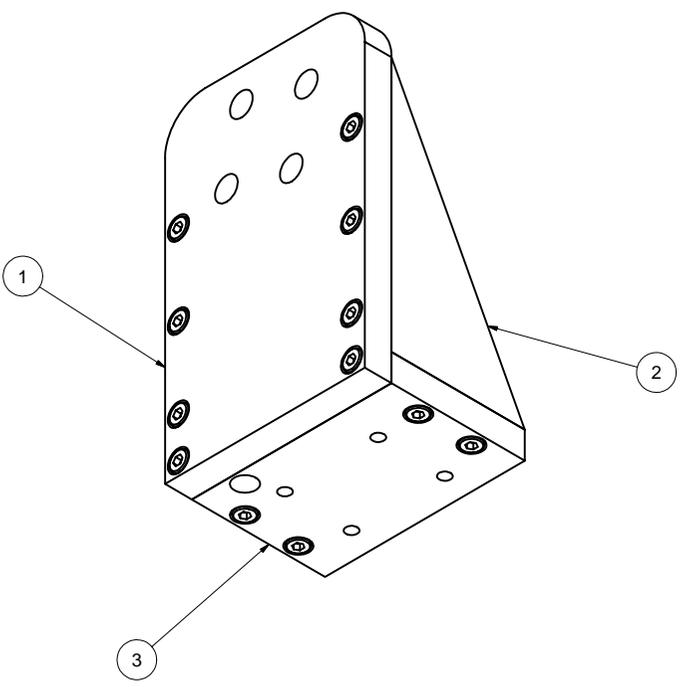


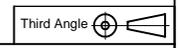
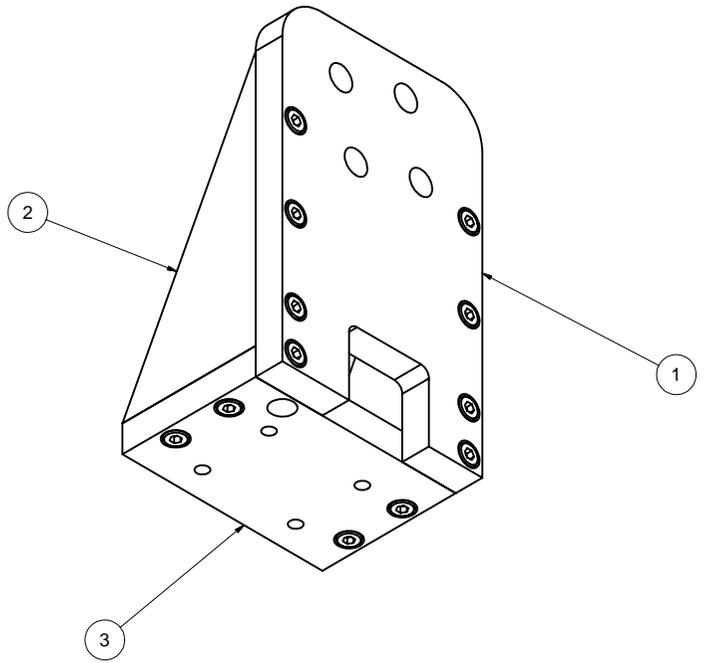
5	12	BS 4168 - M4 x 12	Hexagon Socket Head Cap Screw
4	12	BS 4464 - M4 Form A	Spring Washer
3	1	GLAS-8-002 r1	Support base
2	2	GLAS-8-001 r1	Support web
1	1	GLAS-8-003 r1	Stiffener LHS mount
ITEM	QTY	PART NUMBER	DESCRIPTION

LHS Mount

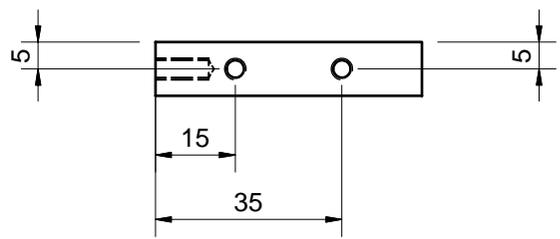
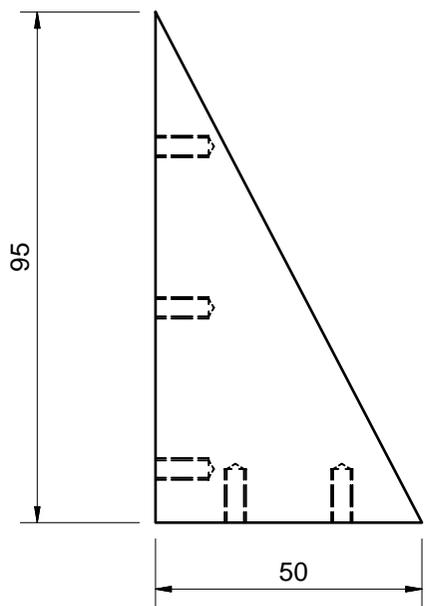
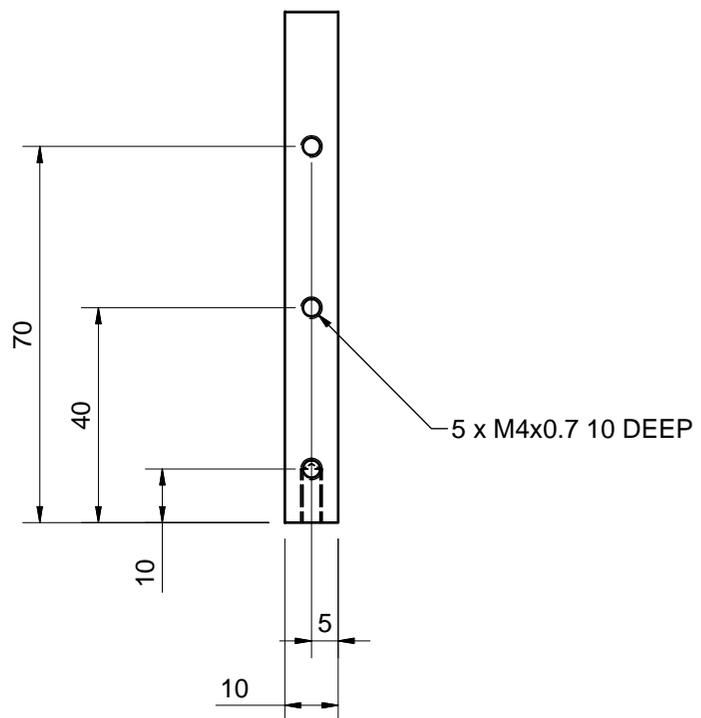


5	12	BS 4168 - M4 x 12	Hexagon Socket Head Cap Screw
4	12	BS 4464 - M4 Form A	Spring Washer
3	1	GLAS-8-002 r1	Stiffener base
2	2	GLAS-8-001 r1	Stiffener web
1	1	GLAS-8-004 r1	Stiffener RHS mount
ITEM	QTY	PART NUMBER	DESCRIPTION

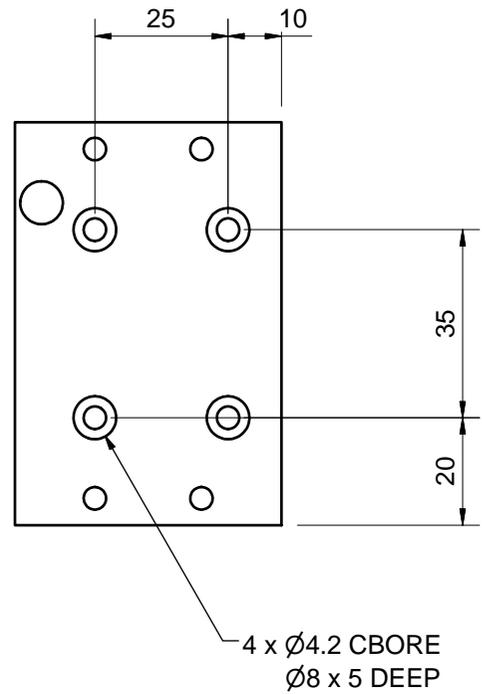
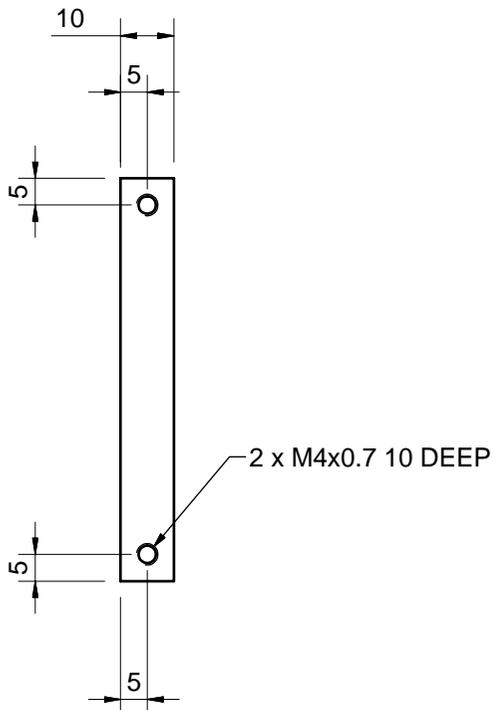
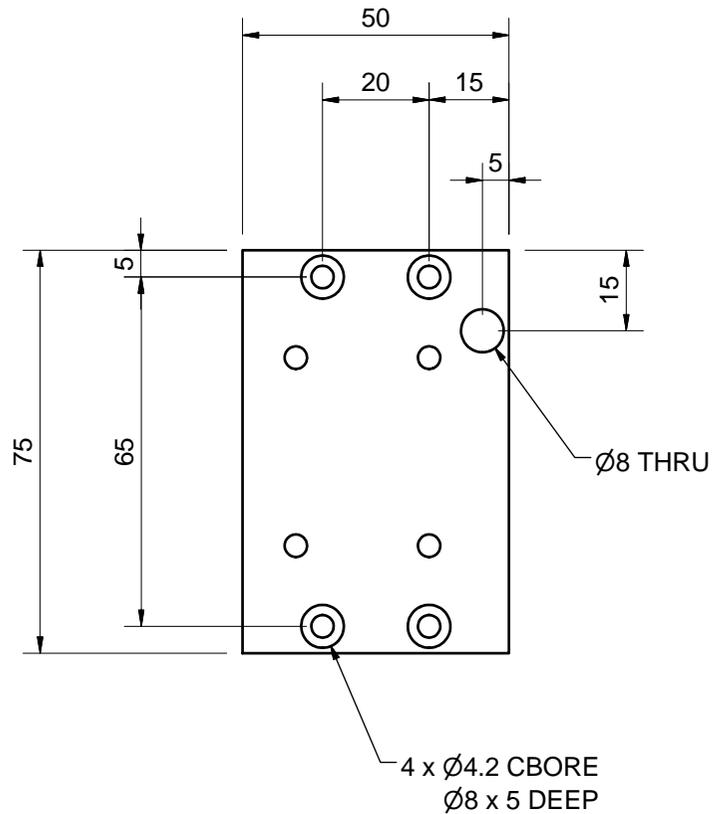
RHS Mount



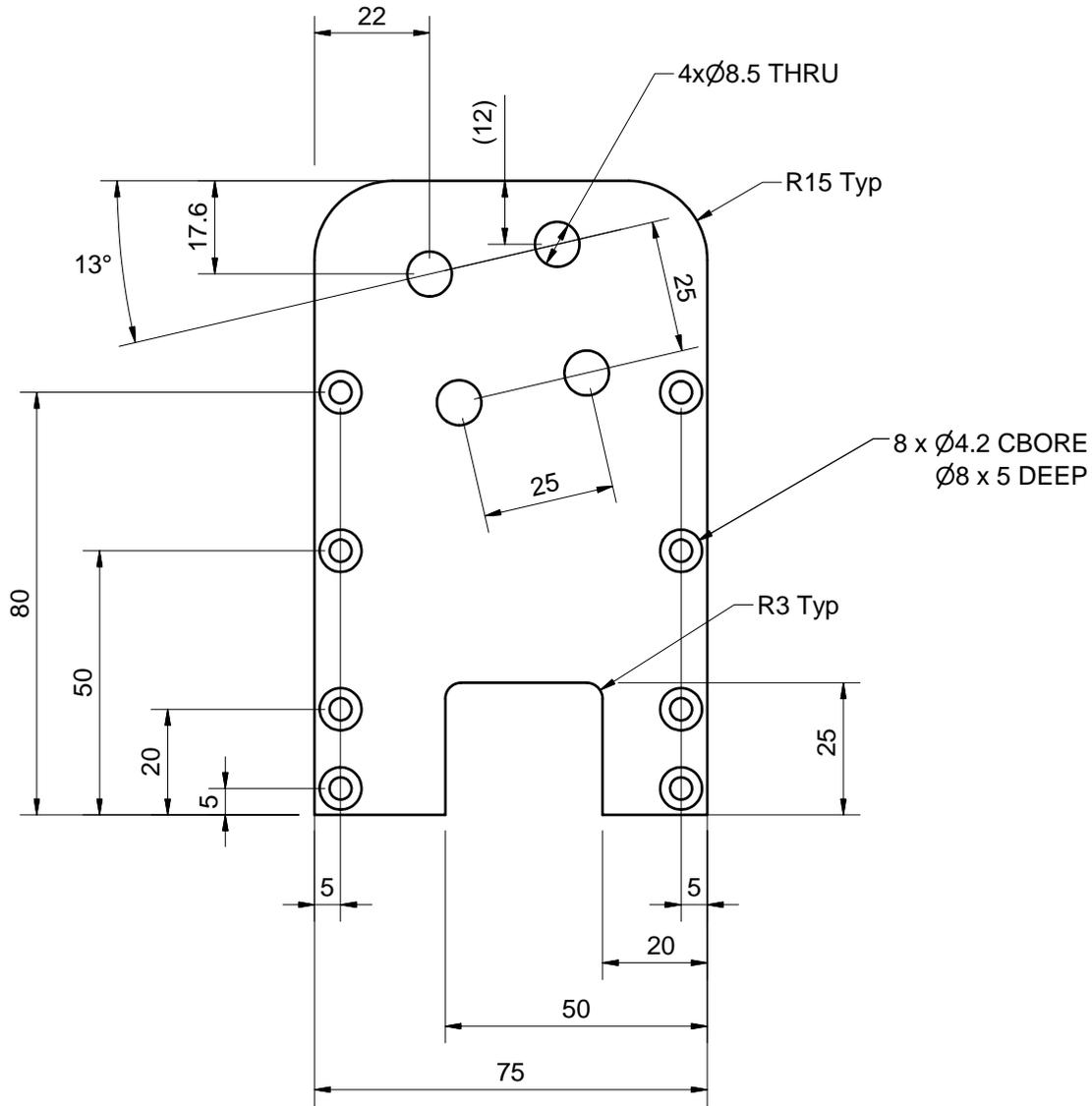
<small>UNLESS OTHERWISE STATED: All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or distributed in whole or in part without the written consent of the Isaac Newton Group of Telescopes.</small> </small>	Material	Drawn by jolley	Date 21/06/2005	Revision 1	Stiffener Mounts LHS & RHS
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			
					Sheet 1 / 1



<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by	Date	Revision	Support web		
	Aluminium alloy BS 1470 6082 T6	jolley	21/06/2005	1			
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			Part Number	Sheet	
Matt white paint				GLAS-8-001 r1	A3	1 / 1	



<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by	Date	Revision	Support Base		
	Aluminium alloy BS1470 6082 T6	jolley	21/06/2005	1			
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			Part Number	Sheet	
Matt white paint				GLAS-8-002 r1	A3	1 / 1	



<small>UNLESS OTHERWISE STATED</small> All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes</small>	Material	Drawn by	Date	Revision	<h2 style="text-align: center;">Stiffener RHS Mount</h2>		
	Aluminium alloy BS1470 6082 T6	jolley	21/06/2005	1			
	Finish	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			Part Number	Sheet	
Matt white paint				GLAS-8-004 r1	A3	1 / 1	