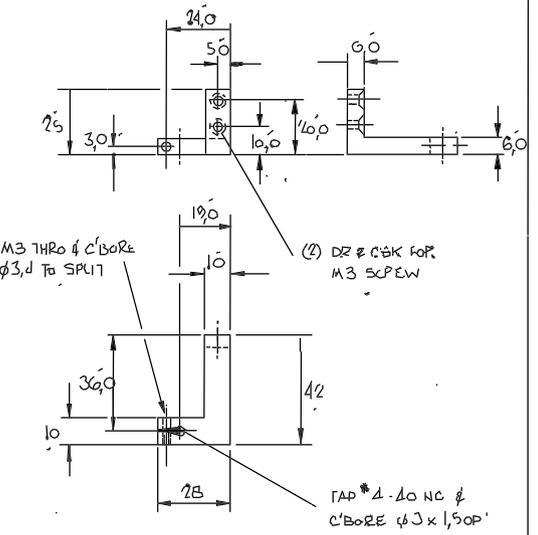
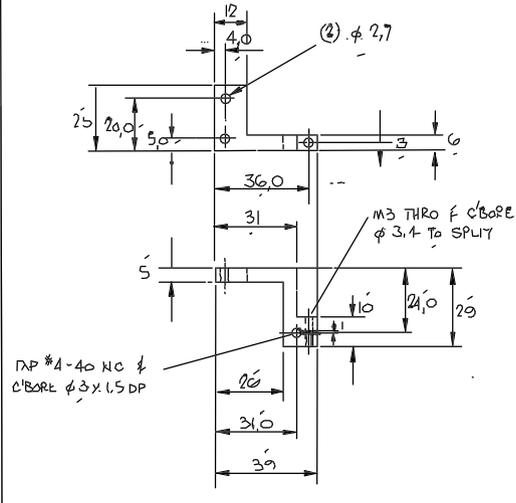
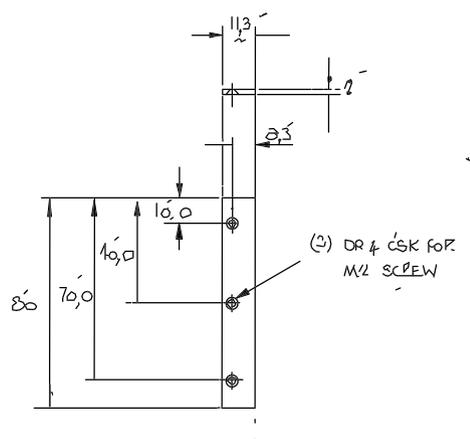
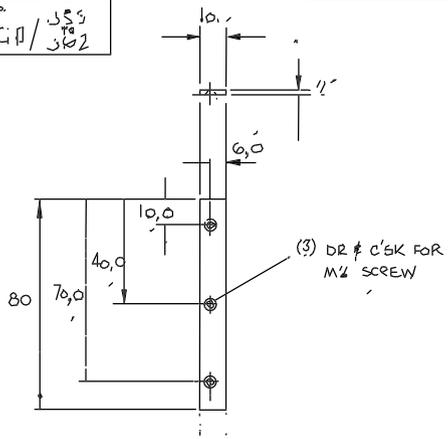


Drawing No. 355
W/CB/362

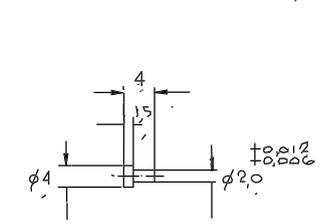
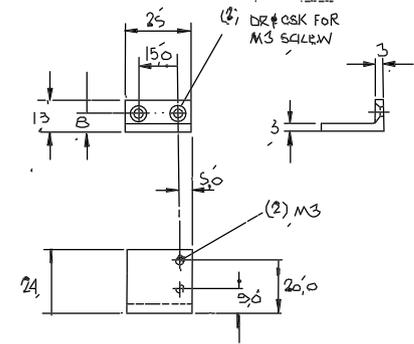
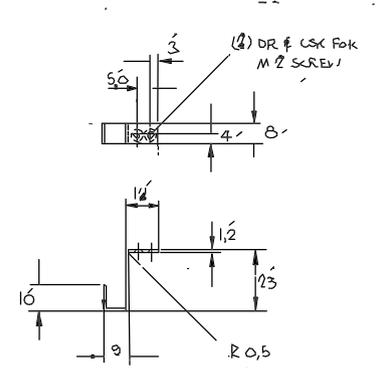
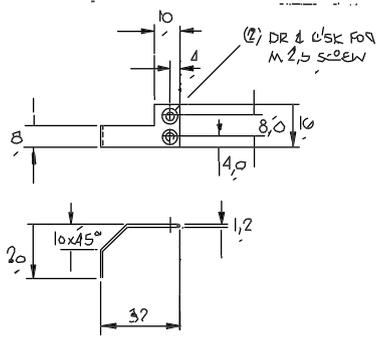


355			KEEP PLATE		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	2	xxx	MAT BLK ANODISE	2	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/355			R.G.O. W/CB/355	

356			KEEP PLATE		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	2	xxx	MAT BLK ANODISE	2	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/356			R.G.O. W/CB/356	

357			BRACKET		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	1	xxx	MAT BLK ANODISE	1	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/357			R.G.O. W/CB/357	

358			BRACKET		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	1	xxx	MAT BLK ANODISE	1	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/358			R.G.O. W/CB/358	



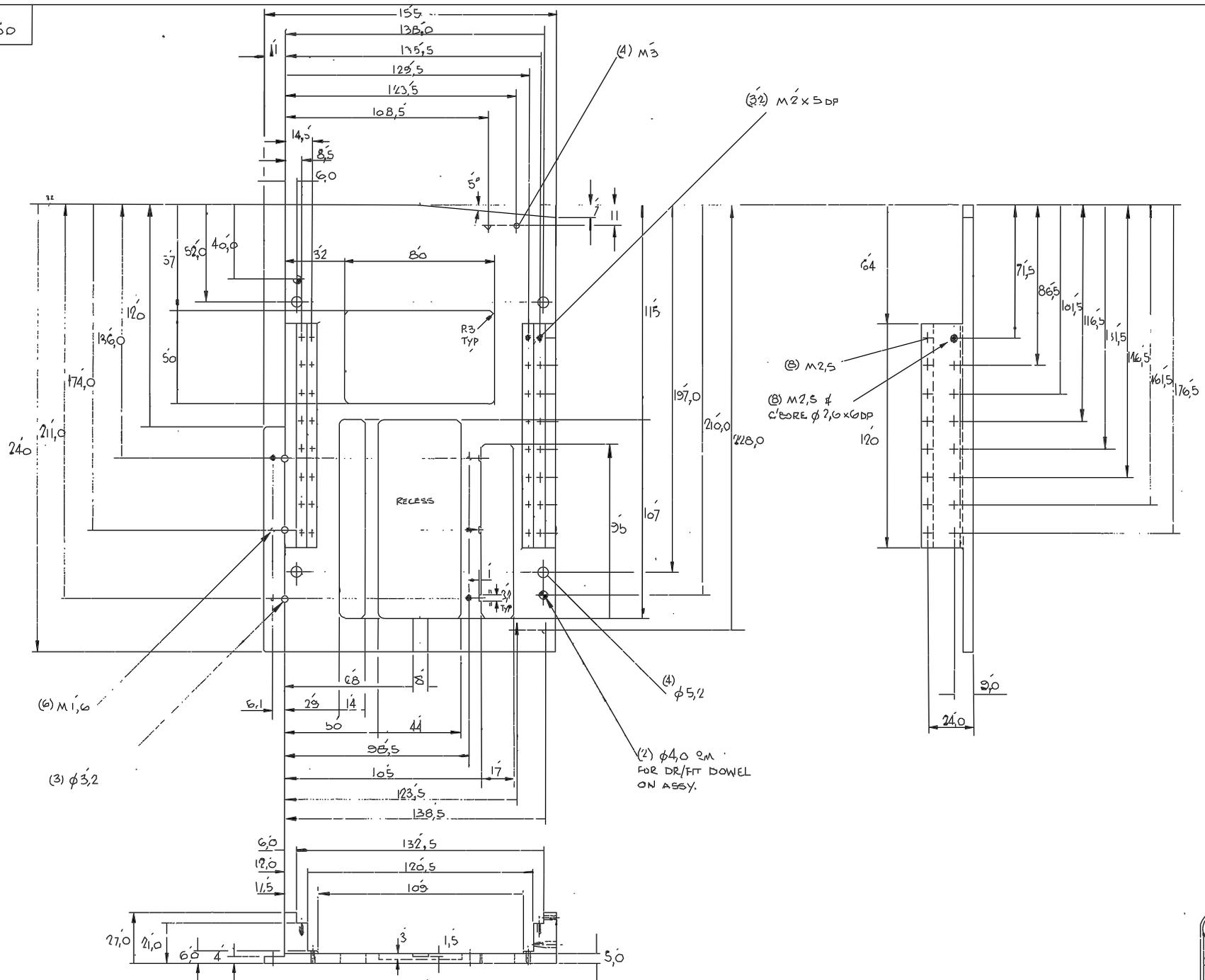
359			SWITCH FLAG		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	1	xxx	MAT BLK ANODISE	1	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/359			R.G.O. W/CB/359	

360			SWITCH FLAG		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	1	xxx	MAT BLK ANODISE	1	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/360			R.G.O. W/CB/360	

361			STOP BRACKET		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
ALUM ³ ALLOY	FULL	x ±0.1	ALUM ³ ALLOY	FULL	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
MAT BLK ANODISE	2	xxx	MAT BLK ANODISE	2	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/361			R.G.O. W/CB/361	

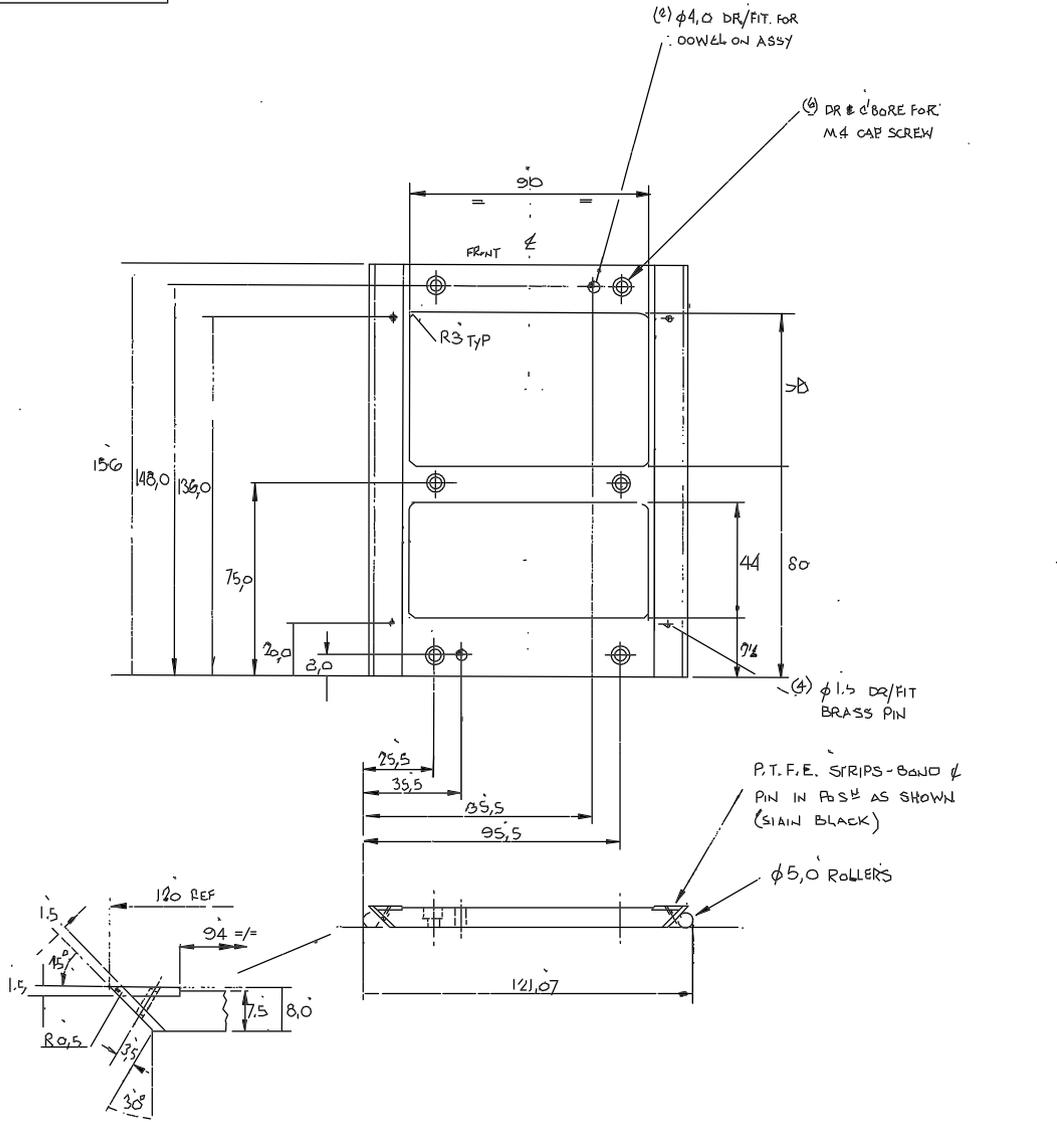
362			BUTTON		
MATERIAL	SCALE	TOLERANCES	MATERIAL	SCALE	TOLERANCES
STAINLESS STL	2/1	x ±0.1	STAINLESS STL	2/1	x ±0.1
FINISH	No REQS. PER UNIT	xx ±0.05	FINISH	No REQS. PER UNIT	xx ±0.05
BLK NIC PLAT	4	xxx	BLK NIC PLAT	4	xxx
D.A. No.	DRAWING No.		D.A. No.	DRAWING No.	
	R.G.O. W/CB/362			R.G.O. W/CB/362	

Drawing No.
W/GOB/350



350		TITLE BASE	
MATERIAL ALUM ³ CASTING	SCALE FULL	TOLERANCES x ±0.1 xx ±0.05 xxx	
FINISH MATT BUKP/LOOSE	NO REQ. PER UNIT 1	DRAWING No.	
Dwg. No.		R.G.O.	

Tolerances (Unless otherwise stated)						Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
X ±						Finish		ROYAL GREENWICH OBSERVATORY, HERSTMONGELUX CASTLE, HAILSHAM		Scale		Title		Drawing No.	
XX ±						Dwg. No.		No. Req.		THIRD ANGLE PROJECTION		1:1		W/GOB/350	
XXX ±						Used on									
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By								



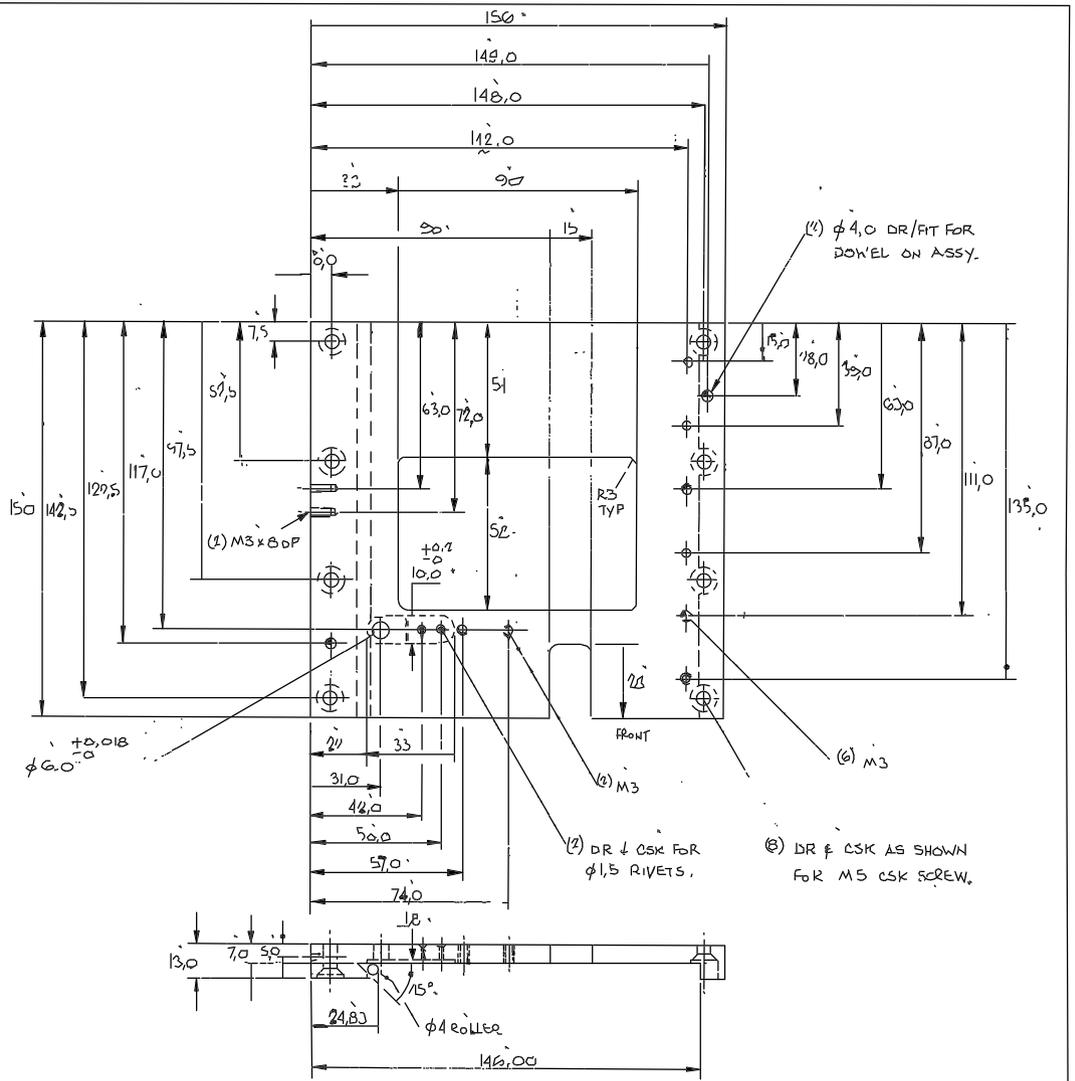
SCALE 2:1

✓ ALL OVER

TITLE		
253 SLIDE		
MATERIAL	SCALE	TOLERANCES
ALUM N4 25 RE	1/1 ϕ 2/1	x ± 0.1
FINISH	No REGR PER UNIT	xx ± 0.05
BLK ANODIS	1	xxx \pm
D.L. No.	DRAWING No.	
	W/CB/253	

Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By

Tolerances (Unless otherwise stated)	Material
x \pm	Finish
xx \pm	
xxx \pm	



✓ ALL OVER

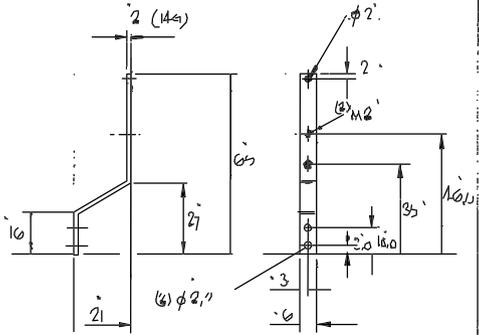
TITLE		
252 SLIDE SADDLE		
MATERIAL	SCALE	TOLERANCES
ALUM ALLOY	FULL SIZE	x ± 0.1
FINISH	No REGR PER UNIT	xx ± 0.05
M5 CSK ANODIS	1	xxx \pm
D.L. No.	DRAWING No.	
	W/CB/252	

Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By

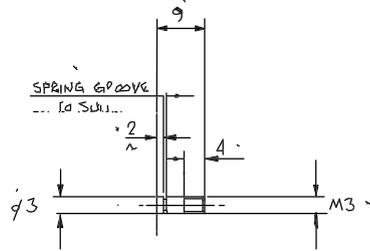
Tolerances (Unless otherwise stated)	Material
x \pm	Finish
xx \pm	
xxx \pm	

Dimas in m.m.	Scale	THIRD ANGLE PROJECTION	G.A. No.
ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM	SUSSEX.	THIS	Drawing No. 252
		ISIS - DETAILS	W/CB/253

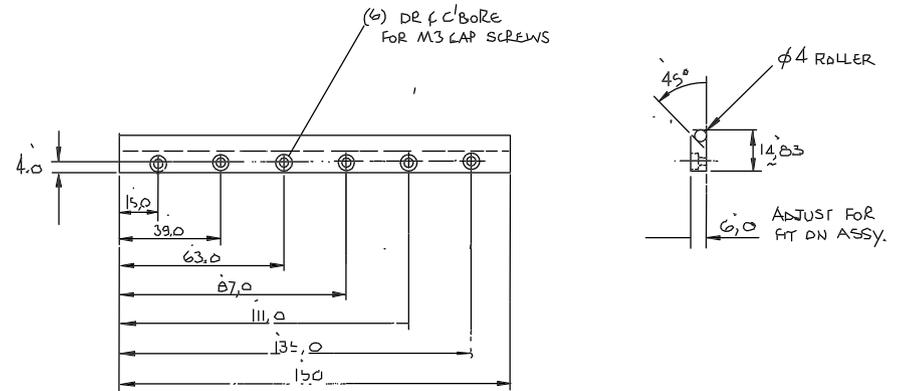
Drawing No. 276
W/CB/101



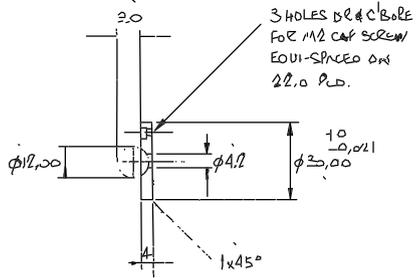
TITLE		
276 LEVER		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES x ±0.1 xx ±0.05 xxx
FINISH BLK NICK PLT	NO REQ PER UNIT 1	
D.A. No.	DRAWING No. R.G.O. W/CB/276	



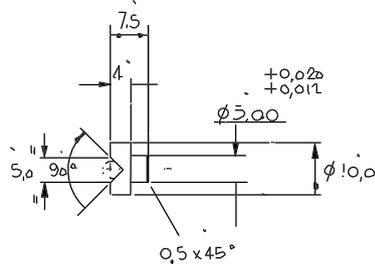
TITLE		
277 SPRING POST		
MATERIAL STAINLESS STL	SCALE 2/1	TOLERANCES x ±0.1 xx ±0.05 xxx
FINISH BLK NICK PLT	NO REQ PER UNIT 1	
D.A. No.	DRAWING No. R.G.O. W/CB/277	



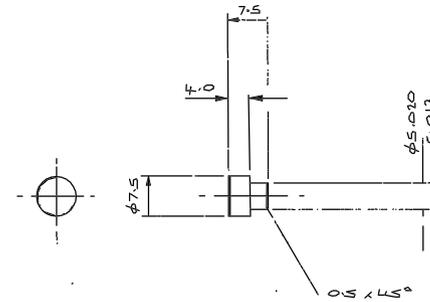
TITLE		
280 WEDGE		
MATERIAL ALUMINUM ALLOY	SCALE FULL	TOLERANCES x ±0.1 xx ±0.05 xxx
FINISH MINT BLK ANODISE	NO REQ PER UNIT 1	
D.A. No.	DRAWING No. R.G.O. W/CB/280	



TITLE		
278 SPHERICAL SEAT		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES x ±0.1 xx ±0.05 xxx
FINISH BLK NICK PLT	NO REQ PER UNIT 1	
D.A. No.	DRAWING No. R.G.O. W/CB/278	



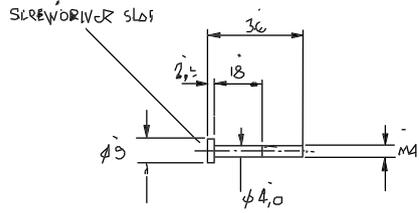
TITLE		
279 VEE LOCATOR		
MATERIAL STAINLESS STL	SCALE 2/1	TOLERANCES x ±0.1 xx ±0.05 xxx
FINISH BLK NICK PLT	NO REQ PER UNIT 1	
D.A. No.	DRAWING No. R.G.O. W/CB/279	



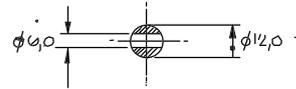
TITLE		
281 FLAT SEAT		
MATERIAL ST. STL.	SCALE 2:1	TOLERANCES x 0.5 xx 0.1 xxx
FINISH CLEAN	NO REQ PER UNIT 1 OFF	
D.A. No.	DRAWING No. R.G.O. W/CB/281	

Tolerances (Unless otherwise stated)						Details:		Dimms in m.m.		Scale	THIRD ANGLE PROJECTION		D.A. No.		
x ±						Finish		ROYAL GREENWICH OBSERVATORY, HERSTMONDEUX CASTLE, HAILSHAM		SUSSEX.	Title		Drawing No.		
xx ±						Drg. No.		No. Req.			ISIS - DETAILS		W/CB/276		
xxx ±						Used on							TO 281		
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By								

Drawing No. **W/GB/266**
 No. **275**

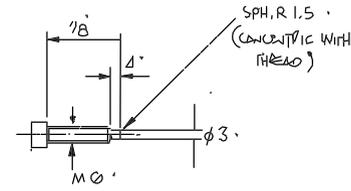


TITLE (266) PIVOT SCREW		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES x ±0.1
FINISH BLK NIC PLT	NO REQ. PER UNIT 1	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/266	



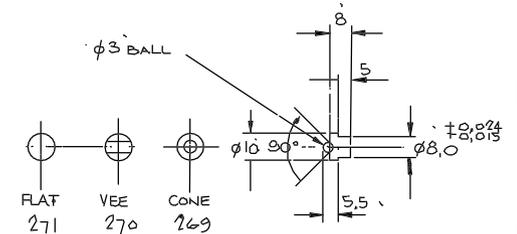
Modify STD BALL

TITLE (267) BALL PIVOT		
MATERIAL MNS BKZ	SCALE FULL	TOLERANCES x ±0.1
FINISH	NO REQ. PER UNIT 1	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/267	

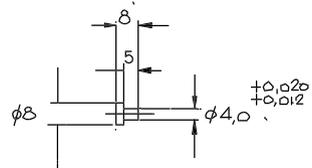


Modify STD SCREW

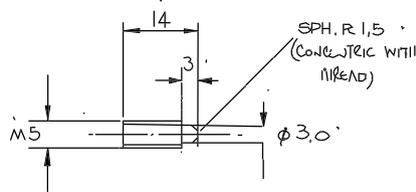
TITLE (268) SPECIAL SCREW		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES x ±0.1
FINISH BLK NIC PLT	NO REQ. PER UNIT 2	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/268	



TITLE (269) (270) (271) KINEMATIC SEAT		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES x ±0.1
FINISH BLK NIC PLT	NO REQ. PER UNIT 1 EACH	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/269, 70, 71	

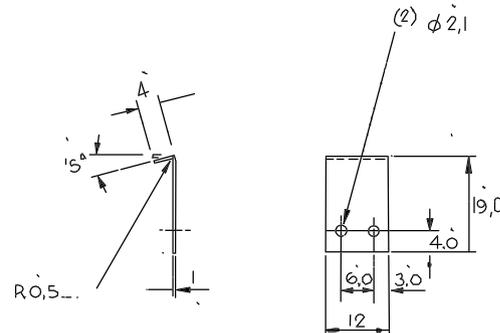


TITLE (272) BUTTON		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES x ±0.1
FINISH BLK NIC PLT	NO REQ. PER UNIT 1	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/272	

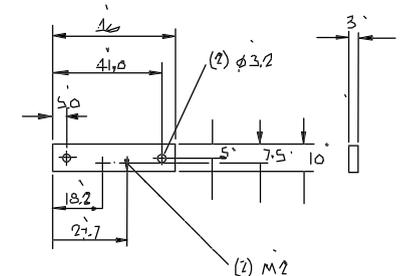


Modify STD SCREW

TITLE (273) SPECIAL SCREW		
MATERIAL STAINLESS STL	SCALE 2/1	TOLERANCES x ±0.1
FINISH BLK NIC PLT	NO REQ. PER UNIT 3	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/273	



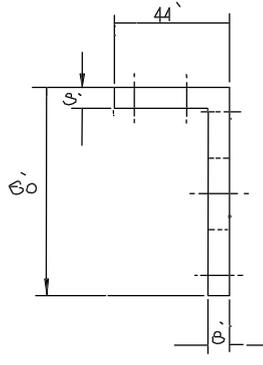
TITLE (274) SIDE CLIP		
MATERIAL BERRY COPPER	SCALE 2/1	TOLERANCES x ±0.1
FINISH BLK	NO REQ. PER UNIT 1	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/274	



TITLE (275) SWITCH PLATE		
MATERIAL ALUMINUM ALLOY	SCALE FULL	TOLERANCES x ±0.1
FINISH MAT BLK ANODISE	NO REQ. PER UNIT 1	xxx ±0.05
G.A. No.	DRAWING No. R.G.O. W/GB/275	

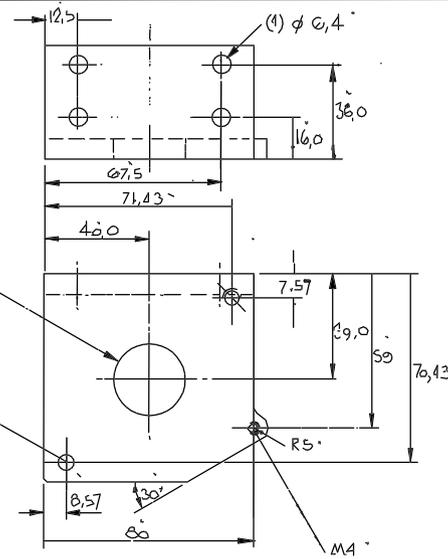
Tolerances (unless otherwise stated)										Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		S.A. No.	
x ±										Finish		Drng. No.		No. Req.		Title		Drawing No.	
xx ±										Used on		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM		SUSSEX		IGS - DETAILS		W/GB/266 To 275	
xxx ±																			

Drawing No. 193
VV/GB/260



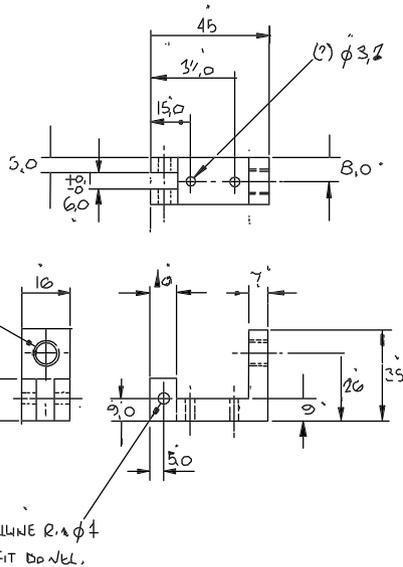
± 0.1
 $\phi 27.2$

(2) M6
x 8 DP



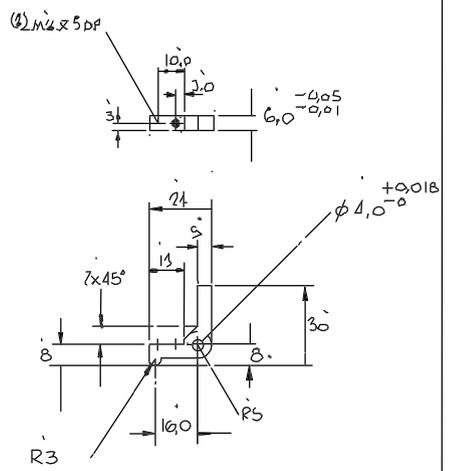
TITLE		
259 BRACKET		
MATERIAL ALUM. ALLOY	SCALE FULL SIZE	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/259

MAKE FROM 4x4x3/16

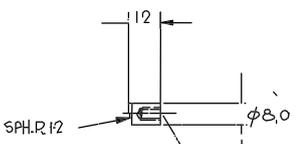


(2) INLINE R. & ϕ \pm
DR/FIT DO NCL.

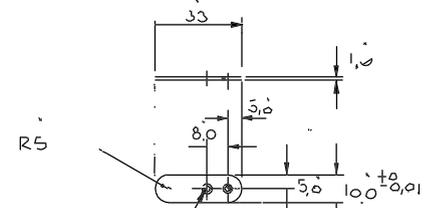
TITLE		
260 BRACKET		
MATERIAL ALUM. ALLOY	SCALE FULL SIZE	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/260



TITLE		
261 LEVER		
MATERIAL BRASS	SCALE FULL	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/261

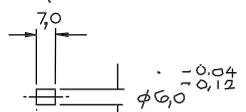


M5 x 7.0

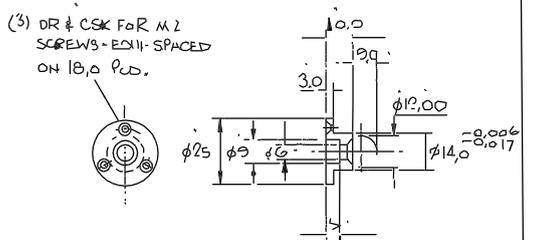


(2) DR & CSK FOR
 $\phi 1.5$ RIVETS.

TITLE		
263 CLAMPING PLATE		
MATERIAL SPRING STL	SCALE FULL	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/263



TITLE		
264 SPACER		
MATERIAL BRASS	SCALE FULL	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/264

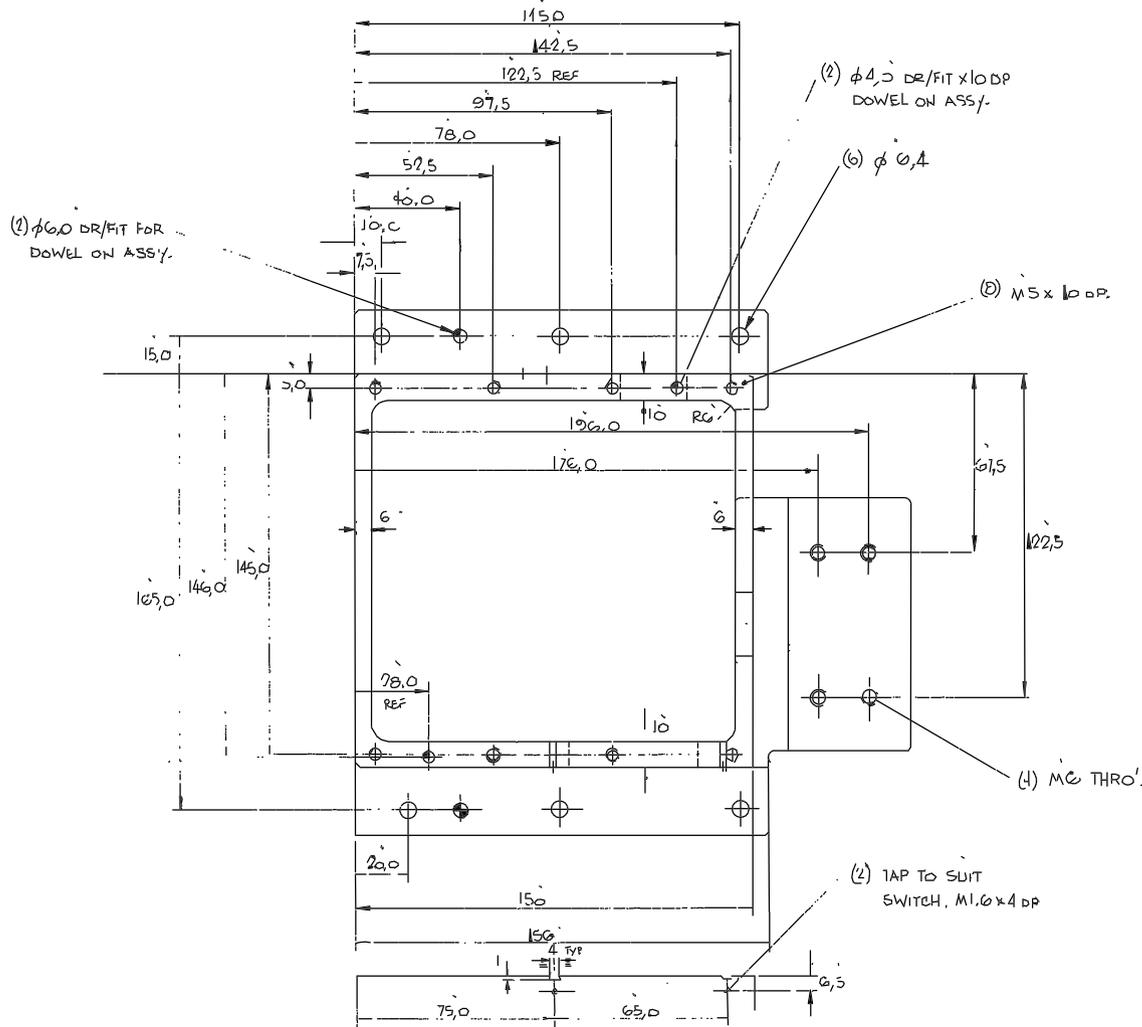
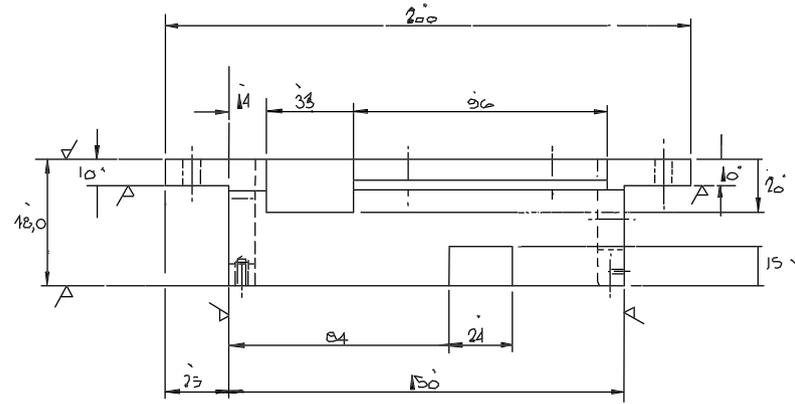
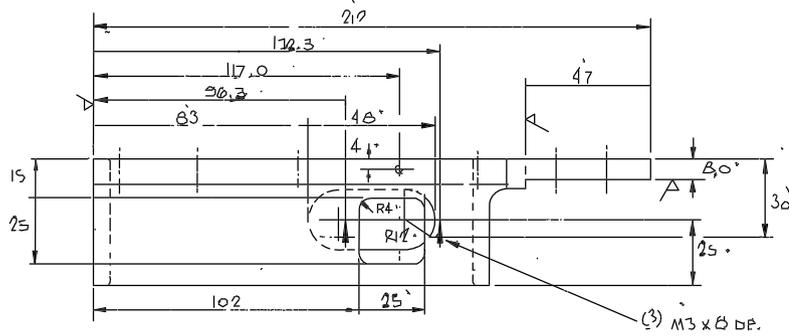


(3) DR & CSK FOR M2
SCREWS - EQUI-SPACED
ON 18.0 PCD.

TITLE		
265 INSERT		
MATERIAL STAINLESS STL	SCALE FULL	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/265

TITLE		
262 THRUST PAD		
MATERIAL BRASS	SCALE FULL	TOLERANCES X ± 0.1 XX ± 0.05
FINISH BLK NICK PLT	NO REQ. PER UNIT 1	XXX
G.A. No.	R.G.O.	DRAWING No. W/GB/262

THIRD ANGLE PROJECTION									
Dim's in m.m.									
Scale									
ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM SUSSEX.									
Title									
1515 - DETAILS									
Drawing No. 259 W/GB/265									

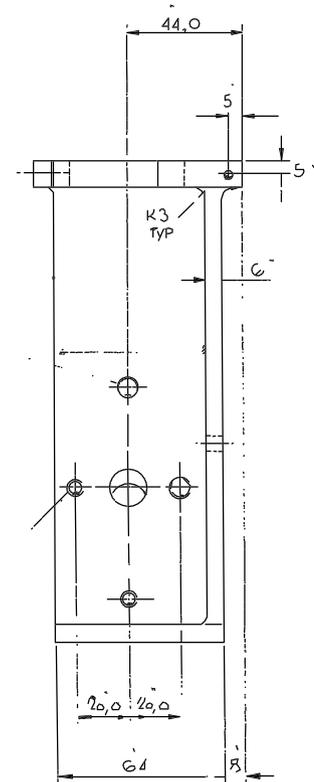
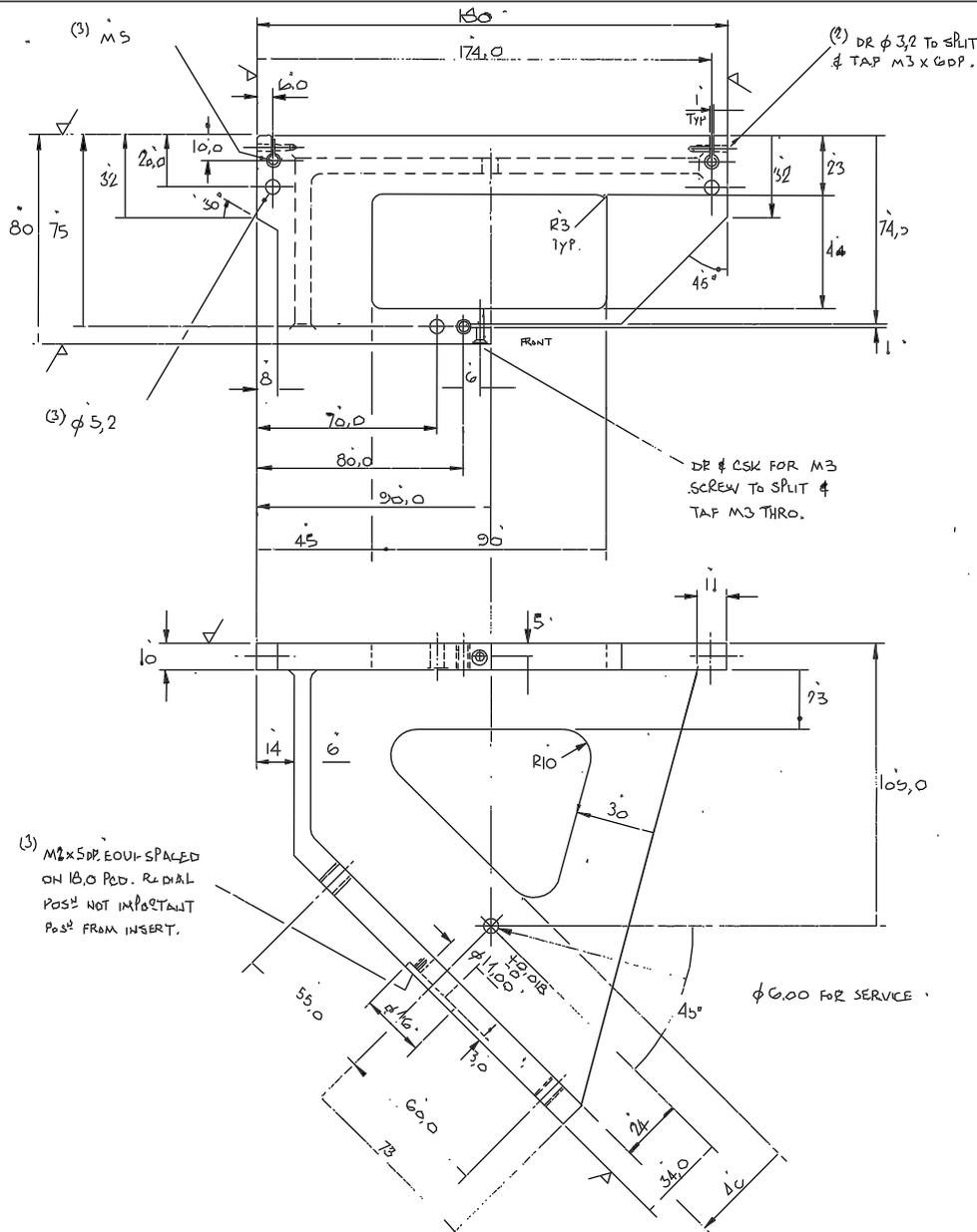


1:4:20

STRESS RELIEVE φ M/C 2 ✓

TITLE 251 SLOE SUPPORT		
MATERIAL ALUM ³ CASTING	Q.C./L.E. FULL SIZE	TOLERANCES x ±0.2 xx ±0.05 xxx ±
FINISH MKT 3L1	NO REQS PER UNIT ↓ +	XXX ±
G.A. No.	R.G.D.	DRAWING No.

						Tolerances (Unless otherwise stated) x ± xx ± xxx ±		Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A.No. - Drawing No.	
APR 85						PROMEC		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM		SUSSEX.		ISIS - DETAILS		W/GB/251	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Finish	Drq. No.	No. Req.	Used on						



STRESS RELIEVE ϕ M/C @ \checkmark

950		TITLE	
BRACKET			
MATERIAL	SCALE	TOLERANCES	
ALUM CASTING	FULL SIZE	X	$\pm 0,2$
FINISH	NO REQ. PER UNIT	XX	$\pm 0,05$
MAT BLK		XXX	
G.A. No.	DRAWING No.		
R.G.O.			

						Tolerances (Unless otherwise stated)		Material		Dimns in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
						X \pm		Finish		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM SUSSEX.		Title		15.5 - DETAILS		Drawing No.	
						XX \pm		Drg. No.		No. Req.						W/GB/250	
						XXX \pm		Used on									