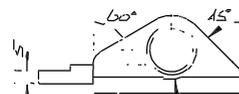
$\phi 18.992/19.000$ (7 Places)



1.00/4.01

TITLE		
16 ENCODER DRIVE WHEEL		
MATERIAL	SCALE	TOLERANCES
ALUM. ALLOY	1:1	x 0.3
FINISH	NO REQ PER UNIT	xx 0.1
BLK. ANODISE	1	xxx 0.05
DRAWING No	DRAWING No	
V/BH/700	R.G.O. W/BH/716	

TITLE		
17 ANCHOR PIN		
MATERIAL	SCALE	TOLERANCES
STAINL. STEEL	2:1	x 0.3
FINISH	NO REQ PER UNIT	xx 0.1
NATURAL	1	xxx
DRAWING No	DRAWING No	
V/BH/700	R.G.O. W/BH/717	



R10

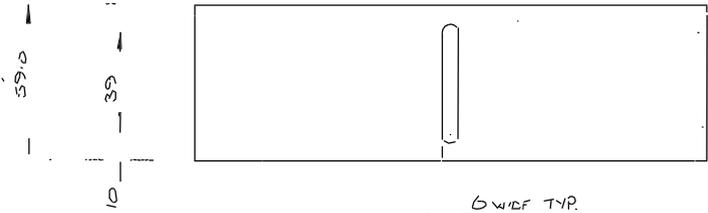
SECT. X-X

TITLE		
18 WREN AND METAL BRACKET		
MATERIAL	SCALE	TOLERANCES
ALUM. ALLOY	1:1	x 0.05
FINISH	NO REQ PER UNIT	xx 0.1
W/ EX. ANODISE	1	xxx 0.05
DRAWING No	DRAWING No	
V/BH/700	R.G.O. W/BH/718	

Tolerances (Unless otherwise stated)										Material		Dim's in m.m.		Scale		THIRD ANGLE PROJECTION		Title		Dwg. No.		
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	X	+	---	---	---	---	---	---	---	---	---	---	---	---	---
								XX	±	---	---	---	---	---	---	---	---	---	---	---	---	---
								XXX	±	---	---	---	---	---	---	---	---	---	---	---	---	---

∅ 190.0 TO SUIT DIMS W/B4/700
 (W/B4/700) 1.5 HOLE

15° TYP



6 WIDE TYP.
 24 DEEP

19		TITLE ELECTRONICS COVER	
MATERIAL ALUM ALLOY	SCALE 1:1	TOLERANCES x ± 0.2 x ± 0.1 xxx	
FINISH BLK ANODISE	NO REQS PER UNIT 1	DRAWING No R.G.O. W/B4/719	
G.A. No W/B4/700			

								Tolerances (Unless otherwise stated) X ± XX ± XXX ±		Material ---		Dimens in m.m.		Scale ---		THIRD ANGLE PROJECTION		G.A. No. W/B4/700			
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	1		JUN 27 GEH		Drq. No		No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM SUSSEX		Title DETAILS - I.R.C. S.II		Drawing No. W/B4/719	