

Fiber quality list

WYFOS SLIT END													
Module	Rolling	Glueing	Grinding	Polishing	Controle	Marks							
1	10/27/97	08/20/99	08/21/99	08/23/99	08/24/99								
2	07/20/99	08/02/99	05/04/99	05/04/99	08/04/99	2 fibers not grinded dit it again at 06/08/99							
3	07/07/99	07/08/99	07/13/99	07/16/99	07/21/99	1 broken							
4	07/20/99	08/06/99	08/11/99	08/12/99	08/12/99	Glued twice							
5	07/20/99	07/27/99	07/28/99	07/29/99	07/29/99								
6	07/07/99	07/09/99	07/22/99	07/22/99	07/22/99								
7	07/20/99	07/27/99	07/29/99	07/30/99	07/30/99								
8	07/21/99	08/02/99	08/04/99	08/06/99	08/06/99								
9	07/22/99	07/28/99	08/02/99	08/03/99	08/04/99								
10	07/08/99	07/09/99	07/20/99	07/21/99	07/21/99								
11	07/13/99	07/16/99	07/19/99	07/19/99	07/21/99	1 broken can be repaired							
12	07/11/37	07/28/99	07/30/99	07/30/99	07/30/99								
13	07/22/99	07/28/99	08/02/99	08/02/99	08/02/99								
		MFB		RMR									
AUTOFIB END													
Module	Twister	Glueing	Grinding	Polishing	Controle	Marks							
1	08/24/99	07/24/00	07/25/00	07/25/00	07/25/00	Length reduced by 2.7 meter							
2	06/05/00	07/26/00	07/28/00	07/28/00	07/28/00								
3	08/09/99	07/28/00	08/07/00	08/07/00	08/07/00								
4	08/12/99	09/28/00	09/29/00	09/29/00	09/29/00					2 cm less			
5	07/30/99	09/29/00	10/10/00	10/10/00	10/10/00	not used special cutter				2 cm less			
6	09/01/99	05/18/00	07/26/00	07/27/00	07/27/00								
7	08/27/99	10/11/00	10/13/00	10/13/00	10/13/00					2 cm less			
8	08/06/00	10/13/00	10/17/00	10/18/00	10/18/00					2 cm less			
9	08/06/99	10/16/00	10/18/00	10/19/00	10/19/00	1 fiber broken				2 cm less			
10	09/01/99	10/17/00	10/19/00	10/20/00	10/20/00					2 cm less			
11	09/01/99	10/20/00	10/23/00	10/24/00	10/24/00	1 broken can be repaired				2 cm less	182 has 40 cm less and is not to b		
12	08/17/99	10/20/00	10/24/00	10/25/00	10/25/00					2 cm less			
13	08/04/99	10/24/00	10/27/00	12/20/00	12/20/00					2 cm less			



Module 1

WYFOS SLIT END

Roled	Glued	Grinded	Polished	Controlled
27/10/1997	20/08/1999	21/08/1999	23/08/1999	24/08/1999

Module nr.	1		Rol nr.	13
Date	27/03/1999		Average flatness	1/2 ring
Fiber nr.	Comment			
1	none			
2	1 scratch hole in glue			
3	1 scratch			
4	hole in glue			
5	hole in glue			
6	Glued on one half			
7	Glued on one half 1 scratch			
8	Glued on one half Chiped gladding			
9	none			
10	Broken in length			
11	none			
12	Glued on one half			
13	1 scratch			
14	none			
15	none			
16	1 scratch			
17	Glued on one half			

AUTOFIB END

Twister	Glueing	Grinding	Polishing	Controlle
24/08/1999	24/07/2000	25/07/2000	25/07/2000	25/07/2000

Date	25/07/2000		Average flatness	1/2 ring
Fiber nr.	Comment			
1				
2				
3	2 cm less			
4				
5				
6				
7				
8				
9				
10				
11				
12				
13				
14				
15				
16				
17				

Module 2

WYFOS SLIT END					AUTOFIB END				
Roled	Glued	Grinded	Polished	Controlled	Twister	Glueing	Grinding	Polishing	Controlle
20/07/1999	02/08/1999	04/05/1999	04/05/1999	04/08/1999	05/06/2000	26/07/2000	28/07/2000	28/07/2000	28/07/2000
Module nr.	2		Rol nr.	2					
Date		04/08/1999	Average flatness	1/2 ring		Date	28/07/2000	Average flatness	1/2 ring
Fiber nr.	Comment				Fiber nr.	Comment			
18	none				18				
19	1 scratch				19				
20	none				20				
21	none				21				
22	hole in glue		1 scratch		22				
23	hole in glue				23				
24	none				24				
25	none				25				
26	hole in glue				26				
27	Glued on one half				27				
28	hole in glue				28				
29		hole in glue		06/08/1999	29				
30	none				30				
31		none		06/08/1999	31				
32	none				32	1 cm less			
33	none				33				
34	1 scratch				34				

Module 3

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controlle
07/07/1999	08/07/1999	13/07/1999	16/07/1999	21/07/1999		09/08/1999	28/07/2000	07/08/2000	07/08/2000	07/08/2000
Module nr.	3		Rol nr.	3						
Date	16/07/1999		Average flatness	1 ring		Date	07/08/2000		Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
35	Glued on one half					35				
36	Glued on one half					36				
37	Glued on one half					37	2 cm less			
38	Glued on one half		1 scratch			38				
39	Broken					39				
40	Glued on one half		1 scratch			40				
41	Hole in glue		1 scratch			41				
42	Glued on one half		4 scratch			42				
43	Glued on one half					43				
44	Glued on one half					44				
45	Glued on one half					45				
46	Glued on one half					46				
47			2 scratch			47				
48	Glued on one half		Chiped gladding			48				
49	Glued on one half					49				
50	Glued on one half					50				
51	Glued on one half		Chiped gladding			51				

Module 4

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controle
20/07/1999	06/08/1999	11/08/1999	12/08/1999	12/08/1999		12/08/1999	28/09/2000	29/09/2000	29/09/2000	29/09/2000
Module nr.	4		Rol nr.	4						
Date		12/08/1999	Average flatness	1/4 ring		Date		29/09/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
52	hole in glue					52	2 cm less			
53	hole in glue					53	2 cm less			
54	hole in glue	1 scratch	chipped gladding			54	2 cm less			
55		1 scratch				55	2 cm less			
56		4 scratch				56	2 cm less			
57	hole in glue	2 scratch				57	4 cm less			
58	hole in glue	1 scratch				58	2 cm less			
59	hole in glue					59	2 cm less			
60	hole in glue					60	2 cm less			
61	hole in glue	2 scratch				61	2 cm less			
62	none					62	2 cm less			
63	hole in glue	1 scratch				63	2 cm less			
64	hole in glue	1 scratch				64	2 cm less			
65	hole in glue	1 scratch				65	2 cm less			
66		1 scratch				66	2 cm less			
67		1 scratch				67	2 cm less			
68	none					68	2 cm less			

Module 5

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controlle
20/07/1999	27/07/1999	28/07/1999	29/07/1999	29/07/1999		30/07/1999	29/09/2000	10/10/2000	10/10/2000	10/10/2000
Module nr.	5		Rol nr.	5						
Date	29/07/1999		Average flatness	1 Ring		Date		10/10/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
69	none					69	2 cm less			
70	1 scratch					70	2 cm less			
71	none					71	2 cm less			
72	hole in glue					72	2 cm less			
73	none					73	2 cm less			
74	1 scratch					74	2 cm less			
75	none					75	2 cm less			
76	none					76	2 cm less			
77	none					77	2 cm less			
78	none					78	2 cm less			
79	none					79	2 cm less			
80	hole in glue					80	2 cm less			
81	none					81	2 cm less			
82	cladding chiped					82	2 cm less			
83	hole in glue					83	2 cm less			
84	none					84	2 cm less			
85	1 scratch					85	2 cm less			

Module 6

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controlle
07/07/1999	09/07/1999	22/07/1999	22/07/1999	22/07/1999		01/09/1999	18/05/2000	26/07/2000	27/07/2000	27/07/2000
Module nr.	6		Rol nr.	6						
Date	22/07/1999		Average flatness	1/2 ring		Date		27/07/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
86	glued on one half					86				
87	glued on one half		chiped gladding	2 scratch		87				
88	glued on one half					88				
89	glued on one half					89				
90	glued on one half		1 scratch			90				
91	none					91				
92	glued on one half					92				
93	glued on one half					93				
94	glued on one half					94				
95	glued on one half					95				
96	glued on one half					96				
97	glued on one half					97				
98	glued on one half					98				
99	glued on one half		chiped gladding			99				
100	glued on one half					100				
101	glued on one half		chiped gladding			101				
102	glued on one half					102				

Module 7

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controlle
20/07/1999	27/07/1999	29/07/1999	30/07/1999	30/07/1999		27/08/1999	11/10/2000	13/10/2000	13/10/2000	13/10/2000
Module nr.	7		Rol nr.	7						
Date	30/07/1999		Average flatness	1 ring		Date		13/10/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
103	none					103	2 cm less			
104	none					104	4 cm less			
105	1 scratch					105	2 cm less			
106	hole in glue					106	2 cm less			
107	none					107	2 cm less			
108	hole in glue					108	2 cm less			
109	hole in glue					109	2 cm less			
110	hole in glue					110	2 cm less			
111	1 scratch					111	2 cm less			
112	hole in glue chipped cladding					112	2 cm less			
113	hole in glue chipped cladding					113	2 cm less			
114	hole in glue					114	2 cm less			
115	hole in glue					115	2 cm less			
116	none					116	2 cm less			
117	1 scratch					117	4 cm less			
118	none					118	2 cm less			
119	none					119	2 cm less			

Module 8

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled	Twister	Glueing	Grinding	Polishing	Controlle	
21/07/1999	02/08/1999	04/08/1999	06/08/1999	06/08/1999	06/08/2000	13/10/2000	17/10/2000	18/10/2000	18/10/2000	
Module nr.	8		Rol nr.	8						
Date	06/08/1999		Average flatness	1/2 ring		Date	18/10/2000	Average flatness	1/2 ring	
Fiber nr.	Comment				Fiber nr.	Comment				
120	1 scratch				120	2 cm less				
121	none				121	2 cm less				
122	1 scratch glued on one half				122	2 cm less				
123	hole in glue				123	2 cm less				
124	1 scratch				124	2 cm less				
125	none				125	2 cm less				
126	1 scratch				126	2 cm less				
127	hole in glue 1 scratch				127	2 cm less				
128	none				128	2 cm less				
129	1 scratch glued on one half				129	2 cm less				
130	none				130	2 cm less				
131	Chipped gladding glued on one half				131	2 cm less				
132	hole in glue				132	2 cm less				
133	1 scratch				133	2 cm less				
134	1 scratch inner mandrel not grinded/polished				134	2 cm less				
135	none				135	2 cm less				
136	glued on one half				136	2 cm less				

Module 9

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controlle
22/07/1999	28/07/1999	02/08/1999	03/08/1999	04/08/1999		06/08/1999	16/10/2000	18/10/2000	19/10/2000	19/10/2000
Module nr.	9		Rol nr.	1						
Date	04/08/1999		Average flatness	1 ring		Date		19/10/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
137	Glued on one halve					137	2 cm less			
138	Glued on one halve					138	broken wyffos end			
139	Glued on one halve	Chiped gladding				139	2 cm less			
140	Glued on one halve	1 scratch				140	2 cm less			
141	none					141	2 cm less			
142	none					142	2 cm less			
143	Glued on one halve					143	2 cm less			
144	none					144	2 cm less			
145	Glued on one halve	Chiped gladding				145	2 cm less			
146	Glued on one halve					146	2 cm less			
147	Glued on one halve	Chiped gladding				147	2 cm less			
148	Glued on one halve	Chiped gladding				148	2 cm less			
149	Glued on one halve	1 scratch				149	2 cm less			
150	Glued on one halve	1 scratch				150	2 cm less			
151	none					151	2 cm less			
152	Glued on one halve	Chiped gladding				152	2 cm less			
153	Glued on one halve	Chiped gladding				153	2 cm less			

Module 10

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controlle
08/07/1999	09/07/1999	20/07/1999	21/07/1999	21/07/1999		01/09/1999	17/10/2000	19/10/2000	20/10/2000	20/10/2000
Module nr.	10		Rol nr.	10						
Date	21/07/1999		Average flatness	3/4 ring		Date		20/10/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
154	none					154	2 cm less			
155	none					155	2 cm less			
156	none					156	2 cm less			
157	none					157	2 cm less			
158	hole in glue					158	2 cm less			
159	none					159	2 cm less			
160	hole in glue					160	2 cm less			
161	scratch in middle of fiber					161	2 cm less			
162	hole in glue					162	2 cm less			
163	none					163	2 cm less			
164	none					164	2 cm less			
165	chiped gladding					165	2 cm less			
166	midle mandrel not grinded					166	2 cm less			
167	none					167	2 cm less			
168	none					168	2 cm less			
169	hole in glue		1 scratch			169	2 cm less			
170	none					170	2 cm less			

Module 11

WYFOS SLIT END					AUTOFIB END				
Roled	Glued	Grinded	Polished	Controlled	Twister	Glueing	Grinding	Polishing	Controlle
13/07/1999	16/07/1999	19/07/1999	19/07/1999	21/07/1999	01/09/1999	20/10/2000	23/10/2000	24/10/2000	24/10/2000
Module nr.	11		Rol nr.	11					
Date	19/07/1999		Average flatness	1 ring		Date	24/10/2000	Average flatness	1/2 ring
Fiber nr.	Comment				Fiber nr.	Comment			
171	none				171	2 cm less			
172	none				172	2 cm less			
173	none				173	2 cm less			
174	glued on one half				174	2 cm less			
175	hole in glue				175	2 cm less			
176	none				176	2 cm less			
177	glued on one half		chipped gladding		177	2 cm less			
178	1 scratch				178	2 cm less			
179	none				179	2 cm less			
180	1 scratch				180	2 cm less			
181	none				181	2 cm less			
182	1 scratch				182	40 cm less		NOT used	
183	hole in glue				183	2 cm less			
184	glued on one half		chipped gladding		184	2 cm less			
185	hole in glue				185	2 cm less			
186	hole in glue				186	2 cm less		wyffos end repaired	
187	none				187	2 cm less			

Module 12

WYFOS SLIT END					AUTOFIB END					
Roled	Glued	Grinded	Polished	Controlled		Twister	Glueing	Grinding	Polishing	Controle
11/07/1937	28/07/1999	30/07/1999	30/07/1999	30/07/1999		17/08/1999	20/10/2000	24/10/2000	25/10/2000	25/10/2000
Module nr.	12		Rol nr.	12						
Date	30/07/1999		Average flatness	1/2 ring		Date		25/10/2000	Average flatness	1/2 ring
Fiber nr.	Comment					Fiber nr.	Comment			
188	none					188	2 cm less			
189	none					189	2 cm less			
190	hole in glue	1 scratch				190	2 cm less			
191	none					191	2 cm less			
192	none					192	2 cm less			
193	none					193	2 cm less			
194	hole in glue	1 scratch				194	2 cm less			
195	hole in glue	1 scratch				195	2 cm less			
196	hole in glue					196	2 cm less			
197	none					197	2 cm less			
198	none					198	2 cm less			
199	hole in glue					199	2 cm less			
200	none					200	2 cm less			
201	hole in glue					201	2 cm less			
202	hole in glue	1 scratch				202	2 cm less			
203		1 scratch				203	2 cm less			
204		1 scratch				204	2 cm less			

Module 13

WYFOS SLIT END					AUTOFIB END				
Roled	Glued	Grinded	Polished	Controlled	Twister	Glueing	Grinding	Polishing	Controlle
22/07/1999	28/07/1999	02/08/1999	02/08/1999	02/08/1999	04/08/1999	24/10/2000	27/10/2000	20/12/2000	20/12/2000
Module nr.	13		Rol nr.	9					
Date	02/08/1999		Average flatness	1 ring		Date	20/12/2000	Average flatness	1/2 ring
Fiber nr.	Comment				Fiber nr.	Comment			
205	glued one half				205	2 cm less			
206	glued one half		Chipped cladding		206	2 cm less			
207	none				207	2 cm less			
208	glued one half				208	2 cm less			
209	none				209	2 cm less			
210	glued one half				210	2 cm less			
211	none				211	2 cm less			
212	glued one half				212	2 cm less			
213	hole in glue				213	2 cm less			
214	glued one half				214	2 cm less			
215	1 scratch				215	2 cm less			
216	none				216	2 cm less			
217	none				217	2 cm less			
218	glued one half		1 scratch		218	2 cm less			
219	hole in glue				219	2 cm less			
220	glued one half				220	2 cm less			
221	none				221	2 cm less			