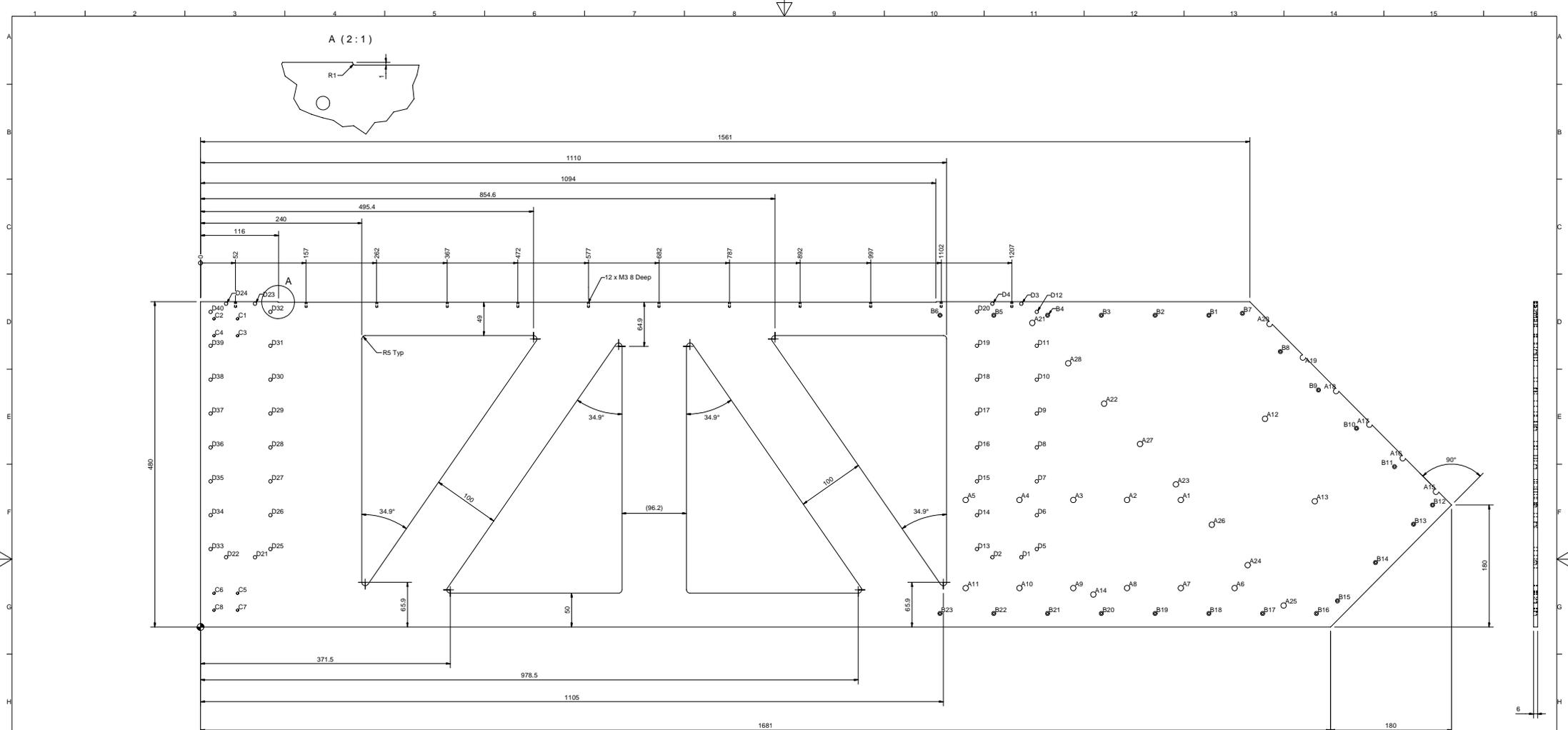


ITEM	QTY	PART NUMBER	DESCRIPTION
8	1	GLAS-5-004 r2	Insulator sheet
7	3	BS 4464 - M6 Form A	Spring Washer
6	3	BS 4168 - M6 x 25	Hexagon Socket Head Cap Screw
5	40	BS 4168 - M3 x 16	Hexagon Socket Head Cap Screw
4	40	BS 4464 - M3 Form A	Spring Washer
3	3	GLAS-5-003 r1	M6 Insulator
2	40	GLAS-5-002 r1	M3 Insulator
1	1	GLAS-5-001 r1	Main Base Plate

<small> INSTITUCIÓN: Observatorio de Córdoba INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA </small>		<small> Autor: gilly Fecha: 08/09/2005 Versión: 2 </small>	Main Base Plate Assembly
<small> INSTITUCIÓN: Observatorio de Córdoba INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA INSTITUTO DE INVESTIGACIONES EN FÍSICA Y QUÍMICA </small>		<small> Instit: Newton Group of Telescopes Apartado de Correos, 521 Santa Cruz de la Sierra +54 922 425 400 </small>	<small> Part Number: GLAS-5-001/2 AD / 1 / 1 </small>



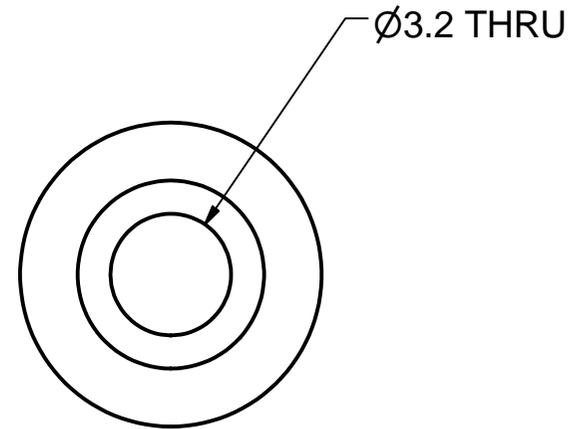
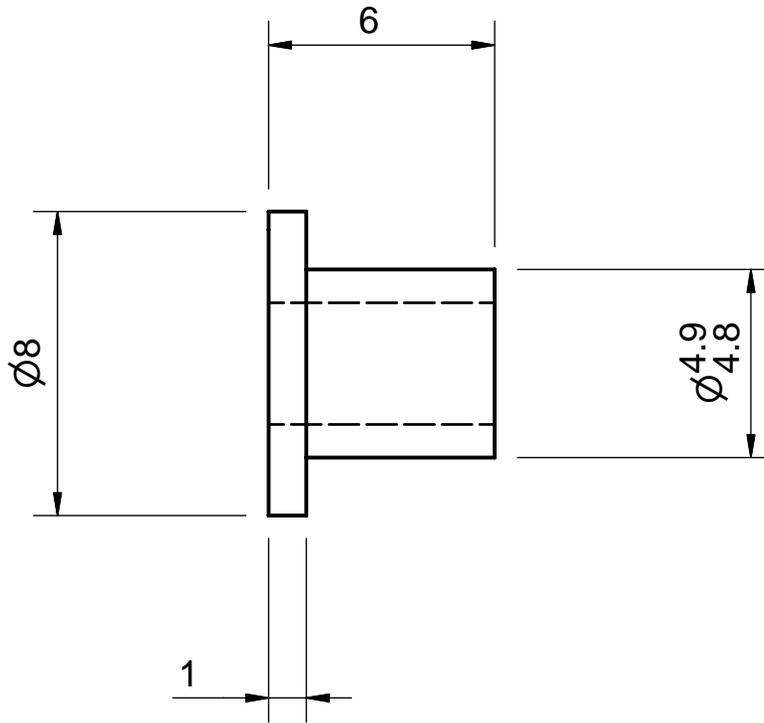
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A1	1458.28	187.5	
A2	1378.28	187.5	
A3	1298.28	187.5	
A4	1218.28	187.5	
A5	1138.28	187.5	
A6	1058.28	57.5	
A7	1458.28	57.5	
A8	1378.28	57.5	
A9	1298.28	57.5	
A10	1218.28	57.5	
A11	1138.28	57.5	
A12	1593.54	307.2	
A13	1657.58	185.53	
A14	1326.14	47.98	
A15	1837.77	199.57	
A16	1788.27	249.07	
A17	1738.77	298.56	
A18	1689.28	348.06	
A19	1639.78	397.56	
A20	1590.28	447.06	
A21	1237.35	448.7	
A22	1344.17	329.58	
A23	1450.98	210.45	
A24	1557.79	91.32	
A25	1611.2	31.76	
A26	1504.38	150.89	
A27	1397.57	270.01	
A28	1290.76	389.14	
B1	1500	460	
B2	1420	460	

LOC	XDIM	YDIM	SIZE
B3	1340	460	
B4	1260	460	
B5	1180	460	
B6	1100	460	
B7	1549.87	462.84	
B8	1606.44	406.27	
B9	1663.01	349.71	
B10	1719.58	293.14	
B11	1776.15	236.57	
B12	1832.72	180	
B13	1804.43	151.72	
B14	1747.86	95.15	
B15	1691.29	38.58	
B16	1660	20	

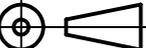
LOC	XDIM	YDIM	SIZE
B17	1580	20	
B18	1500	20	
B19	1420	20	
B20	1340	20	
B21	1260	20	
B22	1180	20	
B23	1100	20	
C1	55	459	
C2	20	459	
C3	55	430	
C4	20	430	
C5	55	50	
C6	20	50	
C7	55	25	
C8	20	25	
D1	1221	103	
D2	1178	103	
D3	1221	477	
D4	1178	477	
D5	1244	115	
D6	1244	165	
D7	1244	215	
D8	1244	265	
D9	1244	315	

LOC	XDIM	YDIM	SIZE
D10	1244	365	
D11	1244	415	
D12	1244	465	
D13	1155	115	
D14	1155	165	
D15	1155	215	
D16	1155	265	
D17	1155	315	
D18	1155	365	
D19	1155	415	
D20	1155	465	
D21	81	103	
D22	38	103	
D23	81	477	
D24	38	477	
D25	104	115	
D26	104	165	
D27	104	215	
D28	104	265	
D29	104	315	
D30	104	365	
D31	104	415	
D32	104	465	
D33	15	115	
D34	15	165	
D35	15	215	
D36	15	265	
D37	15	315	
D38	15	365	
D39	15	415	
D40	15	465	

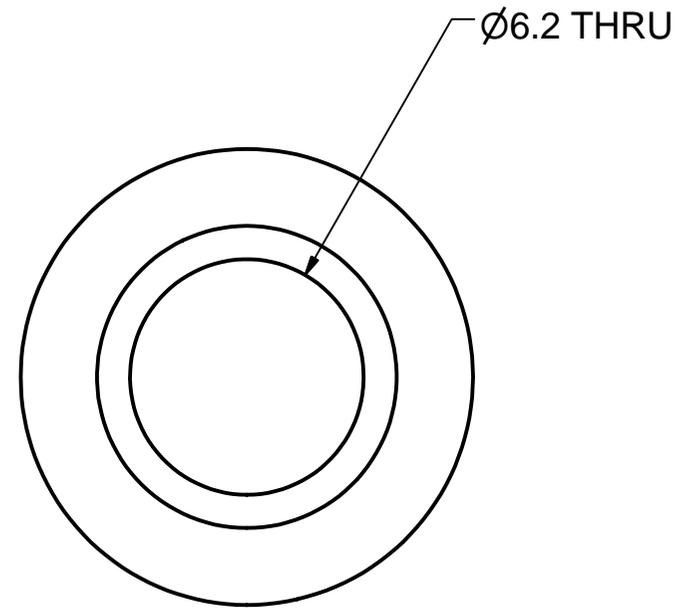
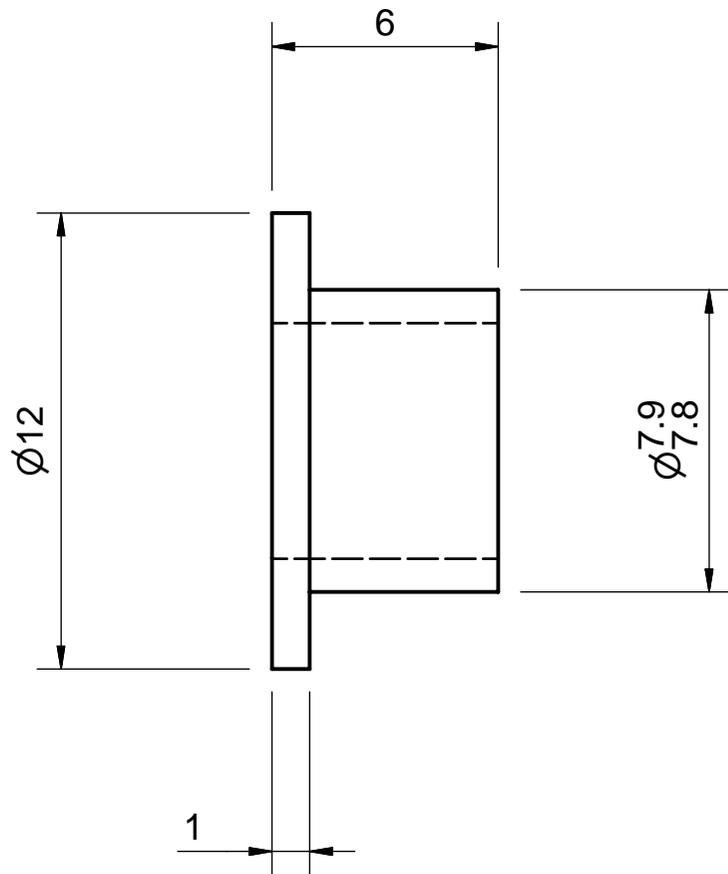
	Material: Aluminum alloy Part: B51470 6682 T6 Finish: Black anodize	Date: 22/09/2005 Scale: 1 Author: Isac Newton Group of Telescopes Address: Apartado de Correos, 521 Santa Cruz de La Palma Phone: +34 922 425 400	Part Number: GLAS-6-0011-1 Sheet: 1 / 1
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(5 : 1)

Third Angle 

UNLESS OTHERWISE STATED All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material	Black Delrin	Drawn by	jolley	Date	22/06/2005	Revision	1	<h2>Base Plate M3 Insulator</h2>		
	Finish	Clean	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			Part Number		GLAS-5-002 r1			



(5 : 1)

Third Angle

UNLESS OTHERWISE STATED All dimensions in mm General Tol: ± 0.1 Angular Tol: ± 0.25 Surface Finish (microns): 3.2 REMOVE ALL SHARP EDGES <small>This document remains the property of the Isaac Newton Group of Telescopes and may not be copied, reproduced or displayed in whole or part without the express consent of the Isaac Newton Group of Telescopes.</small>	Material	Black delrin	Drawn by	jolley	Date	22/06/2005	Revision	1	M6 Insulator		
	Finish	Clean	Isaac Newton Group of Telescopes Apartado de Correos, 321 Santa Cruz de La Palma +34 922 425 400			Part Number		GLAS-5-003 r1			

