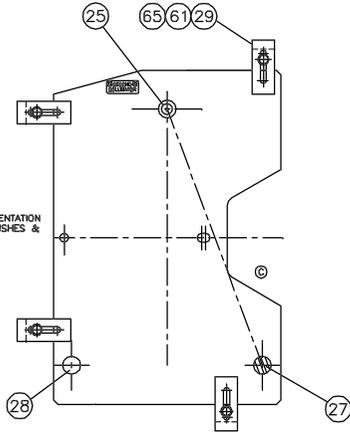
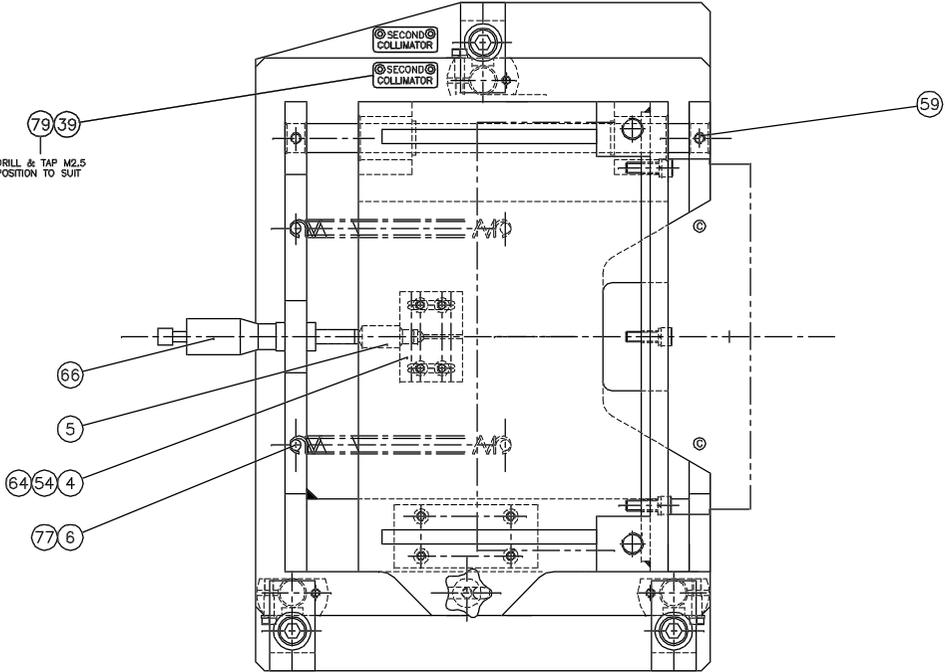




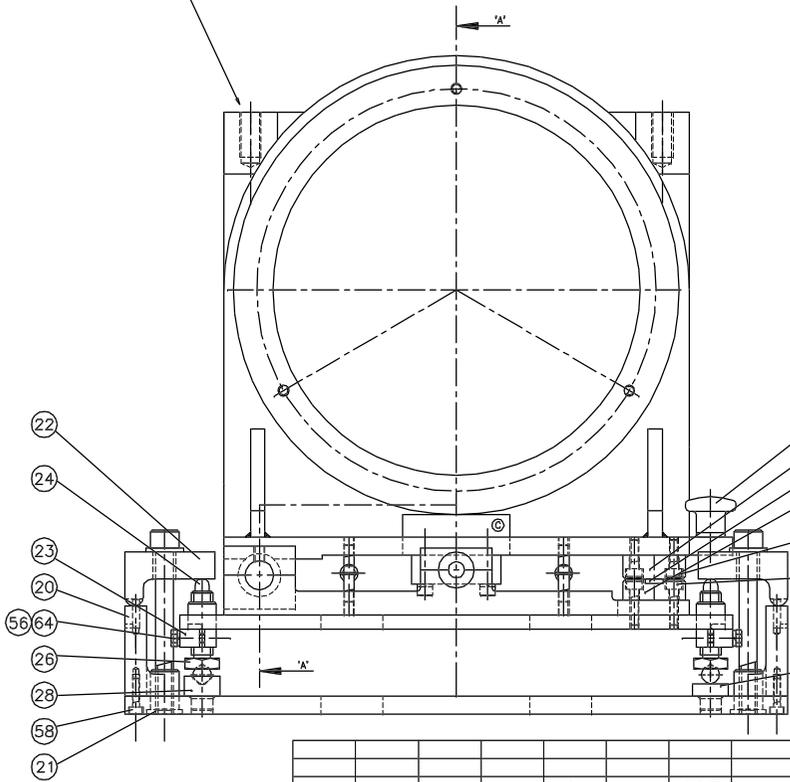
VIEW TO SHOW  
POSITION & ORIENTATION  
OF SUPPORT BUSHES &  
BASE CLAMPS,  
SCALE 1:2



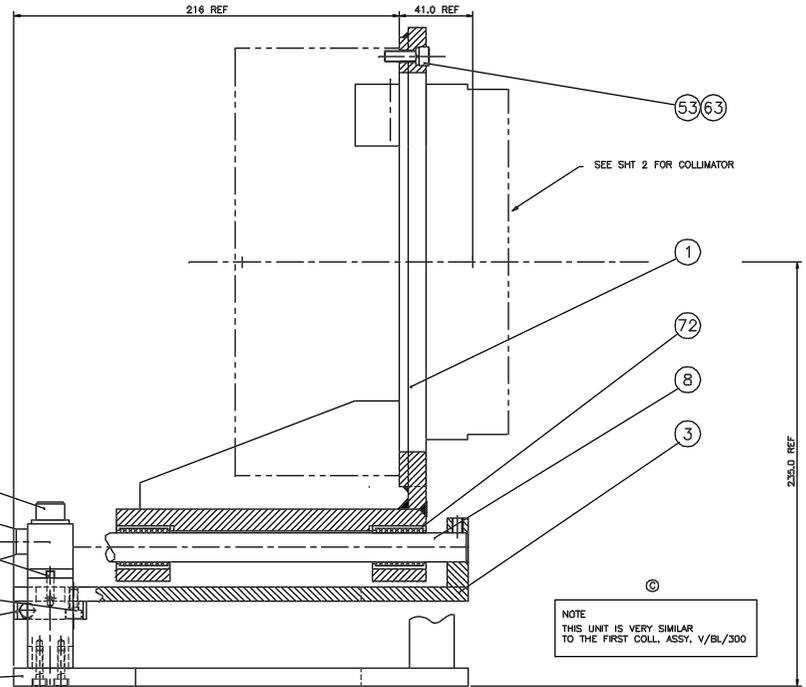
79 39  
DRILL & TAP M2.5  
POSITION TO SUIT



M10 L/EYE HOLES

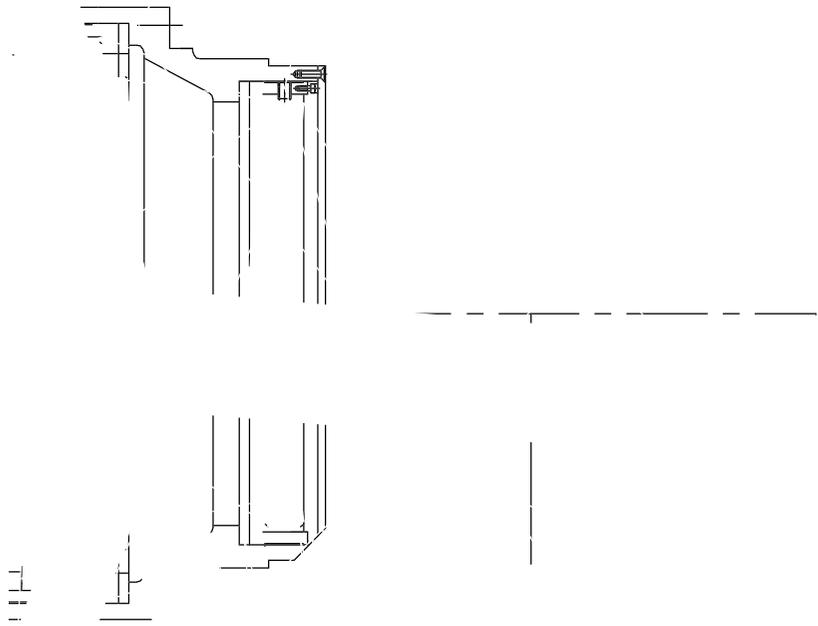


- 69 70 71
- 73
- 75
- 74
- 62 52
- 57
- 76
- 55
- 60
- 27
- 7
- 2



NOTE  
THIS UNIT IS VERY SIMILAR  
TO THE FIRST COLL. ASSY. V/BL/300

TOLERANCES (UNLESS OTHERWISE STATED)				MATERIAL		DM IN MM	SCALE 1:1	TITLE	G.A. NO. SHIT 1 OF 2
X	±/±								
XX	±/±								
XXX	±/±								
ANG	±/±								
ISSUE	MOD. NO.	DATE	DRAWN BY	ISSUE	MOD. NO.	DATE	DRAWN BY	ROYAL GREENWICH OBSERVATORY MADINGLEY ROAD CAMBRIDGE CB3 0EZ	DRG NO. V/BL/350
								THIRD ANGLE PROJECTION WYFFOS SECOND COLLIMATOR ASSY.	FILE VBL3501C





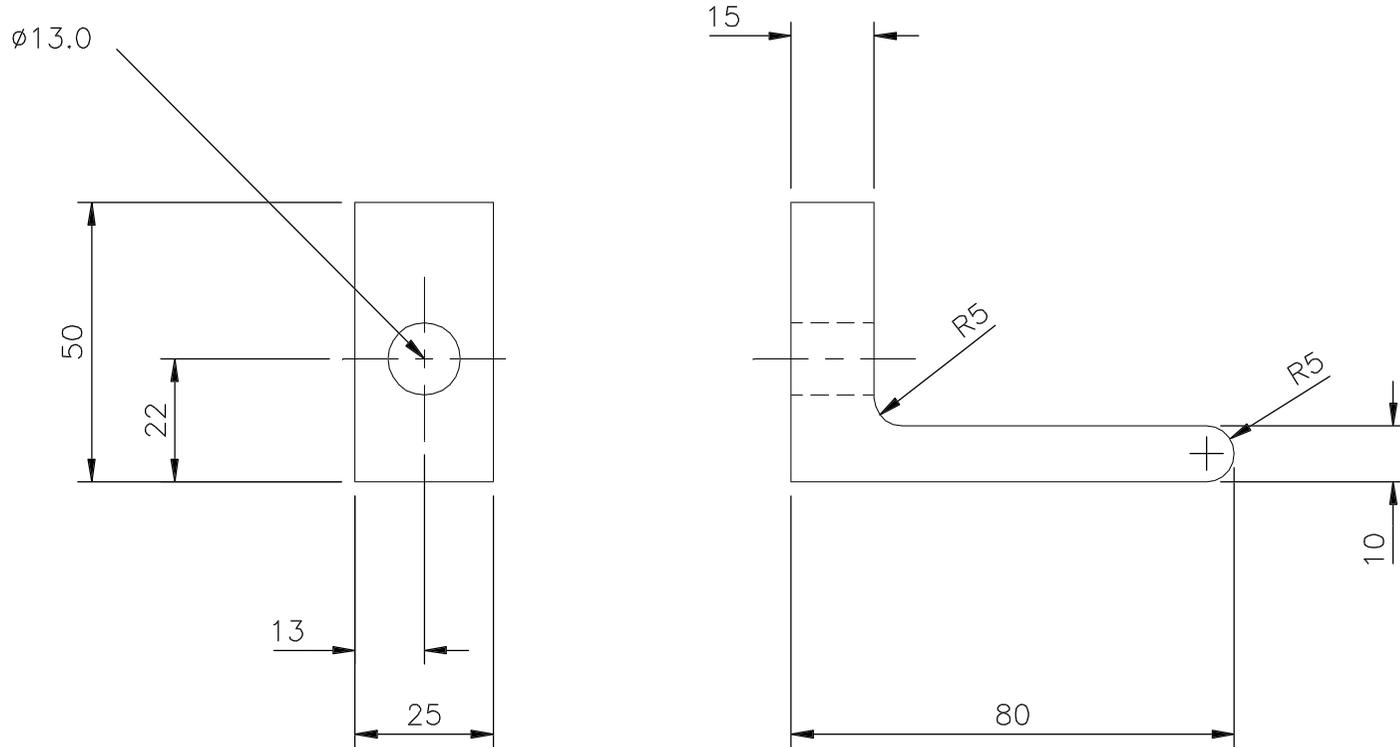




DRG NO.  
BL/355

DO NOT SCALE

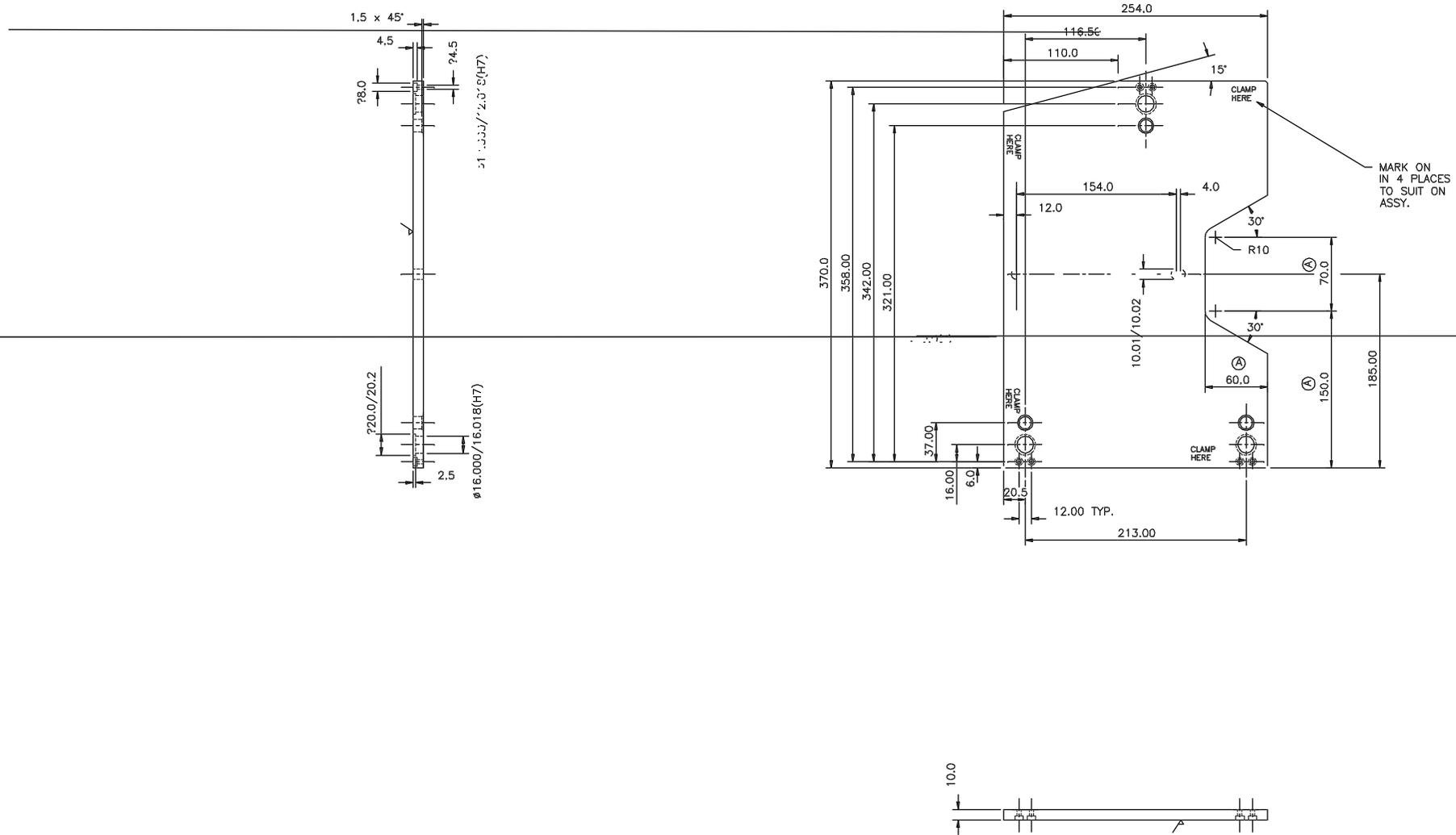
REMOVE ALL SHARP EDGES



			TOLERANCES (UNLESS OTHERWISE STATED)	MATERIAL	THIRD ANGLE PROJECTION	DIMS IN mm	ORIGINAL SCALE 1:1	ORIGINAL SHEET SIZE A3	G.A. NO. V/BL/350	
			X $\pm$ 0.3	AL.ALLOY		ROYAL GREENWICH OBSERVATORY		TITLE WYFFOS 2ND COLLIMATOR - CLAMP LEG		
1	06/02/95	AJW	X.X $\pm$ 0.1	FINISH	No. REQ'D	MADINGLEY ROAD				
ISSUE	DATE	DRAWN	X.XX $\pm$	BLK. ANODISE	1 OFF	CAMBRIDGE CB3 0EZ		DRG NO. BL/355	SHT. 1	LOC'N BL
			ANG. $\pm$							

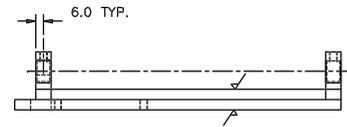
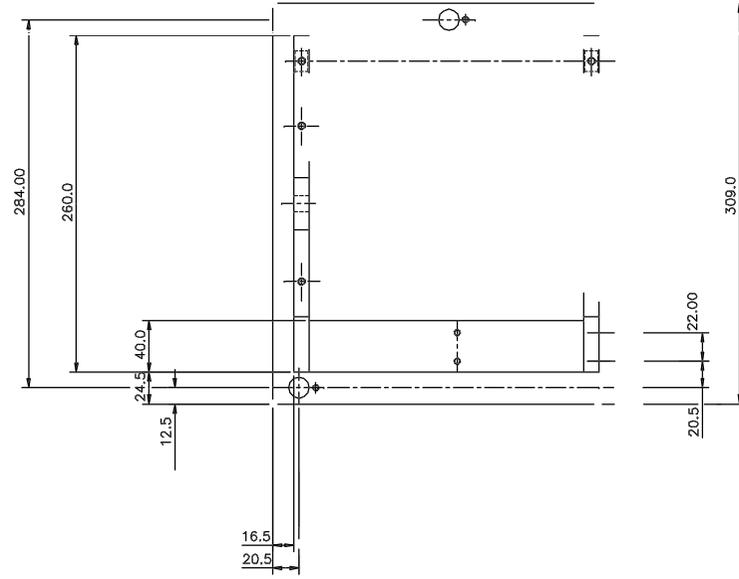
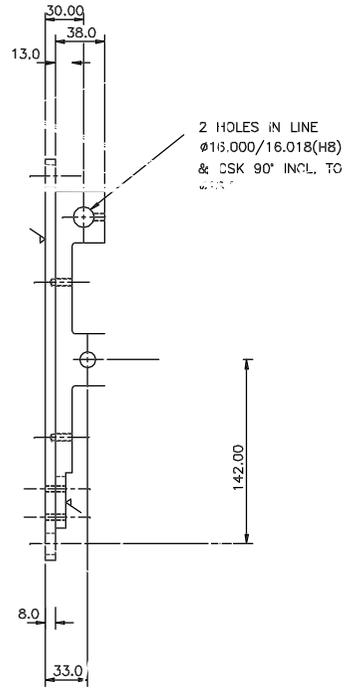
Drawing No.  
W/BL/351

REMOVE ALL SHARP EDGES



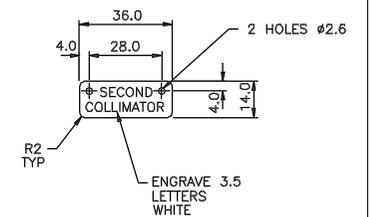
2		TITLE	
		BASE PLATE (SECOND COLL.)	
MATERIAL	SCALE	TOLERANCES	
ALCOA PLATE	1:2	X	±0.5
FINISH	No. REQD. PER UNIT	XX	±0.1
BLK. ANODISED	1	XXX	±0.1
GA. No. V/BL/350	C/R.G.O.	DRAWING No. W/BL/351	ISSUE A

				Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale 1:2		THIRD ANGLE PROJECTION		GA No. V/BL/350 C	
				X +/-		Finish		ROYAL GREENWICH OBSERVATORY		Title		DETAIL		Drawing No.	
				XX +/-		Drg.No. No. Req.		MADINGLEY ROAD						W/BL/351	
				XXX +/-		Used on		CAMBRIDGE CB3 0EZ						FILE WBL351A	
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by								
			A			4/6/93	PROMECH								



Drawing No.  
W/BL/353

REMOVE ALL SHARP EDGES



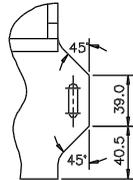
39		TITLE	
		LABEL	
MATERIAL	SCALE	TOLERANCES	
LAMINATE	FULL	X	±0.5
FINISH BLK/WHITE	No. REQD. PER UNIT 2	XX	±0.3
GA. No. V/BL/350	DRAWING No. R.G.O. W/BL/353		

								Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale	GA. No.	THIRD ANGLE PROJECTION		TITLE		GA. No.	V/BL/350
								X	+/-							ROYAL GREENWICH OBSERVATORY		DETAILS		Drawing No.	
								XX	+/-	Finish		Drg. No.		No. Req.		MADINGLEY ROAD				W/BL/353	
								XXX	+/-	Used on		CAMBRIDGE		CB3 0EZ							
Issue	Mod.No.	Date	Drawn by	Issue	Mod.No.	Date	Drawn by	7/1/92	PRDMEC												
									ANG.												

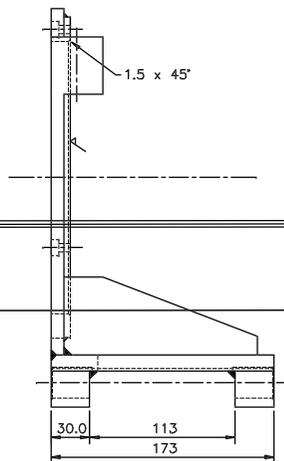
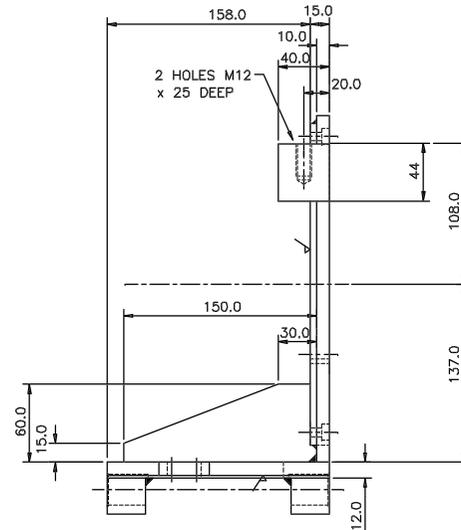
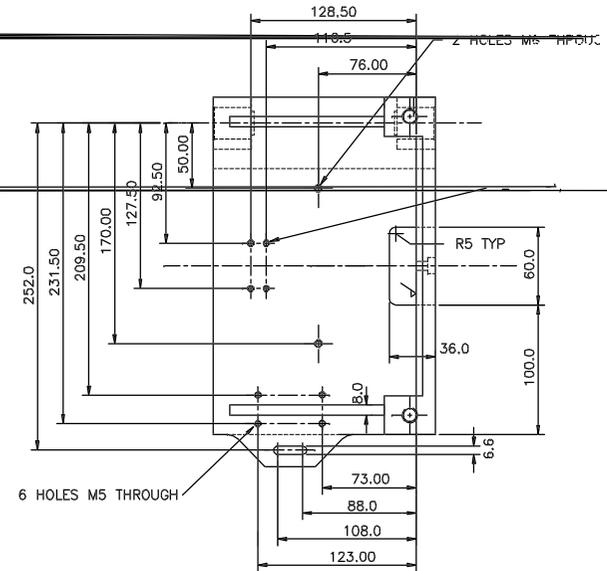
Drawing No.  
W/BL/354

REMOVE ALL SHARP EDGES

NOTE 1 CONTINUOUS WELD AT  
STRESS RELIEVE AS REQUIRED AND  
MACHINE AT ✓

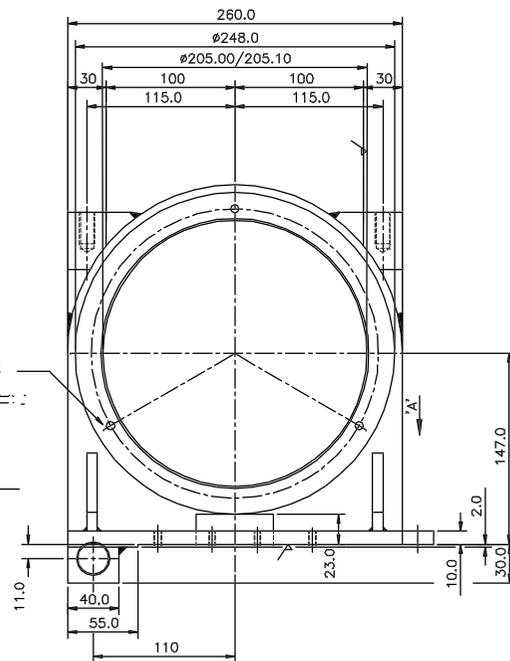


SCRAP VIEW ON ARROW 'A'



C'BORE #11x6 DP U/S

2 HOLES INLINE  
+/- .15 - 2 C21 (H7)  
x 32.0 DEEP CSK 90°  
INCL TO #26.0  
CHECK M/C #18.0  
THRO' TO OTHER END



NOTE EXCEPT FOR 60 WIDE CUTOUT  
THIS ITEM IS IDENTICAL TO W/BL/301

MODIFY 1 OFF  
W/BL/301 C

1				TITLE			
2ND COLLIMATOR SUPPORT BRACKET							
MATERIAL		SCALE		TOLERANCES			
M.S. FAB.		1:2		X, X.X ±0.5			
FINISH		No. RECD. PER UNIT		X.XX ±0.1			
SEE NOTE		1					
G.A. No.		DRAWING No.					
W/BL/350 C		R.G.O.		W/BL/354			

Tolerance (Unless otherwise stated)			Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No. V/BL/350 C	
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by	DRG.No.	No.Req.	ROYAL GREENWICH OBSERVATORY	Title	Drawing No.
										MATT BLACK PAINT TO UNMACHINED SURFACES	DETAIL	W/BL/354
		4/8/93	PROMECH							MADINGLEY ROAD		
										CAMBRIDGE CB3 0EZ		