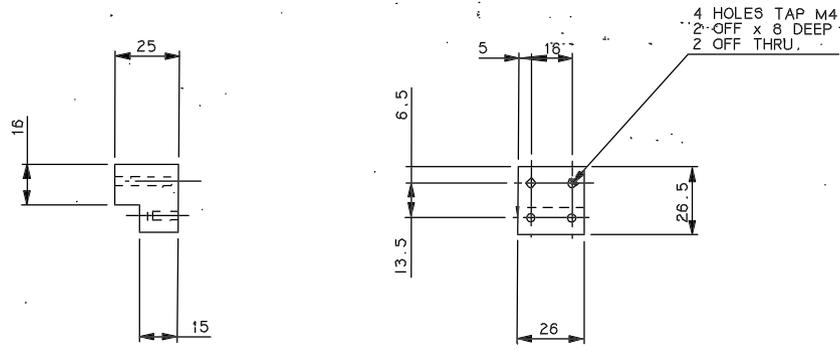




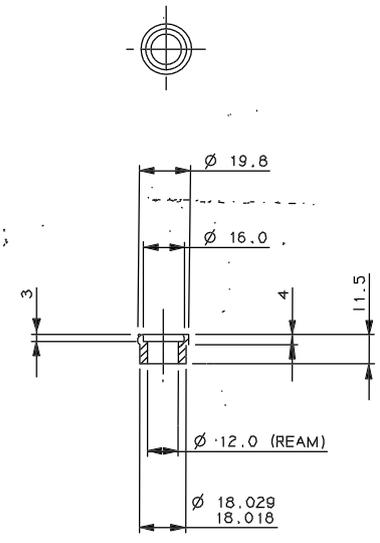
Drawing No.  
W/GE/303-6

REMOVE ALL SHARP EDGES



3		TITLE	DISC REF.
BLOCK			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	0.1	
FINISH	No. REQD. PER UNIT		
BLK. ANODISE	3 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/303		

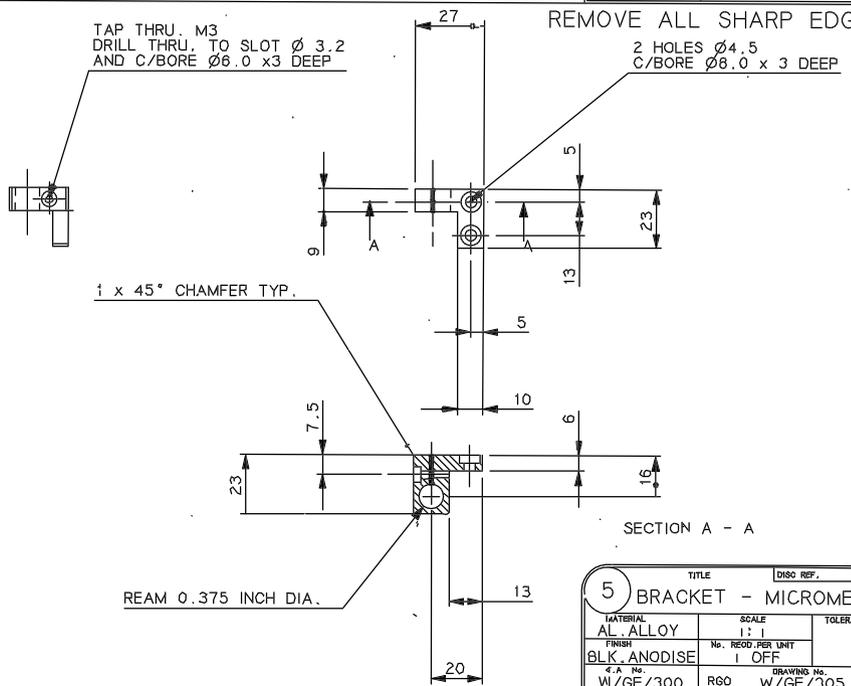
REMOVE ALL SHARP EDGES



4		TITLE	DISC REF.
INSULATOR			
MATERIAL	SCALE	TOLERANCES ±	
6F/45 TUFNOL	1:1	0.1	
FINISH	No. REQD. PER UNIT		
CLEAN	3 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/304		

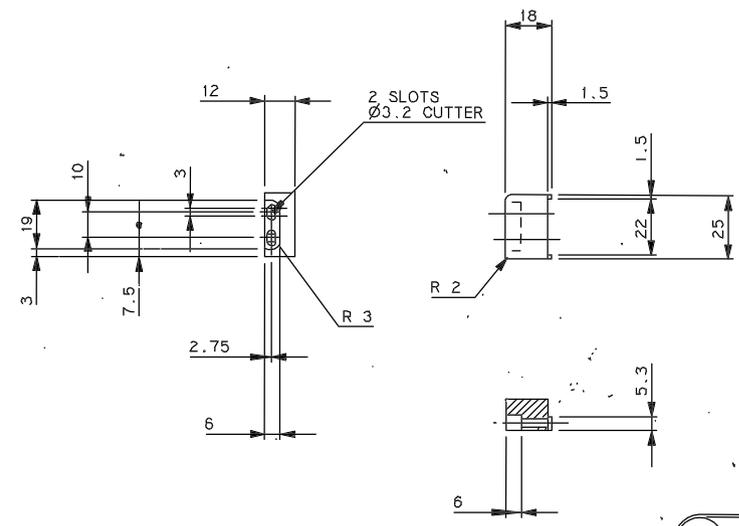
TAP THRU. M3  
DRILL THRU. TO SLOT Ø 3.2  
AND C/BORE Ø 8.0 x 3 DEEP

REMOVE ALL SHARP EDGES



5		TITLE	DISC REF.
BRACKET - MICROMETER			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	0.1	
FINISH	No. REQD. PER UNIT		
BLK. ANODISE	1 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/305		

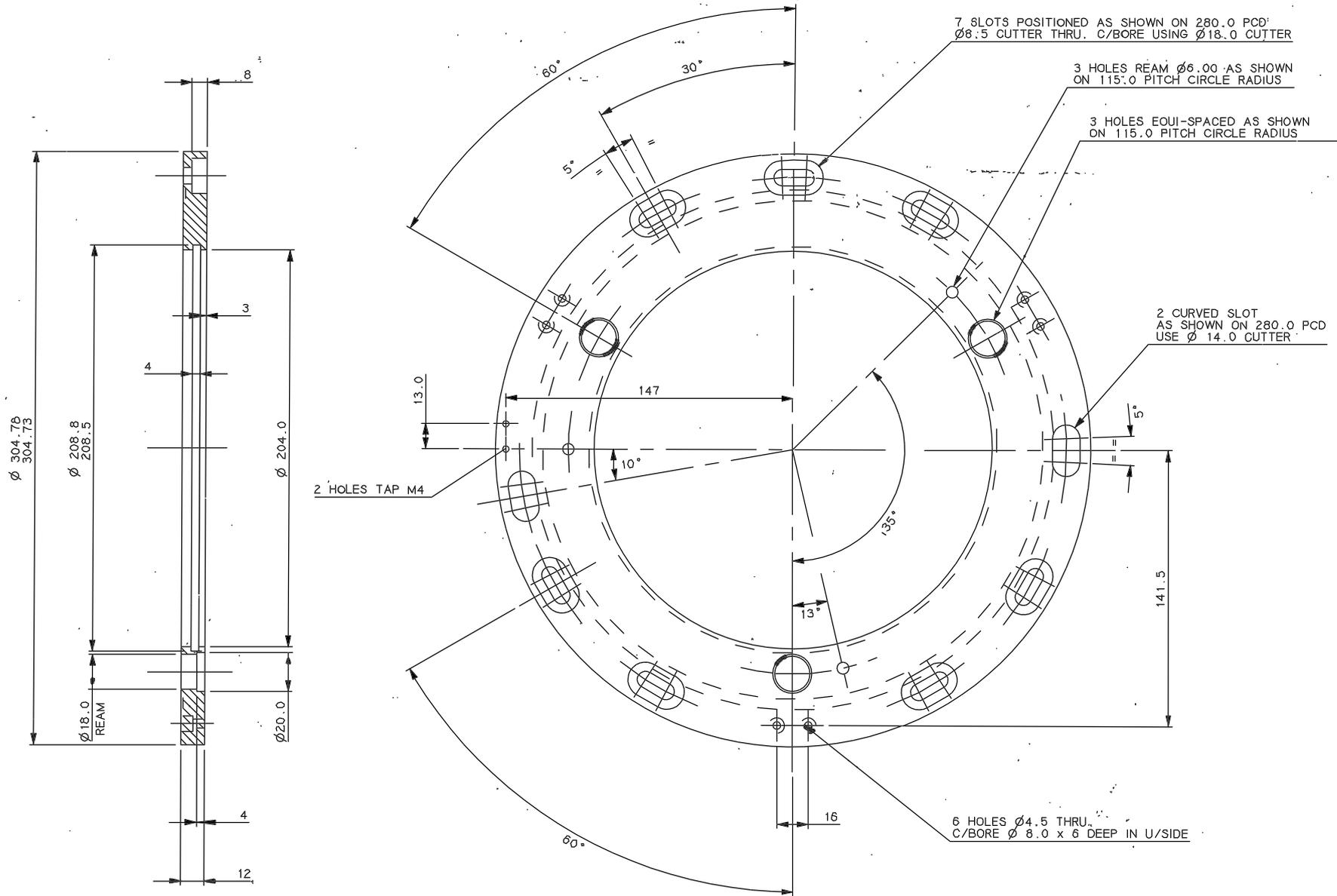
REMOVE ALL SHARP EDGES



6		TITLE	DISC REF.
BLOCK - RADIAL ADJUSTMENT			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	0.1	
FINISH	No. REQD. PER UNIT		
BLK. ANODISE	1 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/306		

Tolerance (Unless otherwise stated)										Material		Dimns. In m.m.		Scale		THIRD ANGLE PROJECTION		S.A. No.	
X +/-																ROYAL GREENVICH OBSERVATORY		Title	
X.X +/-										Finish		Drg. No.		No. Req.		HERSTMONCEUX CASTLE		Drawing No.	
X.XX +/-										Used on		Used on		HAILSHAM		SUSSEX		W/GE/303-6	
Issue	Mod. No.	Date	Drawn by	Issue	Mod. No.	Date	Drawn by	JAN 88 AJW		4.2m ISIS - DETAILS CCD MOUNTING FLANGE ASSEMBLY									

REMOVE ALL SHARP EDGES



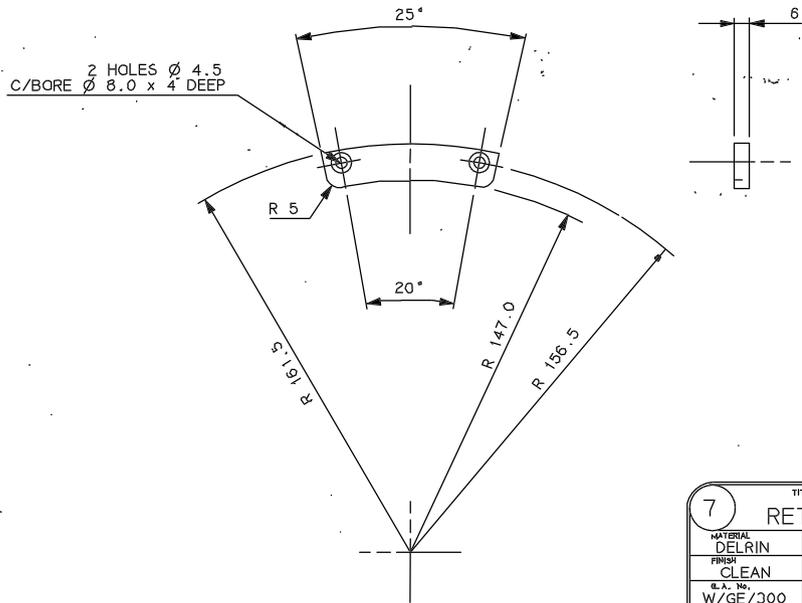
GROOVE DETAIL  
SCALE 2:1

				Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		6A No. W/GE/300	
				+/- 0, 1		H130TF		1 OFF		ROYAL GREENWICH OBSERVATORY		Title		Drawing No.	
						Finish		Dwg. No.		Used on		HERSTMONCEUX CASTLE		4,2m ISIS - CCD MOUNTING FLANGE	
						BLK. ANODISE						HAILSHAM SUSSEX		W/GE/302	
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by								
						JAN. 88	AJW								

Drawing No.

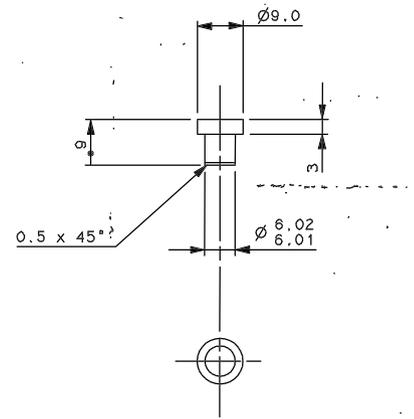
W/GE/307-8

REMOVE ALL SHARP EDGES



7	TITLE		DISC REF.
	RETAINING PAD		
	MATERIAL	SCALE	TOLERANCES ±
	DELFIN	1:1	0.1
FINISH	No. REQ. PER UNIT		
CLEAN	3 OFF		
G.A. No.	DRG. No.		
W/GE/300	RGO	W/GE/307	

REMOVE ALL SHARP EDGES



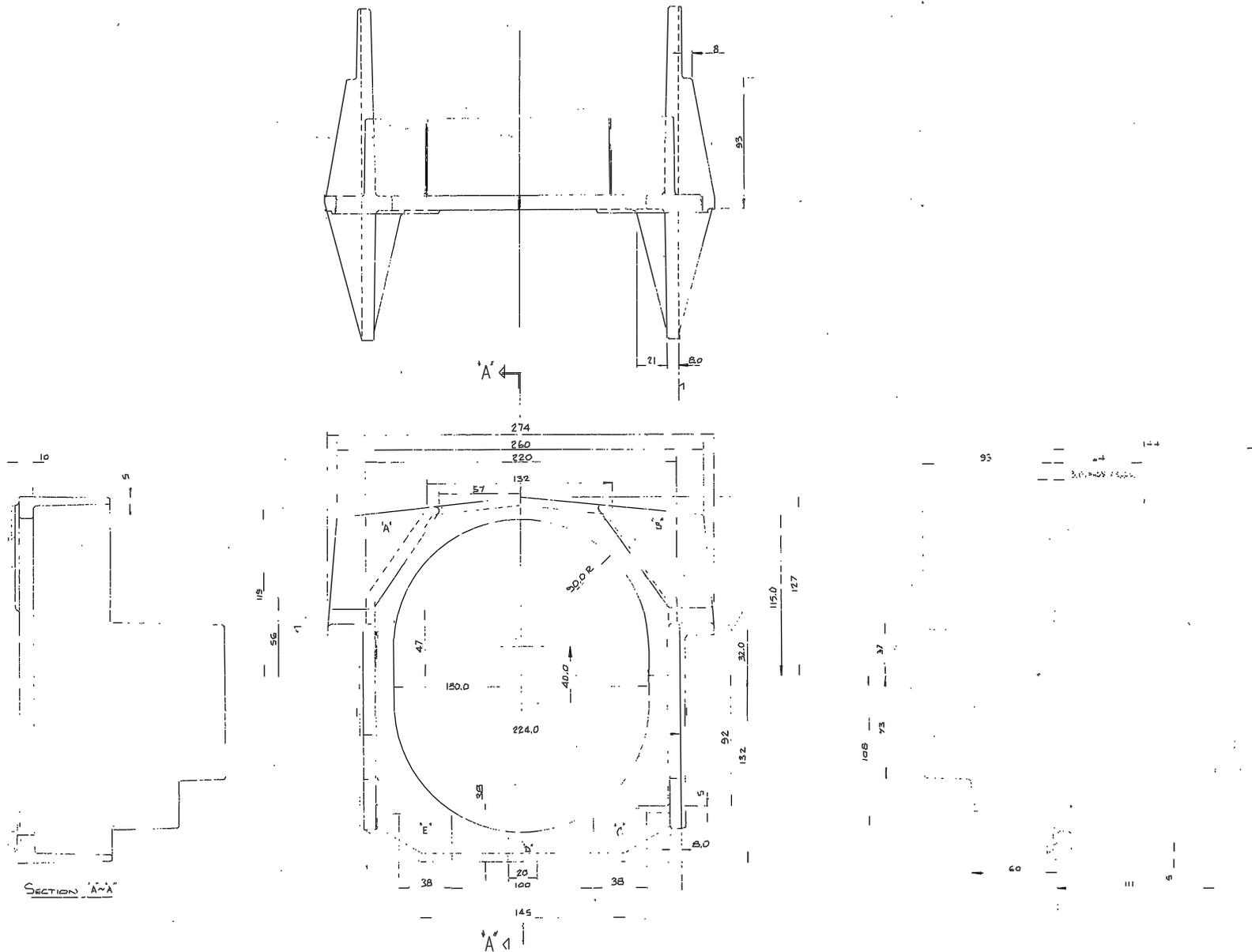
8	TITLE		DISC REF.
	MICROMETER PAD		
	MATERIAL	SCALE	TOLERANCES ±
	ST. STL.	2:1	0.1
FINISH	No. REQ. PER UNIT		
CLEAN	3 OFF		
G.A. No.	DRG. No.		
W/GE/300	RGO	W/GE/308	

							Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale	THIRD ANGLE PROJECTION		GA No.	
							X +/-		Finish		RDY. L. GREENWICH OBSERVATORY			Title 4.2m ISIS - DETAILS CCD MOUNTING FLANGE ASSEMBLY		Drawing No. W/GE/307-8	
							X.X +/-		Drg. No.		HERSTMONGELUX CASTLE						
Issue	Mod. No.	Date	Drawn by	Issue	Mod. No.	Date	Drawn by	Used on		HAILSHAM							



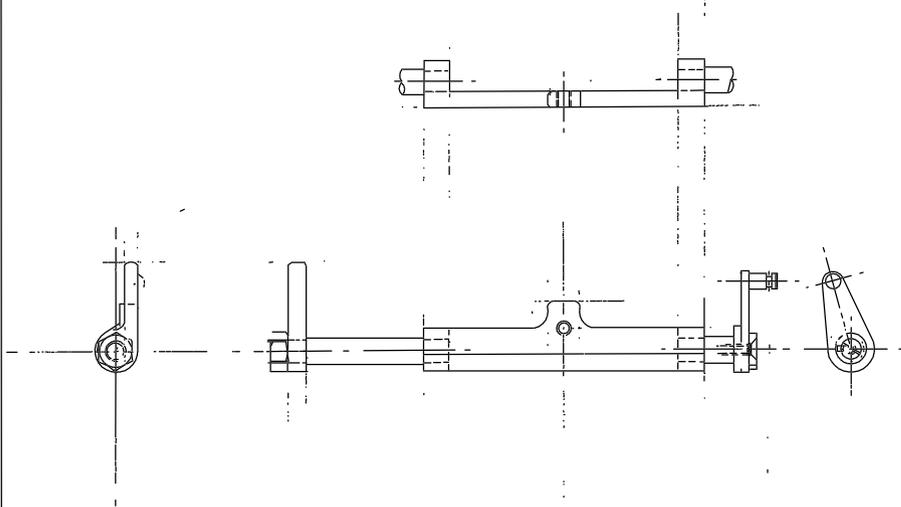


Dr. No.  
V

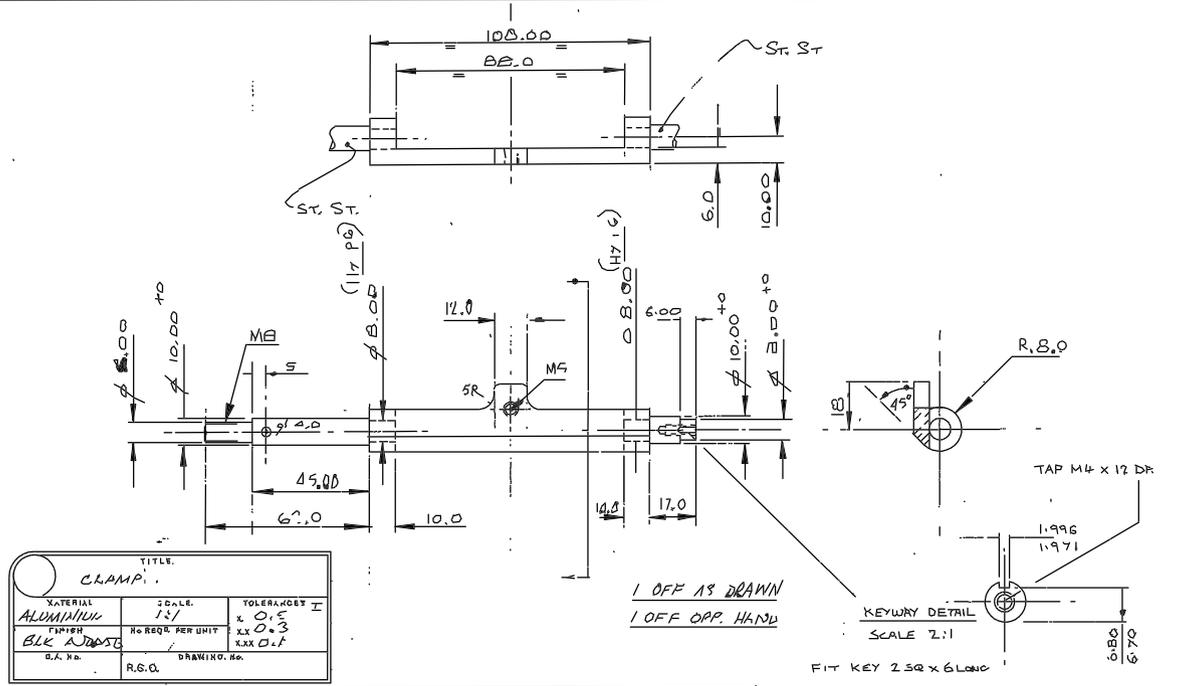


								Material L.M.G.		Dimms in m.m		Scale 1:1		THIRD ANGLE PROJECTION		G.A. No.	
								Finish		Dr. No. No. Rec.		ROYAL GREENWICH OBSERVATORY, HERSTMONCELY CASTLE, HAILSHAM SUSSEX.		Title 1,31,5, COLLIMATOR HOUSING (CASTING)		Drawing No.	
								Tolerances (Unless otherwise stated) X ± XX ± XXX ±		Unit on $\sqrt{60/100}$						V:50/003	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By										

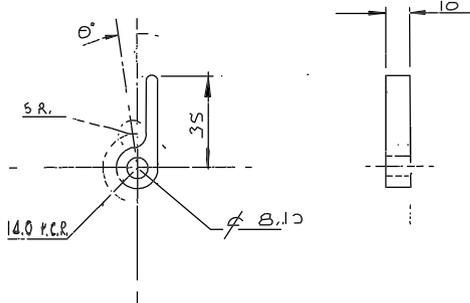
Drawing No.  
N



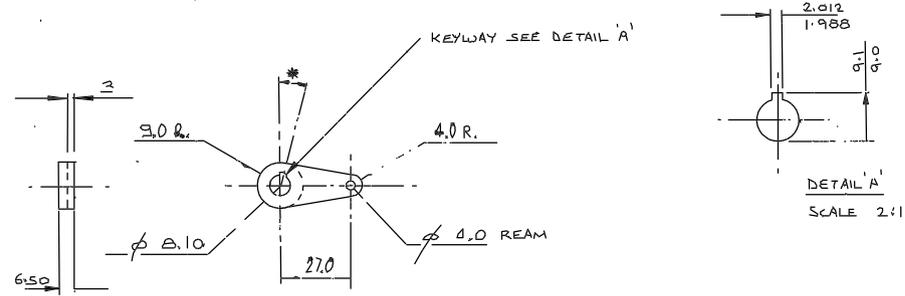
32



TITLE CLAMP.		
MATERIAL ALUMINIUM	SCALE 1:1	TOLERANCES X 0.5 XX 0.3 XXX 0.1
FINISH BLK ANODISE	NO REQ. PER UNIT 1	
D.A. No.	R.G.Q.	DRAWING No.



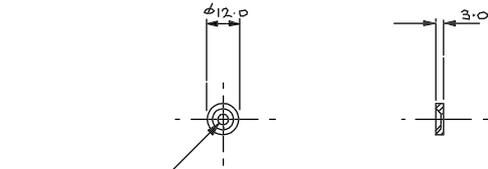
TITLE HANDLE		
MATERIAL NYLON	SCALE 1:1	TOLERANCES X 0.5 XX 0.3 XXX 0.1
FINISH ELECT. A	NO REQ. PER UNIT 1	
D.A. No.	R.G.Q.	DRAWING No.



NOTE  
\* CHECK REQ'D. POS'N + CUT KEYWAY ON ASS'Y.

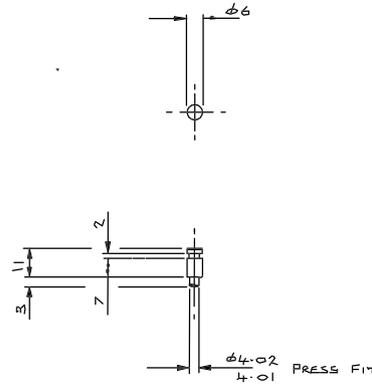
TITLE SPRING ANCHOR.		
MATERIAL ALUMINIUM	SCALE 1:1	TOLERANCES X 0.5 XX 0.3 XXX 0.1
FINISH BLK ANODISE	NO REQ. PER UNIT 1	
D.A. No.	R.G.Q.	DRAWING No.

Material				Dim's in m.m.				Scale		THIRD ANGLE PROJECTION		D.A. No.	
Finish				Roy. Greenwich Observatory, Herstmonceux Castle Hailsham				Sussex		Title		Drawing No.	
Issued	Mod. No.	Date	Drawn By	Issued	Mod. No.	Date	Drawn By	Used on	Use on	CLAMP		W/CC/035	

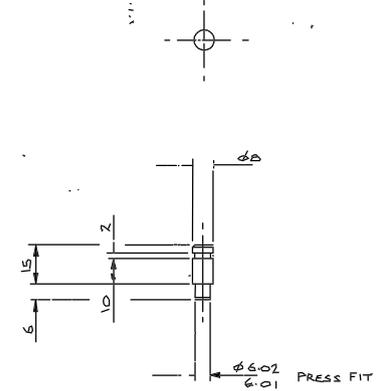


DRILL THRU' Ø4.3  
C/SK Ø8.0 X 90°

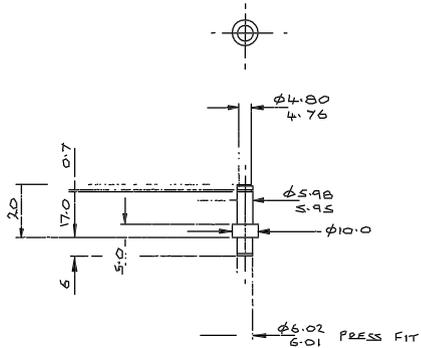
TITLE		
32	DISC - RETENTION	
MATERIAL	SCALE	TOLERANCES ±
St. STL.	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
C.A. No.	DRAWING No.	
	R.G.O. W/GC/035	



TITLE		
32	SPRING POST	
MATERIAL	SCALE	TOLERANCES ±
St. STL.	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
C.A. No.	DRAWING No.	
	R.G.O. W/GC/035	

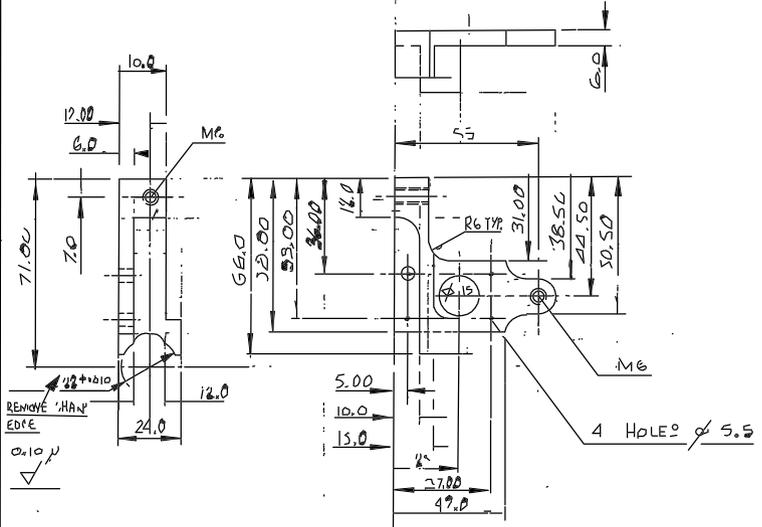
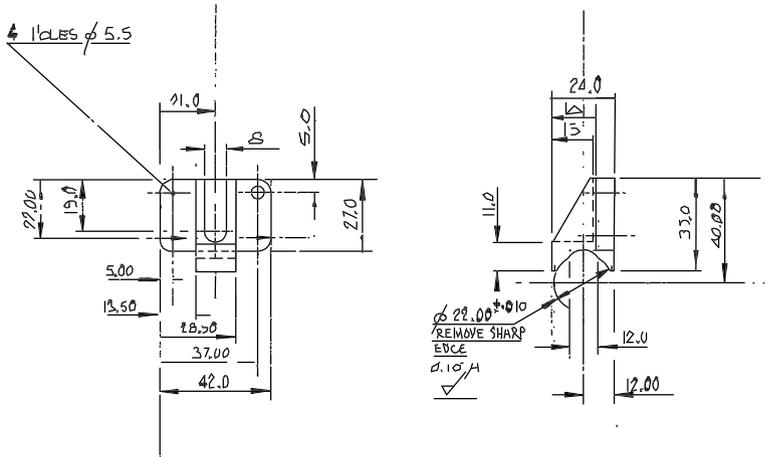


TITLE		
33	SPRING POST	
MATERIAL	SCALE	TOLERANCES ±
St. STL.	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
C.A. No.	DRAWING No.	
	R.G.O. W/GC/036	



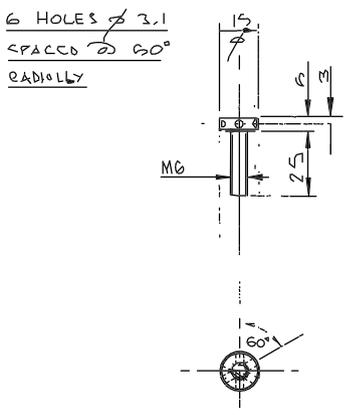
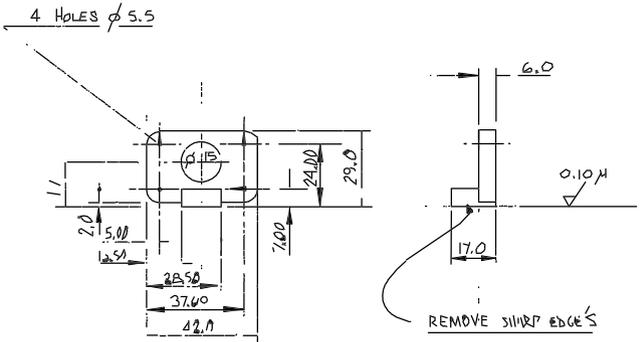
TITLE		
34	PIVOT POST - CYLINDER	
MATERIAL	SCALE	TOLERANCES ±
St. STL.	1:1	X 0.5
FINISH	NO REQ. PER UNIT	XX 0.1
CLEAN	1 OFF	XXX
C.A. No.	DRAWING No.	
	R.G.O. W/GC/037	

								Tolerances (Unless otherwise stated)		Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No. V/GC/000			
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	X ±	XX ±	XXX ±	Finish	Drp. No.	No. Req.	Used on	ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE HAILSHAM	SUSSEX.	Title	1515	COLLIMATOR HOUSING DETAILS	Drawing No.	W/GC/035-7



TITLE		
28 KINEMATIC SEAT		
MATERIAL	SCALE	TOLERANCES $\pm$
BRASS	1:1	X
FINISH	NO REQ. PER UNIT	XX 0.3
CLEAN		XXX 0.1
G.A. No.	DRAWING No.	
	R.G.O. W/GC/031	

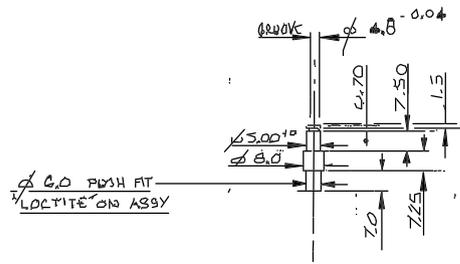
TITLE		
30 KINEMATIC SEAT (REV 01)		
MATERIAL	SCALE	TOLERANCES $\pm$
BRASS	1:1	X
FINISH	NO REQ. PER UNIT	XX 0.3
CLEAN		XXX 0.1
G.A. No.	DRAWING No.	
	R.G.O. W/GC/033	



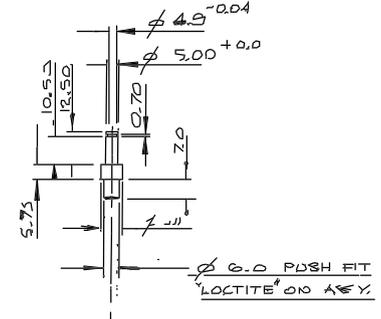
TITLE		
29 KINEMATIC SEAT		
MATERIAL	SCALE	TOLERANCES $\pm$
BRASS	1:1	X
FINISH	NO REQ. PER UNIT	XX 0.3
CLEAN		XXX 0.1
G.A. No.	DRAWING No.	
	R.G.O. W/GC/032	

TITLE		
31 TRANSDUCER ANVIL		
MATERIAL	SCALE	TOLERANCES $\pm$
ST. ST	1:1	X
FINISH	NO REQ. PER UNIT	XX 0.3
CLEAN		XXX 0.1
G.A. No.	DRAWING No.	
	R.G.O. W/GC/037	

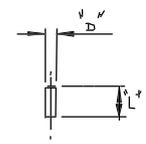
Tolerances (Unless otherwise stated)										Material		Dimms in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.			
										Finish		Orig. No.		No. Req.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM, SUSSEX.		Title 1, 2, 3		Drawing No.	
Issue Mod. No. Date Drawn By										X $\pm$ XX $\pm$ XXX $\pm$		Used on						W/GC/031-034			



TITLE		
21 TOLLIE ARIA PIVOT POST		
MATERIAL S.T. ST.	SCALE 1:1	TOLERANCES ±
FINISH CLEAN	NO REQ. PER UNIT 3	X XX 0.1 XXX 0.1
D.A. No.	DRAWING No. R.G.O. W/EC/017	

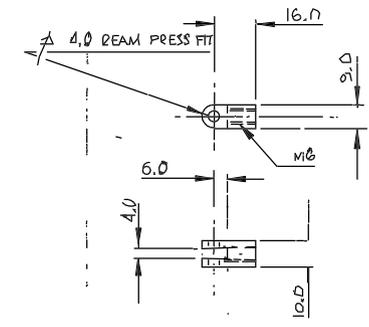


TITLE		
26 PLAIN ARIA PIVOT POST		
MATERIAL S.T. ST.	SCALE 1:1	TOLERANCES ±
FINISH CLEAN	NO REQ. PER UNIT 2	X XX 0.3 XXX 0.1
D.A. No.	DRAWING No. R.G.O. W/EC/029	



6 OFF WHEN  $D = 4.00 \pm 0.0$  &  $L = 10.0$   
 3 " "  $D = 4.00 \pm 0.0$  &  $L > 7.0$

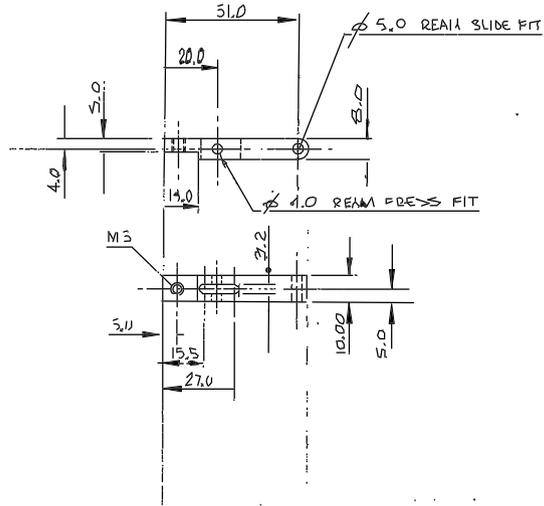
TITLE		
25 PIN		
MATERIAL SILVER ST.	SCALE 1:1	TOLERANCES ±
FINISH CLEAN	NO REQ. PER UNIT 2	X XX 0.3 XXX 0.1
D.A. No.	DRAWING No. R.G.O. W/EC/020	



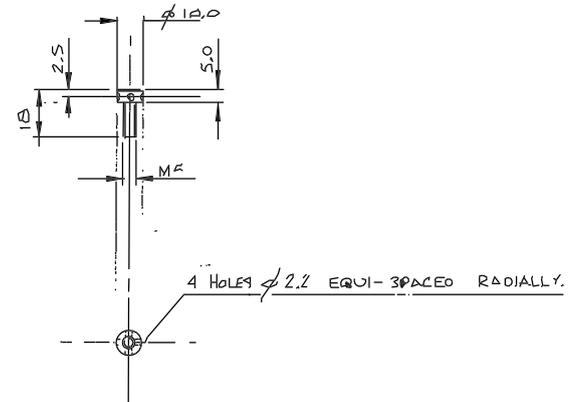
TITLE		
27 FORK		
MATERIAL BRASS	SCALE 1:1	TOLERANCES ±
FINISH CUK BLUE	NO REQ. PER UNIT 2	X XX 0.5 XXX 0.1
D.A. No.	DRAWING No. R.G.O. W/EC/020	

Tolerances (Unless otherwise stated)						Material		Dimns in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Finish	Drng. No.	No. Req.	ROYAL GREENWICH OBSERVATORY, HERSTMENCEUX CASTLE, HAILSHAM	Scale	Title	Drawng No.	W/EC/027-030

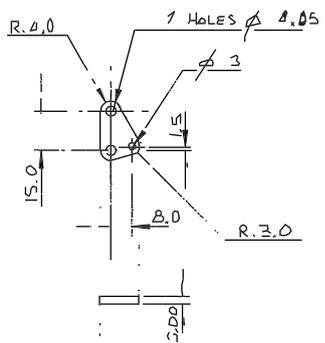




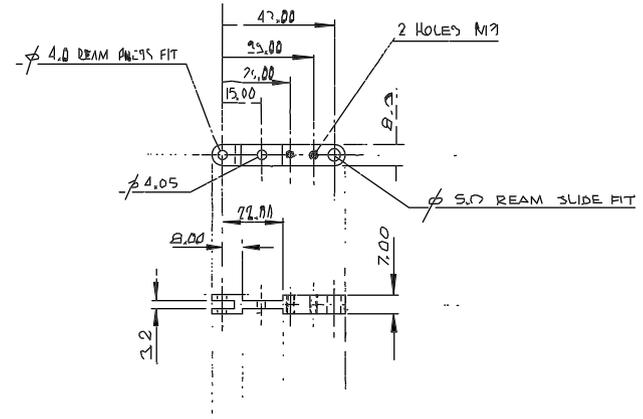
16 CLAMP ARM		
MATERIAL BRASS	SCALE 1:1	TOLERANCES ± X XX 0.2 XXX 0.1
FINISH CLEAN	NO REQ. PER UNIT 3	
D.A. No.	DRAWING No. R.G.O. W/GC/011	



18 CLAMP PAD		
MATERIAL BRASS	SCALE 1:1	TOLERANCES ± X XX 0.2 XXX 0.1
FINISH CLEAN	NO REQ. PER UNIT 3	
D.A. No.	DRAWING No. R.G.O. W/GC/021	

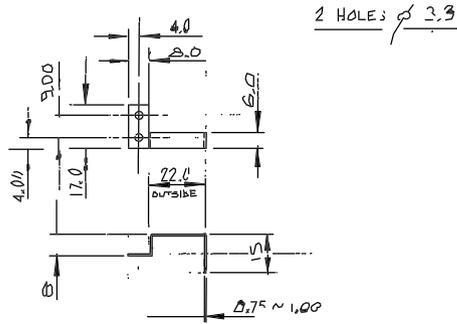


17 LINK		
MATERIAL BRASS	SCALE 1:1	TOLERANCES ± X XX 0.2 XXX 0.1
FINISH CLEAN	NO REQ. PER UNIT 3	
D.A. No.	DRAWING No. R.G.O. W/GC/020	



11 TOGGLE ARM		
MATERIAL BRASS	SCALE 1:1	TOLERANCES ± X XX 0.2 XXX 0.1
FINISH CLEAN	NO REQ. PER UNIT 3	
D.A. No.	DRAWING No. R.G.O. W/GC/022	

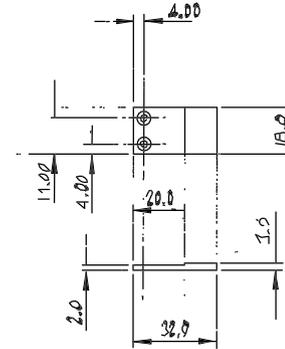
							Tolerances (Unless otherwise stated) X ± XX ± XXX ±		Material Finish		Dim's in m.m. Scale		THIRD ANGLE PROJECTION		Title		G.A. No. Drawing No. W/GC/019-022	
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By											



1 OFF AS DRAWN  
1 OFF OPP. HAND

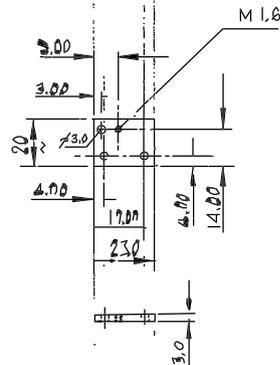
1 OFF AS DRAWN  
1 OFF OPP. HAND

TITLE			
12 CLAMP SWITCH FLG.			
MATERIAL	SCALE	TOLERANCES ±	
ALUMINIUM	1:1	X	XX 0.3
FINISH	NO REQ. PER UNIT	XXX 0.1	
BLACK ANODISE	2		
D.A. No.	DRAWING No.	R.G.O. W/GC/015	



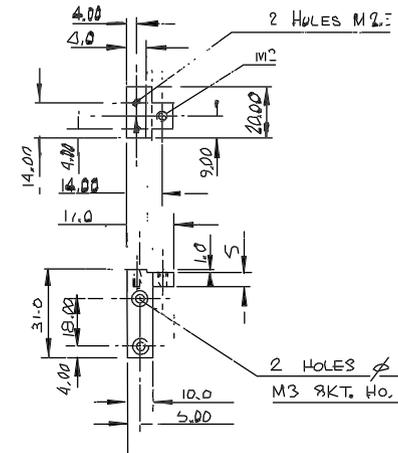
2 HOLES DRILL & BSK FOR  
M2.5 DC.

TITLE			
14 CLAMP PAD			
MATERIAL	SCALE	TOLERANCES ±	
1/0 Cu.10	1:1	X	XX 0.3
FINISH	NO REQ. PER UNIT	XXX 0.1	
CLEAR	3		
D.A. No.	DRAWING No.	R.G.O. W/GC/017	



2 HOLES Ø 3.3

TITLE			
13 SWITCH BKT.			
MATERIAL	SCALE	TOLERANCES ±	
ALUMINIUM	1:1	X	XX 0.3
FINISH	NO REQ. PER UNIT	XXX 0.1	
BLACK ANODISE	2		
D.A. No.	DRAWING No.	R.G.O. W/GC/018	



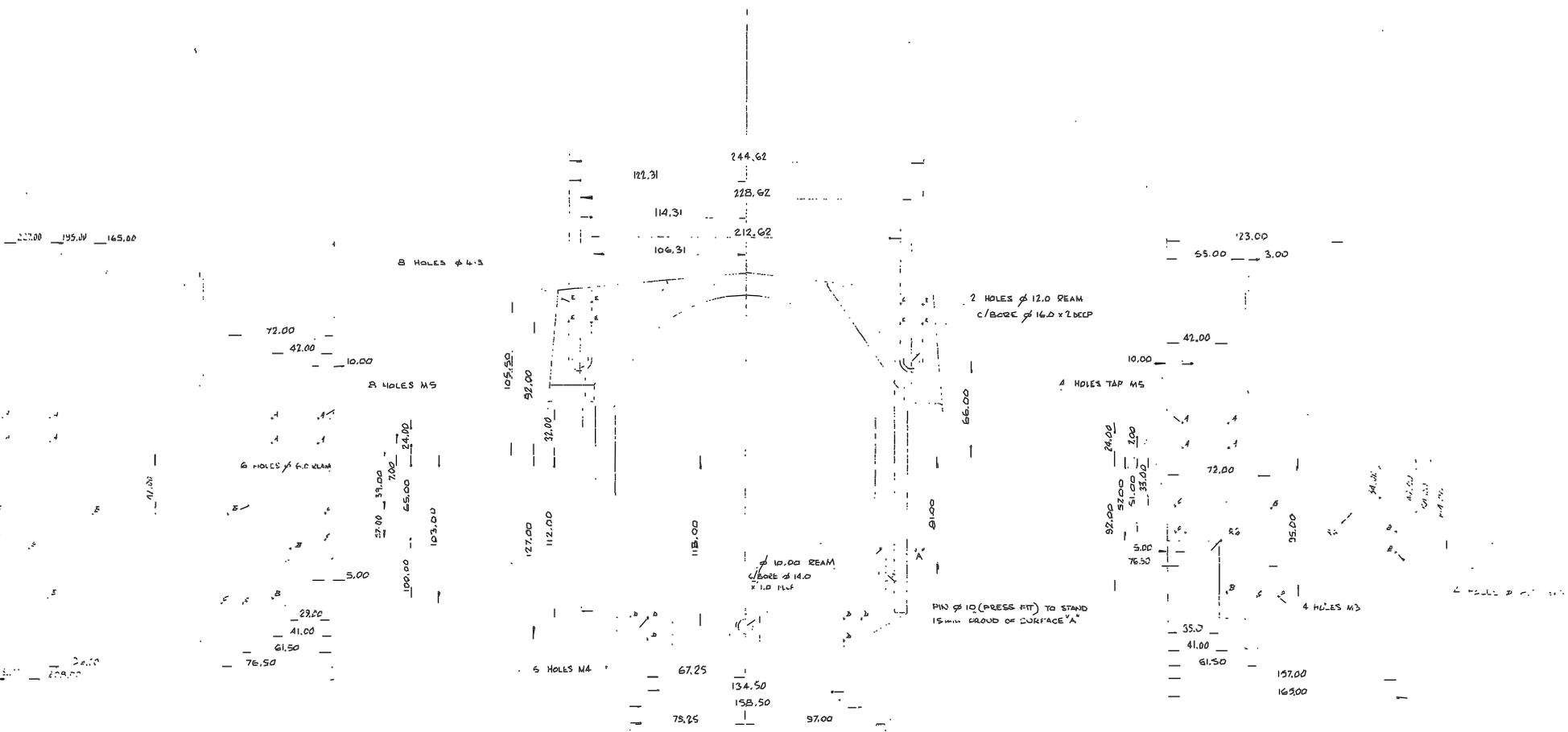
2 HOLES Ø 3.3 C/BORE FOR  
M3 BKT. HO. CAP SC.

1 OFF AS DRAWN  
2 OFF OPP. HAND

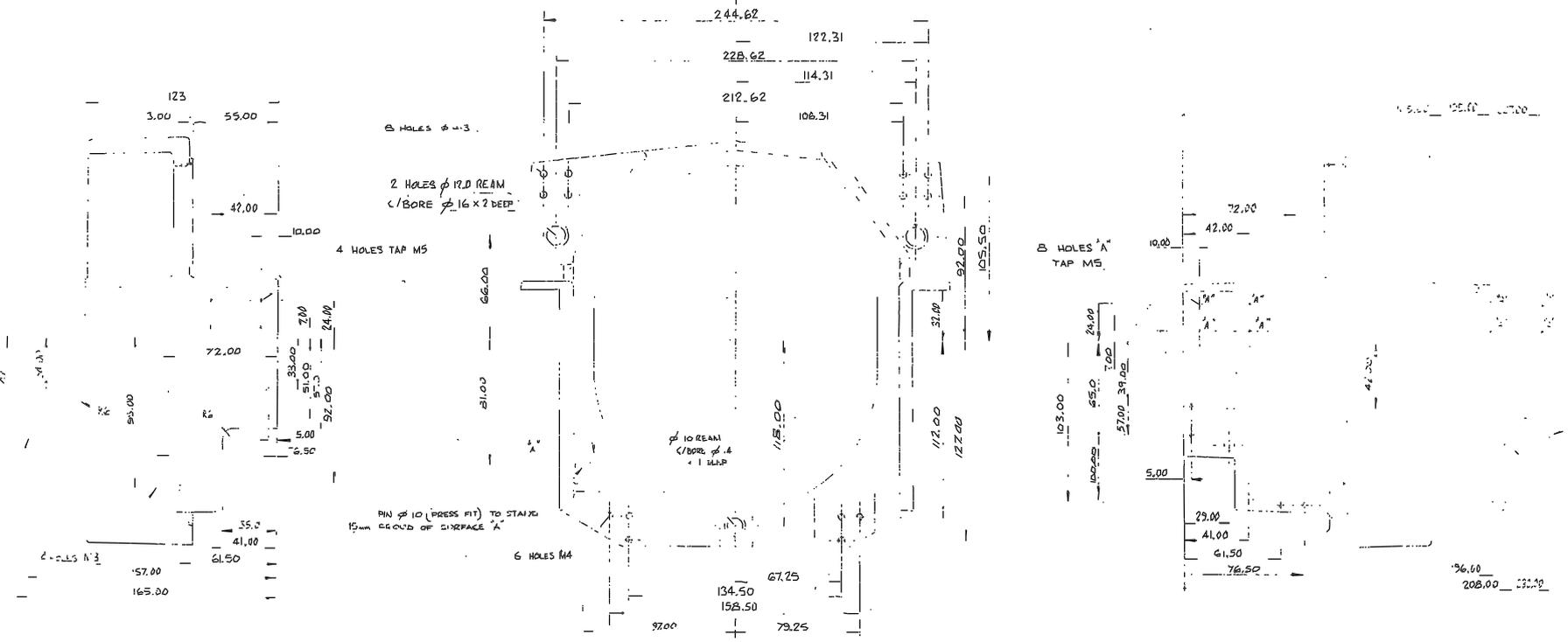
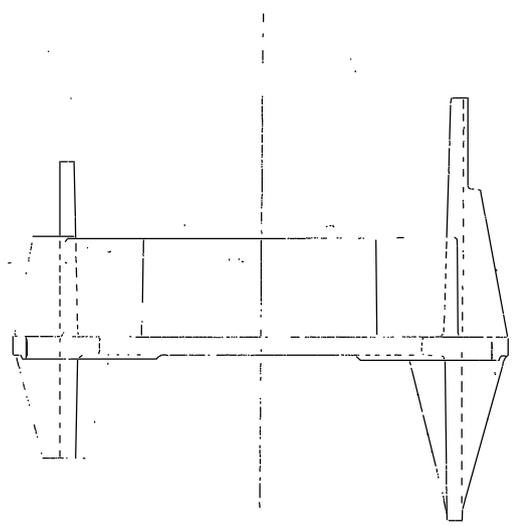
TITLE			
15 BLOCK			
MATERIAL	SCALE	TOLERANCES ±	
ALUMINIUM	1:1	X	XX 0.3
FINISH	NO REQ. PER UNIT	XXX 0.1	
BLACK ANODISE	2		
D.A. No.	DRAWING No.	R.G.O. W/GC/018	

Tolerances (unless otherwise stated)							Material		Dimns in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.		
X	±																
XX	±																
XXX	±																
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Finish	Use on	Dirg. No.	No. Req.	ROYAL GREENWICH OBSERVATORY, HEARSTMONCEUX CASTLE, HAILSHAM	SUSSEX.	THIS		G.A. No. Drawing No. W/GC/015-018	



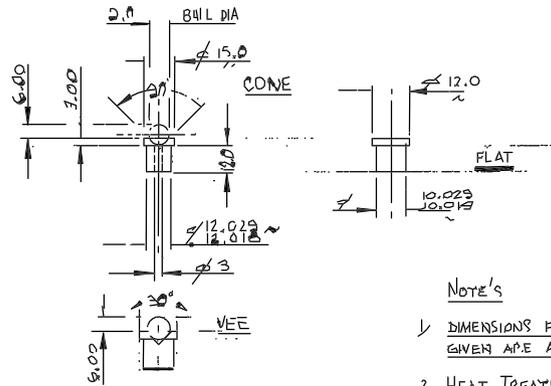


								Tolerances (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		GA No	
								X ± 0.5		Finish		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM				Tab		Drawing No	
								XX ± 0.3		Drig No. No. req						U.S.I.S.		V/100/011	
								XXX ± 0.1		Used on						ELDE COLL HOUSING A/C B/L			



								Tolerances (Unless otherwise stated)		Material		Dimas in m.m.		Scale		THIRD ANGLE PROJECTION		CA No	
								X ±		Femh		Dr. No		No. Rtc.		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM		Drawing No	
								XX ±		Used on						Title 1,3,1,5.		V/00,000	
								XXX ±								RUB COLI HOUSING M/C DET			
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By												

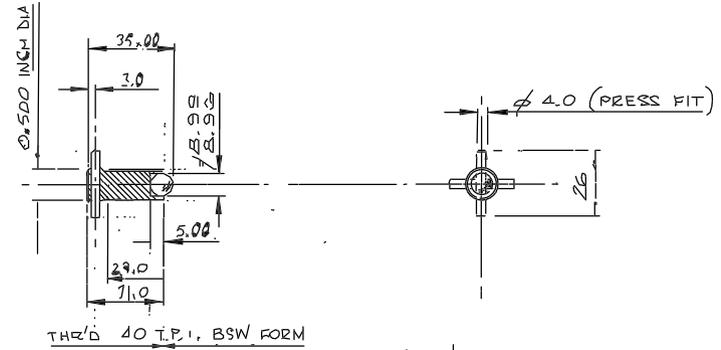




NOTE'S

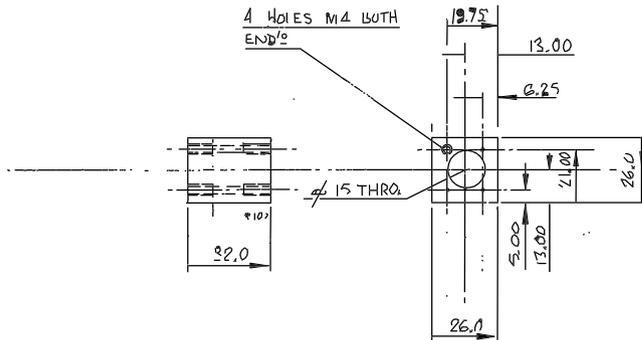
- 1) DIMENSIONS FOR VEE & FLAT SEAT. NOT GIVEN ARE AS CONE SEAT.
- 2) HEAT TREATMENT :- HARDEN @ 1000-1050°C, OIL QUENCH. TEMPER AT 350°C

TITLE		
7 KINEMATIC SEATS		
MATERIAL ST. ST. 440 C	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.3 XXX 0.1
FINISH CLEAN	NO REQ. PER UNIT 1 SET	
G.A. No.	DRAWING No. R.G.O. W/CC/004	

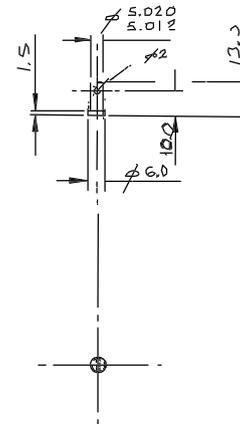


NOTE! 5MM DIA BALL BEARING PRESS FIT AFTER CHROME PL.

TITLE		
3 BALL SE		
MATERIAL BRASS	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.3 XXX 0.1
FINISH CHROME PL.	NO REQ. PER UNIT 2	
G.A. No.	DRAWING No. R.G.O. W/CC/006	



TITLE		
6 BLOCK		
MATERIAL ALUMINIUM	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.3 XXX 0.1
FINISH BLK. ANODISE	NO REQ. PER UNIT 2	
G.A. No.	DRAWING No. R.G.O. W/CC/005	



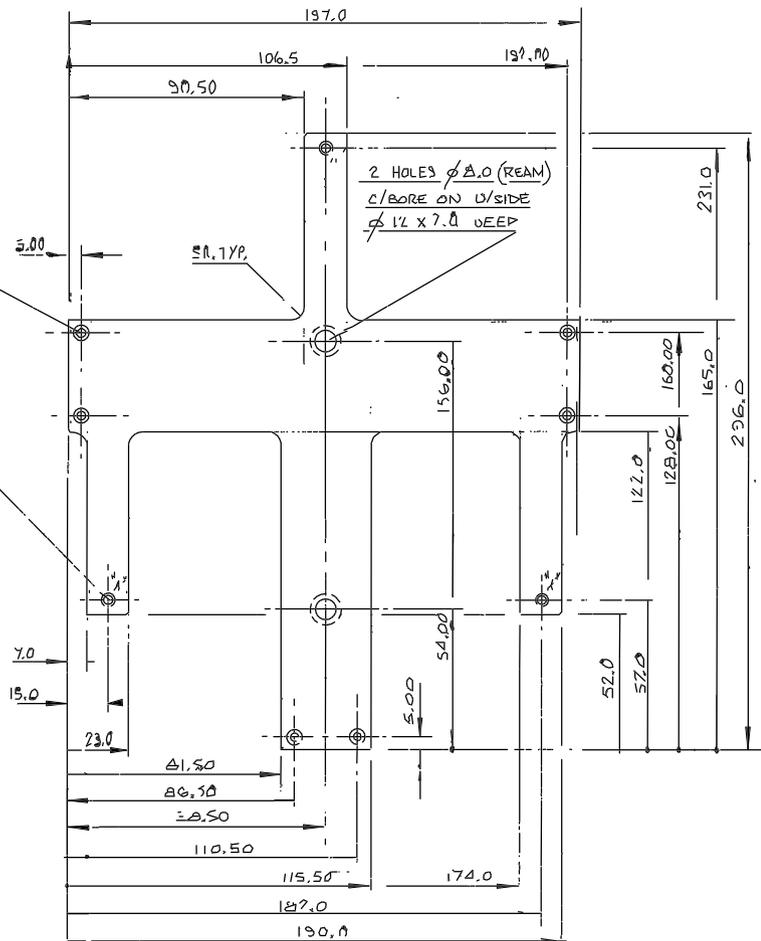
TITLE		
7 ANCHOR		
MATERIAL ST. ST.	SCALE 1:1	TOLERANCES ± X 0.5 XX 0.3 XXX 0.1
FINISH CLEAN	NO REQ. PER UNIT 1	
G.A. No.	DRAWING No. R.G.O. W/CC/007	

Tolerances (Unless otherwise stated)				Material		Dimm in m.m.		Scale		THIRD ANGLE PROJECTION		G.A. No.	
X	±												
XX	±												
XXX	±												
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Eng. No.	No. Rfq.	ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HAILSHAM SUSSEX.		Drawing No. W/CC/004/007	
								Used on					

6 HOLES  $\phi$  3.3 CSK.  
FOR MS SC.

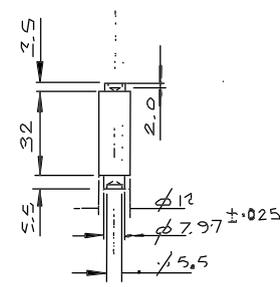
2 HOLES  $\phi$  8.0 (REAM)  
C/BORE ON U/SIDE  
 $\phi$  12 X 7.0 DEEP

3 HOLES TAP MS



NOTE!

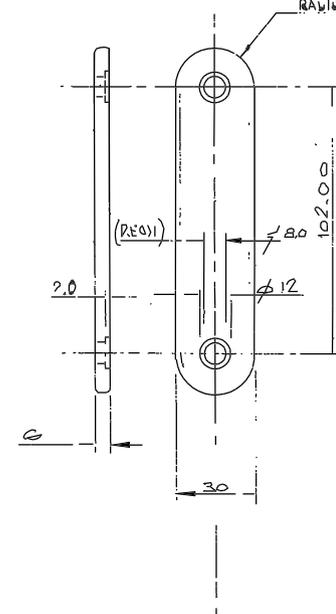
PARTS TO BE ASSEMBLED AFTER  
ADJUSTING BY BALL PRESSING  
WITH  $\phi$  8mm BALL



HANDLE POST 2 OFF

ANNEAL EDG'S.

RAWING EDG'S.



Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By
				50-7-85	G. WEST		

Tolerances (Unless otherwise stated)  
X  $\pm$  0.15  
XX  $\pm$  0.1  
XXX  $\pm$  0.1

Material: ALUMINUM ALLOY  
Finish: B X, ANODISE

Drw. No.	No. Rev.

Dim's in m.m. Scale 1:1  
ROYAL GREENWICH OBSERVATORY,  
HERSTMONGEUX CASTLE,  
HAILSHAM SUSSEX.

Title

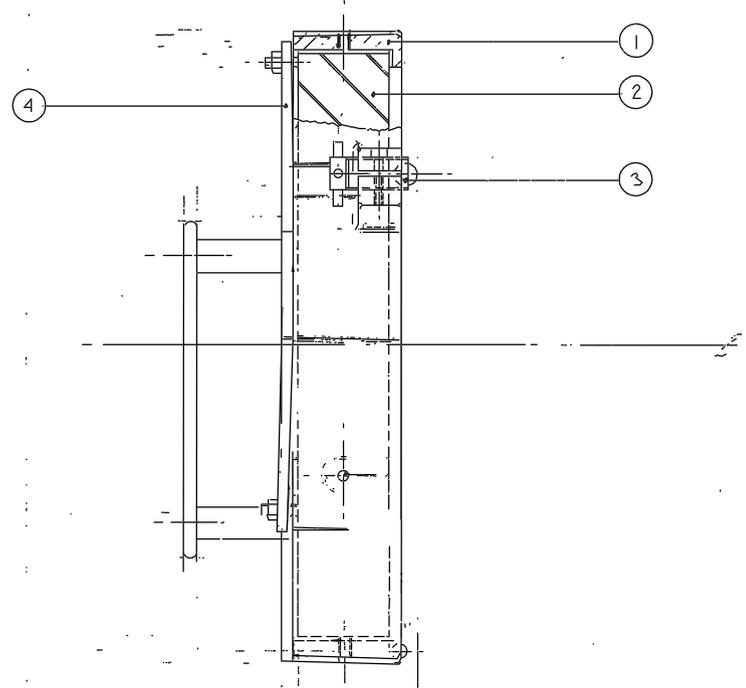
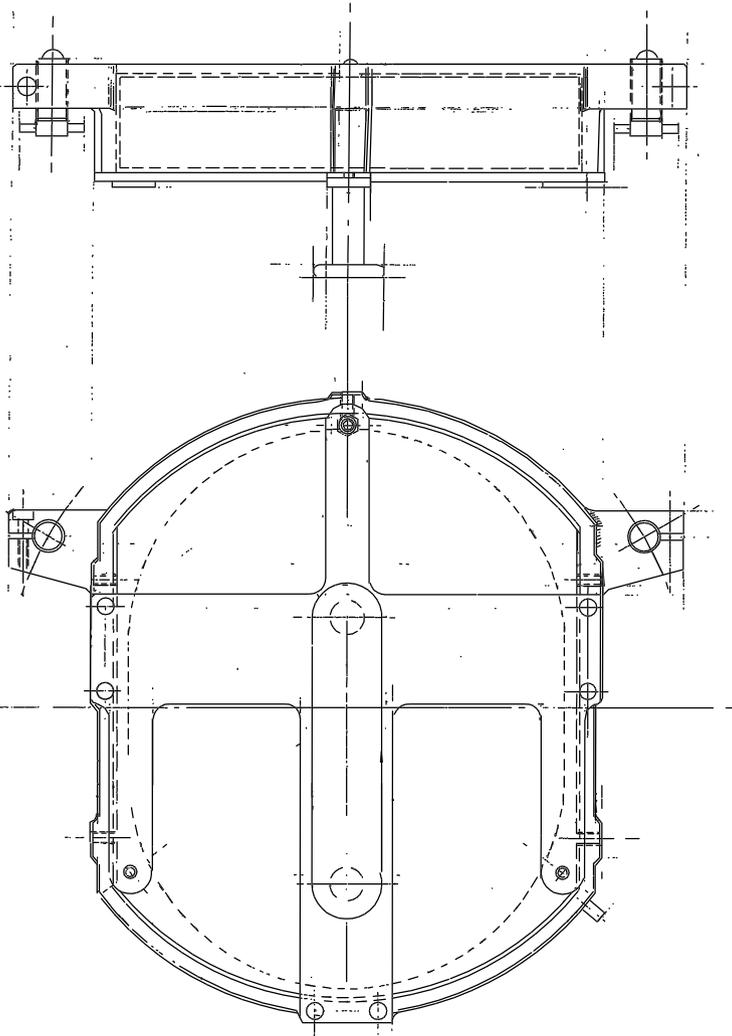
THIRD ANGLE PROJECTION  
COLLIMATOR PRESSURE PL. (ASSY)

GA. No.  
Dis. Eng. No.  
W/66/003

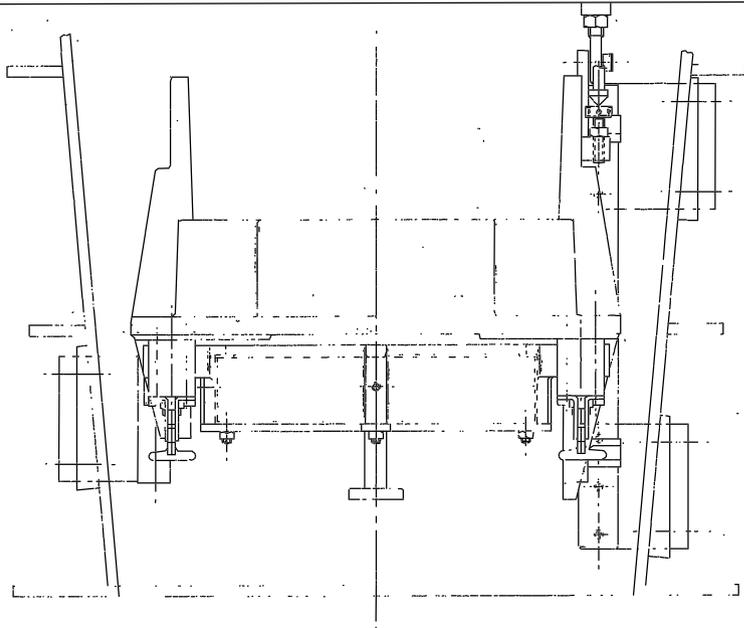


Drawing No.

W



								Tolerances (Unless otherwise stated)		Material		Dimns in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		S.A. No.	
								X ±				2						Drawing No.	
								XX ±		Finish		Drg. No. No. Rec.		ROYAL GREENWICH OBSERVATORY, HERSTMONGEUX CASTLE, HAILSHAM SUSSEX.		Title		W/AC/001	
Issue Mod. No. Date Drawn By Issue Mod. No. Date Drawn By								1.07.85 G. W. F. S. T.				Used on V/60/000				ISIS COLLIMATOR			



NOTE  
SETTING SIX LEAD TO SET RANGE GAUGES.  
CONSISTING OF SMALL PLAT OF BRASS WITH LAMINATE  
THAT ALLOWS ACCESS TO THE RANGE GAUGES.

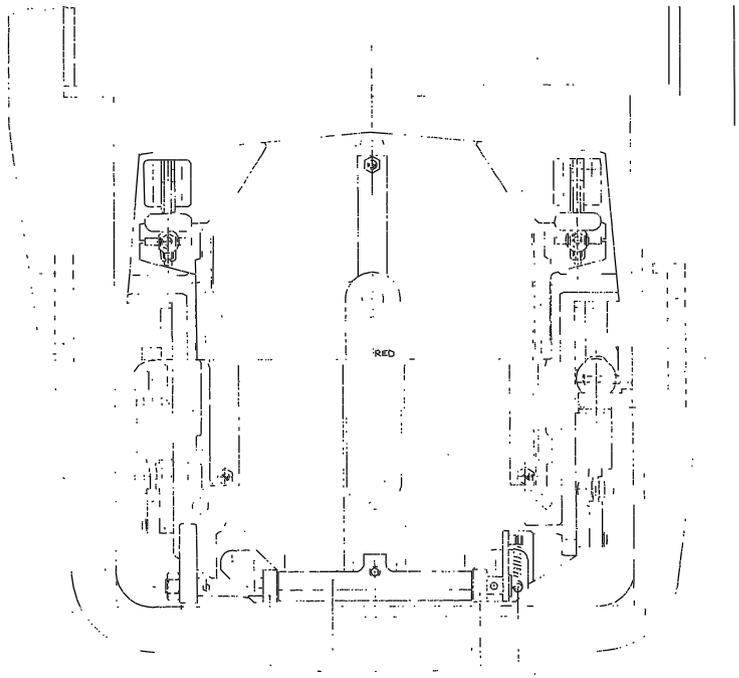
51 161

28

4  
3  
2

76

30 11



160

191

183

121

18

171

251

191

121 241

121

201

141

161

151

SET TO 9.25  
1.5025

146

271

191 132

111 171 47

131  
144

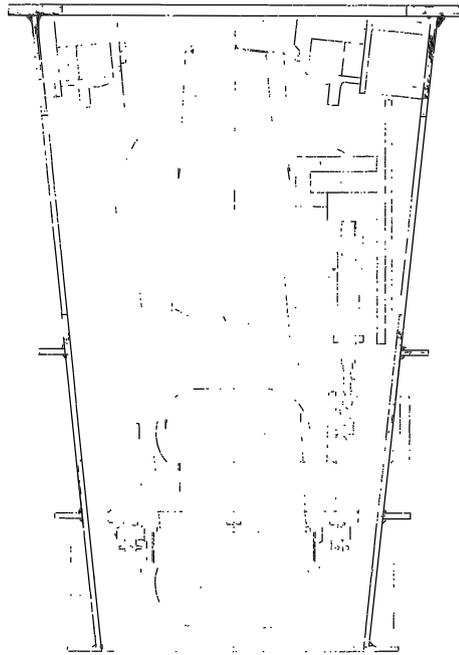
41 45

131  
13

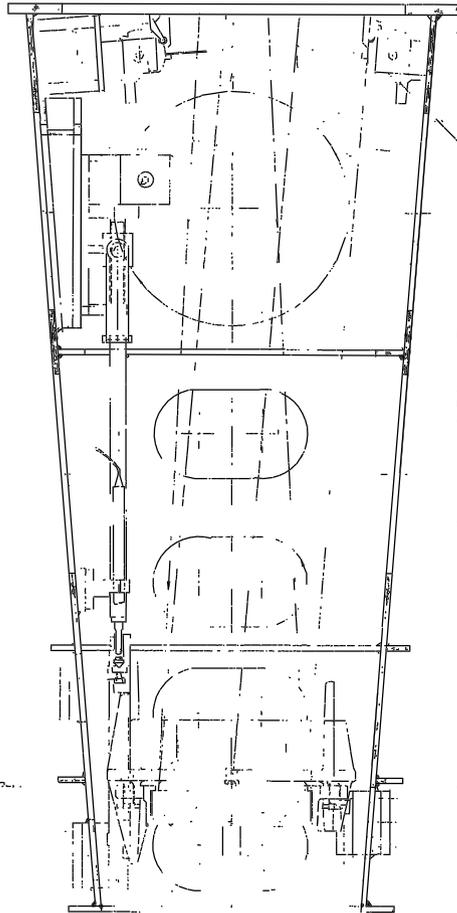
131

								Tolerances (Unless otherwise stated)		Material		Dimns. in m.m.		Scale 1:1		THIRD ANGLE PROJECTION		G.A. No.	
								X ±		Finish		ROYAL GREENWICH OBSERVATORY, HERSTMONCEUX CASTLE, HALLSHAM		Title 1515 COLLIMATOR ASSY.		Drawing No. SW-2 of 2 V/GC/000			
Issue	Mod. No.	Date	Drawn By	Issue	Mod. No.	Date	Drawn By	Occy. BS R300		Used on		No. Rec.		SHISSEX					

Org. No. 5411012  
V/GC/000



584 MM  
TO FOLD  
575  
ETA = 100" (1550 TO 1650 TO 1610)  
FOCUS RANGE 8 1/4" - 9 1/4"



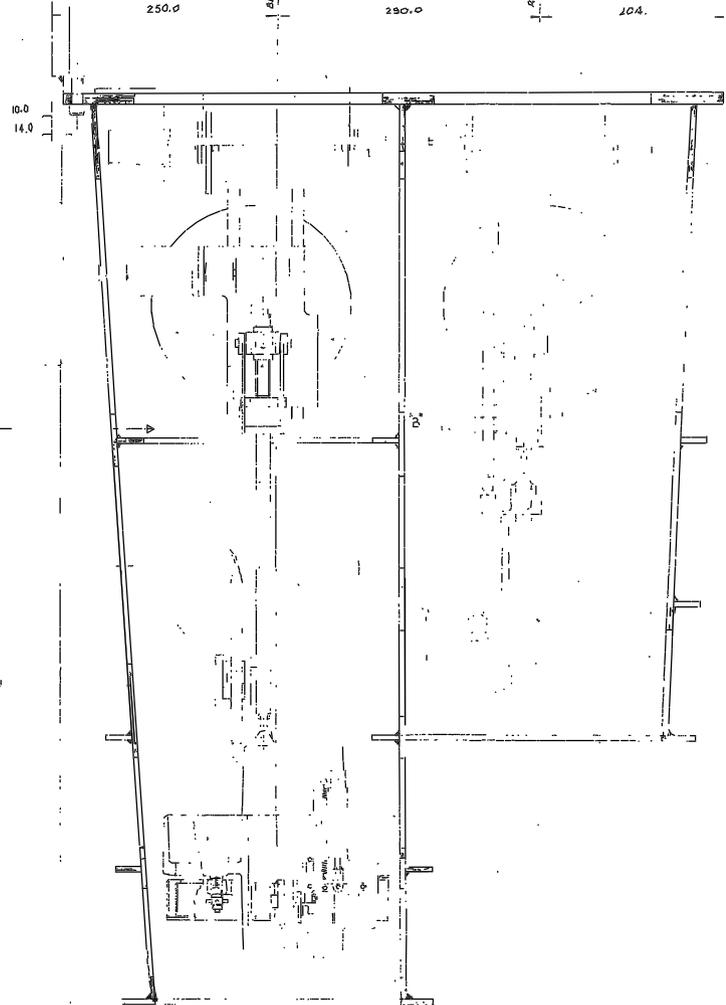
w/61/000

w/61/100

"A"

v/67/000

v/65/000



2  
Kell 7.1000 1/2 1000 1/2 1000 1/2

								Tolerances (Unless otherwise stated)		Material		Dim's in m.m		Scale 1/2		THIRD ANGLE PROJECTION		GA No	
				X ±				Finish		ROYAL GREENWICH OBSERVATORY,		Title 1/500		2.000 - 4.000 1/2 1000 1/2 1000 1/2		Drawing No		5411012	
Date				Date				Used on		HERSTMONCEUX CASTLE,		Date		V/GC/000					
Drawn By				Date						HAILSHAM		SUSSEX.							





DRAWING NUMBER	No. of Sheets	G.A. Item No.	DRAWING TITLE OR COMPONENT NAME	No. of No.	MATERIAL STOCK OR ORDER No. AND DATE	REMARKS	ISSUE DATE	ISSUED TO	FINISH DATE
W/GC/001		1	COLLIMATOR	1		SUB ASSY			
V/CC/008		2	HOUSING CASTING	1		CASTING			
V/CC/009		3	RED COLL HOUSING MK	1					
X/CC/010		4	BLUE COLL HOLDING M/C	1					
W/CC/004		5	KINEMATIC SEAT'S	1 SETS					
W/CC/005		6	BLOCK	2					
W/BC/007		7	ANCHOR	1					
W/GC/011		8	CLAMP CYLINDER DAILING DET <sup>th</sup>						
W/CC/014		9	PIVOT BLOCK	1 SET					
W/CC/013		10	FORK	1					
W/BC/014		11	PIVOT BLOCK	1 SET					
W/BC/015		12	SWITCH FLPG	PAIR					
W/BC/016		13	SWITCH EXT	2					
W/CC/017		14	CLAMP PAD	2					
W/CC/018		15	BLOCK	1 SETS					
W/CC/019		16	CLAMP ARM	3					
W/CC/020		17	LINK	3					
W/CC/021		18	CLAMP PAD	2					
W/CC/022		19	TOGGLE ARM	3					
W/CC/023		20	TAIL	1					
W/CC/024		21	BACKET	1 SET					
W/CC/025		22	TAIL	1					
W/CC/026		23	BACKET	1					
W/CC/027		24	PIVOT POST	2					
W/CC/027		25	PIN	1 SET					
W/CC/029		26	PIVOT POST	3					
W/CC/030		27	FORK	2					
W/CC/031		28	KINEMATIC SEAT	1					
W/CC/032		29	KINEMATIC SEAT	1					
W/CC/033		30	KINEMATIC SEAT	1 SET					
W/CC/034		31	TRANSDUCER ARM/PL	1					
W/CC/035		32	CLAMP	1					
W/CC/036		33	SPRING POST	1					
W/CC/037		34	PIVOT POST - CYLINDER	1					
W/CC/038		35	KINEMATIC SEAT	1					
1/1		36							
JOB TITLE <b>I.S.I.S. COLLIMATOR ASSY</b>						ASSY DRG. No. <b>V/GC/000</b>	SHEET No. <b>1 of 1</b>	DRAWN BY <b>C WEST</b> DATE <b>16.9.85</b>	
ROYAL GREENWICH OBSERVATORY,			HERSTMONCEUX CASTLE,		HAILSHAM,		SUSSEX		