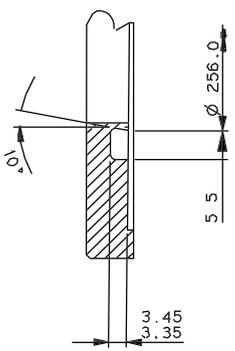
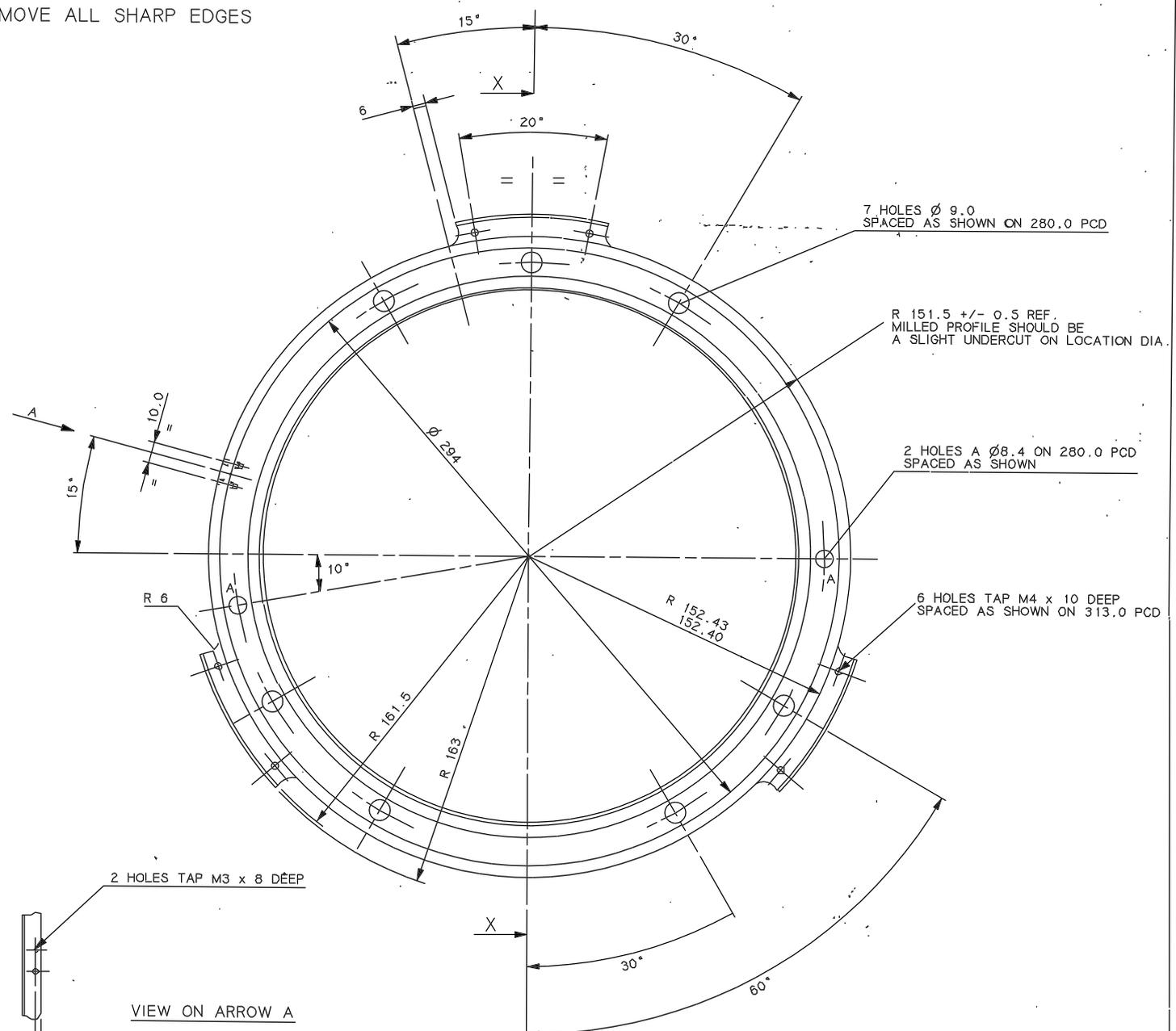
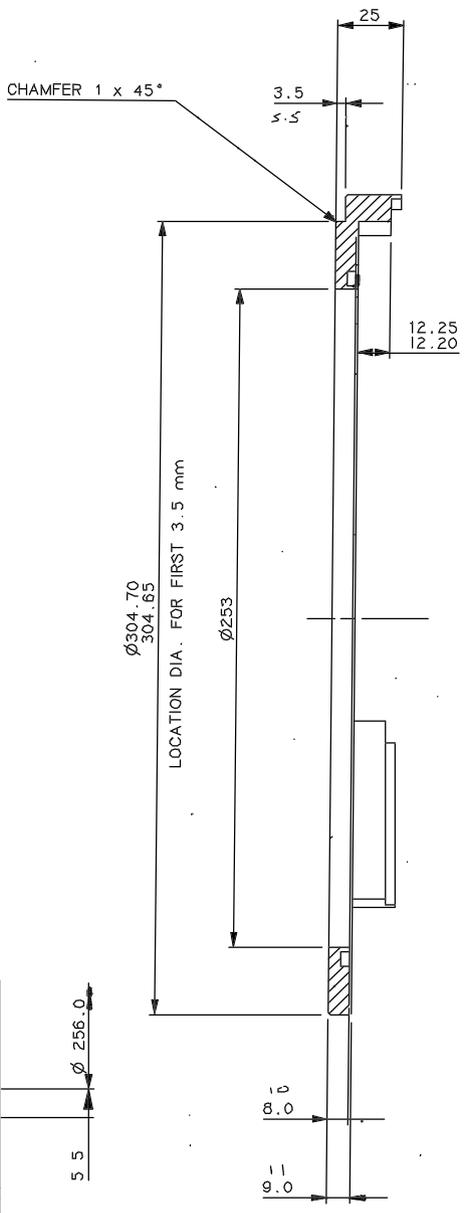


REMOVE ALL SHARP EDGES



SECTION X - X

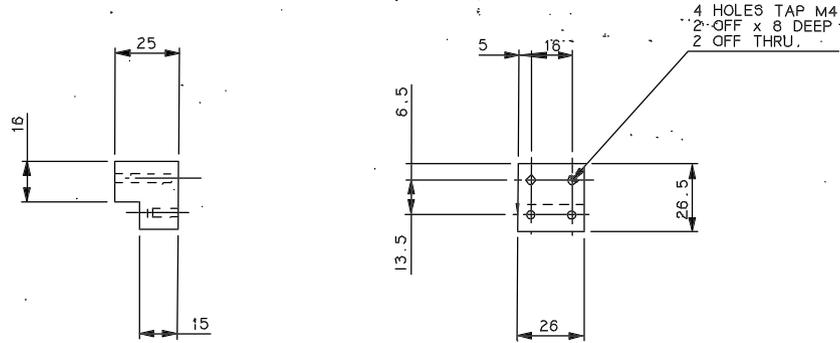
VIEW ON ARROW A

DETAIL 'O' RING GROOVE
SCALE 2:1

				Tolerance (Unless otherwise stated)		Material		Dimms. In m.m.		Scale 1:1		THIRD ANGLE PROJECTION		GA No. W/GE/300	
				X +/- 0.5		CAST AL		OFF		ROYAL GREENWICH OBSERVATORY		Title		Drawing No.	
				X.X +/- 0.1		TOOLING PLATE		No. Req.		HERSTMONCEUX CASTLE		4.2m ISIS - CCD SPACER RING		W/GE/301	
				X.XX +/- 0.1		BLK. ANODISE		Used on		HAILSHAM SUSSEX					
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by								
						JAN, 88	AJW								

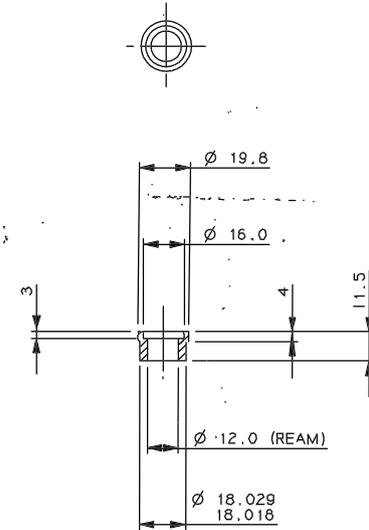
Drawing No.
W/GE/303-6

REMOVE ALL SHARP EDGES



3		TITLE	DISC REF.
BLOCK			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	0.1	
FINISH	No. REQD. PER UNIT		
BLK. ANODISE	3 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/303		

REMOVE ALL SHARP EDGES

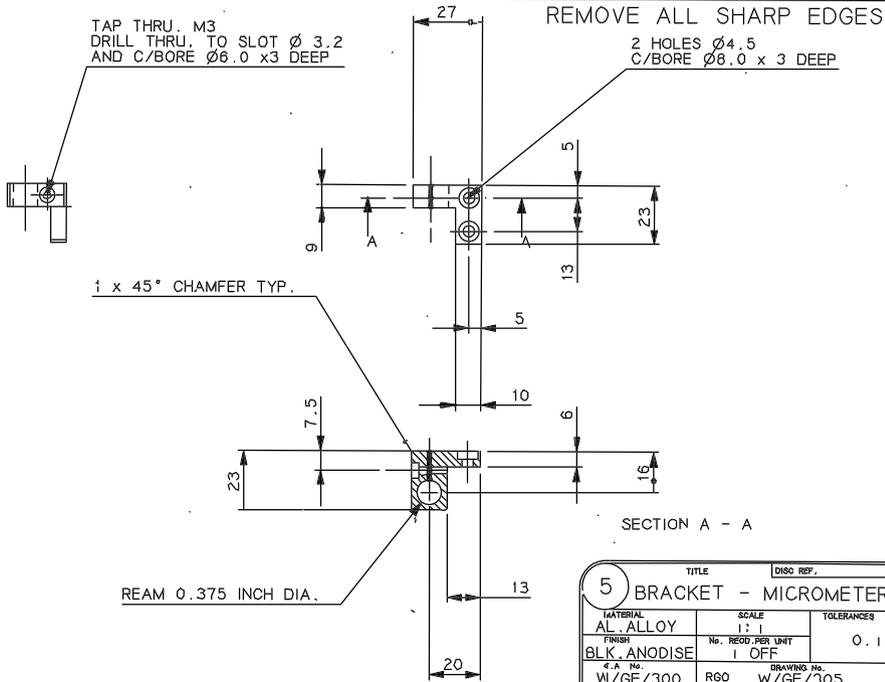


4		TITLE	DISC REF.
INSULATOR			
MATERIAL	SCALE	TOLERANCES ±	
6F/45 TUFNOL	1:1	0.1	
FINISH	No. REQD. PER UNIT		
CLEAN	3 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/304		

TAP THRU. M3
DRILL THRU. TO SLOT Ø 3.2
AND C/BORE Ø8.0 x 3 DEEP

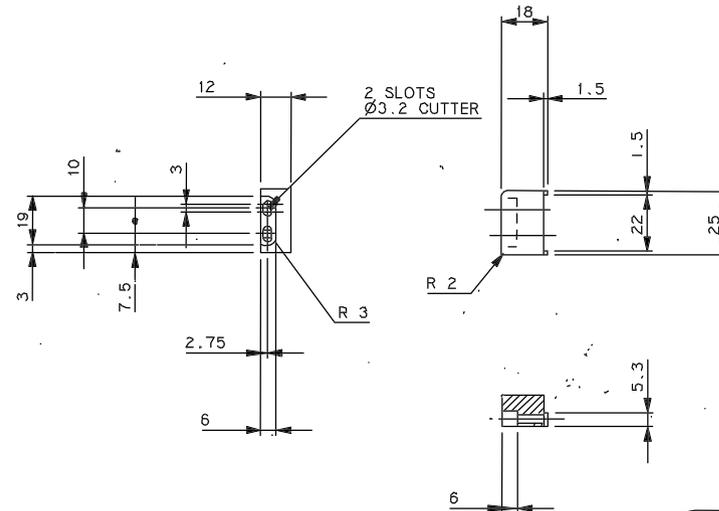
REMOVE ALL SHARP EDGES

2 HOLES Ø4.5
C/BORE Ø8.0 x 3 DEEP



5		TITLE	DISC REF.
BRACKET - MICROMETER			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	0.1	
FINISH	No. REQD. PER UNIT		
BLK. ANODISE	1 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/305		

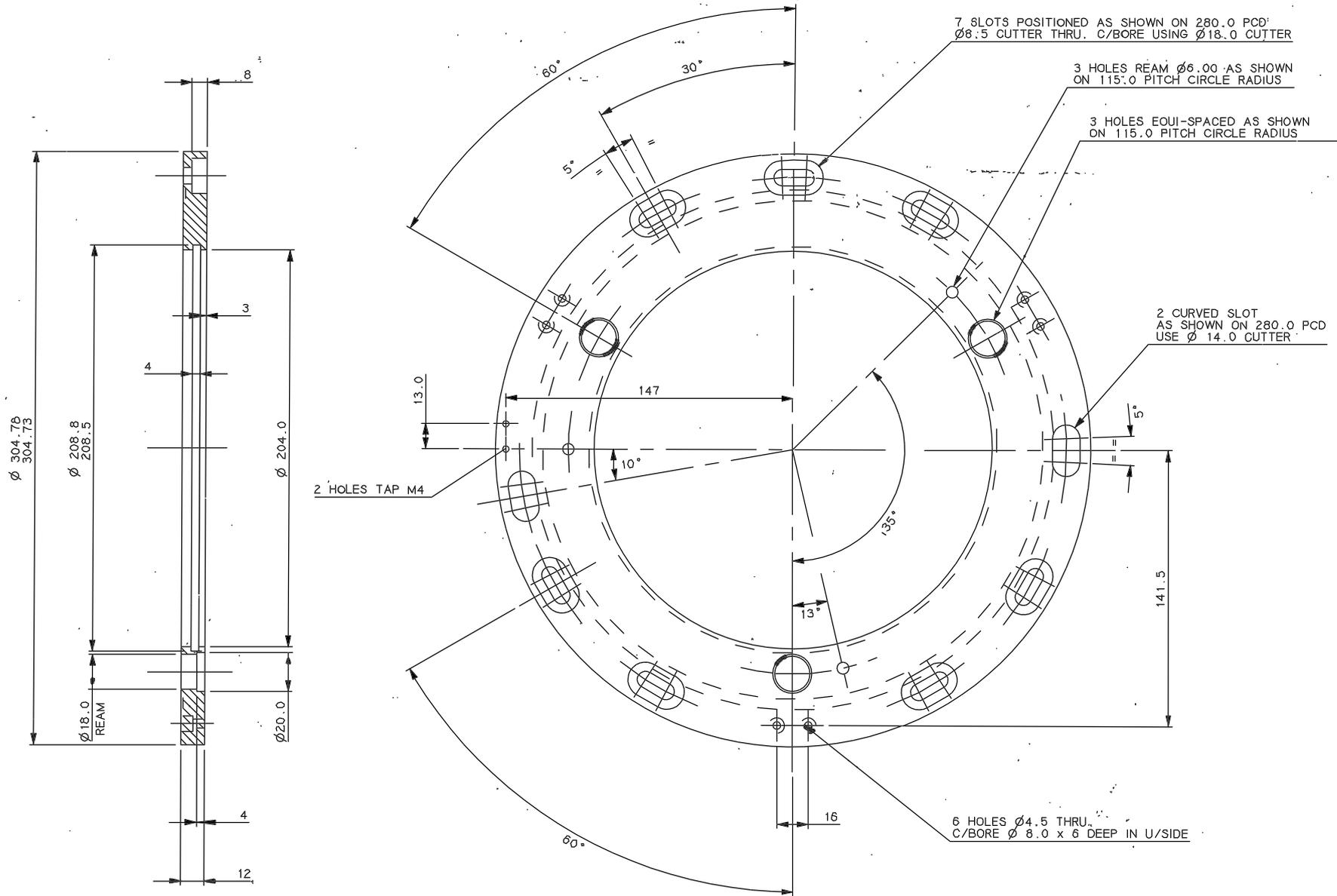
REMOVE ALL SHARP EDGES



6		TITLE	DISC REF.
BLOCK - RADIAL ADJUSTMENT			
MATERIAL	SCALE	TOLERANCES ±	
AL. ALLOY	1:1	0.1	
FINISH	No. REQD. PER UNIT		
BLK. ANODISE	1 OFF		
S.A. No.	DRAWING No.		
W/GE/300	RGD W/GE/306		

Tolerance (Unless otherwise stated)										Material		Dimns. In m.m.		Scale		THIRD ANGLE PROJECTION		SA No.	
X +/-																4.2m ISIS - DETAILS		Drawing No.	
XX +/-										Finish		Drg. No.		No. Req.		ROYAL GREENVICH OBSERVATORY		W/GE/303-6	
XX +/-												Used on		HERSTMONCEUX CASTLE		Title			
														HAILSHAM		SUSSEX		CCD MOUNTING FLANGE ASSEMBLY	

REMOVE ALL SHARP EDGES



GROOVE DETAIL
SCALE 2:1

				Tolerance (Unless otherwise stated)		Material		Dimns. in m.m.		Scale		THIRD ANGLE PROJECTION		6A No. W/GE/300	
				+/- 0, 1		H130TF		1 OFF		ROYAL GREENWICH OBSERVATORY		Title		Drawing No.	
Issue	Mod.No	Date	Drawn by	Issue	Mod.No	Date	Drawn by	Finish	Dwg.No.	No.Req.	Used on	4,2m ISIS - CCD MOUNTING FLANGE		W/GE/302	
								BLK ANODISE			HERSTMONCEUX CASTLE HAILSHAM SUSSEX				

