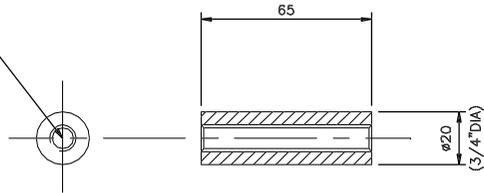
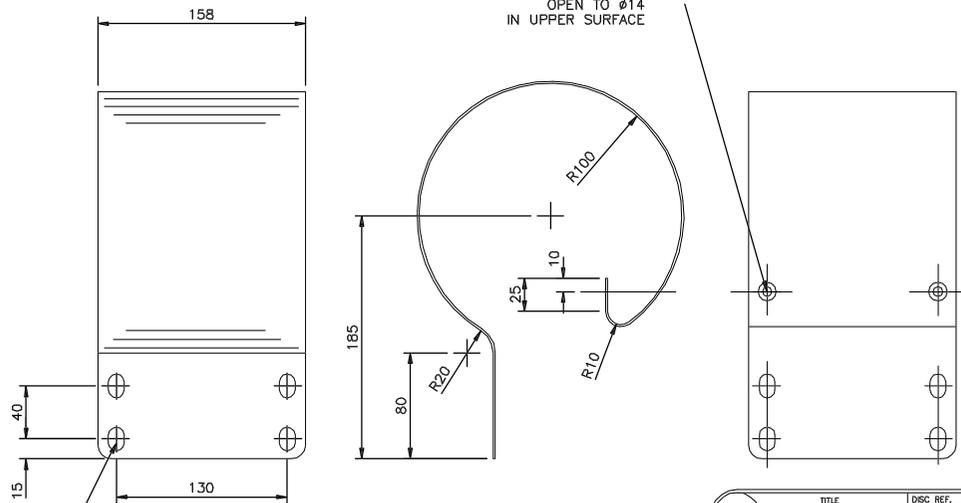


M10 THRU.

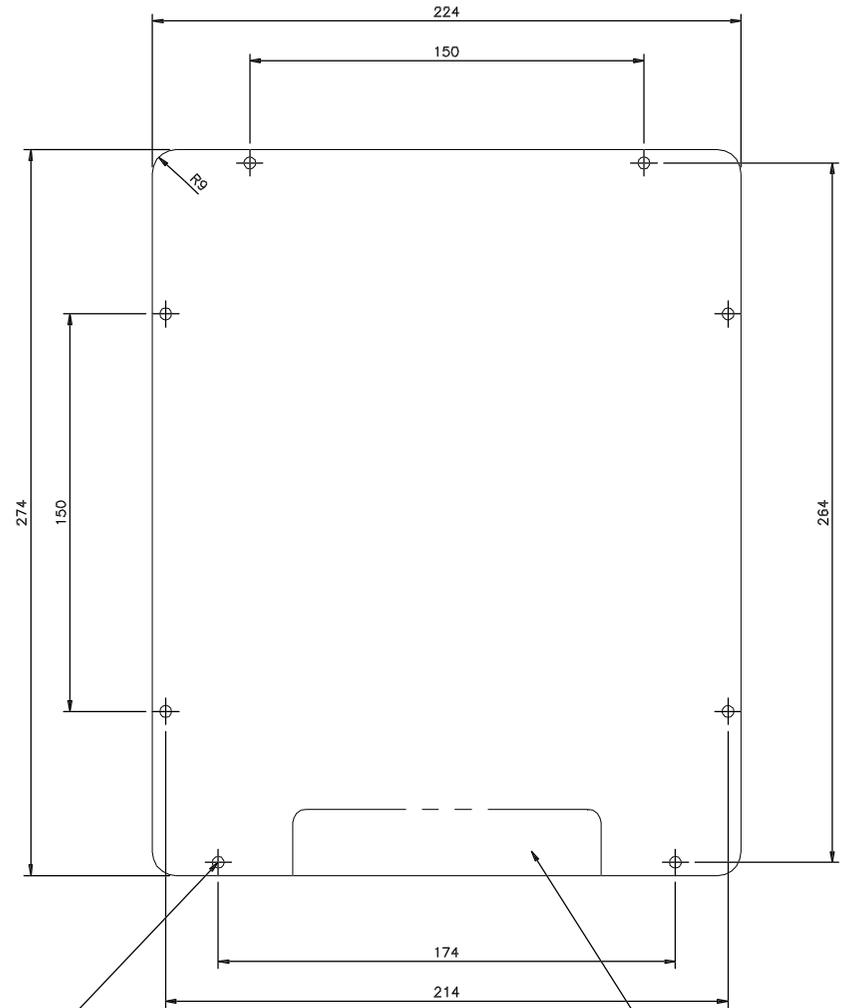


TITLE		DISC REF.	
SPACER			
MATERIAL	SCALE	TOLERANCES ±	
6082 AL-ALLOY	1:1	X	0.5
FINISH	No. REQD. PER UNIT	X.X	
CLEAN	8 OFF	X.XX	
G.A. No.	RCO	DRAWING No.	

2 HOLES Ø7 THRU.
OPEN TO Ø14
IN UPPER SURFACE



TITLE		DISC REF.	
FORMER - FIBRE RADIUS			
MATERIAL	SCALE	TOLERANCES ±	
1.6mm 6082 AL.	1:2	X	1
FINISH	No. REQD. PER UNIT	X.X	
BLK.ANODISE	1 OFF	X.XX	
G.A. No.	RCO	DRAWING No.	



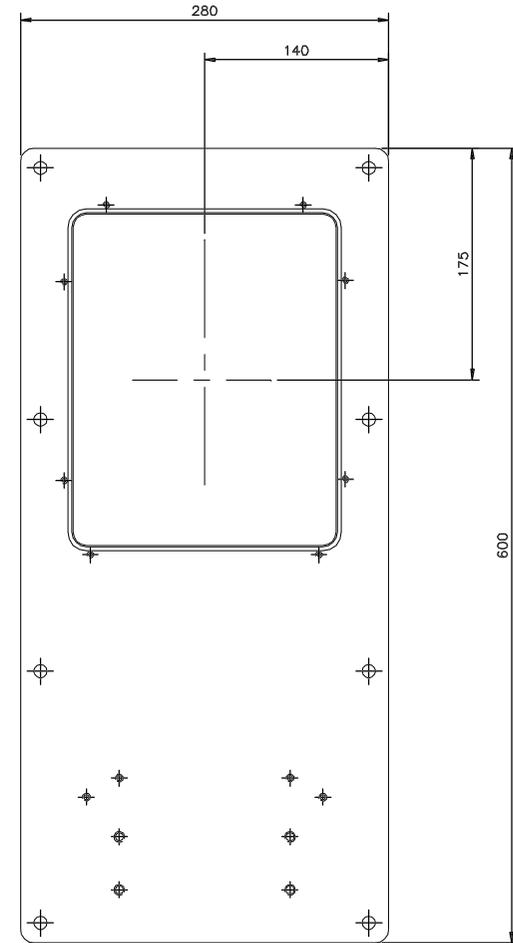
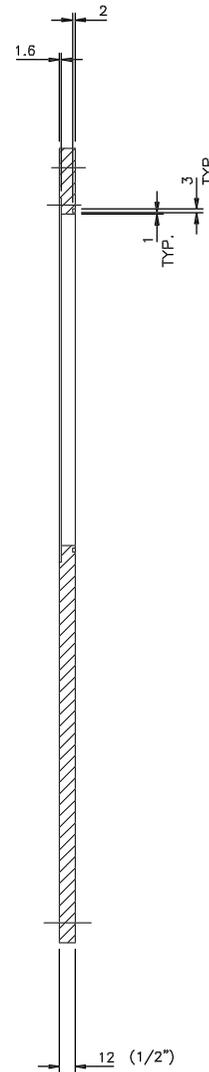
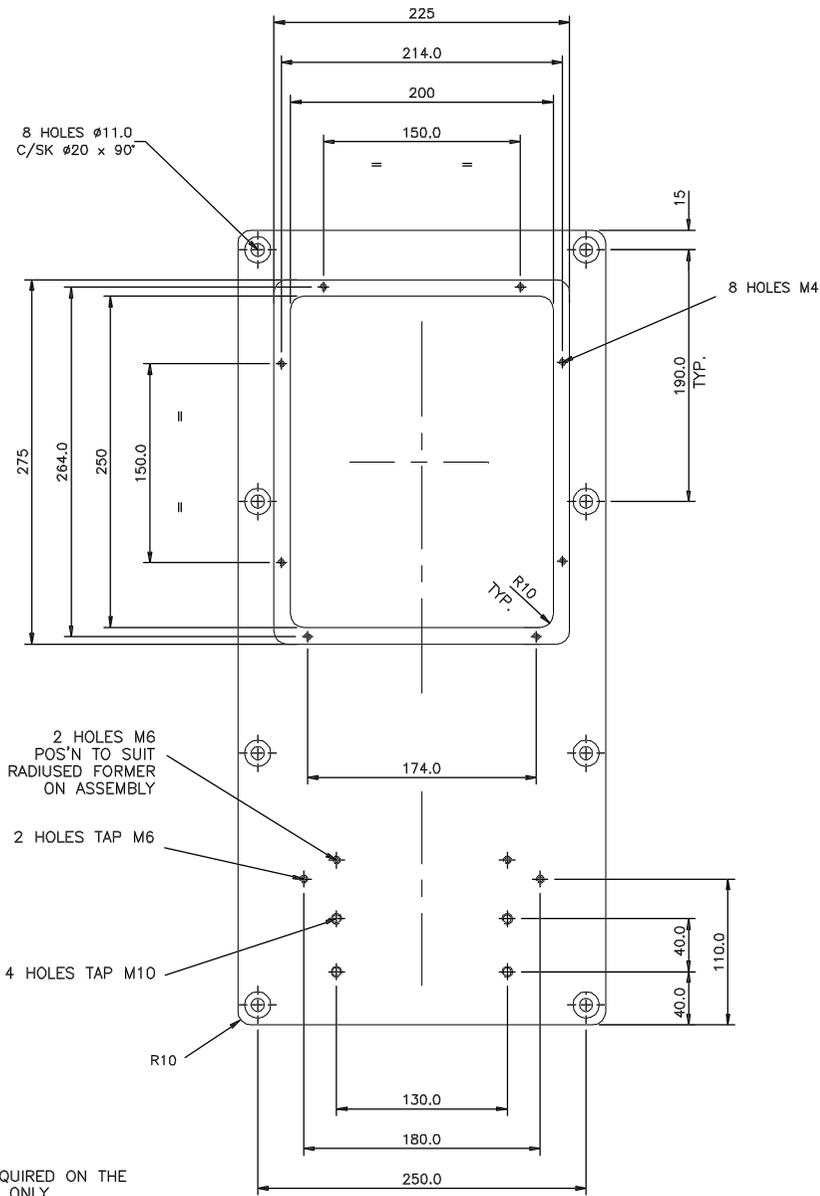
8 HOLES Ø4.5

CUT OUT TO SUIT ON ASSEMBLY

TITLE		DISC REF.	
CLOSURE PLATE			
MATERIAL	SCALE	TOLERANCES ±	
1.6mm 6082 AL.	1:1	X	0.3
FINISH	No. REQD. PER UNIT	X.X	
BLK.ANODISE	2 OFF	X.XX	
G.A. No.	RCO	DRAWING No.	

										TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE	ORIGINAL SHEET SIZE A1			G.A. NO.
										X ±	ROYAL GREENWICH OBSERVATORY	NO. REQ'D PER ASSY	ROYAL GREENWICH OBSERVATORY	TITLE				DRG NO.
										X.X ±	FINISH		MADINGLEY ROAD	4.2M WYFFOS - GHRIL BULKHEAD DETAILS				SHT. 3
										X.XX ±			CAMBRIDGE	CB3 OEZ				BL/149
										ANG. ±								
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	1	14/06/93	AJW				

DO NOT SCALE

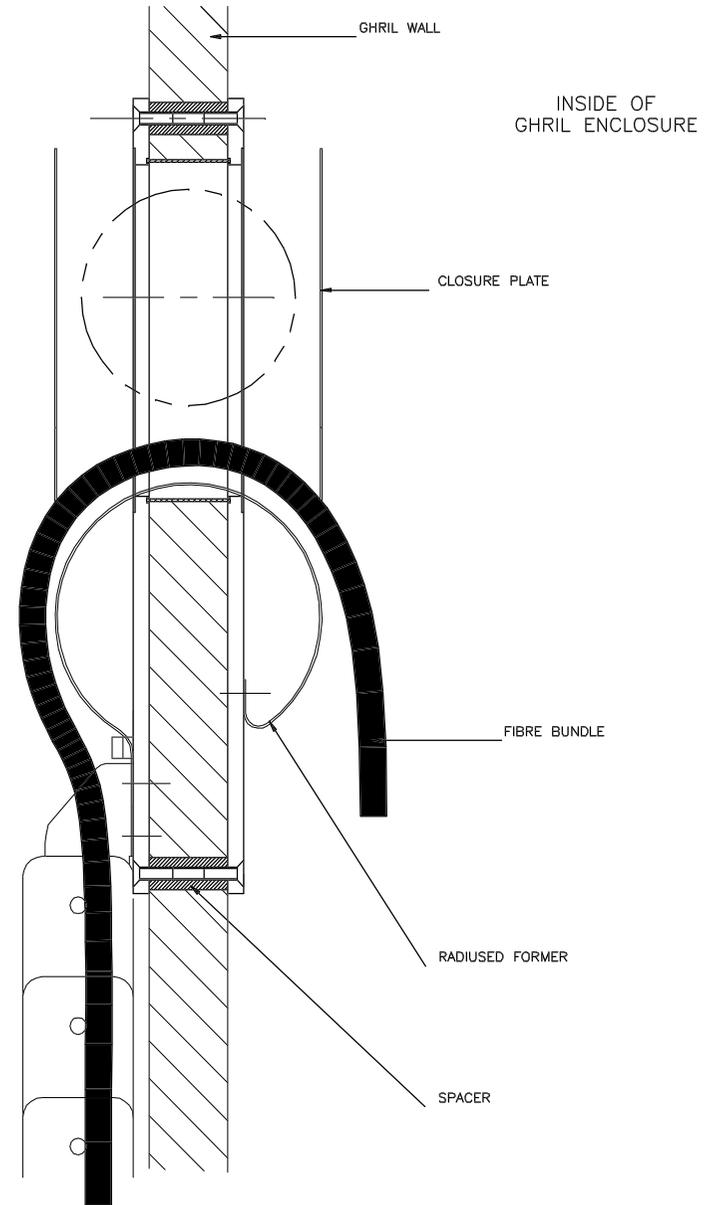
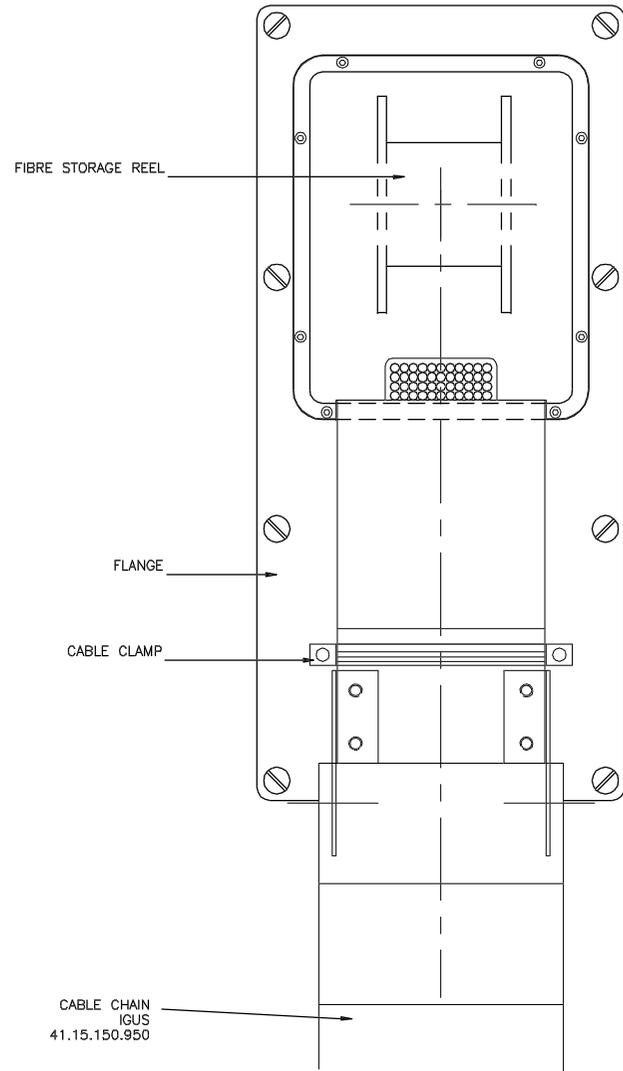


FLANGE

NOTE
HOLES A ARE REQUIRED ON THE
INTERNAL FLANGE ONLY
HOLES B ON THE EXTERNAL FLANGE ONLY

											TOLERANCES (UNLESS OTHERWISE STATED)		MATERIAL		THIRD ANGLE PROJECTION		DIMS IN mm		ORIGINAL SCALE 1:2		ORIGINAL SHEET SIZE A1				G.A. NO.	
											X ± 0.3		6082 AL.ALLOY		ROYAL GREENWICH OBSERVATORY										DRG NO.	
											X.XX ± 0.1		FINISH		NO. REQ'D PER ASSY		ROYAL GREENWICH OBSERVATORY		MADINGLEY ROAD		TITLE				SHT. 2	
											ANG. ±		BLK.ANODISE		2 OFF		CAMBRIDGE CB3 0EZ		4.2M WYFFOS - GHRIL BULKHEAD DETAILS				BL/149			
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	1	14/06/93	AJW												

DO NOT SCALE



											TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:2	ORIGINAL SHEET SIZE A1			G.A. NO.
											X ±		⊕	ROYAL GREENWICH OBSERVATORY				DRG NO.	SHT. 1
											X.X ±		↙	MADINGLEY ROAD	TITLE			4.2M WYFFOS - GHRIL BULKHEAD FITTING	
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	FINISH	NO. REQ'D PER ASSY	CAMBRIDGE CB3 0EZ				BL/149	

