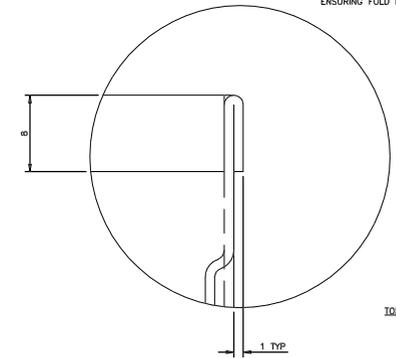
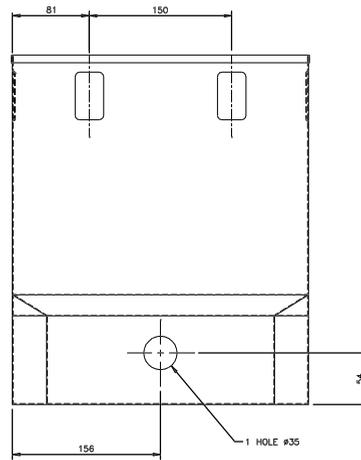
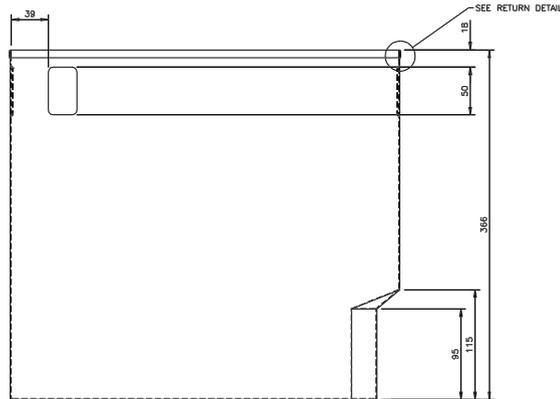
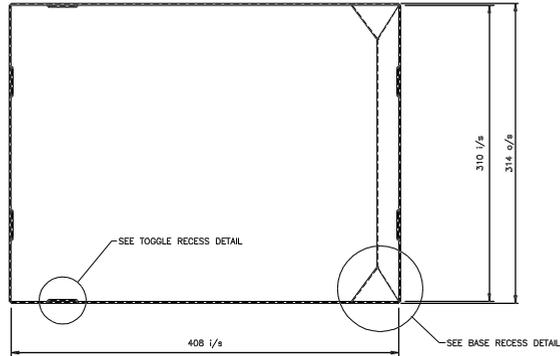


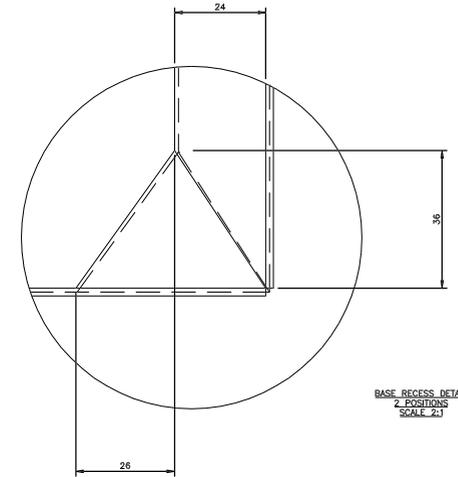


NOTE
FOLD OVER TOP EDGE AS SHOWN
ENSURING FOLD IS AS FLAT AS POSSIBLE.

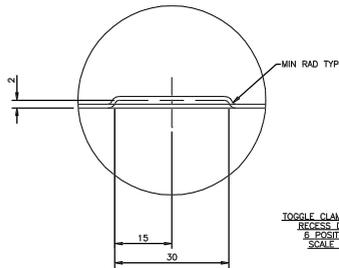


TOP EDGE DETAIL
SCALE B:1

TOP RETURN DETAIL
TYPICAL ALL ROUND TOP
SCALE B:1



BASE RECESS DETAIL
2 POSITIONS
SCALE B:1



TOGGLE CLAMP FIXING
RECESS DETAIL
2 POSITIONS
SCALE A:1

PRELIMINARY
FOR INFORMATION ONLY
SUBJECT TO CHANGE
10.10.97
PRELIMINARY ISSUE: 2
DO NOT USE THIS DRAWING FOR
PROCUREMENT OR MANUFACTURE

| REV | DESCRIPTION | DRAWN BY | CHECKED | APPROVED | STATUS | DATE |
|-----|-------------------|----------|---------|----------|--------|----------|
| 1 | PRELIMINARY ISSUE | R.M.T | N/A | N/A | N/A | 11.09.97 |

UNLESS OTHERWISE STATED
DIMENSIONS ARE IN mm
GENERAL TOLERANCE: ± ?
ANGULAR TOLERANCE: ± ?
SURFACE FINISH: ? /
(MICRONS)
REMOVE ALL SHARP EDGES
DO NOT SCALE THIS DRAWING

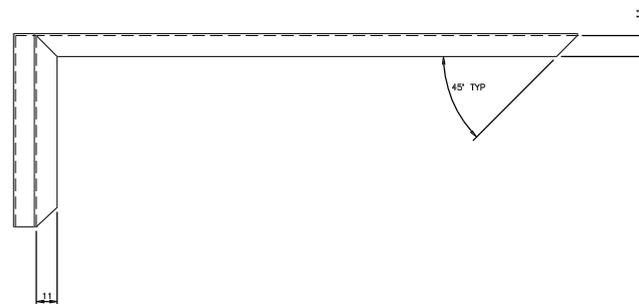
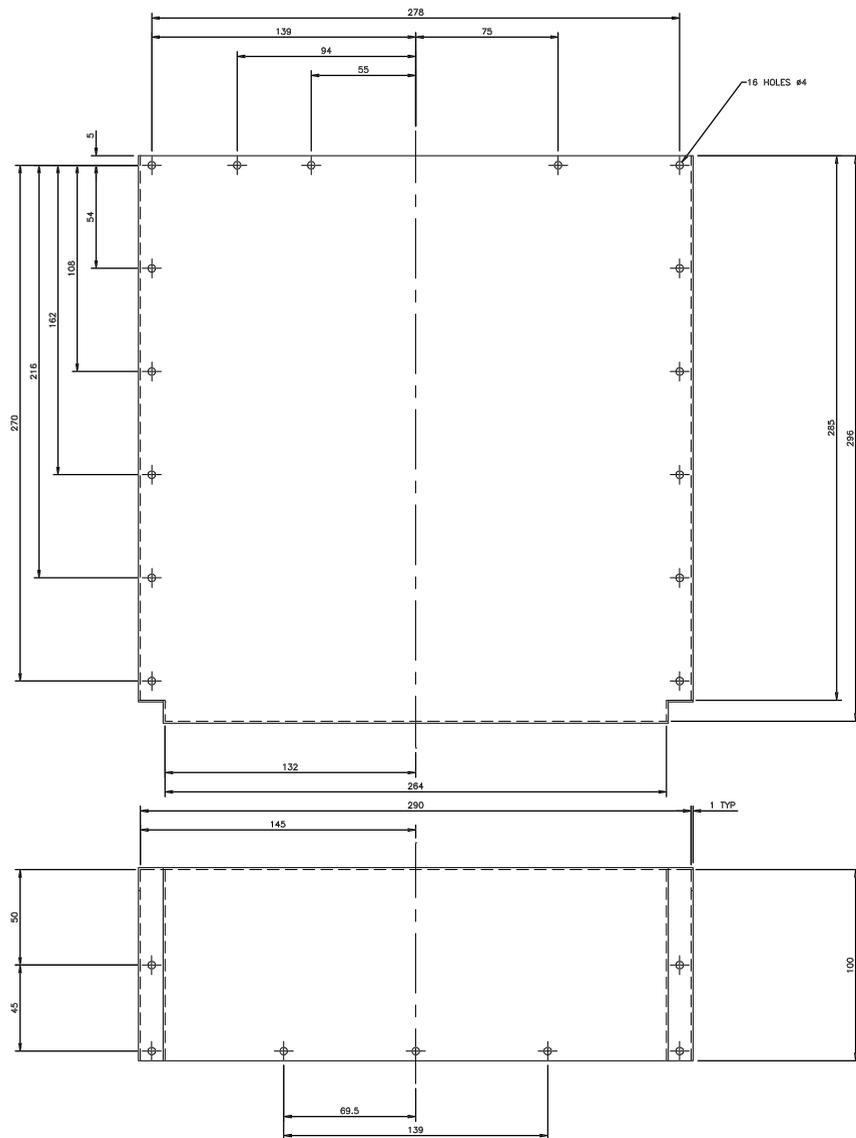
MATERIAL
ALUMINIUM ALLOY
BS 1470 6082 TF
FINISH
?
USED ON
B0107



ROYAL GREENWICH OBSERVATORY
MADINGLEY ROAD, CAMBRIDGE CB3 0EZ, UNITED KINGDOM



| TITLE | ORIGINAL SHEET | LOCATION | DWG. No. | REV |
|--|----------------|----------|----------|--------------|
| OUTER RADIATION SHIELD (BOTTOM) RADIATION SHIELD SUB-ASSEMBLY | A0 | N/A | B0161 | 1 |
| ORIGINAL SCALE | 1:2 | | | SHEET 1 OF 1 |



PRELIMINARY
 FOR INFORMATION ONLY
 SUBJECT TO CHANGE
 26.11.97
 PRELIMINARY ISSUE: 1
 DO NOT USE THIS DRAWING FOR
 PROCUREMENT OR MANUFACTURE

| REV | DESCRIPTION | DRAWN BY | CHECKED | APPROVED | STATUS | DATE |
|-----|-------------------|----------|---------|----------|--------|----------|
| 1 | PRELIMINARY ISSUE | R.M.T | N/A | N/A | N/A | 26.11.97 |

UNLESS OTHERWISE STATED
 DIMENSIONS ARE IN mm
 GENERAL TOLERANCE: ± 0.1
 ANGULAR TOLERANCE: ±
 SURFACE FINISH: 1.6/
 (MICRONS)
 REMOVE ALL SHARP EDGES
 DO NOT SCALE THIS DRAWING

MATERIAL
 ALUMINIUM ALLOY
 BS 1470 6082 TF
 FINISH
 ?
 USED ON
 B0101

| | | | | |
|-----------------------|-----------------|---|--------------|--------------|
| | | ROYAL GREENWICH OBSERVATORY MADINGLEY ROAD, CAMBRIDGE CB3 0EZ, UNITED KINGDOM | | PPARC |
| TITLE | | INNER RADIATION SHIELD CASTING SUB-ASSEMBLY | | |
| ORIGINAL SHEET A0 | LOCATION N/A | DWG. No. B0162 | REV 1 | |
| ORIGINAL SCALE 1:1 | | | SHEET 1 OF 1 | |