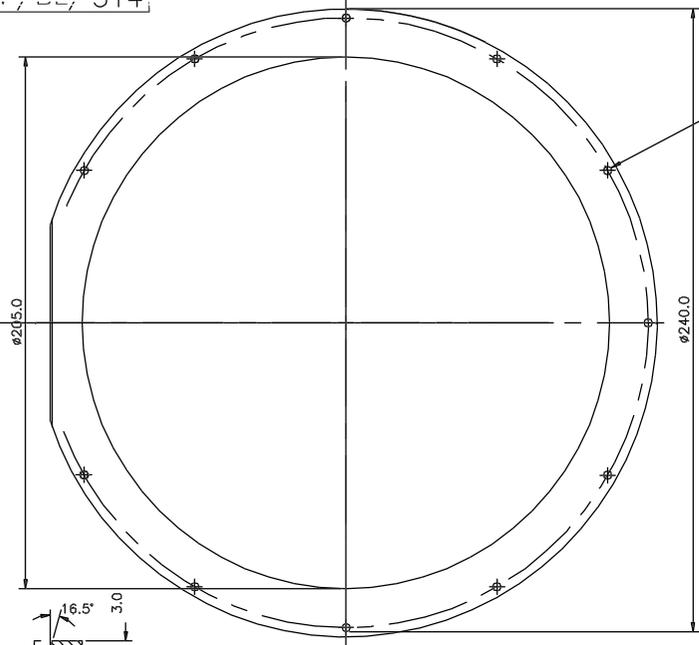


Drawing No. 311
W/BL/314

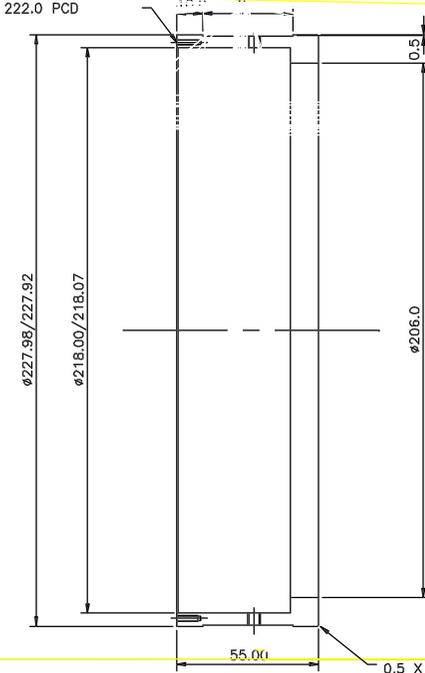


11 HOLES $\phi 3.2$ SPACED AS SHOWN FOR 12 HOLES EQUI-SPACED ON A 235.0 PCD

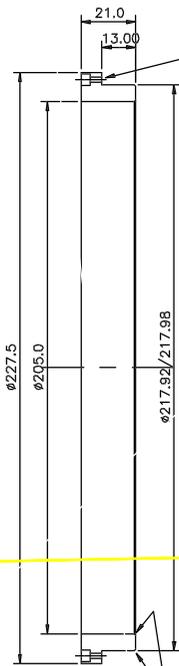
11 TITLE			
MATERIAL	SCALE	TOLERANCES	
ALUM ALLOY	FULL	X	± 0.5
FINISH	No. REQD. PER UNIT	XX	± 0.3
		XXX	± 0.1
G.A. No. W/BL/300 SHT2	DRAWING No. R.G.O.		

6 HOLES M2 X 8 DEEP
EQUI-SPACED ON
222.0 PCD

PACED



12 TITLE			
MATERIAL	SCALE	TOLERANCES	
ALUM ALLOY	FULL	X	± 0.5
FINISH	No. REQD. PER UNIT	XX	± 0.3
MATT BLK ANODISE	1	XXX	± 0.1
G.A. No. W/BL/300 SHT2	DRAWING No. R.G.O.		



6 HOLES DR & C/BORE
3 DEEP FOR M2 CAP
SCREWS EQUI-SPACED
ON 222.0 PCD

13 TITLE			
MATERIAL	SCALE	TOLERANCES	
ALUM ALLOY	FULL	X	± 0.5
FINISH	No. REQD. PER UNIT	XX	± 0.3
MATT BLK ANODISE	1	XXX	± 0.1
G.A. No. W/BL/300 SHT2	DRAWING No. R.G.O.		

14 TITLE			
MATERIAL	SCALE	TOLERANCES	
ALUM ALLOY	FULL	X	± 0.5
FINISH	No. REQD. PER UNIT	XX	± 0.3
MATT BLK ANODISE	1	XXX	± 0.1
G.A. No. W/BL/300 SHT2	DRAWING No. R.G.O.		

Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by
		JULY 91	PROMEC				

Tolerance (Unless otherwise stated)
X +/
XX +/-
XXX +/-
ANG. +/-

Material
Finish

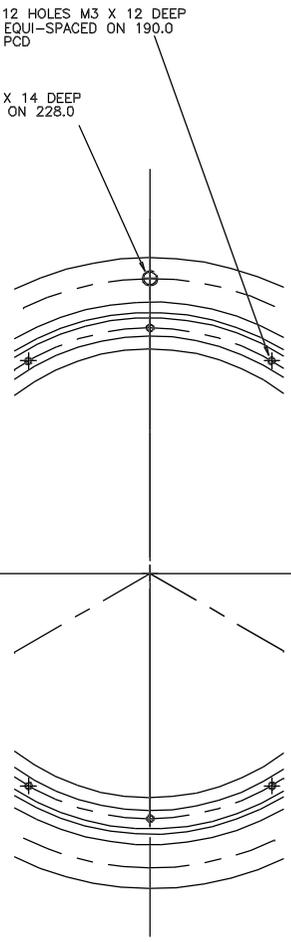
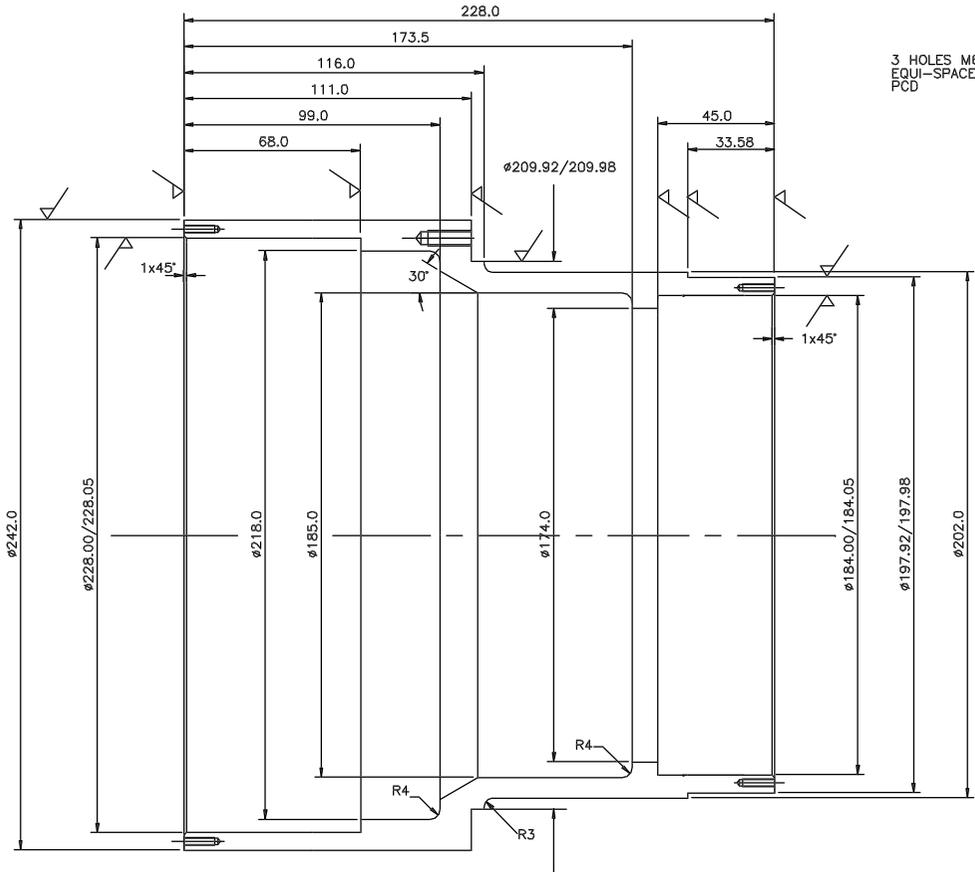
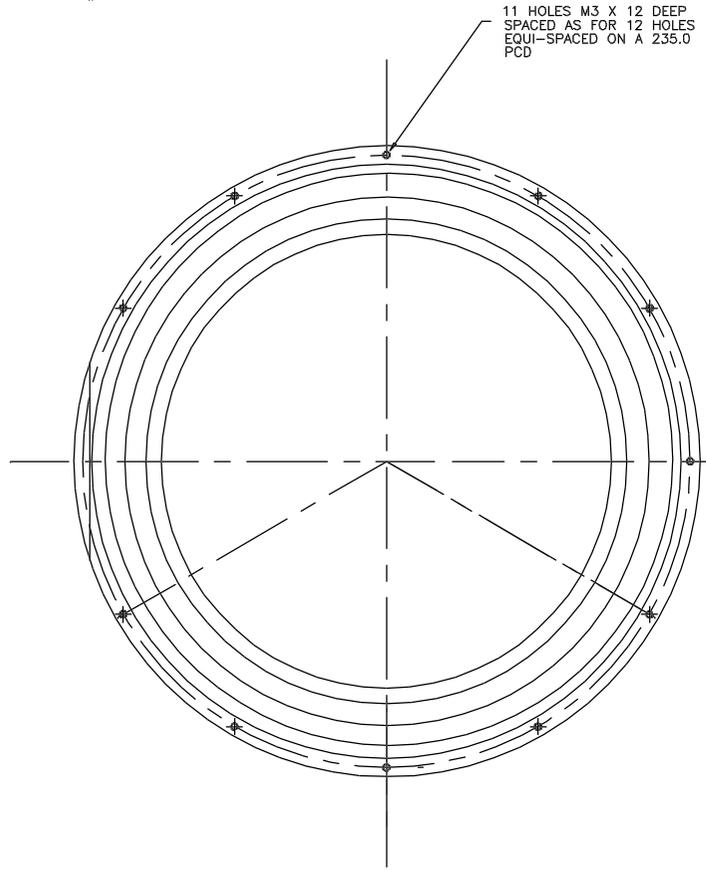
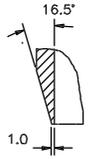
Drg.No. No.Req. Used on

Dimns.In m.m. Scale FULL
ROYAL GREENWICH OBSERVATORY
MADINGLEY ROAD
CAMBRIDGE CB3 0EZ

THIRD ANGLE PROJECTION
DETAILS

GA No.
Drawing No. 311
W/BL/314

REMOVE ALL SHARP EDGES



10		TITLE	
COLLIMATOR BODY			
MATERIAL	SCALE	TOLERANCES	
ALUM. CASTING	FULL	X	± 0.5
FINISH	No. RECD. PER UNIT	XX	± 0.3
MATT BLK ANODISE	1	XXX	± 0.1
G.A. No.	DRAWING No.		
W/BL/300 SHT2	R.G.O.	W/BL/310	

						Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale FULL		THIRD ANGLE PROJECTION		GA No.	
						X +/-				ROYAL GREENWICH OBSERVATORY				Title		Drawing No.	
						XX +/-		Finish		MADINGLEY ROAD				DETAILS		W/BL/310	
						XXX +/-		Drg.No.		CAMBRIDGE CB3 0EZ							
						ANG. +/-		No. Req.									
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by	Used on									