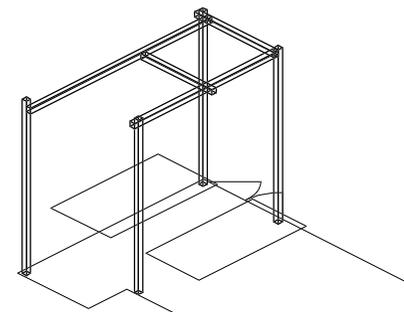
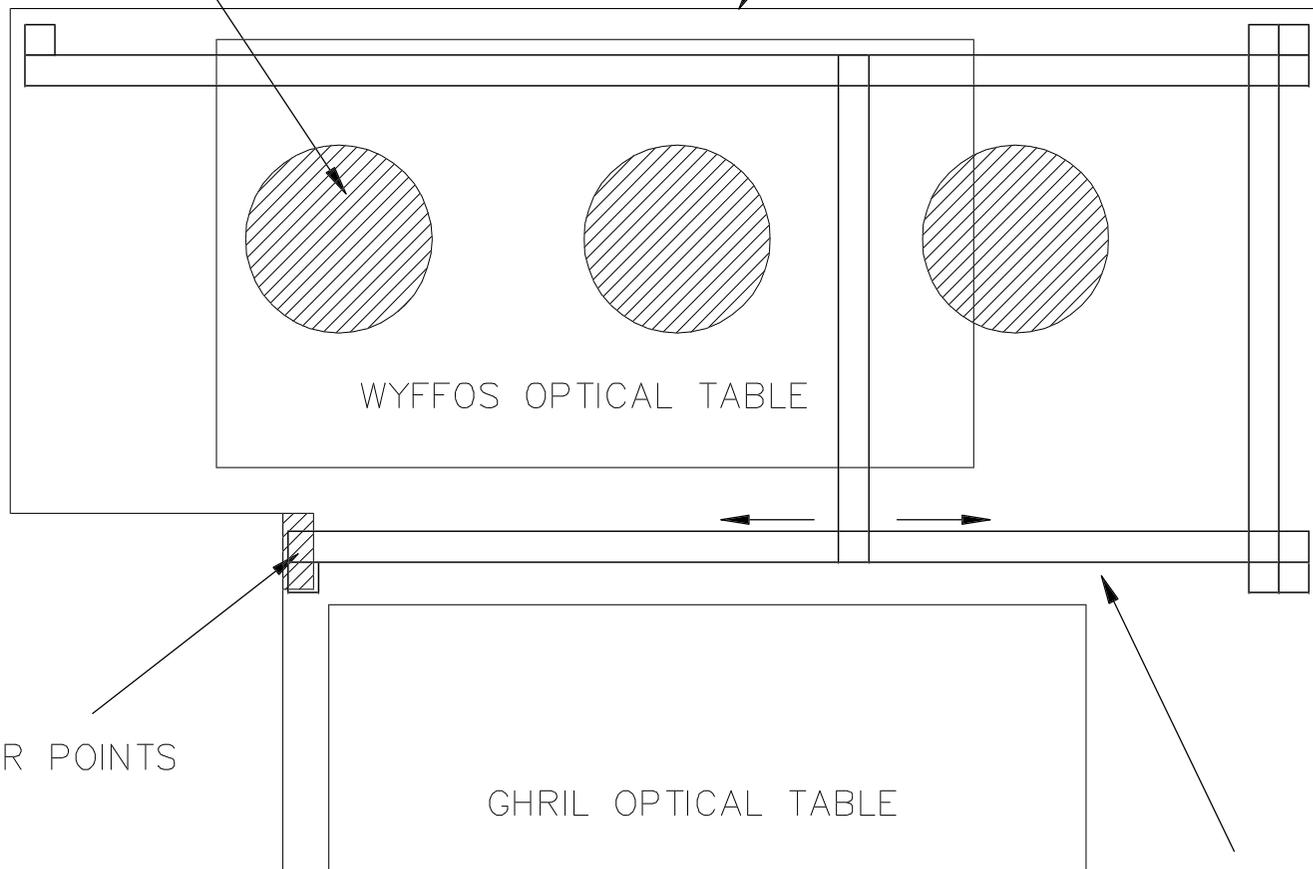


OVERHEAD LIGHTS

GHRIL ENCLOSURE



SKETCH OF LIFTING GANTRY



WYFFOS OPTICAL TABLE

13A POWER POINTS

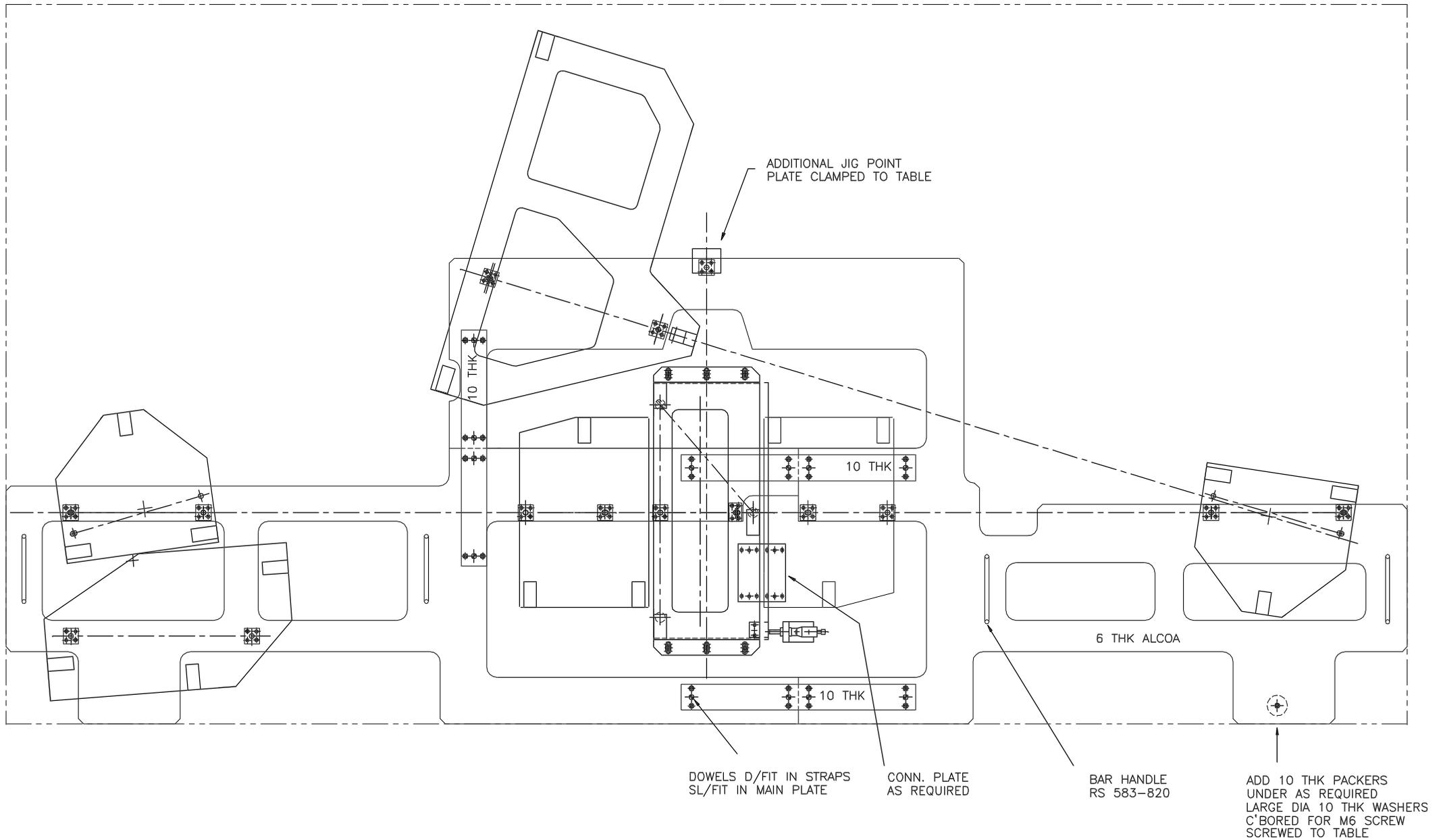
GHRIL OPTICAL TABLE

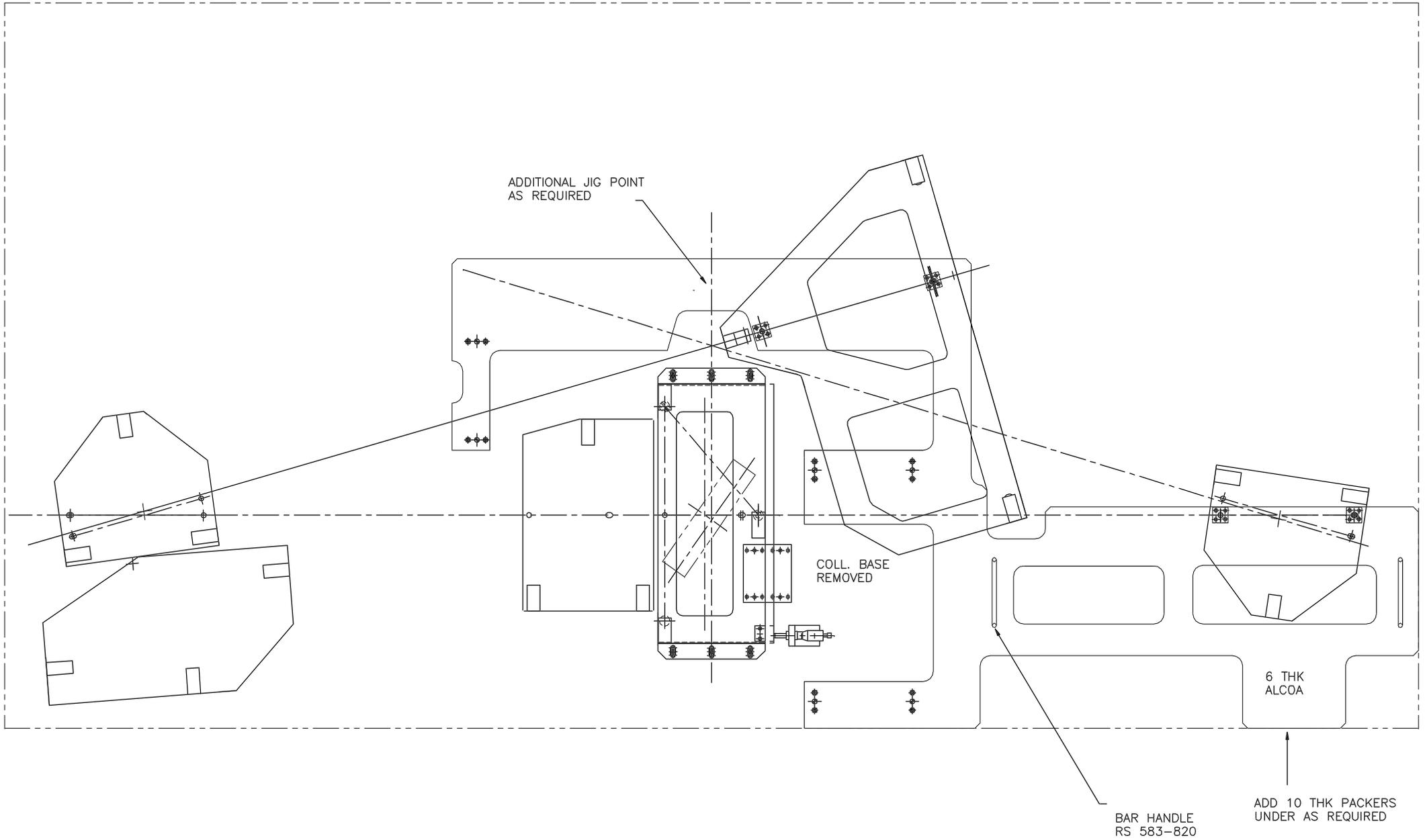
OVERHEAD LIFTING GANTRY
TO BE INSTALLED
BY ANGLIA HANDLING

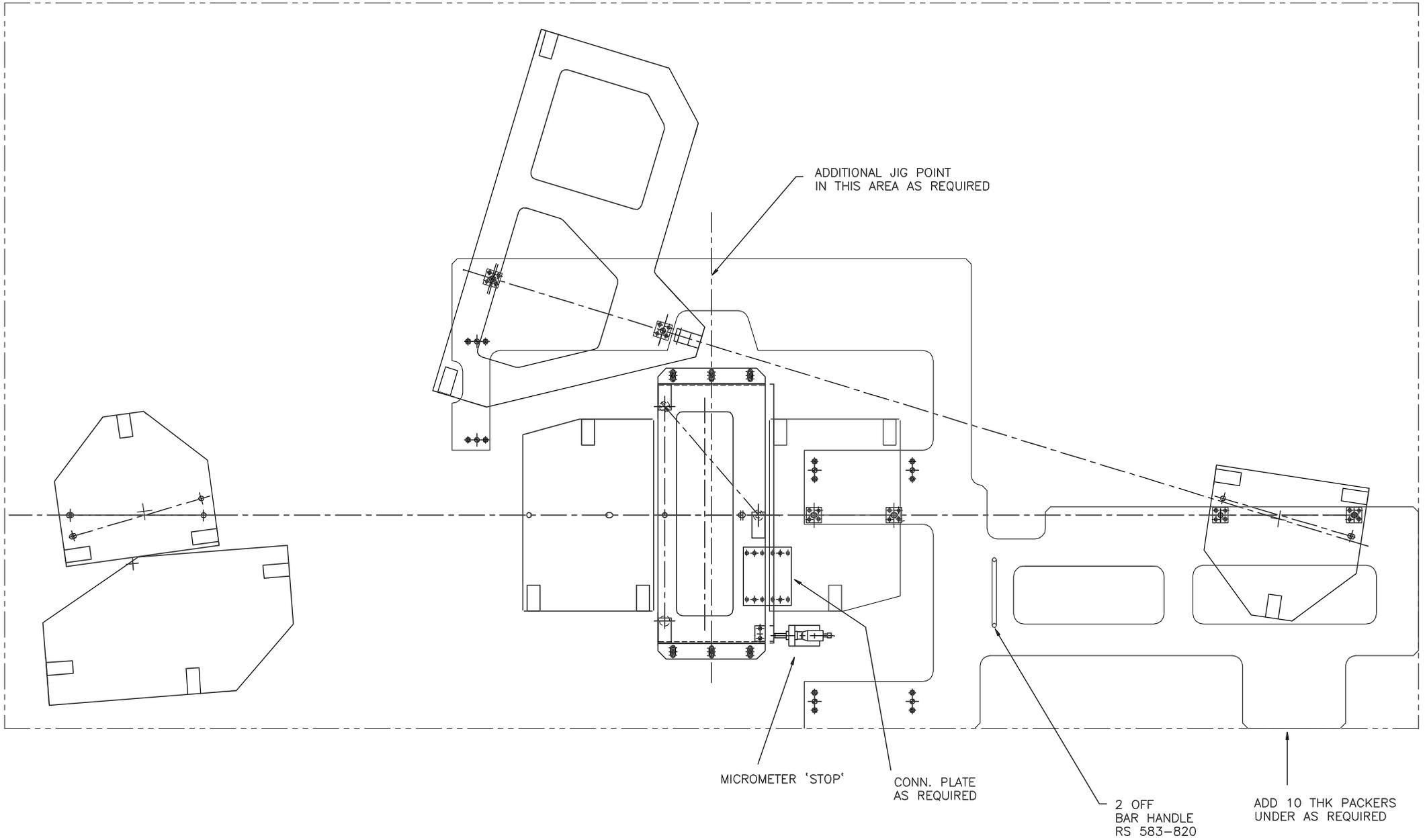
NOTE

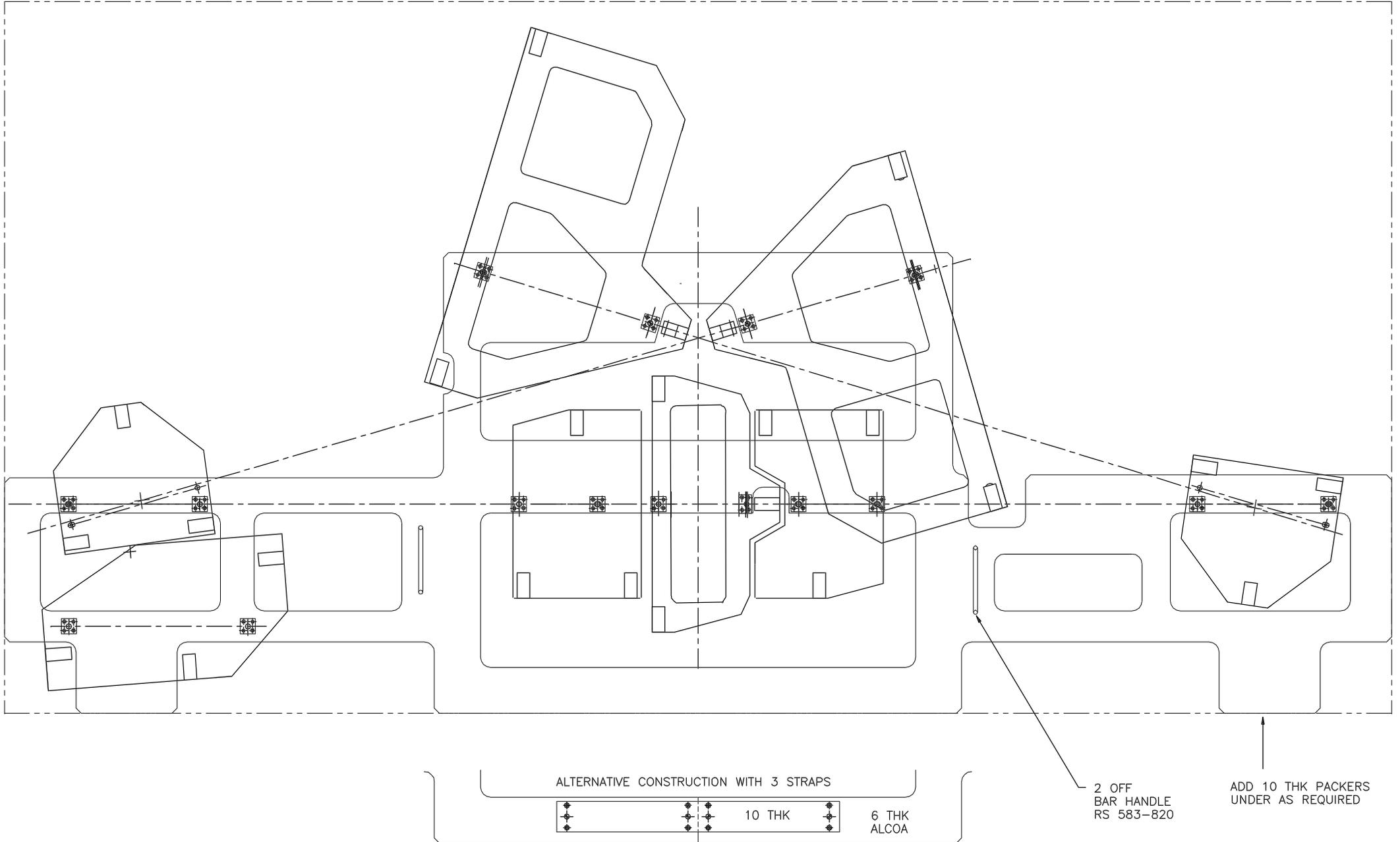
POWER POINTS AND OVERHEAD LIGHTS
NEED TO BE REMOVED PRIOR TO
LIFTING GANTRY INSTALLATION

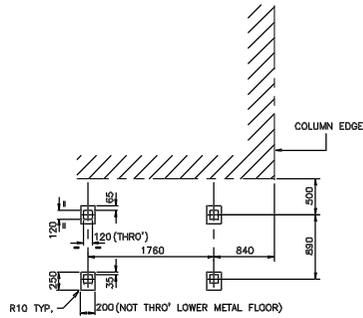
GHRIL ENCLOSURE ELECTRICAL FITTINGS
NEEDING TO BE REMOVED TO FIT THE WYFFOS LIFTING ASSEMBLY



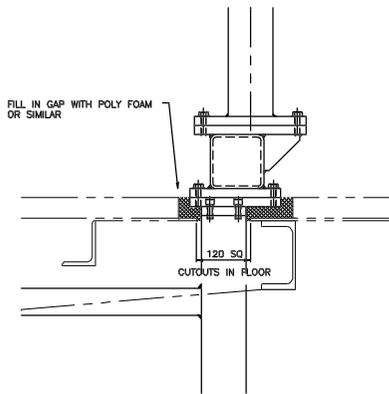
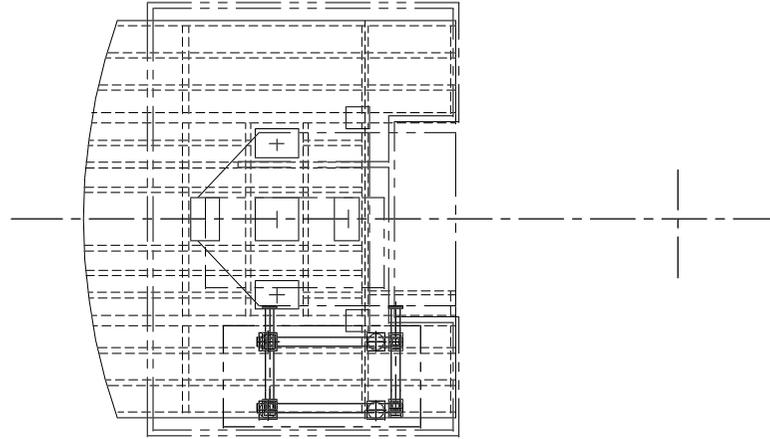




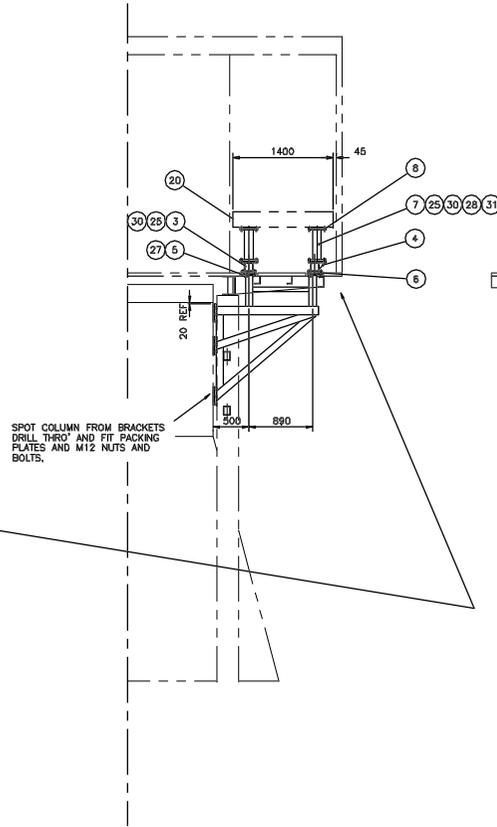




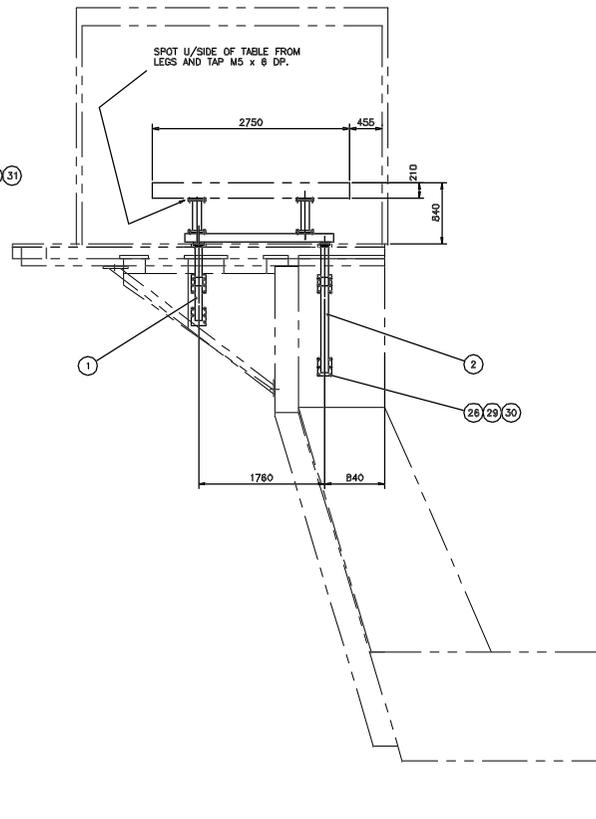
DETAIL OF FLOOR CUTOUTS REQUIRED



SCALE 1/4 FULL

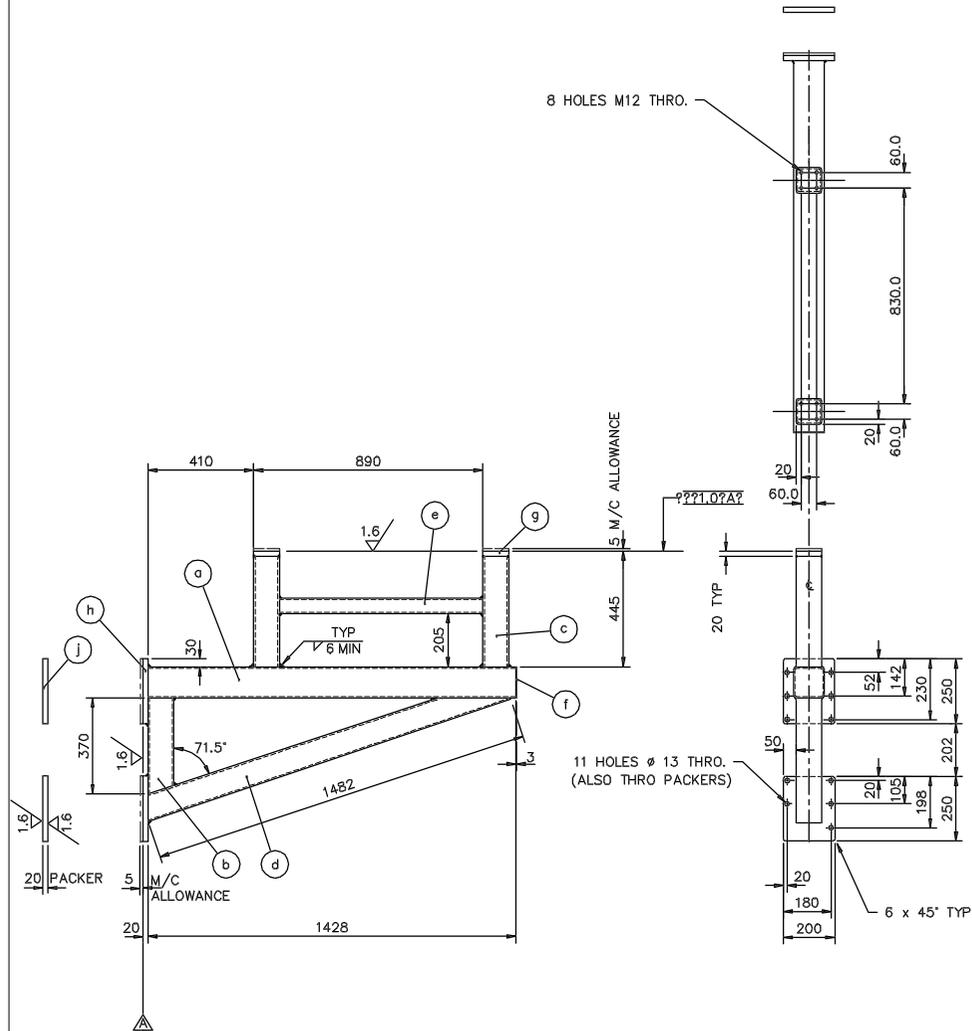


SPOT COLUMN FROM BRACKETS
DRILL THRO' AND FIT PACKING
PLATES AND M12 NUTS AND
BOLTS.



TOLERANCES (UNLESS OTHERWISE STATED)				MATERIAL		DIM IN MM	SCALE	THIRD ANGLE PROJECTION		G.A. NO.	SHT 1 OF 1
X	±						1/25				
XX	±										
XXX	±										
AWG	±										
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	DRG NO.	NO REQ	USED ON	TITLE
						9/12/92	PROMECH	V/BL/1000			ROYAL GREENWICH OBSERVATORY MADRINGLEY ROAD CAMBRIDGE CB3 0EZ
											WYFFOS OPTICAL TABLE
											V/BL/1000

REMOVE ALL SHARP EDGES



- ITEM a 120 x 120 x 6.3 SHS x 1428
- ITEM b 100 x 100 x 6.3 SHS x 370
- ITEM c 100 x 100 x 6.3 SHS x 425 - 2 OFF
- ITEM d 100 x 100 x 6.3 SHS x 1482
- ITEM e 60 x 60 x 6.3 SHS x 790
- ITEM f 120 x 120 x 3 MS
- ITEM g 100 x 100 x 25 MS - 2 OFF
- ITEM h 200 x 250 x 25 MS - 2 OFF
- ITEM j 200 x 250 x 20 MS - 2 OFF

FINISH- DEGREASE AND APPLY 2 COATS OF RED OXIDE PRIMER.
ALL MACHINED SURFACES TO BE PROTECTED FOR SEA TRANSPORTATION.

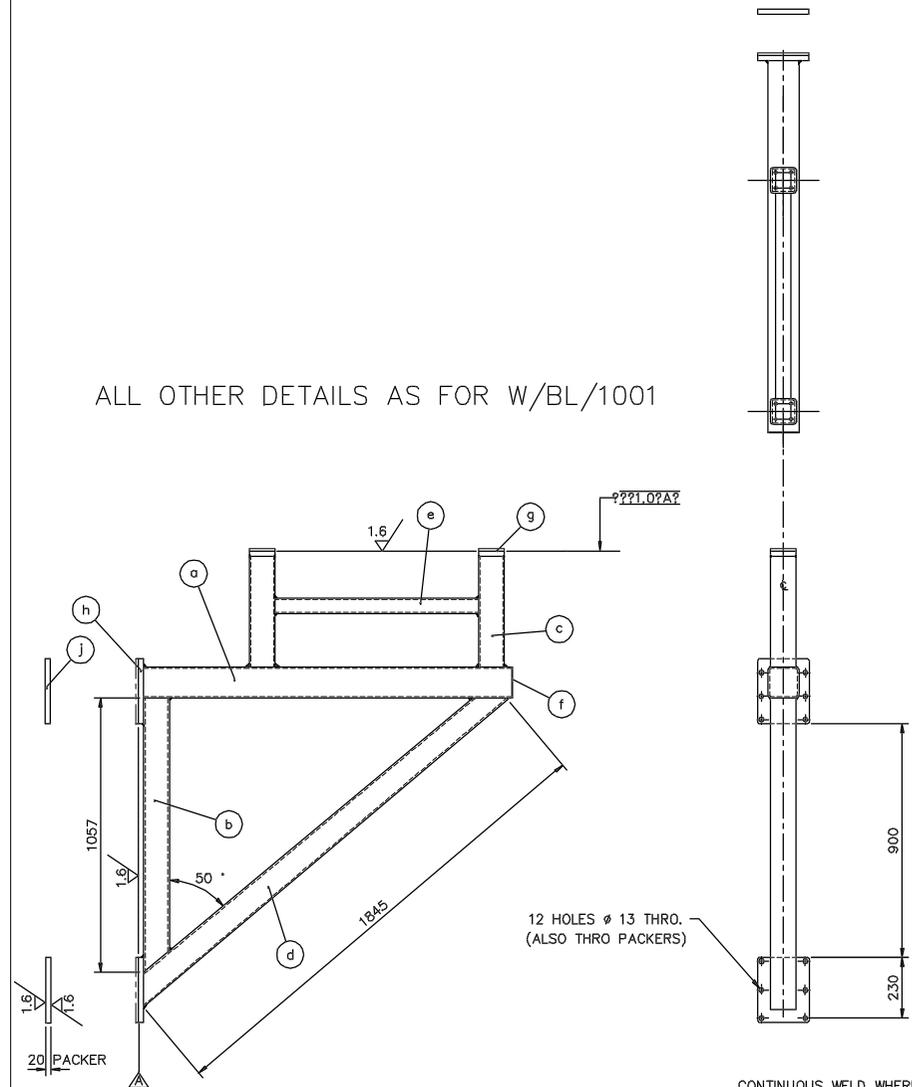
CONTINUOUS WELD WHERE SHOWN THUS
STRESS RELIEVE AS REQUIRED
ADD Ø 3 VENT HOLES AS REQUIRED BEFORE WELDING

1		TITLE	
		L/H BRACKET	
MATERIAL	SCALE	X	TOLERANCES
MS FAB.	1/10	x	±1.0
FINISH	No. RECD. PER UNIT	xx	±0.5
SEE DRG	1	xxx	±0.1
G.A. No.	DRAWING No.		
V/BL/1000	R.G.O. W/BL/1001		

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by	Tolerance (Unless otherwise stated)	Material	Finish
								X xx xxx ANG.		
		9/12/82	PROMECH							

REMOVE ALL SHARP EDGES

ALL OTHER DETAILS AS FOR W/BL/1001



- ITEM a 120 x 120 x 6.3 SHS x 1428
- ITEM b 100 x 100 x 6.3 SHS x 1057
- ITEM c 100 x 100 x 6.3 SHS x 425 - 2 OFF
- ITEM d 100 x 100 x 6.3 SHS x 1845
- ITEM e 60 x 60 x 6.3 SHS x 790
- ITEM f 120 x 120 x 3 MS
- ITEM g 100 x 100 x 25 MS - 2 OFF
- ITEM h 200 x 250 x 25 MS - 2 OFF
- ITEM j 200 x 250 x 20 MS - 2 OFF

FINISH- DEGREASE AND APPLY 2 COATS OF RED OXIDE PRIMER.
ALL MACHINED SURFACES TO BE PROTECTED FOR SEA TRANSPORTATION.

CONTINUOUS WELD WHERE SHOWN THUS
STRESS RELIEVE AS REQUIRED
ADD Ø 3 VENT HOLES AS REQUIRED BEFORE WELDING

2		TITLE	
		R/H BRACKET	
MATERIAL	SCALE	X	TOLERANCES
MS FAB.	1/10	x	±1.0
FINISH	No. RECD. PER UNIT	xx	±0.5
SEE DRG	1	xxx	±0.1
G.A. No.	DRAWING No.		
V/BL/1000	R.G.O. W/BL/1002		

Drg.No.	No.Req.	Dimns.in m.m.	Scale	1:10	THIRD ANGLE PROJECTION	GA No.
		ROYAL GREENWICH OBSERVATORY	Title			Drawing No. 1002
		MADINGLEY ROAD				W/BL/1001
		CAMBRIDGE CB3 0EZ				FILE WBL1001

DETAILS

