

554 TITLE: BASE - LINEAR BEARING			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	x 0.5	
FINISH	NO REQS. PER UNIT	XX 0.1	
BLK. ANODISE	1 OFF	XXX	
G.A. No. W/CB/000	DRWING No. R.G.D. W/CB/SS4-r6		

Tolerances (Unless otherwise stated)	
X	±
XX	±
XXX	±

Issue	
1	JUNE 05 R3W
Issue	Mod. No. Date Drawn By

Dimms in m.m.	
ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM	SUSSEX.
Dwg. No.	No. Req.
Used on	

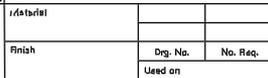
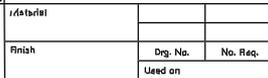
THIRD ANGLE PROJECTION	
4.2m ISIS SPECTROGRAPH SLIT AREA DEKKER SLIDE - DETAILS	
G.A. No. W/CB/000	

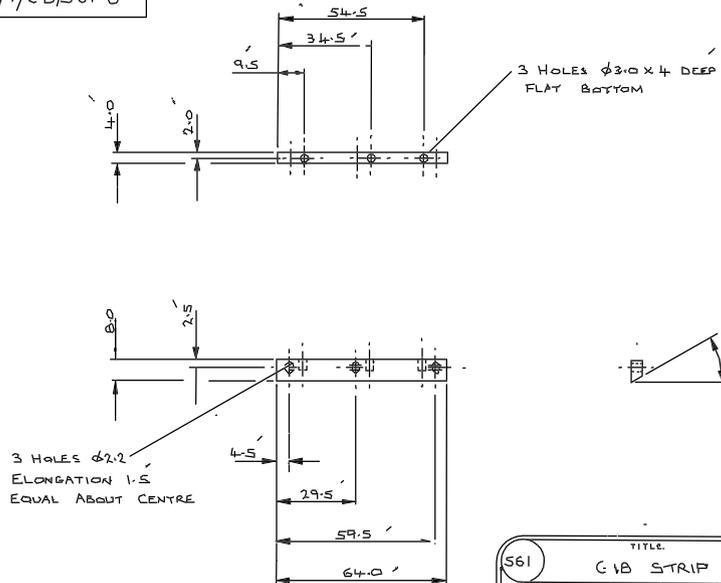
555 TITLE: TOP PLATE		
MATERIAL	SCALE	TOLERANCES ±
AL. ALLOY	1:1	x 0.5
FINISH	NO REQS. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/CB/000	DRWING No. R.G.D. W/CB/SS5	

556 TITLE: SIDE PLATE		
MATERIAL	SCALE	TOLERANCES ±
AL. ALLOY	1:1	x 0.5
FINISH	NO REQS. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/CB/000	DRWING No. R.G.D. W/CB/SS6	

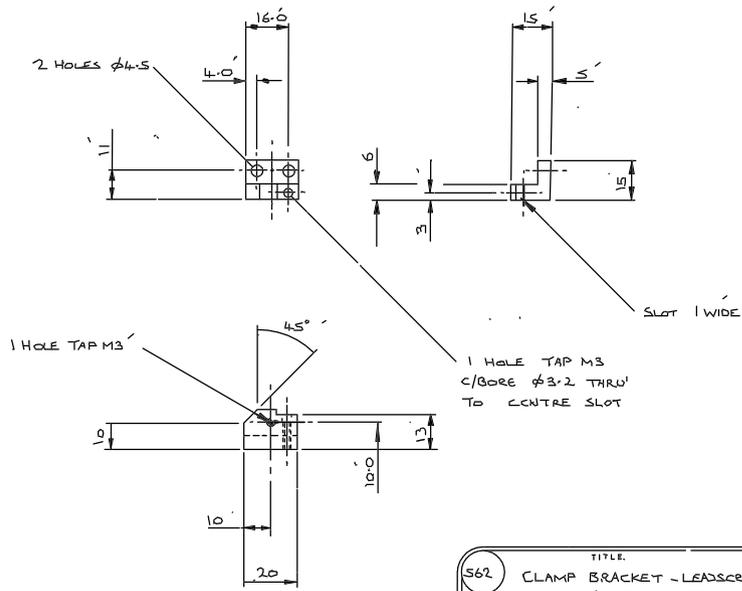
555 TITLE: TOP PLATE		
MATERIAL	SCALE	TOLERANCES ±
AL. ALLOY	1:1	x 0.5
FINISH	NO REQS. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/CB/000	DRWING No. R.G.D. W/CB/SS5	

556 TITLE: SIDE PLATE		
MATERIAL	SCALE	TOLERANCES ±
AL. ALLOY	1:1	x 0.5
FINISH	NO REQS. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/CB/000	DRWING No. R.G.D. W/CB/SS6	

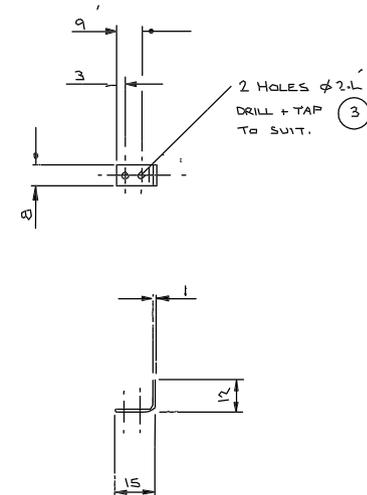




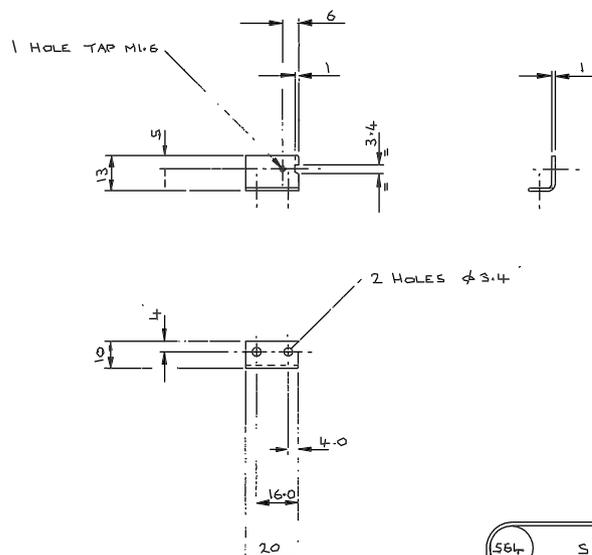
TITLE		
S61 C/B STRIP		
MATERIAL	SCALE	TOLERANCES ±
BRASS	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
BLK. NICKEL PL.	1 OFF	XXX
G.A. No. 24110 DRAWING No. W/GB/1000 R.G.O. W/GB/561		



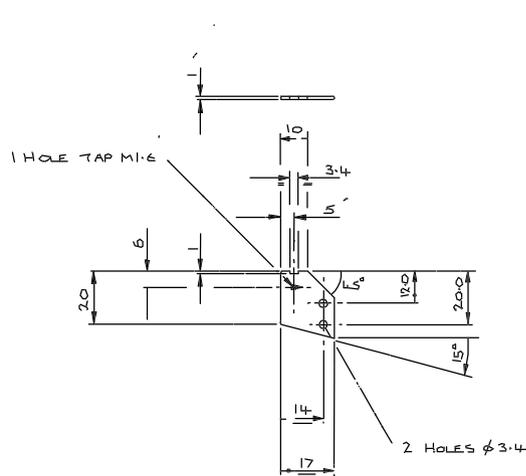
TITLE		
S62 CLAMP BRACKET - LEADSCREW		
MATERIAL	SCALE	TOLERANCES ±
AL. ALLOY	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. 24110 DRAWING No. W/GB/1000 R.G.O. W/GB/562		



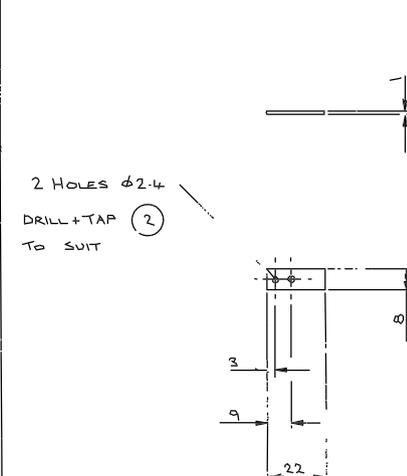
TITLE		
S63 SWITCH FLAG		
MATERIAL	SCALE	TOLERANCES ±
BRASS	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
G.A. No. 24110 DRAWING No. W/GB/1000 R.G.O. W/GB/563		



TITLE		
S64 SWITCH BRACKET		
MATERIAL	SCALE	TOLERANCES ±
BRASS	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
BLK. NICKEL PL.	1 OFF	XXX
G.A. No. 24110 DRAWING No. W/GB/1000 R.G.O. W/GB/564		



TITLE		
S65 SWITCH PLATE		
MATERIAL	SCALE	TOLERANCES ±
BRASS	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
BLK. NICKEL PL.	1 OFF	XXX
G.A. No. 24110 DRAWING No. W/GB/1000 R.G.O. W/GB/565		



TITLE		
S66 SWITCH FLAG		
MATERIAL	SCALE	TOLERANCES ±
BRASS	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
G.A. No. 24110 DRAWING No. W/GB/1000 R.G.O. W/GB/566		

Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By

Tolerances (Unless otherwise stated)

X ±

XX ±

XXX ±

Material	Finish	Dimns in m.m.	Scale

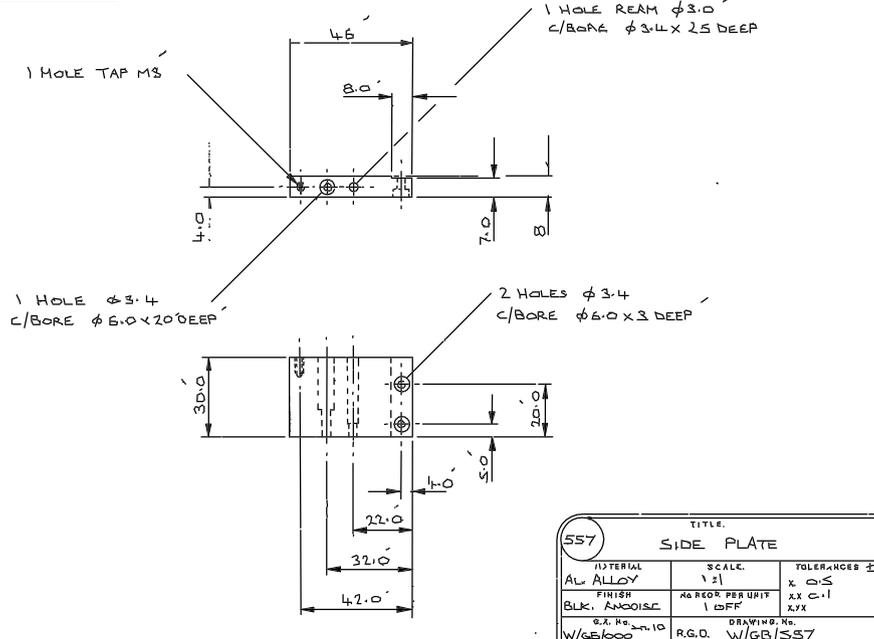
ROYAL GREENWICH OBSERVATORY,
HERSTMONCEUX CASTLE,
HAILSHAM
SUSSEX.

THIRD ANGLE PROJECTION

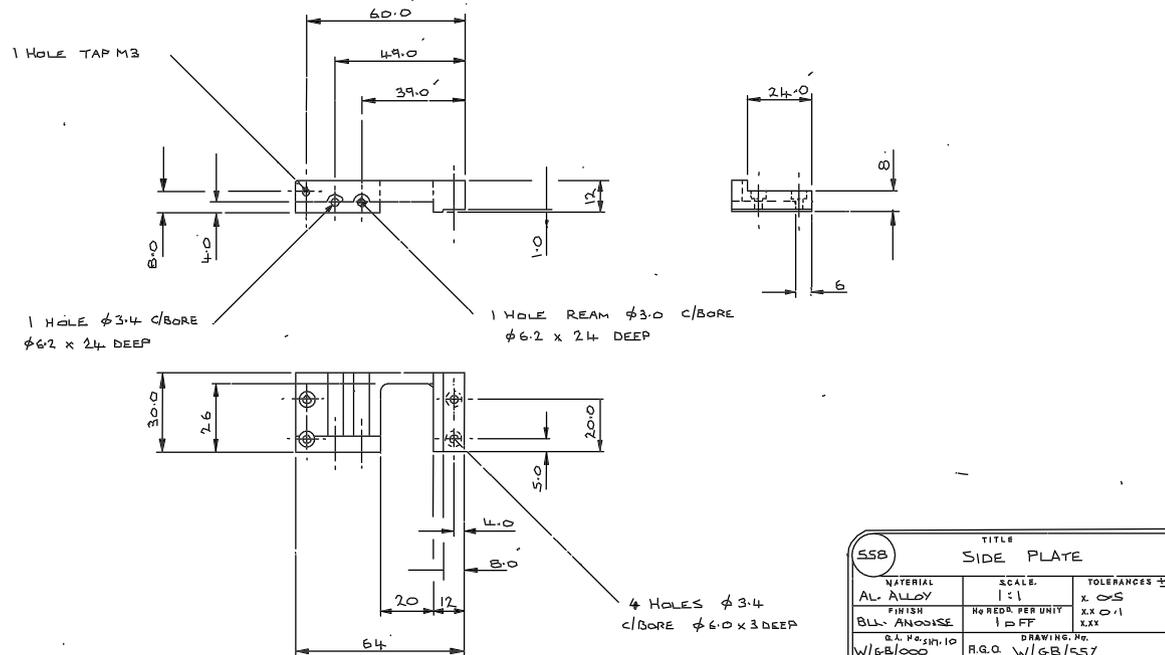
THIS L.2.m ISIS SPECTROGRAPH SLIT AREA
DEKKER SLIDE - DETAILS

G.A. No. 24110
Orig/Eng No.
W/GB/561-6

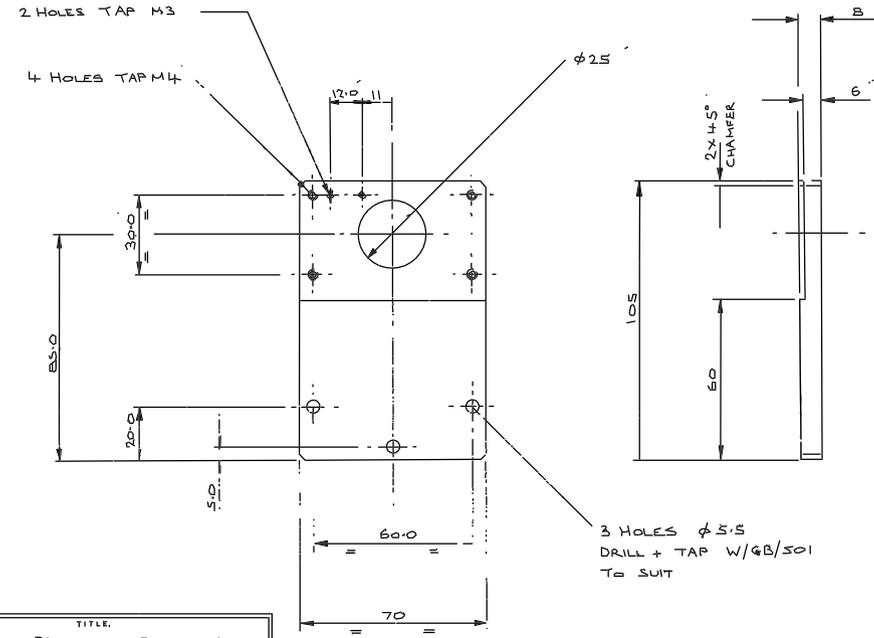
Drawing No.
W/GB/557-60



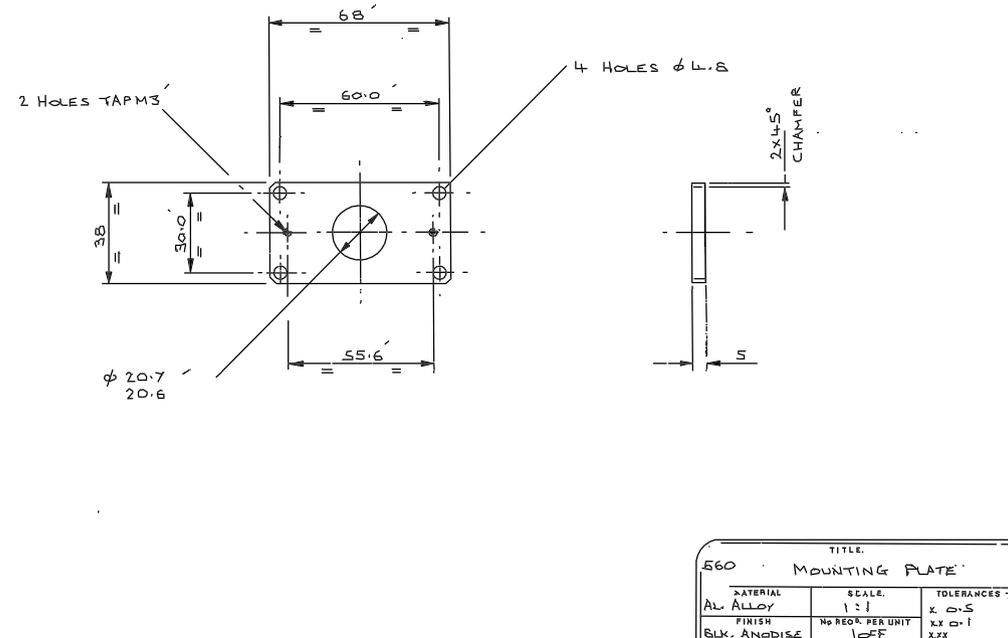
TITLE		
557 SIDE PLATE		
MATERIAL	SCALE	TOLERANCES \pm
AL ALLOY	1:1	X 0.5
FINISH	NO REQR. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/GB/1000	R.G.O. W/GB/557	DRAWING No.



TITLE		
558 SIDE PLATE		
MATERIAL	SCALE	TOLERANCES \pm
AL ALLOY	1:1	X 0.5
FINISH	NO REQR. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/GB/1000	R.G.O. W/GB/557	DRAWING No.



TITLE		
559 BRACKET - STEPPER MOTOR		
MATERIAL	SCALE	TOLERANCES \pm
AL ALLOY	1:1	X 0.5
FINISH	NO REQR. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/GB/1000	R.G.O. W/GB/559	DRAWING No.

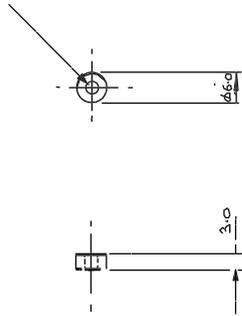


TITLE		
560 MOUNTING PLATE		
MATERIAL	SCALE	TOLERANCES \pm
AL ALLOY	1:1	X 0.5
FINISH	NO REQR. PER UNIT	XX 0.1
BLK. ANODISE	1 OFF	XXX
G.A. No. W/GB/1000	R.G.O. W/GB/560	DRAWING No.

Tolerances (Unless otherwise stated)				Material		Dimns in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
Issue	Mod. No.	Date	Drawn By	Leave	Mod. No.	Date	Drawn By	Org. No.	No. Req.	ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM	SUSSEX.	L-2m 1S1S SPECTROGRAPH SLIT AREA DEKKER SLIDE - DETAILS	
												W/GB/557-60	

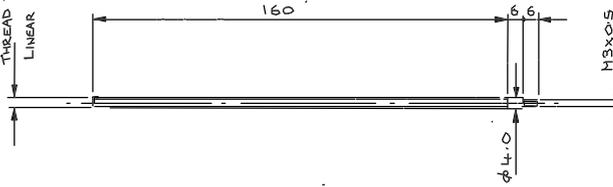
Drawing No.
W/GB/573-U

HOLE REAM
φ 2.1



TITLE		
573 ROLLER - 'DEE-TENT'		
MATERIAL	SCALE	TOLERANCES ±
DELFIN	1:1	X 0.5
FINISH	NO REQS. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
G.A. No. & Date	DRAWING No.	
W/GB/000	R.G.O. W/GB/573	

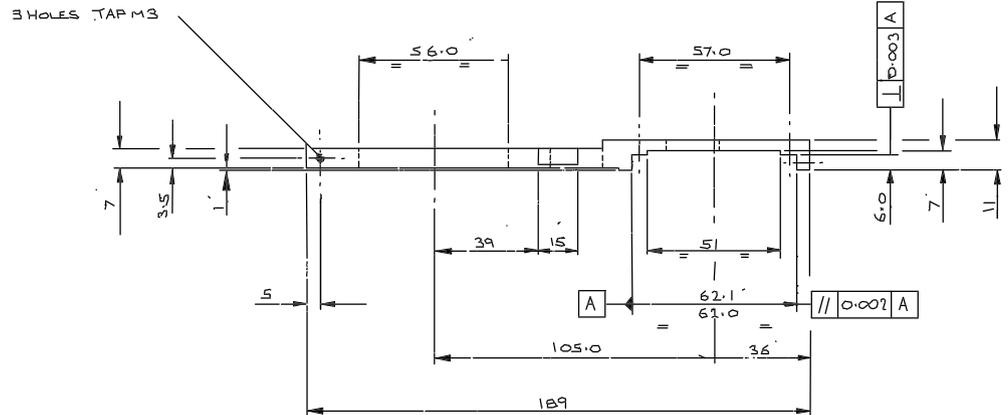
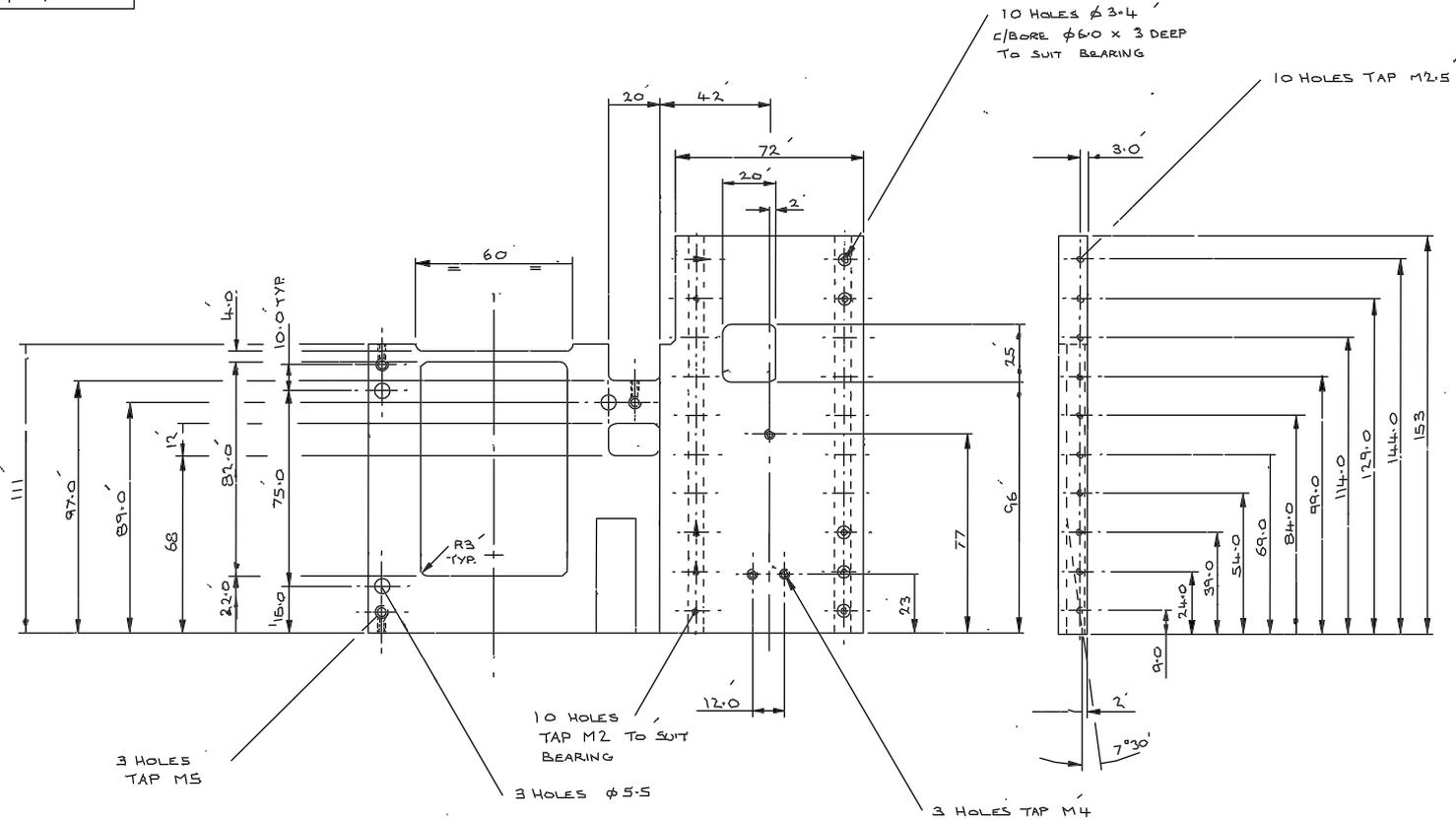
THREAD TO SUIT IMPEX
LINEAR STEPPER MOTOR



TITLE		
574 LEAD SCREW		
MATERIAL	SCALE	TOLERANCES ±
ST. STL.	1:1	X 0.5
FINISH	NO REQS. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
G.A. No. & Date	DRAWING No.	
W/GB/000	R.G.O. W/GB/574	

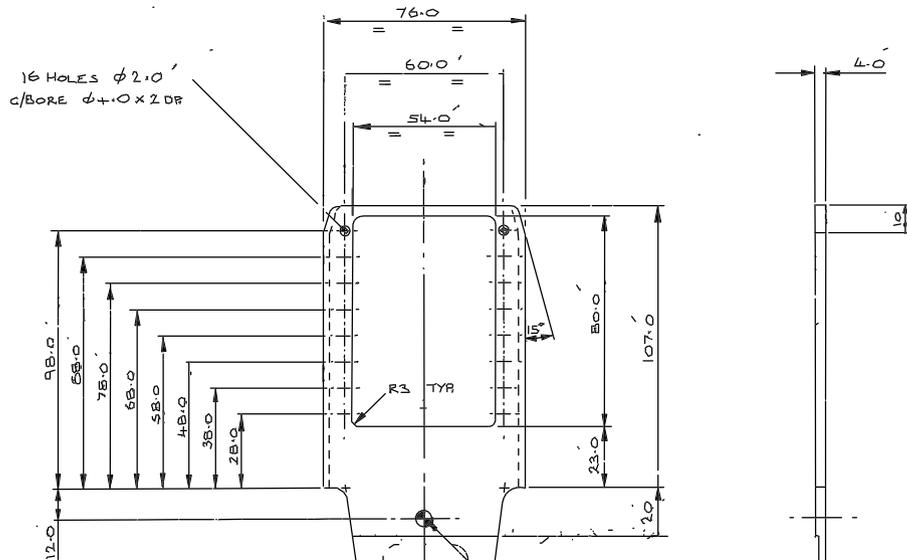
Tolerances (Unless otherwise stated)								Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Finish	Dim. No.	No. Req.	Scale	Scale	Title	Issue	Mod. No.	Date	Drawn By
													4.2 m LIS SPECTROGRAPH SLIT AREA DEKKER SLIDE - DETAILS				
														W/GB/573-4			

REMOVE ALL SHARP EDGES

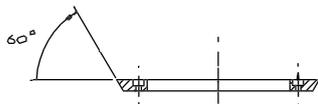


Issue				Tolerances (Unless otherwise stated)				Material		Dim's in m.m.		Scale		THIRD ANGLE PROJECTION		Dwg. No.		
1				X ± 0.5	XX ± 0.1	XXX \pm	AL. ALLOY	10FF	ROYAL GREENWICH OBSERVATORY, HERSTMONDEUX CASTLE, HAILSHAM		1:1		SUSSEX		4-2 m ISIS SPECTROGRAPH SLIT AREA		W/CB/553	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Finish	Dwg. No.	No. Rec.	Used on							

REMOVE ALL SHARP EDGES

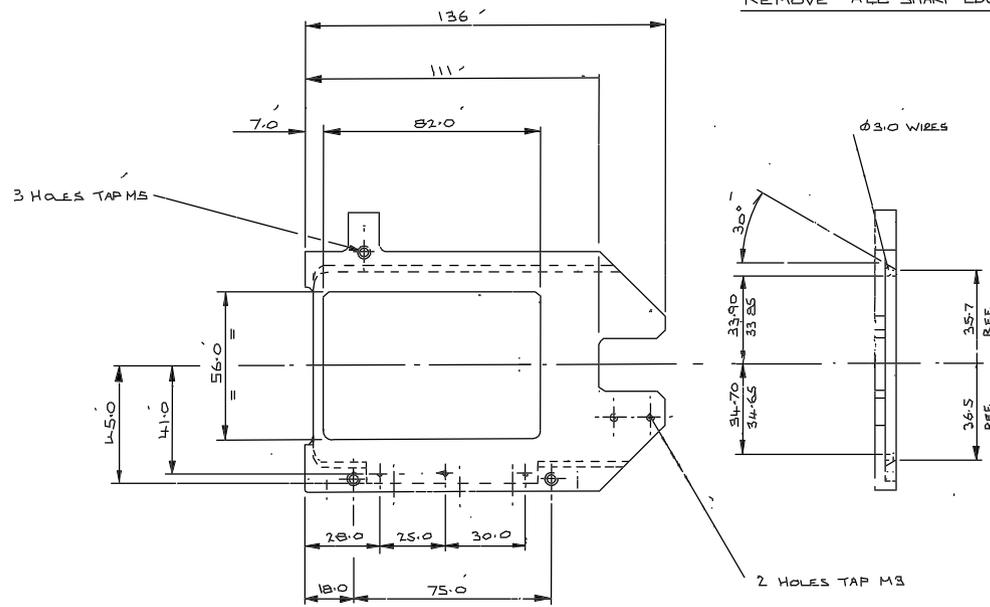


PROFILE OF HANDLE TO BE DETERMINED. (SEE RGO DO)
AS DRAWN. 23.11.68



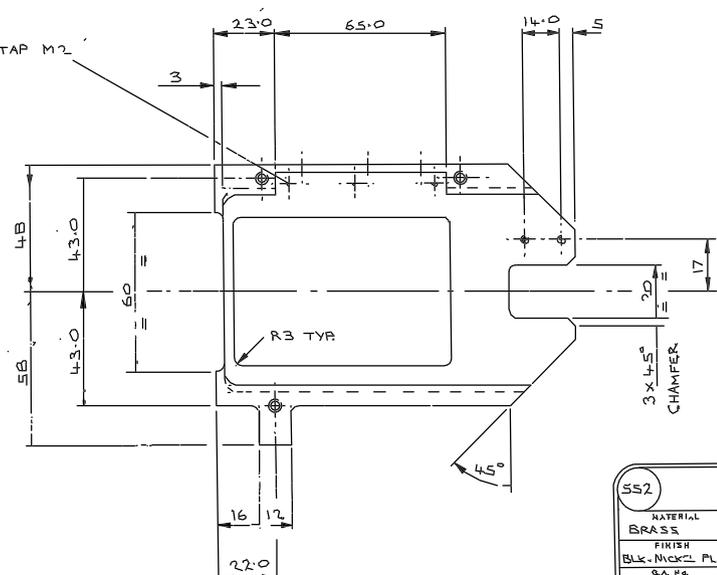
551		TITLE	
DEKKER SLIDE			
MATERIAL	SCALE	TOLERANCES ±	
BRASS	1:1	x 0.5	
FINISH	NO REQ PER UNIT	xx 0.1	
BLK NICKEL PL.		xxx	
EA. No.	DRAWING No.	DRAWING No.	
1/168/000	30.10	R.G.O. W/GB/551	

REMOVE ALL SHARP EDGES



3 HOLES REAM $\phi 2.0$

3 HOLES TAP M2



552		TITLE	
CARRIER			
MATERIAL	SCALE	TOLERANCES ±	
BRASS	1:1	x 0.5	
FINISH	NO REQ PER UNIT	xx 0.1	
BLK NICKEL PL.		xxx	
EA. No.	DRAWING No.	DRAWING No.	
1/168/000	30.10	R.G.O. W/GB/552	

THIRD ANGLE PROJECTION									
Tolerances (Unless otherwise stated)					Dim's in m.m.				
x ±					Scale				
xx ±					ROYAL GREENWICH OBSERVATORY,				
xxx ±					HEARSTMONCEUX CASTLE,				
					HAILSHAM				
					SUSSEX.				
Issue					Title				
1					L-2A 1SIS SPECTROGRAPH SLIT AREA				
W/GB/551					DEKKER SLIDE - DETAILS				
Date					Drawing No.				
23.11.68					W/GB/551-2				